



Service Manual

GREE ELECTRIC APPLIANCES, INC. OF ZHUHAI

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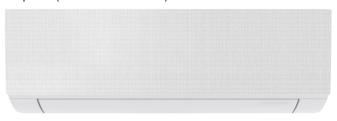
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1. Summary

Indoor Unit:



A4 panel (Fabric texture white)



A5 panel

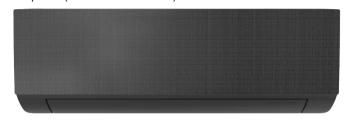


A2 panel



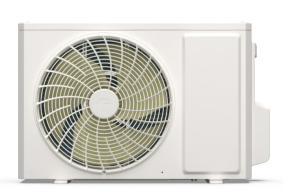


A4 panel (Fabric texture black)



Outdoor Unit:

GWH07AWAXA-K6DNA1C/O GWH07AGA-K6DNA1A/O



GWH09AGAXB-K6DNA1B/O GWH09ATCXB-K6DNA1A/O GWH12ATBXB-K6DNA1D/O GWH12ATCXB-K6DNA1A/O GWH12AWCXB-K6DNA3E/O

GWH09AGBXB-K6DNA1A/O GWH09ATCXB-K6DNA1B/O GWH12AWBXB-K6DNA3F/O GWH12ATCXB-K6DNA1D/O GWH18ATDXB-K6DNA1A/O

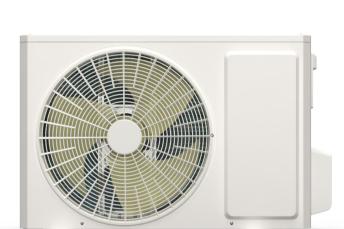


Technical Information

GWH09AWAXB-K6DNA1C/O GWH09AWBXB-K6DNA1C/O



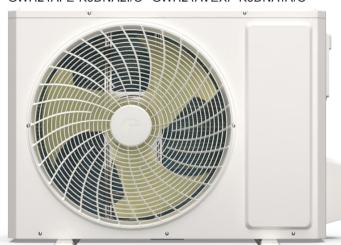
GWH24ATDXE-K6DNA1A/O



GWH18ATDXD-K6DNA1A/O



GWH24AFE-K6DNA2I/O GWH24AVEXF-K6DNA1A/O



Remote Controller:

YAP1F7



YAC1FB



YAY1F1





Model list:

No.	Model	Product code	Indoor model	Indoor product code	Outdoor model	Outdoor product code	Remote Controller
1	GWH07AWAXA-K6DNA1C	CB603005200	GWH07AWAXA-K6DNA1C/I	CB603N05200	014/1/07414/42/4 (40751/440/0	CD603W05300	
2	GWHU/AWAXA-RODNATC	CB603005201	GWH07AWAXA-RODNATC/I	CB603N05201	GWH07AWAXA-K6DNA1C/O	CB003W03200	
3	GWH07AWAXA-K6DNA2B	CB616000600	GWH07AWAXA-K6DNA2B/I	CB616N00600	GWH07AGA-K6DNA1A/O	CB385W01100	
4		CB603008402		CB603N08402			
5	GWH09AWAXB-K6DNA1B	CB603008403	GWH09AWAXB-K6DNA1B/I	CB603N08403			YAP1F7
6		CB603008404		CB603N08404			
7	GWH09AWAXB-K6DNA2B	CB616000500	GWH09AWAXB-K6DNA2B/I	CB616N00500	GWH09AGAXB-K6DNA1B/O	CB385W09900	
8	GWH09AWAXB-K6DNA3B	CB617001001	GWH09AWAXB-K6DNA3B/I	CB617N01001			
9	CWI IOOAWAYD KEDNIAAD	CB622001101	CMI IOOAMAYD KEDNIAADII	CB622N01101			
10	GWH09AWAXB-K6DNA4B	CB622001102	GWH09AWAXB-K6DNA4B/I	CB622N01102			

No.	Model	Product code	Indoor model	Indoor product code	Outdoor model	Outdoor product code	Remote Controller
11		CB603005100		CB603N05100		0000014/05400	
12	GWH09AWAXB-K6DNA1C	CB603005101	GWH09AWAXB-K6DNA1C/I	CB603N05101		CB603W05100	
13		CB603005102		CB603N05102		CB603W05102	
14	GWH09AWAXB-K6DNA2C	CB616000900	GWH09AWAXB-K6DNA2C/I	CB616N00900	GWH09AWAXB-K6DNA1C/O		
15	GWH09AWAXB-K6DNA3C	CB617001500	GWH09AWAXB-K6DNA3C/I	CB617N01500	GWI 109AWAXB-RODNA 1C/O		YAP1F7
16	GWH09AWAXB-K6DNA4C	CB622000200	GWH09AWAXB-K6DNA4C/I	CB622N00200		CB603W05100	IAI II I
17	GWIIOJAWAXD-ROBINA40	CB622000201	GWI 103AWAAB-ROBINA40/1	CB622N00201			
18	GWH09AWAXB-K6DNA5C	CB625001100	GWH09AWAXB-K6DNA5C/I	CB625N01100			
19	GWH09AWBXB-K6DNA1B	CB603004500	GWH09AWBXB-K6DNA1B/I	CB603N04500	GWH09AGBXB-K6DNA1A/O	CB385W17100	
20	GWH09AWBXB-K6DNA1C	CB603005000	GWH09AWBXB-K6DNA1C/I	CB603N05000			
21	GWH09AWBXB-K6DNA4C	CB622006500	GWH09AWBXB-K6DNA4C/I	CB622N06500	GWH09AWBXB-K6DNA1C/O	CB603W05000	YAC1FB
22	evillos avestes reesta are	CB622006501	CTTTOO, WEDAE TROOTS TO	CB622N06501			
23	GWH09AWCXB-K6DNA1A	CB603008800	GWH09AWCXB-K6DNA1A/I	CB603N08800	GWH09ATCXB-K6DNA1A/O	CB574W00500	YAP1F7
24	GWH09AWCXB-K6DNA4A	CB622006900	GWH09AWCXB-K6DNA4A/I	CB622N06900	CVI IOS/II O/LD IOSIWII/10		
25	GWH09AWCXB-K6DNA1B	CB603008900	GWH09AWCXB-K6DNA1A/I	CB603N08800	GWH09ATCXB-K6DNA1B/O	CB574W13500	
26		CB603009900		CB603N09900			
27	GWH12AWBXB-K6DNA1D	CB603009901	GWH12AWBXB-K6DNA1D/I	CB603N09901			
28		CB603009902		CB603N09902	GWH12ATBXB-K6DNA1D/O	CB574W00800	YAP1F7
29	GWH12AWBXB-K6DNA3D	CB617001200	GWH12AWBXB-K6DNA3D/I	CB617N01200			
30	GWH12AWBXB-K6DNA5D	CB625000400	GWH12AWBXB-K6DNA5D/I	CB625N00400			
31	GWH12AWBXB-K6DNA1F	CB603010400	GWH12AWBXB-K6DNA1F/I	CB603N10400			
32	GWH12AWBXB-K6DNA2F	CB616001000	GWH12AWBXB-K6DNA2F/I	CB616N01000		CB617W01300	
33	GWH12AWBXB-K6DNA3F	CB617001300	GWH12AWBXB-K6DNA3F/I	CB617N01300	GWH12AWBXB-K6DNA3F/O		YAY1F1
34	OWN IE WOOD NOOT WOU	CB617001301	CTTTE WEST RESTORES	CB617N01301		CB617W01301	1741 11 1
35	GWH12AWBXB-K6DNA4F	CB622000400	GWH12AWBXB-K6DNA4F/I	CB622N00400		CB617W01300	
36	GWH12AWBXB-K6DNA5F	CB625001200	GWH12AWBXB-K6DNA5F/I	CB625N01200		020111101000	
37	GWH12AWCXB-K6DNA1A	CB603008700	GWH12AWCXB-K6DNA1A/I	CB603N08700		CB574W00700	
38		CB603008701	CHITE WORD RODIN HIT	020001100700		CB574W00702	
39	GWH12AWCXB-K6DNA2A	CB616001301	GWH12AWCXB-K6DNA2A/I	CB616N01300	GWH12ATCXB-K6DNA1A/O	CB574W00701	YAP1F7
40	GWH12AWCXB-K6DNA4A	CB622003402	GWH12AWCXB-K6DNA4A/I	CB622N03402			!! !
41		CB622003403		CB622N03403		CB574W00700	
42	GWH12AWCXB-K6DNA2D	CB616000800	GWH12AWCXB-K6DNA2D/I	CB616N00800	GWH12ATCXB-K6DNA1D/O	CB574W01800	
43	GWH12AWCXB-K6DNA3E	CB617001400	GWH12AWCXB-K6DNA3E/I	CB617N01400	GWH12AWCXB-K6DNA3E/O	CB617W01400	YAY1F1
44	GWH12AWCXB-K6DNA4E	CB622006800	GWH12AWCXB-K6DNA4E/I	CB622N06800			

No.	Model	Product code	Indoor model	Indoor product code	Outdoor model	Outdoor product code	Remote Controller	
45		CB603008501		CB603N08501				
46	GWH18AWDXB-K6DNA1A	CB603008502	GWH18AWDXB-K6DNA1A/I	CB603N08502				
47		CB603008504		CB603N08504				
48	GWH18AWDXB-K6DNA2A	CB616000701	GWH18AWDXB-K6DNA2A/I	CB616N00701			YAP1F7	
49		CB617000800		CB617N00800			TAPIF7	
50	GWH18AWDXB-K6DNA3A	CB617000801	GWH18AWDXB-K6DNA3A/I	CB617N00801	GWH18ATDXB-K6DNA1A/O	CB574W02800		
51		CB617000802		CB617N00802				
52		CB622000100		CB622N00100				
53	GWH18AWDXB-K6DNA4A	CB622000101	GWH18AWDXB-K6DNA4A/I	CB622N00101			YAW1F10	
54		CB622000103		CB622N00103			VAD4E7	
55	GWH18AWDXB-K6DNA5A	CB625000901	GWH18AWDXB-K6DNA5A/I	CB625N00901			YAP1F7	
56	OWILLIA ON A PORT OF A CARD	CB603003800	ONALI IAO ANALDYD I KODNIA A A (I	CB603N03800		ODEZ 414/00700		
57	GWH18AWDXD-K6DNA1A	CB603003802	GWH18AWDXD-K6DNA1A/I	CB603N03802	GWH18ATDXD-K6DNA1A/O	CB574W02700	-	
58	GWH18AWDXD-K6DNA2A	CB616001201	GWH18AWDXD-K6DNA2A/I	CB616N01200		CB574W02701		
59	GWH18AWDXD-K6DNA4A	CB622003302	GWH18AWDXD-K6DNA4A/I	CB622N03302				
60		CB603004100		CB603N04100				
61		CB603004101		CB603N04101		0057414/00000		
62	GWH24AWDXE-K6DNA1A	CB603004102	GWH24AWDXE-K6DNA1A/I	CB603N04102		CB574W02900	YAP1F7	
63		CB603004104		CB603N04104				
64		CB603004105		CB603N04105		CB574W02905		
65	GWH24AWDXE-K6DNA2A	CB616000401	GWH24AWDXE-K6DNA2A/I	CB616N00401	CAMIDAATDYE KCDNAAA			
66	CMI IQAAMDVE KCDMAQA	CB617000901	CVAN 124 AVAIDVE ICODALA 2A /I	CB617N00901	GWH24ATDXE-K6DNA1A/O			
67	GWH24AWDXE-K6DNA3A	CB617000902	GWH24AWDXE-K6DNA3A/I	CB617N00902				
68		CB622000300		CB622N00300		CB574W02900		
69	GWH24AWDXE-K6DNA4A	CB622000301	GWH24AWDXE-K6DNA4A/I	CB622N00301			YAW1F10	
70		CB622000303		CB622N00303				
71	GWH24AWDXE-K6DNA5A	CB625000801	GWH24AWDXE-K6DNA5A/I	CB625N00801				
72	GWH24AWEXF-K6DNA1A	CB603008601	GWH24AWEXF-K6DNA1A/I	CB603N08600		CB363W04101		
73	GWH24AWEXF-K6DNA2A	CB616001400	GWH24AWEXF-K6DNA2A/I	CB616N01400	CWI IQAAFE KODNACKO	CB363W04100	VAD457	
74	CMI IOAAMEVE KODALA (D	CB622003501	CIMILIDA ANAIEVE MODALA AD "	CB622N03500	GWH24AFE-K6DNA2I/O	CB363W04101	YAP1F7	
75	GWH24AWEXF-K6DNA4B	CB622003506	GWH24AWEXF-K6DNA4B/I	CB622N03506		CB363W04100	-	
76	CAN I DA ANAIEVE MODALA CA	CB622003101	CIMILIDADIANEVE MODALA AA "	CB622N03100	CM/104AVEVE KODALA4AVO	CD604\M00004		
77	GWH24AWEXF-K6DNA4A	CB622003103	GWH24AWEXF-K6DNA4A/I	CB622N03103	GWH24AVEXF-K6DNA1A/O	CB001VV00201		

Technical Information

2. Specifications

2.1 Specification Sheet

Model	flodel - GWH07AWAXA-K6DNA1C		GWH07AWAXA-K6DNA1C
Product Co	de	-	CB603005200/CB603005201
	Rated Voltage	V~	220-240
Power Supply Rated Frequency Phases		Hz	50
		-	1
Power Sup	ply Mode	-	Outdoor
Cooling Ca	pacity	W	2200
Heating Ca	pacity	W	2450
Cooling Po	wer Input	W	590
Heating Po	wer Input	W	590
Cooling Cu	rrent Input	Α	2.9
Heating Cu	rrent Input	Α	2.9
Rated Inpu	t	W	1300
Rated Cool	ing Current	Α	5
Rated Heat	ing Current	Α	6
Air Flow Vo	olume	m³/h	500/470/430/390/320/270/250
Dehumidify	ing Volume	L/h	0.6
EER		W/W	3.73
COP		W/W	4.15
SEER		-	6.6
SCOP(Ave	rage/Warmer/Colder)	-	4.0/4.8/-
Application		m ²	10-16
	Model	-	GWH07AWAXA-K6DNA1C/I
	Product Code	-	CB603N05200/CB603N05201
	Fan Type	-	Cross-flow
	Fan Diameter Length (DXL)	mm	Ф92×505
	Cooling Speed	r/min	1300/1200/1120/1050/920/800/750
	Heating Speed	r/min	1300/1200/1120/1050/950/850/800
	Fan Motor Power Output	W	20
	Fan Motor RLA	A	0.22
	Fan Motor Capacitor	μF	1
	Evaporator Form	-	Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Ф5
Indoor Unit	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	509×22.8×266.7
	Swing Motor Model		MP24HF / MP24HF
Swing Motor Power Output Fuse Current		W	1.5 / 1.5
		Α	3.15
	Sound Pressure Level	dB (A)	Cooling: 39/36/34/33/28/25/22 Heating: 38/36/34/32/28/25/24
	Sound Power Level	dB (A)	Cooling: 55/49/47/46/41/38/35 Heating: 54/50/48/46/42/39/38
	Dimension (WXHXD)	mm	735X260X190
	Dimension of Carton Box (LXWXH)	mm	780X316X252
	Dimension of Package (LXWXH)	mm	785X332X263
	Net Weight	kg	7.5
	Gross Weight	kg	9
	Cross Weight	Νg	<u> </u>

	Outdoor Unit Model	-	GWH07AWAXA-K6DNA1C/O
	Outdoor Unit Product Code	-	CB603W05200
	Compressor Manufacturer	-	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	QXF-N082zC170
	Compressor Oil	-	RB68GX or equivalent
	Compressor Type	-	Rotary
	Compressor LRA.	Α	1
	Compressor RLA	Α	3.4
	Compressor Power Input	W	630
	Compressor Overload Protector	-	I
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24
	Condenser Form	-	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Ф7.94
	Condenser Rows-fin Gap	mm	1-1.2
	Condenser Coil Length (LXDXW)	mm	637×12.7×419
	Fan Motor Speed	rpm	950
0.11	Fan Motor Power Output	W	30
Outdoor Unit	Fan Motor RLA	Α	I
	Fan Motor Capacitor	μF	I
	Outdoor Unit Air Flow Volume	m³/h	1400
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф350
	Defrosting Method	-	Automatic Defrosting
	Climate Type	-	T1
	Isolation	-	I
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	50
	Sound Power Level	dB (A)	60
	Dimension (WXHXD)	mm	710X450X293
	Dimension of Carton Box (LXWXH)	mm	761X327X500
	Dimension of Package (LXWXH)	mm	764X330X525
	Net Weight	kg	20.5
	Gross Weight	kg	22.5
	Refrigerant	-	R32
	Refrigerant Charge	kg	0.45
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
Connection	Outer Diameter Liquid Pipe	inch	1/4
Pipe	Outer Diameter Gas Fipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	15
	Note: The connection pipe applies metric diamete	r.	

6 Technical Information

Model		- GWH07AWAXA-K6DNA2B	
Product Co	de	-	CB616000600
	Rated Voltage	V~	220-240
Power Supply	Rated Frequency	Hz	50
- Capp.y	Phases	-	1
Power Supp	Power Supply Mode		Outdoor
Cooling Ca	pacity	W	2200
Heating Ca	pacity	W	2400
Cooling Pov	wer Input	W	590
Heating Po	wer Input	W	590
Cooling Cui	rrent Input	А	2.9
Heating Cu	rrent Input	А	2.9
Rated Input	t .	W	1300
Rated Cool	ing Current	А	5
Rated Heat	ing Current	А	6
Air Flow Vo	lume	m³/h	500/470/450/420/310/290/250
Dehumidify	ing Volume	L/h	0.6
EER		W/W	3.73
COP		W/W	4.07
SEER	- 6.6		6.6
SCOP(Aver	P(Average/Warmer/Colder) - 4.0/4.8/-		4.0/4.8/-
Application	Area	m ²	10-16
	Model	-	GWH07AWAXA-K6DNA2B/I
	Product Code	-	CB616N00600
	Fan Type	-	Cross-flow
	Fan Diameter Length(DXL)	mm	Ф92×505
	Cooling Speed	r/min	1300/1200/1120/1050/920/800/750
	Heating Speed	r/min	1300/1200/1120/1050/950/850/800
	Fan Motor Power Output	W	20
	Fan Motor RLA	А	0.22
	Fan Motor Capacitor	μF	1
	Evaporator Form	-	Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Ф5
Indoor Unit	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	509×22.8×266.7
	Swing Motor Model	-	MP24HF / MP24HF
Swing Motor Power Output		W	1.5 / 1.5
	Fuse Current	Α	3.15
	Sound Pressure Level	dB (A)	Cooling: 39/36/34/33/29/25/22 Heating: 38/36/33/32/29/25/23
	Sound Power Level	dB (A)	Cooling: 55/49/46/45/41/37/34 Heating: 55/49/46/45/42/38/36
	Dimension (WXHXD)	mm	735X260X190
	Dimension of Carton Box (LXWXH)	mm	780X316X252
	Dimension of Package (LXWXH)	mm	785X332X263
	Net Weight	kg	7.5
	Gross Weight	kg	9

	Outdoor Unit Model	-	GWH07AGA-K6DNA1A/O
	Outdoor Unit Product Code	-	CB385W01100
	Compressor Manufacturer	-	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	QXF-N075zC170
	Compressor Oil	-	FW68DA
	Compressor Type	-	Rotary
	Compressor LRA.	Α	1
	Compressor RLA	Α	3
	Compressor Power Input	W	633
	Compressor Overload Protector	-	1
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24
	Condenser Form	-	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Ф7.94
	Condenser Rows-fin Gap	mm	1-1.2
	Condenser Coil Length (LXDXW)	mm	637×12.7×419
	Fan Motor Speed	rpm	950
0	Fan Motor Power Output	W	30
Outdoor Unit	Fan Motor RLA	Α	0.4
	Fan Motor Capacitor	μF	I
	Outdoor Unit Air Flow Volume	m³/h	1400
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф350
	Defrosting Method	-	Automatic Defrosting
	Climate Type	-	T1
	Isolation	-	I
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	50
	Sound Power Level	dB (A)	60
	Dimension (WXHXD)	mm	710X450X293
	Dimension of Carton Box (LXWXH)	mm	761X327X500
	Dimension of Package (LXWXH)	mm	764X330X525
	Net Weight	kg	21
	Gross Weight	kg	23
	Refrigerant	-	R32
	Refrigerant Charge	kg	0.45
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
Connection	Outer Diameter Liquid Pipe	inch	1/4
Pipe	Outer Diameter Gas Fipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	15
	Note: The connection pipe applies metric diamete	r.	

8 Technical Information

Model		-	GWH09AWAXB-K6DNA1B GWH09AWAXB-K6DNA2B GWH09AWAXB-K6DNA3B GWH09AWAXB-K6DNA4B
Product Co	de	-	CB603008402/CB603008403/CB603008404 CB616000500 CB617001001 CB622001101/CB622001102
Rated Voltage		V~	220-240
Power Pated Fraguency		Hz	50
Сирріу	Supply Rated Frequency Phases		1
Power Supp	oly Mode	-	Outdoor
Cooling Ca	pacity	W	2500
Heating Ca	•	W	2800
Cooling Pov	· · ·	W	680
Heating Po		W	730
Cooling Cui	•	Α	3.1
Heating Cu	•	Α	3.2
Rated Input		W	1500
Rated Cool		A	6
Rated Heat	-	A	7.5
Air Flow Vo	•	m³/h	500/470/430/390/320/270/250
Dehumidify		L/h	0.6
EER	ing volume	W/W	3.68
COP			
SEER			1.1
	rage/Warmer/Colder)	m ²	4.1/5.1/-
Application	Model	-	10-16 GWH09AWAXB-K6DNA1B/I GWH09AWAXB-K6DNA2B/I GWH09AWAXB-K6DNA3B/I GWH09AWAXB-K6DNA4B/I
	Product Code	-	CB603N08402/CB603N08403/CB603N08404 CB616N00500 CB617N01001 CB622N01101/CB622N01102
	Fan Type	-	Cross-flow
	Fan Diameter Length(DXL)	mm	Ф92×505
	Cooling Speed	r/min	1300/1200/1120/1050/920/800/750
	Heating Speed	r/min	1300/1200/1120/1050/950/850/800
	Fan Motor Power Output	W	20
	Fan Motor RLA	Α	0.22
	Fan Motor Capacitor	μF	1
Indoor Unit	Evaporator Form	-	Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Ф5
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	509×22.8×266.7
	Swing Motor Model	-	MP24HF / MP24HF
	Swing Motor Power Output	W	1.5 / 1.5
	Fuse Current	Α	3.15
	Sound Pressure Level	dB (A)	Cooling: 38/36/34/32/28/25/21 Heating: 38/36/34/32/29/25/23
	Sound Power Level	dB (A)	Cooling: 55/48/46/44/40/37/33 Heating: 55/48/46/44/41/37/35
	Dimension (WXHXD)	mm	735X260X190
	Dimension of Carton Box (LXWXH)	mm	780X316X252
	Dimension of Package (LXWXH)	mm	785X332X263
	Net Weight	kg	7.5
	Gross Weight	kg	9
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Technical Information • • • • • • • • • •

	Outdoor Unit Model	-	GWH09AGAXB-K6DNA1B/O
	Outdoor Unit Product Code	-	CB385W09900
	Compressor Manufacturer	-	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	QXF-A082zC170
	Compressor Oil	-	ZE-G;ES RB68GX or equivalent
	Compressor Type	-	Rotary
	Compressor LRA.	Α	15
	Compressor RLA	Α	2.56
	Compressor Power Input	W	756.6
	Compressor Overload Protector	-	1
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24
	Condenser Form	-	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	1-1.2
	Condenser Coil Length (LXDXW)	mm	666×19.05×527
	Fan Motor Speed	rpm	850
	Fan Motor Power Output	W	30
Outdoor Unit	Fan Motor RLA	А	0.4
	Fan Motor Capacitor	μF	1
	Outdoor Unit Air Flow Volume	m³/h	1950
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф400
	Defrosting Method	-	Automatic Defrosting
	Climate Type	-	T1
	Isolation	-	I
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	50
	Sound Power Level	dB (A)	60
	Dimension (WXHXD)	mm	732X555X330
	Dimension of Carton Box (LXWXH)	mm	791X373X590
	Dimension of Package (LXWXH)	mm	794X376X615
	Net Weight	kg	24.5
	Gross Weight	kg	27
	Refrigerant	-	R32
	Refrigerant Charge	kg	0.48
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
Connatia	Outer Diameter Liquid Pipe	inch	1/4
Connection Pipe	Outer Diameter Gas Pipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	15
	Note: The connection pipe applies metric diamete	r.	

Model		-	GWH09AWAXB-K6DNA1C GWH09AWAXB-K6DNA4C	GWH09AWAXB-K6DNA1C GWH09AWAXB-K6DNA2C GWH09AWAXB-K6DNA3C GWH09AWAXB-K6DNA4C GWH09AWAXB-K6DNA5C		
Product Code		-	CB603005100 CB622000201	CB603005101 CB616000900 CB617001500 CB622000200 CB625001100		
D	Rated Voltage	V~	220-2	240		
Power Supply Rated Frequency		Hz	50			
- -	Supply Phases		1			
Power Supp	-	-	Outd	oor		
Cooling Ca	pacity	W	250	0		
Heating Ca		W	280	0		
Cooling Pov	-	W	660	0		
Heating Pov	·	W	700	0		
Cooling Cu	-	Α	3.1			
Heating Cu	-	Α	3.2			
Rated Input		W	150	0		
	ing Current	Α	6			
	ing Current	A	7.5			
Air Flow Vo		m³/h	500/470/430/390			
	ing Volume	L/h	0.6			
EER		W/W	3.7	9		
COP		W/W	4			
SEER			6.8			
	rage/Warmer/Colder)	-	4.1/5.1/-			
Application	Area	m ²	10-16			
	Model	-	GWH09AWAXB-K6DNA1C/I GWH09AWAXB-K6DNA4C/I	GWH09AWAXB-K6DNA1C/I GWH09AWAXB-K6DNA2C/I GWH09AWAXB-K6DNA3C/I GWH09AWAXB-K6DNA4C/I GWH09AWAXB-K6DNA5C/I		
	Product Code	-	CB603N05100 CB622N00201	CB603N05101 CB616N00900 CB617N01500 CB622N00200 CB625N01100		
	Fan Type	-	Cross-flow			
	Fan Diameter Length(DXL)	mm	Ф92×	505		
	Cooling Speed	r/min	1300/1200/1120/1	050/920/800/750		
	Heating Speed	r/min	1300/1200/1120/1050/950/850/800			
	Fan Motor Power Output	W	20			
	Fan Motor RLA	Α	0.2	2		
ndoor Unit	Fan Motor Capacitor	μF	1			
	Evaporator Form	-	Aluminum Fin-	copper Tube		
	Evaporator Pipe Diameter	mm	Ф5			
	Evaporator Row-fin Gap	mm	2-1.			
	Evaporator Coil Length (LXDXW)	mm	509×22.8			
	Swing Motor Model	-	MP24HF / MP24HF	MP24HF		
	Swing Motor Power Output	W	1.5 / 1.5	1.5		
	Fuse Current	Α	3.1			
	Sound Pressure Level	dB (A)	Cooling: 40/38/36/33/29/25/22 I	-		
	Sound Power Level	dB (A)	Cooling: 55/51/49/46/42/38/35 I	-		
	Dimension (WXHXD)	mm	735X260	0X190		
	Dimension of Carton Box (LXWXH)	mm	780X310	6X252		
	Dimension of Package (LXWXH)	mm	785X33	2X263		
	Net Weight	kg	7.5			
	TVCt VVCIGITE	9	9			

	Outdoor Unit Model	_	GWH09AWAXB-K6DNA1C/O
	Outdoor Unit Product Code	-	CB603W05100
	Compressor Manufacturer	_	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	QXF-N082zC170
	Compressor Oil	-	RB68GX or equivalent
	Compressor Type	-	Rotary
	Compressor LRA.	Α	1
	Compressor RLA	А	3.4
	Compressor Power Input	W	630
	Compressor Overload Protector	-	1
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24
	Condenser Form	_	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	1-1.2
	Condenser Coil Length (LXDXW)	mm	666×19.05×527
	Fan Motor Speed	rpm	850
	Fan Motor Power Output	W	30
Outdoor Unit	Fan Motor RLA	Α	
Offic	Fan Motor Capacitor	μF	
	Outdoor Unit Air Flow Volume	m³/h	1950
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф400
	Defrosting Method	_	Automatic Defrosting
	Climate Type	-	T1
	Isolation	_	[
	Moisture Protection	_	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	50
	Sound Power Level	dB (A)	60
	Dimension (WXHXD)	mm	732X555X330
	Dimension of Carton Box (LXWXH)	mm	791X373X590
	Dimension of Package (LXWXH)	mm	794X376X615
	Net Weight	kg	23.5
	Gross Weight	kg	26
	Refrigerant	-	R32
	Refrigerant Charge	kg	0.48
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	inch	1/4
Connection Pipe	Outer Diameter Gas Pipe	inch	3/8
i ipe	Max Distance Height	m	10
	Max Distance Length	m	15
	Note: The connection pipe applies metric diamete	er.	

Model		-	GWH09AWAXB-K6DNA1C
Product Code		-	CB603005102
	Rated Voltage	V~	220-240
Power Supply	Rated Frequency	Hz	50
Cappiy	Phases	-	1
Power Supp	oly Mode	-	Outdoor
Cooling Car	pacity	W	2500
Heating Cap	pacity	W	2800
Cooling Pov	wer Input	W	660
Heating Pov	wer Input	W	700
Cooling Cur	rrent Input	Α	3.1
Heating Cui	rrent Input	Α	3.2
Rated Input	t	W	1500
Rated Cooli	ing Current	Α	6
Rated Heat	ing Current	А	7.5
Air Flow Vo	lume	m³/h	500/470/430/390/320/270/250
Dehumidifyi	ing Volume	L/h	0.6
EER		W/W	3.79
COP		W/W	4
SEER		-	6.8
SCOP(Aver	rage/Warmer/Colder)	-	4.1/5.1/-
Application	Area	m ²	10-16
	Model	-	GWH09AWAXB-K6DNA1C/I
	Product Code	-	CB603N05102
	Fan Type	-	Cross-flow
	Fan Diameter Length(DXL)	mm	Ф92×505
	Cooling Speed	r/min	1300/1200/1120/1050/920/800/750
	Heating Speed	r/min	1300/1200/1120/1050/950/850/800
	Fan Motor Power Output	W	20
	Fan Motor RLA	Α	0.22
	Fan Motor Capacitor	μF	1
	Evaporator Form	-	Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ5
Indoor Unit	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	509×22.8×266.7
	Swing Motor Model	-	MP24HF / MP24HF
	Swing Motor Power Output	W	1.5 / 1.5
	Fuse Current	Α	3.15
	Sound Pressure Level	dB (A)	Cooling: 40/38/36/33/29/25/22 Heating: 39/36/34/32/29/26/24
	Sound Power Level	dB (A)	Cooling: 55/51/49/46/42/38/35 Heating: 55/52/49/47/45/42/39
	Dimension (WXHXD)	mm	735X260X190
	Dimension of Carton Box (LXWXH)	mm	801X327X266
	Dimension of Package (LXWXH)	mm	804X330X281
	Net Weight	kg	7.5

	Outdoor Unit Model	-	GWH09AWAXB-K6DNA1C/O
	Outdoor Unit Product Code	-	CB603W05102
	Compressor Manufacturer	-	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	QXF-N082zC170
	Compressor Oil	-	RB68GX or equivalent
	Compressor Type	-	Rotary
	Compressor LRA.	Α	1
	Compressor RLA	Α	3.4
	Compressor Power Input	W	630
	Compressor Overload Protector	-	1
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24
	Condenser Form	-	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Ф7
	Condenser Rows-fin Gap	mm	1-1.2
	Condenser Coil Length (LXDXW)	mm	666×19.05×527
	Fan Motor Speed	rpm	850
	Fan Motor Power Output	W	30
Outdoor Unit	Fan Motor RLA	Α	1
O mic	Fan Motor Capacitor	μF	1
	Outdoor Unit Air Flow Volume	m³/h	1950
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф400
	Defrosting Method	-	Automatic Defrosting
	Climate Type	-	T1
	Isolation	-	I
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	51
	Sound Power Level	dB (A)	61
	Dimension (WXHXD)	mm	732X555X330
	Dimension of Carton Box (LXWXH)	mm	791X373X590
	Dimension of Package (LXWXH)	mm	794X376X622
	Net Weight	kg	23.5
	Gross Weight	kg	28.5
	Refrigerant	-	R32
	Refrigerant Charge	kg	0.48
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
Connection	Outer Diameter Liquid Pipe	inch	1/4
Pipe	Outer Diameter Gas Pipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	15
	Note: The connection pipe applies metric diamete	r.	

Model		-	GWH09AWBXB-K6DNA1B		
Product Co	de	-	CB603004500		
	Rated Voltage	V~	220-240		
Power Supply	Rated Frequency	Hz	50		
Cupp.y	Phases	-	1		
Power Supp	oly Mode	-	Outdoor		
Cooling Ca	pacity	W	2700		
Heating Ca	pacity	W	2800		
Cooling Pov	wer Input	W	725		
Heating Po	wer Input	W	685		
Cooling Cu	rrent Input	Α	3.45		
Heating Cu	rrent Input	Α	3.19		
Rated Input	t	W	1500		
Rated Cool	ing Current	Α	6		
Rated Heat	ing Current	Α	7.5		
Air Flow Vo	lume	m³/h	550/520/480/400/340/310/280		
Dehumidify	ing Volume	L/h	0.8		
EER	-	W/W	3.72		
COP		W/W	4.09		
SEER		-	6.8		
SCOP(Aver	rage/Warmer/Colder)	-	4.2/5.3/-		
Application Area		m ²	10-16		
	Model	-	GWH09AWBXB-K6DNA1B/I		
	Product Code	-	CB603N04500		
	Fan Type	-	Cross-flow		
	Fan Diameter Length(DXL)	mm	Ф92×580		
	Cooling Speed	r/min	1300/1200/1120/1050/920/800/750		
	Heating Speed	r/min	1300/1200/1120/1050/950/850/800		
	Fan Motor Power Output	W	20		
	Fan Motor RLA	Α	0.22		
	Fan Motor Capacitor	μF	1		
	Evaporator Form	-	Aluminum Fin-copper Tube		
	Evaporator Pipe Diameter	mm	Ф5		
Indoor Unit	Evaporator Row-fin Gap	mm	2-1.4		
	Evaporator Coil Length (LXDXW)	mm	584×22.8×266.7		
	Swing Motor Model	-	MP24HF / MP24HF		
	Swing Motor Power Output	W	1.5 / 1.5		
	Fuse Current	Α	3.15		
	Sound Pressure Level	dB (A)	Cooling: 40/37/35/33/29/27/24 Heating: 40/37/35/33/30/26/24		
	Sound Power Level	dB (A)	Cooling: 56/49/47/45/41/38/36 Heating: 55/49/47/45/42/38/35		
	Dimension (WXHXD)	mm	810X260X190		
	Dimension of Carton Box (LXWXH)	mm	855X316X252		
	Dimension of Package (LXWXH)	mm	860X332X263		
	Net Weight	kg	8		
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	Outdoor Unit Model	-	GWH09AGBXB-K6DNA1A/O
	Outdoor Unit Product Code	-	CB385W17100
	Compressor Manufacturer	_	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	QXF-A082zC170
	Compressor Oil	-	ZE-G;ES RB68GX or equivalent
	Compressor Type	-	Rotary
	Compressor LRA.	Α	15
	Compressor RLA	Α	2.56
	Compressor Power Input	W	757
	Compressor Overload Protector	-	1
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24
	Condenser Form	-	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	1-1.2
	Condenser Coil Length (LXDXW)	mm	666×19.05×527
	Fan Motor Speed	rpm	850
	Fan Motor Power Output	W	30
Outdoor Unit	Fan Motor RLA	Α	0.4
	Fan Motor Capacitor	μF	I
	Outdoor Unit Air Flow Volume	m³/h	1950
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф400
	Defrosting Method	-	Automatic Defrosting
	Climate Type	-	T1
	Isolation	-	I
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	51
	Sound Power Level	dB (A)	60
	Dimension (WXHXD)	mm	732X555X330
	Dimension of Carton Box (LXWXH)	mm	791X373X590
	Dimension of Package (LXWXH)	mm	794X376X615
	Net Weight	kg	24.5
	Gross Weight	kg	27
	Refrigerant	-	R32
	Refrigerant Charge	kg	0.5
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
Connection	Outer Diameter Liquid Pipe	inch	1/4
Pipe	Outer Diameter Gas Fipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	15
	Note: The connection pipe applies metric diamete	r.	

Model		-	GWH09AWBXB-K6DNA1C GWH09AWBXB-K6DNA4C		
Product Code		-	CB603005000 CB622006500/CB622006501		
	Rated Voltage	V~	220-240		
Power Supply	Rated Frequency	Hz	50		
1- 1- 3	Phases	-	1		
Power Supp	oly Mode	-	Outdoor		
Cooling Ca	pacity	W	2700		
Heating Ca	pacity	W	2800		
Cooling Pov	wer Input	W	710		
Heating Po	wer Input	W	660		
Cooling Cu	rrent Input	А	3.15		
Heating Cu	rrent Input	Α	2.93		
Rated Input	:	W	1500		
Rated Cool	ing Current	А	6		
Rated Heat	ing Current	Α	7.5		
Air Flow Vo	lume	m³/h	550/520/480/400/340/310/280		
Dehumidify	ing Volume	L/h	0.8		
EER		W/W	3.8		
COP		W/W	4.24		
SEER		-	7		
SCOP(Aver	rage/Warmer/Colder)	-	4.2/5.2/-		
Application	Area	m ²	10-16		
	Model	-	GWH09AWBXB-K6DNA1C/I GWH09AWBXB-K6DNA4C/I		
	Product Code	-	CB603N05000 CB622N06500/CB622N06501		
	Fan Type	-	Cross-flow		
	Fan Diameter Length(DXL)	mm	Ф92×580		
	Cooling Speed	r/min	1300/1200/1120/1050/920/800/750		
	Heating Speed	r/min	1300/1200/1120/1050/950/850/800		
	Fan Motor Power Output	W	20		
	Fan Motor RLA	Α	0.22		
	Fan Motor Capacitor	μF	1		
	Evaporator Form	-	Aluminum Fin-copper Tube		
	Evaporator Pipe Diameter	mm	Ф5		
ndoor Unit	Evaporator Row-fin Gap	mm	2-1.4		
	Evaporator Coil Length (LXDXW)	mm	584×22.8×266.7		
	Swing Motor Model	-	MP24HF / MP24HF		
	Swing Motor Power Output	W	1.5 / 1.5		
	Fuse Current	А	3.15		
	Sound Pressure Level	dB (A)	Cooling: 40/37/35/33/29/26/21 Heating: 40/37/35/33/30/26/24		
	Sound Power Level	dB (A)	Cooling: 56/49/47/45/41/38/36 Heating: 55/49/47/45/42/38/35		
	Dimension (WXHXD)	mm	810X260X190		
	Dimension of Carton Box (LXWXH)	mm	855X316X252		
	Dimension of Package (LXWXH)	mm	860X332X263		
	Net Weight	kg	8		
	Gross Weight	kg	9.5		

	Outdoor Unit Model	_	GWH09AWBXB-K6DNA1C/O
	Outdoor Unit Product Code	-	CB603W05000
	Compressor Manufacturer	_	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	QXF-N082zC170
	Compressor Oil	-	RB68GX or equivalent
	Compressor Type	_	Rotary
	Compressor LRA.	Α	1
	Compressor RLA	А	3.4
	Compressor Power Input	W	630
	Compressor Overload Protector	-	1
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24
	Condenser Form	_	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Ф7
	Condenser Rows-fin Gap	mm	1-1.2
	Condenser Coil Length (LXDXW)	mm	666×19.05×527
	Fan Motor Speed	rpm	850
	Fan Motor Power Output	W	30
Outdoor Unit	Fan Motor RLA	А	1
Offic	Fan Motor Capacitor	μF	1
	Outdoor Unit Air Flow Volume	m ³ /h	1950
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф400
	Defrosting Method	_	Automatic Defrosting
	Climate Type	-	T1
	Isolation	-	1
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	51
	Sound Power Level	dB (A)	60
	Dimension (WXHXD)	mm	732X555X330
	Dimension of Carton Box (LXWXH)	mm	791X373X590
	Dimension of Package (LXWXH)	mm	794X376X615
	Net Weight	kg	23.5
	Gross Weight	kg	26
	Refrigerant	-	R32
	Refrigerant Charge	kg	0.5
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	inch	1/4
Connection Pipe	Outer Diameter Gas Pipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	15
	Note: The connection pipe applies metric diameter	r.	

Model		-	GWH09AWCXB-K6DNA1A GWH09AWCXB-K6DNA4A	
Product Code		-	CB603008800 CB622006900	
	Rated Voltage	V~	220-240	
Power Supply	Rated Frequency	Hz	50	
- Capp.)	Phases	-	1	
Power Supp	oly Mode	-	Outdoor	
Cooling Ca	pacity	W	2700	
Heating Ca	pacity	W	3000	
Cooling Pov	wer Input	W	680	
Heating Po	wer Input	W	680	
Cooling Cu	rrent Input	А	3.2	
Heating Cu	rrent Input	Α	3.2	
Rated Input	:	W	1400	
Rated Cool	ing Current	Α	6	
	ing Current	Α	6.2	
Air Flow Vo	lume	m³/h	610/530/500/440/380/310/280/180	
Dehumidify	ing Volume	L/h	0.8	
EER		W/W	3.97	
COP		W/W	4.41	
SEER		-	8.4	
SCOP(Aver	rage/Warmer/Colder)	-	4.5/5.6/3.5	
Application		m ²	12-18	
	Model	-	GWH09AWCXB-K6DNA1A/I GWH09AWCXB-K6DNA4A/I	
	Product Code	-	CB603N08800 CB622N06900	
	Fan Type	-	Cross-flow	
	Fan Diameter Length(DXL)	mm	Ф94×630	
	Cooling Speed	r/min	1250/1100 /1050/950/800/700/650/500	
	Heating Speed	r/min	1250/1100 /1040/950/900/880/850	
	Fan Motor Power Output	W	15	
	Fan Motor RLA	Α	0.22	
	Fan Motor Capacitor	μF	1	
	Evaporator Form	-	Aluminum Fin-copper Tube	
	Evaporator Pipe Diameter	mm	Ф5	
Indoor Unit	Evaporator Row-fin Gap	mm	2-1.3	
	Evaporator Coil Length (LXDXW)	mm	634×22.8×266.7	
	Swing Motor Model	-	MP24HF / MP24HF	
	Swing Motor Power Output	W	1.5 / 1.5	
	Fuse Current	Α	3.15	
	Sound Pressure Level	dB (A)	Cooling: 39/36/34/31/26/24/22/21 Heating: 39/36/34/31/30/29/27	
	Sound Power Level	dB (A)	Cooling: 58/50/48/45/40/38/36/35 Heating: 58/50/48/45/44/43/41	
	Dimension (WXHXD)	mm	867X276X206	
	Dimension of Carton Box (LXWXH)	mm	920X334X264	
	Dimension of Package (LXWXH)	mm	925X350X275	
	Net Weight	kg	9	
	Gross Weight	kg	11	

	Outdoor Unit Model	-	GWH09ATCXB-K6DNA1A/O
	Outdoor Unit Product Code	-	CB574W00500
	Compressor Manufacturer	-	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	QXF-A082zC170
	Compressor Oil	-	ZE-G;ES RB68GX or equivalent
	Compressor Type	-	Rotary
	Compressor LRA.	Α	15
	Compressor RLA	Α	2.56
	Compressor Power Input	W	756.6
	Compressor Overload Protector	-	1
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~50
	Heating Operation Ambient Temperature Range	°C	-25~30
	Condenser Form	-	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	1-1.2
	Condenser Coil Length (LXDXW)	mm	666×19.05×527
	Fan Motor Speed	rpm	850
	Fan Motor Power Output	W	30
Outdoor Unit	Fan Motor RLA	Α	0.4
J.III	Fan Motor Capacitor	μF	1
	Outdoor Unit Air Flow Volume	m³/h	1950
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф400
	Defrosting Method	-	Automatic Defrosting
	Climate Type	-	T1
	Isolation	-	I
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	51
	Sound Power Level	dB (A)	61
	Dimension (WXHXD)	mm	732X555X330
	Dimension of Carton Box (LXWXH)	mm	791X373X590
	Dimension of Package (LXWXH)	mm	794X376X615
	Net Weight	kg	24.5
	Gross Weight	kg	27
	Refrigerant	-	R32
	Refrigerant Charge	kg	0.51
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
Connection	Outer Diameter Liquid Pipe	inch	1/4
Pipe	Outer Diameter Gas Pipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	15
	Note: The connection pipe applies metric diamete	r.	

Model		GWH09AWCXB-K6DNA1B
Product Code		CB603008900
Rated Voltage	V~	220-240
Rated Frequency	Hz	50
Phases	-	1
oly Mode	-	Outdoor
pacity	W	2700
pacity	W	3000
wer Input	W	680
wer Input	W	680
rent Input	А	3.2
rrent Input	Α	3.2
:	W	1400
ing Current	Α	6
ing Current	Α	6.2
lume	m³/h	610/530/500/440/380/310/280/180
ing Volume	L/h	0.8
	W/W	3.97
	W/W	4.41
	-	8.4
rage/Warmer/Colder)	-	4.5/5.6/3.5
	m ²	12-18
Model	-	GWH09AWCXB-K6DNA1A/I
Product Code	-	CB603N08800
Fan Type	-	Cross-flow
	mm	Ф94×630
Cooling Speed	r/min	1250/1100 /1050/950/800/700/650/500
Heating Speed	r/min	1250/1100 /1040/950/900/880/850
Fan Motor Power Output	W	15
Fan Motor RLA	Α	0.22
Fan Motor Capacitor	μF	1
-	-	Aluminum Fin-copper Tube
	mm	Φ5
	mm	2-1.3
	mm	634×22.8×266.7
	-	MP24HF / MP24HF
	W	1.5 / 1.5
	Α	3.15
Sound Pressure Level		Cooling: 39/36/34/31/26/24/22/21 Heating: 39/36/34/31/30/29/27
Sound Power Level		Cooling: 58/50/48/45/40/38/36/35 Heating: 58/50/48/45/44/43/41
	mm	867X276X206
·		920X334X264
	mm	925X350X275
Net Weight	kg	9
	Rated Voltage Rated Frequency Phases Dly Mode Dacity Dacity Dacity Wer Input Wer Input Trent Input Trent Input Trent Input Trent Ing Current Trent Ing Current Trent Ing Volume Trent Ing Volume Trent Input Trent	Rated Voltage Rated Frequency Phases Oly Mode Dacity Word Input Wo

	Outdoor Unit Model	_	GWH09ATCXB-K6DNA1B/O
	Outdoor Unit Product Code	-	CB574W13500
	Compressor Manufacturer	_	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	_	QXF-A082zC170
	Compressor Oil	-	ZE-G;ES RB68GX or equivalent
	Compressor Type	-	Rotary
	Compressor LRA.	Α	15
	Compressor RLA	Α	2.56
	Compressor Power Input	W	756.6
	Compressor Overload Protector	-	1
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~50
	Heating Operation Ambient Temperature Range	°C	-25~30
	Condenser Form	_	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Ф7
	Condenser Rows-fin Gap	mm	1-1.2
	Condenser Coil Length (LXDXW)	mm	666×19.05×527
	Fan Motor Speed	rpm	850
	Fan Motor Power Output	W	30
Outdoor Unit	Fan Motor RLA	Α	0.4
Offic	Fan Motor Capacitor	μF	1
	Outdoor Unit Air Flow Volume	m ³ /h	1950
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф400
	Defrosting Method	-	Automatic Defrosting
	Climate Type	-	T1
	Isolation	-	1
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	51
	Sound Power Level	dB (A)	61
	Dimension (WXHXD)	mm	732X555X330
	Dimension of Carton Box (LXWXH)	mm	791X373X590
	Dimension of Package (LXWXH)	mm	794X376X615
	Net Weight	kg	24.5
	Gross Weight	kg	27
	Refrigerant	-	R32
	Refrigerant Charge	kg	0.51
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	inch	1/4
Connection Pipe	Outer Diameter Gas Pipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	15
	Note: The connection pipe applies metric diamete	er.	

Model		-	GWH12AWBXB-K6DNA1D GWH12AWBXB-K6DNA3D GWH12AWBXB-K6DNA5D
Product Code		-	CB603009900/CB603009901/CB603009902 CB617001200 CB625000400
	Rated Voltage	V~	220-240
Power Supply	Rated Frequency	Hz	50
Сарріу	Phases	-	1
Power Supp	ply Mode	-	Outdoor
Cooling Ca	pacity	W	3200
Heating Ca	pacity	W	3400
Cooling Pov	wer Input	W	991
Heating Po	wer Input	W	916
Cooling Cu	rrent Input	Α	4.4
Heating Cu	rrent Input	Α	4
Rated Input	t	W	1500
	ing Current	Α	6
	ing Current	Α	7.5
Air Flow Vo	-	m³/h	590/520/480/400/350/320/280
Dehumidify		L/h	1.40
EER		W/W	3.23
COP		W/W	3.71
SEER		-	6.1
	rage/Warmer/Colder)	_	4.0/5.1/-
Application	•	m ²	15-22
търпошин	Model	-	GWH12AWBXB-K6DNA1D/I GWH12AWBXB-K6DNA3D/I GWH12AWBXB-K6DNA5D/I
	Product Code	-	CB603N09900/CB603N09901/CB603N09902 CB617N01200 CB625N00400
	Fan Type	-	Cross-flow
	Fan Diameter Length(DXL)	mm	Ф92×580
	Cooling Speed	r/min	1350/1200/1120/1050/950/850/750
	Heating Speed	r/min	1350/1200/1120/1050/990/920/850
	Fan Motor Power Output	W	20
	Fan Motor RLA	Α	0.22
	Fan Motor Capacitor	μF	1
	Evaporator Form	-	Aluminum Fin-copper Tube
Indoor Unit	Evaporator Pipe Diameter	mm	Φ5
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	584×22.8×266.7
	Swing Motor Model	-	MP24HF / MP24HF
	Swing Motor Power Output	W	1.5 / 1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 41/37/35/33/30/26/24 Heating: 41/37/35/33/31/28/25
	Sound Power Level	dB (A)	Cooling: 55/49/47/45/42/38/36 Heating: 53/49/47/45/43/40/37
	Dimension (WXHXD)	mm	810X260X190
			855X316X252
	Dimension of Carton Box (LXWXH)	mm	
	Dimension of Package (LXWXH)	mm	860X332X263
	Net Weight	kg	8.5
	Gross Weight	kg	10

	Outdoor Unit Model	-	GWH12ATBXB-K6DNA1D/O
	Outdoor Unit Product Code	-	CB574W00800
	Compressor Manufacturer	-	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	QXF-N088zC170
	Compressor Oil	-	FW68DA or equivalent
	Compressor Type	-	Rotary
	Compressor LRA.	А	1
	Compressor RLA	А	3.60
	Compressor Power Input	W	758
	Compressor Overload Protector	-	1
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24
	Condenser Form	-	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Ф7
	Condenser Rows-fin Gap	mm	1-1.2
	Condenser Coil Length (LXDXW)	mm	700×19.05×528
	Fan Motor Speed	rpm	900
	Fan Motor Power Output	W	30
Outdoor Unit	Fan Motor RLA	А	0.4
O mic	Fan Motor Capacitor	μF	1
	Outdoor Unit Air Flow Volume	m³/h	1950
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф400
	Defrosting Method	-	Automatic Defrosting
	Climate Type	-	T1
	Isolation	-	I
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	52
	Sound Power Level	dB (A)	63
	Dimension (WXHXD)	mm	732X555X330
	Dimension of Carton Box (LXWXH)	mm	791X373X590
	Dimension of Package (LXWXH)	mm	794X376X615
	Net Weight	kg	25
	Gross Weight	kg	27.5
	Refrigerant	-	R32
	Refrigerant Charge	kg	0.55
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
Connection	Outer Diameter Liquid Pipe	inch	1/4
Connection Pipe	Outer Diameter Gas Pipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	20
	Note: The connection pipe applies metric diamete	r.	

Model		-	GWH12AWBXB-K6DNA1F GWH12AWBXB-K6DNA2F GWH12AWBXB-K6DNA3F GWH12AWBXB-K6DNA4F GWH12AWBXB-K6DNA5F
Product Code		-	CB603010400 CB616001000 CB617001300 CB622000400 CB625001200
D	Rated Voltage	V~	220-240
Power Supply	Rated Frequency	Hz	50
1-1- 7	Phases	-	1
Power Supp	oly Mode	-	Outdoor
Cooling Cap	pacity	W	3200
Heating Ca	pacity	W	3400
Cooling Pov	wer Input	W	991
Heating Pov	wer Input	W	916
Cooling Cui	rrent Input	Α	4.9
Heating Cu	rrent Input	Α	4.4
Rated Input		W	1450
Rated Cooli		Α	6.3
Rated Heat		Α	6.7
Air Flow Vo	-	m³/h	590/520/480/400/350/320/280
Dehumidifyi	ing Volume	L/h	1.4
EER	J	W/W	3.23
COP		W/W	3.71
SEER		-	6.5
	rage/Warmer/Colder)		4.1/5.1/-
Application	-	m ²	15-22
	Model	-	GWH12AWBXB-K6DNA1F/I GWH12AWBXB-K6DNA2F/I GWH12AWBXB-K6DNA3F/I GWH12AWBXB-K6DNA4F/I GWH12AWBXB-K6DNA5F/I
	Product Code	-	CB603N10400 CB616N01000 CB617N01300 CB622N00400 CB625N01200
	Fan Type	-	Cross-flow
	Fan Diameter Length(DXL)	mm	Ф92×580
	Cooling Speed	r/min	1350/1200/1120/1050/950/850/750
	Heating Speed	r/min	1350/1200/1120/1050/990/920/850
	Fan Motor Power Output	W	20
	Fan Motor RLA	Α	0.22
Indoor Unit	Fan Motor Capacitor	μF	1
	Evaporator Form	-	Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Ф5
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	584×22.8×266.7
	Swing Motor Model	-	MP24HF
	Swing Motor Power Output	W	1.5
	Fuse Current	Α	3.15
	Sound Pressure Level	dB (A)	Cooling: 41/37/35/33/30/26/24 Heating: 41/37/35/33/31/28/25
	Sound Power Level	dB (A)	Cooling: 57/49/47/45/42/38/36 Heating: 53/49/47/45/43/40/37
	Dimension (WXHXD)	mm	810X260X190
	Dimension of Carton Box (LXWXH)	mm	855X316X256
	Dimension of Package (LXWXH)	mm	860X332X263
_		1	0
	Net Weight	kg	8

	Outdoor Unit Model	-	GWH12AWBXB-K6DNA3F/O
	Outdoor Unit Product Code	-	CB617W01300
	Compressor Manufacturer	_	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	QXF-A098zC170H(improved)
	Compressor Oil	-	RB68GX or equivalent
	Compressor Type	-	Rotary
	Compressor LRA.	Α	1
	Compressor RLA	Α	4.2
	Compressor Power Input	W	862
	Compressor Overload Protector	-	1
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24
	Condenser Form	-	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	1-1.2
	Condenser Coil Length (LXDXW)	mm	700×19.05×528
	Fan Motor Speed	rpm	900
	Fan Motor Power Output	W	30
Outdoor Unit	Fan Motor RLA	Α	0.4
Offic	Fan Motor Capacitor	μF	1
	Outdoor Unit Air Flow Volume	m³/h	1950
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф400
	Defrosting Method	-	Automatic Defrosting
	Climate Type	-	T1
	Isolation	-	I
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	52
	Sound Power Level	dB (A)	63
	Dimension (WXHXD)	mm	732X555X330
	Dimension of Carton Box (LXWXH)	mm	791X373X590
	Dimension of Package (LXWXH)	mm	794X376X615
	Net Weight	kg	24.5
	Gross Weight	kg	27
	Refrigerant	-	R32
	Refrigerant Charge	kg	0.6
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
Connection	Outer Diameter Liquid Pipe	inch	1/4
Pipe	Outer Diameter Gas Pipe	inch	3/8
· 	Max Distance Height	m	10
	Max Distance Length	m	20
	Note: The connection pipe applies metric diamete	r.	

26 Technical Information

Model		-	GWH12AWBXB-K6DNA3F	
Product Code		-	CB617001301	
	Rated Voltage	V~	220-240	
Power Supply	Rated Frequency	Hz	50	
Supply	Phases	-	1	
Power Supp	oly Mode	-	Outdoor	
Cooling Cap	pacity	W	3200	
Heating Ca	pacity	W	3400	
Cooling Po	wer Input	W	991	
Heating Po		W	916	
Cooling Cu	·	Α	4.9	
Heating Cu	rrent Input	Α	4.4	
Rated Input		W	1450	
Rated Cooli	ing Current	Α	6.3	
Rated Heat	ing Current	Α	6.7	
Air Flow Vo	lume	m³/h	590/520/480/400/350/320/280	
Dehumidifyi	ing Volume	L/h	1.4	
EER		W/W	3.23	
COP		W/W	3.71	
SEER		-	6.5	
SCOP(Average/Warmer/Colder)		-	4.1/5.1/-	
Application	Area	m²	15-22	
	Model	-	GWH12AWBXB-K6DNA3F/I	
	Product Code	-	CB617N01301	
	Fan Type	-	Cross-flow	
	Fan Diameter Length(DXL)	mm	Ф92×580	
	Cooling Speed	r/min	1350/1200/1120/1050/950/850/750	
	Heating Speed	r/min	1350/1200/1120/1050/990/920/850	
	Fan Motor Power Output	W	20	
	Fan Motor RLA	Α	0.22	
	Fan Motor Capacitor	μF	1	
	Evaporator Form	-	Aluminum Fin-copper Tube	
	Evaporator Pipe Diameter	mm	Ф5	
Indoor Unit	Evaporator Row-fin Gap	mm	2-1.4	
	Evaporator Coil Length (LXDXW)	mm	584×22.8×266.7	
	Swing Motor Model	-	MP24HF	
	Swing Motor Power Output	W	1.5	
	Fuse Current	А	3.15	
	Sound Pressure Level	dB (A)	Cooling: 41/37/35/33/30/26/24 Heating: 41/37/35/33/31/28/25	
	Sound Power Level	dB (A)	Cooling: 57/49/47/45/42/38/36 Heating: 53/49/47/45/43/40/37	
	Dimension (WXHXD)	mm	810X260X190	
	Dimension of Carton Box (LXWXH)	mm	876X327X266	
	Dimension of Package (LXWXH)	mm	879X330X281	
-	Net Weight	kg	kg 8	
			10.5	

	Outdoor Unit Model	_	GWH12AWBXB-K6DNA3F/O
	Outdoor Unit Product Code	-	CB617W01301
	Compressor Manufacturer	_	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	QXF-A098zC170H(improved)
	Compressor Oil	-	RB68GX or equivalent
	Compressor Type	_	Rotary
	Compressor LRA.	Α	1
	Compressor RLA	Α	4.2
	Compressor Power Input	W	862
	Compressor Overload Protector	-	1
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24
	Condenser Form	_	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Ф7
	Condenser Rows-fin Gap	mm	1-1.2
	Condenser Coil Length (LXDXW)	mm	700×19.05×528
	Fan Motor Speed	rpm	900
	Fan Motor Power Output	W	30
Outdoor Unit	Fan Motor RLA	Α	0.4
Offic	Fan Motor Capacitor	μF	
	Outdoor Unit Air Flow Volume	m³/h	1950
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф400
	Defrosting Method	_	Automatic Defrosting
	Climate Type	-	T1
	Isolation	_	
	Moisture Protection	_	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	52
	Sound Power Level	dB (A)	63
	Dimension (WXHXD)	mm	732X555X330
	Dimension of Carton Box (LXWXH)	mm	791X373X590
	Dimension of Package (LXWXH)	mm	794X376X622
	Net Weight	kg	24.5
	Gross Weight	kg	29.5
	Refrigerant	-	R32
	Refrigerant Charge	kg	0.6
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	inch	1/4
Connection Pipe	Outer Diameter Gas Pipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	20
	Note: The connection pipe applies metric diamete	er.	

Model		-	GWH12AWCXB-K6DNA1A GWH12AWCXB-K6DNA4A	GWH12AWCXB-K6DNA2A GWH12AWCXB-K6DNA4A
Product Code		-	CB603008700/CB603008701 CB622003403	CB616001301 CB622003402
	Rated Voltage	V~	220-	240
Power Supply	Rated Frequency	Hz	50	
	Phases	-	1	
Power Supp	ply Mode	-	Outdoor	
Cooling Ca	pacity	W	35	10
Heating Ca	pacity	W	38	10
Cooling Po	wer Input	W	96	2
leating Po	wer Input	W	95	3
Cooling Cu	rrent Input	Α	4.	6
leating Cu	rrent Input	Α	4.	7
Rated Input	t	W	180	00
Rated Cool	ing Current	Α	6.	9
Rated Heat	ing Current	Α	8	
Air Flow Vo	lume	m³/h	650/580/530/44	0/380/330/310
Dehumidify	ing Volume	L/h	1.4	0
ER		W/W	3.6	55
COP		W/W	4.0	00
SEER		-	7.1	
SCOP(Ave	rage/Warmer/Colder)	-	4.1/5.2/3.1	
Application	Area	m ²	16-	
	Model	-	GWH12AWCXB-K6DNA1A/I GWH12AWCXB-K6DNA4A/I GWH12AWCXB-K6DNA4A/I GWH12AWCXB-K6DN	
	Product Code	-	CB603N08700 CB622N03403	CB616N01300 CB622N03402
	Fan Type	-	Cross	-flow
	Fan Diameter Length(DXL)	mm	Ф94×	630
	Cooling Speed	r/min	1350/1200/1100/100	0/920/850/750/500
	Heating Speed	r/min	1300/1200/1120/1	050/980/900/850
	Fan Motor Power Output	W	15	5
	Fan Motor RLA	А	0.2	20
	Fan Motor Capacitor	μF	/	
	Evaporator Form	-	Aluminum Fin-	-copper Tube
	Evaporator Pipe Diameter	mm	Ф:	5
ndoor Unit	Evaporator Row-fin Gap	mm	2-1	.3
	Evaporator Coil Length (LXDXW)	mm	634×22.8	3×266.7
	Swing Motor Model	-	MP24HF /	MP24HF
	Swing Motor Power Output	W	1.5 /	1.5
	Fuse Current	А	3.15	
	Sound Pressure Level	dB (A)	Cooling: 43/39/37/34/31/28/25 Heating: 41/38/36/34/32/29/27	
	Sound Power Level	dB (A)	Cooling: 59/51/49/46/43/40/37 Heating: 55/52/50/48/46/43/41	
	Dimension (WXHXD)	mm	867X27	6X206
	Dimension of Carton Box (LXWXH)	mm	920X33	4X264
	Dimension of Package (LXWXH)	mm	925X35	0X275
	Net Weight	kg	9	
			11	

	Outdoor Unit Model	-	GWH12ATCXB-K6DN	NA1A/O
	Outdoor Unit Product Code	-	CB574W00700/CB574W00702	CB574W00701
	Compressor Manufacturer	-	ZHUHAI LANDA COMPRESSOR CO., LTD.	
	Compressor Model	-	FTz-AN108ACBD	
	Compressor Oil	-	FW68DA or equiva	alent
	Compressor Type	-	Rotary	
	Compressor LRA.	Α	1	
	Compressor RLA	Α	4.40	
	Compressor Power Input	W	I	
	Compressor Overload Protector	-	1	
	Throttling Method	-	Electron expansion valve	
	Set Temperature Range	°C	16~30	
	Cooling Operation Ambient Temperature Range	°C	-15~50	
	Heating Operation Ambient Temperature Range	°C	-25~30	-15~30
	Condenser Form	-	Aluminum Fin-coppe	r Tube
	Condenser Pipe Diameter	mm	Ф7.94	
	Condenser Rows-fin Gap	mm	1-1.2	
	Condenser Coil Length (LXDXW)	mm	666×19.05×527	7
	Fan Motor Speed	rpm	900	
0.11	Fan Motor Power Output	W	30	
Outdoor Unit	Fan Motor RLA	Α	0.40	
	Fan Motor Capacitor	μF	1	
	Outdoor Unit Air Flow Volume	m³/h	1950	
	Fan Type	-	Axial-flow	
	Fan Diameter	mm	Ф400	
	Defrosting Method	-	Automatic Defrost	ting
	Climate Type	-	T1	
	Isolation	-	I	
	Moisture Protection	-	IPX4	
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3	
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5	
	Sound Pressure Level	dB (A)	52	
	Sound Power Level	dB (A)	62	
	Dimension (WXHXD)	mm	732X555X330	
	Dimension of Carton Box (LXWXH)	mm	791X373X590	
	Dimension of Package (LXWXH)	mm	794X376X615	
	Net Weight	kg	25.5	
	Gross Weight	kg	28	
	Refrigerant Charge	-	R32	
	Refrigerant Charge	kg	0.55	
	Connection Pipe Length	m a/m	5	
	Connection Pipe Gas Additional Charge	g/m	16	
Connection	Outer Diameter Liquid Pipe	inch	1/4	
Pipe	Outer Diameter Gas Pipe	inch	3/8	
	Max Distance Height	m	10	
	Max Distance Length	m 	15	
	Note: The connection pipe applies metric diamete	r.		

Model		-	GWH12AWCXB-K6DNA2D
Product Code		-	CB616000800
	Rated Voltage	V~	220-240
Power Supply	Rated Frequency	Hz	50
Сарріў	Phases	-	1
Power Supp	oly Mode	-	Outdoor
Cooling Cap	pacity	W	3200
Heating Ca	pacity	W	3400
Cooling Pov	wer Input	W	933
Heating Pov	wer Input	W	872
Cooling Cui	rrent Input	Α	4.14
Heating Cur	rrent Input	А	3.87
Rated Input	:	W	1500
Rated Cooli	ing Current	А	6.5
Rated Heat	ing Current	Α	7.5
Air Flow Vo	lume	m³/h	650/550/470/420/380/350/310
Dehumidifyi	ing Volume	L/h	1.40
EER		W/W	3.43
СОР		W/W	3.90
SEER		-	6.5
SCOP(Aver	SCOP(Average/Warmer/Colder)		4.1/5.1/-
Application	Application Area		15-22
	Model	-	GWH12AWCXB-K6DNA2D/I
	Product Code	-	CB616N00800
	Fan Type	-	Cross-flow
	Fan Diameter Length(DXL)	mm	Ф94×630
	Cooling Speed	r/min	1350/1100/1000/950/900/800/750
	Heating Speed	r/min	1350/1100/1000/950/900/850/800
	Fan Motor Power Output	W	20
	Fan Motor RLA	Α	0.3
	Fan Motor Capacitor	μF	1.5
	Evaporator Form	-	Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Ф5
Indoor Unit	Evaporator Row-fin Gap	mm	2-1.3
	Evaporator Coil Length (LXDXW)	mm	634×22.8×266.7
	Swing Motor Model	-	MP24HF / MP24HF
	Swing Motor Power Output	W	1.5 / 1.5
	Fuse Current	Α	3.15
	Sound Pressure Level	dB (A)	Cooling: 42/38/35/33/29/26/23 Heating: 42/37/35/33/30/26/25
	Sound Power Level	dB (A)	Cooling: 59/50/47/45/41/38/35 Heating: 59/49/47/45/42/38/37
	Dimension (WXHXD)	mm	867X276X206
	Dimension of Carton Box (LXWXH)	mm	920X334X264
	Dimension of Package (LXWXH)	mm	925X350X275
	Net Weight	kg	9.5
-	Gross Weight	kg	11.5

	Outdoor Unit Model	_	GWH12ATCXB-K6DNA1D/O
	Outdoor Unit Product Code	-	CB574W01800
	Compressor Manufacturer	_	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	_	QXF-N088zC170
	Compressor Oil	-	FW68DA or equivalent
	Compressor Type	-	Rotary
	Compressor LRA.	Α	1
	Compressor RLA	Α	3.6
	Compressor Power Input	W	758
	Compressor Overload Protector	-	1
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24
	Condenser Form	-	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Ф7
	Condenser Rows-fin Gap	mm	1-1.2
	Condenser Coil Length (LXDXW)	mm	700×19.05×528
	Fan Motor Speed	rpm	900
	Fan Motor Power Output	W	30
Outdoor Unit	Fan Motor RLA	Α	0.4
Offic	Fan Motor Capacitor	μF	1
	Outdoor Unit Air Flow Volume	m ³ /h	1950
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф400
	Defrosting Method	-	Automatic Defrosting
	Climate Type	-	T1
	Isolation	-	1
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	52
	Sound Power Level	dB (A)	63
	Dimension (WXHXD)	mm	732X555X330
	Dimension of Carton Box (LXWXH)	mm	791X373X590
	Dimension of Package (LXWXH)	mm	794X376X615
	Net Weight	kg	25
	Gross Weight	kg	27.5
	Refrigerant	-	R32
	Refrigerant Charge	kg	0.59
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	inch	1/4
Connection Pipe	Outer Diameter Gas Pipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	20
-	Note: The connection pipe applies metric diamete	er.	

Model		-	GWH12AWCXB-K6DNA3E GWH12AWCXB-K6DNA4E
Product Code		-	CB617001400 CB622006800
	Rated Voltage	V~	220-240
Power	Rated Frequency	Hz	50
Supply	Phases	-	1
Power Supp	oly Mode	-	Outdoor
Cooling Ca	pacity	W	3200
Heating Ca	pacity	W	3500
Cooling Po	wer Input	W	933
Heating Po	wer Input	W	897
Cooling Cu	rrent Input	А	4.6
Heating Cu	rrent Input	А	4.3
Rated Input	:	W	1600
Rated Cool	ing Current	А	7.04
Rated Heat	ing Current	А	8
Air Flow Vo	lume	m³/h	650/540/505/405/380/330/310
Dehumidify	ing Volume	L/h	0.76
EER		W/W	3.45
COP		W/W	3.90
SEER		-	6.8
SCOP(Average/Warmer/Colder)		-	4.1/5.1/-
Application	Area	m ²	16-24
	Model	-	GWH12AWCXB-K6DNA3E/I GWH12AWCXB-K6DNA4E/I
	Product Code	-	CB617N01400 CB622N06800
	Fan Type	-	Cross-flow
	Fan Diameter Length(DXL)	mm	Ф94×630
	Cooling Speed	r/min	1350/1100/1000/950/900/800/750
	Heating Speed	r/min	1350/1100/1000/950/900/850/800
	Fan Motor Power Output	W	20
	Fan Motor RLA	Α	0.2
	Fan Motor Capacitor	μF	1.5
	Evaporator Form	-	Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Ф5
Indoor Unit	Evaporator Row-fin Gap	mm	2-1.3
	Evaporator Coil Length (LXDXW)	mm	634×22.8×266.7
	Swing Motor Model	-	MP24HF
	Swing Motor Power Output	W	1.5
	Fuse Current	А	3.15
	Sound Pressure Level	dB (A)	Cooling: 42/37/33/32/30/26/24 Heating: 43/37/34/33/32/31/27
	Sound Power Level	dB (A)	Cooling: 58/50/47/45/41/38/35 Heating: 59/49/47/45/43/40/38
	Dimension (WXHXD)	mm	867X276X206
	Dimension of Carton Box (LXWXH)	mm	920X334X264
	Dimension of Package (LXWXH)	mm	925X350X275
	Net Weight	kg	9.5
-	Gross Weight	kg	11.5

	Outdoor Unit Model	-	GWH12AWCXB-K6DNA3E/O
	Outdoor Unit Product Code	-	CB617W01400
	Compressor Manufacturer	-	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	QXF-A098zC170H(modified)
	Compressor Oil	-	RB68GX or equivalent
	Compressor Type	-	Rotary
	Compressor LRA.	Α	1
	Compressor RLA	Α	4.2
	Compressor Power Input	W	885
	Compressor Overload Protector	-	I
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24
	Condenser Form	-	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	1-1.2
	Condenser Coil Length (LXDXW)	mm	700×19.05×528
	Fan Motor Speed	rpm	900
	Fan Motor Power Output	W	30
Outdoor Unit	Fan Motor RLA	А	0.4
Offic	Fan Motor Capacitor	μF	1
	Outdoor Unit Air Flow Volume	m ³ /h	1950
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф400
	Defrosting Method	-	Automatic Defrosting
	Climate Type	-	T1
	Isolation	-	I
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	52
	Sound Power Level	dB (A)	63
	Dimension (WXHXD)	mm	732X555X330
	Dimension of Carton Box (LXWXH)	mm	791X373X590
	Dimension of Package (LXWXH)	mm	794X376X615
	Net Weight	kg	24.5
	Gross Weight	kg	27
	Refrigerant	-	R32
	Refrigerant Charge	kg	0.59
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	inch	1/4
Connection Pipe	Outer Diameter Gas Pipe	inch	3/8
-1	Max Distance Height	m	10
	Max Distance Length	m	20
	Note: The connection pipe applies metric diamete	r.	

34 <u>Technical Information</u>

Model		-	GWH18AWDXB-K6DNA1A GWH18AWDXB-K6DNA3A GWH18AWDXB-K6DNA4A	GWH18AWDXB-K6DNA1A GWH18AWDXB-K6DNA2A GWH18AWDXB-K6DNA3A GWH18AWDXB-K6DNA4A GWH18AWDXB-K6DNA5A
Product Co	de	-	CB603008502/CB603008504 CB617000800/CB617000802 CB622000103	CB603008501 CB616000701 CB617000801 CB622000100/CB622000101 CB625000901
_	Rated Voltage	V~	220-	240
Power Supply	Rated Frequency	Hz	5	0
Сарріу	Phases	-	1	
ower Supp	ply Mode	-	Outo	door
Cooling Ca	pacity	W	46	00
Heating Ca	pacity	W	52	00
Cooling Pov	wer Input	W	13	53
Heating Po		W	13	34
Cooling Cu	rrent Input	Α	6.	2
Heating Cu	rrent Input	Α	6.	1
Rated Input	t	W	19	00
Rated Cool	ing Current	Α	8.	5
Rated Heat	ing Current	Α	8.	5
Air Flow Vo	olume	m³/h	1000/960/870/8	10/720/640/600
Dehumidify	ing Volume	L/h	1.	8
EER		W/W	3.	4
COP		W/W	3.	9
SEER		-	7.2	
SCOP(Aver	rage/Warmer/Colder)	-	4.0/5	5.1/-
Application	Area	m ²	21-31	
	Model	-	GWH18AWDXB-K6DNA1A/I GWH18AWDXB-K6DNA3A/I GWH18AWDXB-K6DNA4A/I	GWH18AWDXB-K6DNA1A/I GWH18AWDXB-K6DNA2A/I GWH18AWDXB-K6DNA3A/I GWH18AWDXB-K6DNA4A/I GWH18AWDXB-K6DNA5A/I
	Product Code	-	CB603N08502/CB603N08504 CB616N0070 CB617N00800/CB617N00802 CB617N0080 CB622N00103 CB622N00100/CB62 CB625N0090	
	Fan Type	-	Cross	s-flow
	Fan Diameter Length(DXL)	mm	Ф108	x691
	Cooling Speed	r/min	1200/1100/1030/96	0/800/700/650/500
	Heating Speed	r/min	1200/1150/1040/	980/930/880/800
	Fan Motor Power Output	W	4	5
	Fan Motor RLA	Α	0.2	25
ndoor Unit	Fan Motor Capacitor	μF	ı	
ndoor Unit	Fan Motor Capacitor Evaporator Form	μr -	Aluminum Fin	-copper Tube
ndoor Unit		-	Аluminum Fin Ф	* *
ndoor Unit	Evaporator Form Evaporator Pipe Diameter Evaporator Row-fin Gap	-		5
ndoor Unit	Evaporator Form Evaporator Pipe Diameter	- mm	Ф	5
ndoor Unit	Evaporator Form Evaporator Pipe Diameter Evaporator Row-fin Gap	- mm mm	Ф 2-	5
ndoor Unit	Evaporator Form Evaporator Pipe Diameter Evaporator Row-fin Gap Evaporator Coil Length (LXDXW)	- mm mm	ф 2- ² 700×22	5 1.2 .8×381
ndoor Unit	Evaporator Form Evaporator Pipe Diameter Evaporator Row-fin Gap Evaporator Coil Length (LXDXW) Swing Motor Model	mm mm mm	Ф 2-* 700×22 MP35CJ / MP24HF	5 I.2 I.8×381 MP35CJ 2.5
ndoor Unit	Evaporator Form Evaporator Pipe Diameter Evaporator Row-fin Gap Evaporator Coil Length (LXDXW) Swing Motor Model Swing Motor Power Output	mm mm mm - W	Ф 2-' 700×22 MP35CJ / MP24HF 2.5 / 1.5	5 I.2 I.8×381 MP35CJ 2.5
ndoor Unit	Evaporator Form Evaporator Pipe Diameter Evaporator Row-fin Gap Evaporator Coil Length (LXDXW) Swing Motor Model Swing Motor Power Output Fuse Current	mm mm mm - W	Ф 2 700×22 MP35CJ / MP24HF 2.5 / 1.5 3.	5 I.2 I.8×381 MP35CJ 2.5 I5 Heating: 46/44/41/38/37/36/33
Indoor Unit	Evaporator Form Evaporator Pipe Diameter Evaporator Row-fin Gap Evaporator Coil Length (LXDXW) Swing Motor Model Swing Motor Power Output Fuse Current Sound Pressure Level	mm mm mm - W A dB (A)	Ф 2 700×22 MP35CJ / MP24HF 2.5 / 1.5 3. Cooling: 47/45/43/41/35/30/28	5 1.2 1.8×381 MP35CJ 2.5 15 Heating: 46/44/41/38/37/36/33 Heating: 60/58/55/52/51/50/47
ndoor Unit	Evaporator Form Evaporator Pipe Diameter Evaporator Row-fin Gap Evaporator Coil Length (LXDXW) Swing Motor Model Swing Motor Power Output Fuse Current Sound Pressure Level Sound Power Level	mm mm mm - W A dB (A) dB (A)	Φ 2-' 700×22 MP35CJ / MP24HF 2.5 / 1.5 3. Cooling: 47/45/43/41/35/30/28 Cooling: 60/58/56/54/48/44/41	5 1.2 1.8×381 MP35CJ 2.5 15 Heating: 46/44/41/38/37/36/33 Heating: 60/58/55/52/51/50/47 33X248
Indoor Unit	Evaporator Form Evaporator Pipe Diameter Evaporator Row-fin Gap Evaporator Coil Length (LXDXW) Swing Motor Model Swing Motor Power Output Fuse Current Sound Pressure Level Sound Power Level Dimension (WXHXD)	mm mm mm - W A dB (A) dB (A)	Φ 2 700×22 MP35CJ / MP24HF 2.5 / 1.5 3. Cooling: 47/45/43/41/35/30/28 Cooling: 60/58/56/54/48/44/41 978X33	5 1.2 .8×381 MP35CJ 2.5 15 Heating: 46/44/41/38/37/36/33 Heating: 60/58/55/52/51/50/47 33X248 98X319
ndoor Unit	Evaporator Form Evaporator Pipe Diameter Evaporator Row-fin Gap Evaporator Coil Length (LXDXW) Swing Motor Model Swing Motor Power Output Fuse Current Sound Pressure Level Sound Power Level Dimension (WXHXD) Dimension of Carton Box (LXWXH)	mm mm mm - W A dB (A) dB (A) mm	Φ 2-2 700×22 MP35CJ / MP24HF 2.5 / 1.5 3. Cooling: 47/45/43/41/35/30/28 Cooling: 60/58/56/54/48/44/41 978X33 1033X3	5 1.2 .8×381 MP35CJ 2.5 15 Heating: 46/44/41/38/37/36/33 Heating: 60/58/55/52/51/50/47 33X248 98X319 06X329

	Outdoor Unit Model	_	GWH18ATDXB-K6DNA1A/O
	Outdoor Unit Product Code	-	CB574W02800
	Compressor Manufacturer	_	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	FTz-AN108ACBD
	Compressor Oil	-	FW68DA or equivalent
	Compressor Type	-	Rotary
	Compressor LRA.	Α	19
	Compressor RLA	А	4.4
	Compressor Power Input	W	952
	Compressor Overload Protector	-	1
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24
	Condenser Form	-	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Ф7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	700×38.1×528
	Fan Motor Speed	rpm	1000
	Fan Motor Power Output	W	30
Outdoor Unit	Fan Motor RLA	Α	0.4
Offic	Fan Motor Capacitor	μF	
	Outdoor Unit Air Flow Volume	m³/h	2100
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф420
	Defrosting Method	-	Automatic Defrosting
	Climate Type	-	
	Isolation	_	I
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	55
	Sound Power Level	dB (A)	65
	Dimension (WXHXD)	mm	732X555X330
	Dimension of Carton Box (LXWXH)	mm	791X373X590
	Dimension of Package (LXWXH)	mm	794X376X615
	Net Weight	kg	27.5
	Gross Weight	kg	30
	Refrigerant	-	R32
	Refrigerant Charge	kg	0.77
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
_	Outer Diameter Liquid Pipe	inch	1/4
Connection Pipe	Outer Diameter Gas Pipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	25
	Note: The connection pipe applies metric diamete	r.	

Model		-	GWH18AWDXD-K6DNA1A	GWH18AWDXD-K6DNA2A GWH18AWDXD-K6DNA4A
Product Code		-	CB603003800/CB603003802	CB616001201 CB622003302
	Rated Voltage	V~	220-	
Power Supply	Rated Frequency	Hz	50)
Phases		-	1	
ower Sup	ply Mode	-	Outd	loor
cooling Ca	pacity	W	530	00
leating Ca	pacity	W	560	00
ooling Po	wer Input	W	150	01
leating Po	wer Input	W	139	93
ooling Cu	rrent Input	Α	7.:	2
leating Cu	rrent Input	Α	6.:	3
ated Input	t	W	235	50
ated Cool	ing Current	А	10)
ated Heat	ing Current	А	10.	.5
ir Flow Vo	lume	m³/h	1000/960/870/8	10/720/640/600
ehumidify	ing Volume	L/h	1.8	8
ER		W/W	3.5	53
OP		W/W	4.0)2
EER		-	7.3	
SCOP(Average/Warmer/Colder)		-	4.2/5.6/3.4	
pplication	Area	m²	23-	34
	Model	-	GWH18AWDXD-K6DNA1A/I	GWH18AWDXD-K6DNA2A/I GWH18AWDXD-K6DNA4A/I
	Product Code	-	CB603N03800/CB603N03802	CB616N01200 CB622N03302
	Fan Type	-	Cross	-flow
	Fan Diameter Length(DXL)	mm	Ф108:	x691
	Cooling Speed	r/min	1200/1100/1030/960	0/800/700/650/500
	Heating Speed	r/min	1200/1150/1040/9	980/930/880/800
	Fan Motor Power Output	W	45	5
	Fan Motor RLA	Α	0.2	25
	Fan Motor Capacitor	μF	I	
	Evaporator Form	-	Aluminum Fin-	-copper Tube
	Evaporator Pipe Diameter	mm	Ф!	5
ndoor Unit	Evaporator Row-fin Gap	mm	2-1	.2
	Evaporator Coil Length (LXDXW)	mm	700×22	.8×381
	Swing Motor Model	-	MP35CJ /	MP24HF
	Swing Motor Power Output	W	2.5 /	1.5
	Fuse Current	Α	3.1	5
	Sound Pressure Level	dB (A)	Cooling: 47/45/43/41/35/30/28	Heating: 46/44/41/38/37/36/33
	Sound Power Level	dB (A)	Cooling: 60/58/56/54/48/44/41 Heating: 60/58/55/52/51/50/4	
	Dimension (WXHXD)	mm	978X33	3X248
	Dimension of Carton Box (LXWXH)	mm	1033X39	98X319
	Dimension of Package (LXWXH)	mm	1038X40	06X329
	Net Weight	kg	13.5	
			16	

	Outdoor Unit Model	_	GWH18ATDXD-K6DNA1A/O
	Outdoor Unit Product Code	-	CB574W02700 CB574W02701
	Compressor Manufacturer	_	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	QXF-A120zH170A
	Compressor Oil	-	FW68DA or equivalent
	Compressor Type	-	Rotary
	Compressor LRA.	Α	18
	Compressor RLA	А	5
	Compressor Power Input	W	1096
	Compressor Overload Protector	-	HPC115/95U1/KSD115°C
	Throttling Method	-	Electron expansion valve
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~50
	Heating Operation Ambient Temperature Range	°C	-25~30 -15~30
	Condenser Form	_	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	787×38.1×528
	Fan Motor Speed	rpm	880
	Fan Motor Power Output	W	30
Outdoor Unit	Fan Motor RLA	Α	0.4
Offic	Fan Motor Capacitor	μF	
	Outdoor Unit Air Flow Volume	m³/h	2200
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф420
	Defrosting Method	_	Automatic Defrosting
	Climate Type	_	T1
	Isolation	_	I
	Moisture Protection	_	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	56
	Sound Power Level	dB (A)	65
	Dimension (WXHXD)	mm	802X555X350
	Dimension of Carton Box (LXWXH)	mm	869X395X594
	Dimension of Package (LXWXH)	mm	872X398X620
	Net Weight	kg	31.5
	Gross Weight	kg	34
	Refrigerant	-	R32
	Refrigerant Charge	kg	0.85
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	inch	1/4
Connection Pipe	Outer Diameter Gas Pipe	inch	1/2
	Max Distance Height	m	10
	Max Distance Length	m	25
	Note: The connection pipe applies metric diamete	r.	

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Model		-	GWH24AWDXE-K6DNA1A GWH24AWDXE-K6DNA3A GWH24AWDXE-K6DNA4A	GWH24AWDXE-K6DNA1A GWH24AWDXE-K6DNA2A GWH24AWDXE-K6DNA4A GWH24AWDXE-K6DNA5A
Product Code		-	CB603004100/CB603004102/ CB603004104 CB617000901/CB617000902 CB622000303	CB603004101 CB616000401 CB622000300/CB622000301 CB625000801
	Rated Voltage	V~	220-	240
Power Supply	Rated Frequency	Hz	5	0
Supply	Phases	-	1	
Power Supp	oly Mode	_	Outo	door
Cooling Ca	•	W	62	00
Heating Ca	-	W	65	
Cooling Pov	-	W	17	
Heating Po	·	W	16	
Cooling Cu	·	A	7.	
Heating Cu		A	7.	
Rated Input		W	230	
	ing Current	A	11	
	ing Current	A		
Air Flow Vo	•	m³/h	1050/900/740/6	00/640/500/540
	ing Volume	L/h	1.	
EER		W/W	3.4	
COP		W/W	3.9	
SEER		-	6.8	
•	rage/Warmer/Colder)	-	4.0/5	
Application	Area	m ²	23-	
	Model	-	GWH24AWDXE-K6DNA1A/I GWH24AWDXE-K6DNA3A/I GWH24AWDXE-K6DNA4A/I	GWH24AWDXE-K6DNA1A/I GWH24AWDXE-K6DNA2A/I GWH24AWDXE-K6DNA4A/I GWH24AWDXE-K6DNA5A/I
	Product Code	-	CB603N04100/CB603N04102/ CB603N04104 CB617N00901/CB617N00902 CB622N00303	CB603N04101 CB616N00401 CB622N00300/CB622N00301 CB625N00801
	Fan Type	-	Cross	-flow
	Fan Diameter Length(DXL)	mm	Ф108	×691
	Cooling Speed	r/min	1300/1200/1120/1	050/980/860/750
	Heating Speed	r/min	1250/1200/1120/1	050/950/850/750
	Fan Motor Power Output	W	4	5
	Fan Motor RLA	Α	0.2	25
	Fan Motor Capacitor	μF	/	,
ndoor I Init	Evaporator Form	_	Aluminum Fin	-copper Tube
ndoor Onl	Evaporator Pipe Diameter	mm	Φ	• • • • • • • • • • • • • • • • • • • •
	Evaporator Row-fin Gap	mm	2-1	
	Evaporator Coil Length (LXDXW)	mm	700×25	
	Swing Motor Model	-	MP24HF / MP35CJ	MP35CJ
	Swing Motor Power Output	W	1.5 / 2.5	2.5
	Fuse Current	A	3.3	
	Sound Pressure Level	dB (A)	Cooling: 50/46/44/42/40/36/32	
	Sound Power Level	dB (A)	Cooling: 65/56/54/52/50/46/42	
	Dimension (WXHXD)	mm	978X33	
	Dimension of Carton Box (LXWXH)	mm	1033X3	
	Dimension of Package (LXWXH)	mm	1038X4	
	Net Weight	kg	14	
	Gross Weight	kg	16	.5

	Outdoor Unit Model	-	GWH24ATDXE-K6DNA1A/O
	Outdoor Unit Product Code	-	CB574W02900
	Compressor Manufacturer	-	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	FTz-SM151AXBD
	Compressor Oil	-	FW68DA
	Compressor Type	-	Rotary
	Compressor LRA.	Α	1
	Compressor RLA	Α	6.06
	Compressor Power Input	W	1330
	Compressor Overload Protector	-	1
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24
	Condenser Form	-	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Ф7.94
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	848×38.1×528
	Fan Motor Speed	rpm	900
	Fan Motor Power Output	W	40
Outdoor Unit	Fan Motor RLA	Α	0.7
Offic	Fan Motor Capacitor	μF	1
	Outdoor Unit Air Flow Volume	m³/h	2800
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф445
	Defrosting Method	-	Automatic Defrosting
	Climate Type	-	T1
	Isolation	-	1
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	59
	Sound Power Level	dB (A)	69
	Dimension (WXHXD)	mm	873X555X376
	Dimension of Carton Box (LXWXH)	mm	948X428X591
	Dimension of Package (LXWXH)	mm	951X431X620
	Net Weight	kg	36.5
	Gross Weight	kg	39.5
	Refrigerant	-	R32
	Refrigerant Charge	kg	1.21
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	inch	1/4
Connection Pipe	Outer Diameter Gas Pipe	inch	1/2
	Max Distance Height	m	10
	Max Distance Length	m	25
	Note: The connection pipe applies metric diamete	r.	

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Model		-	GWH24AWDXE-K6DNA1A
Product Co	de	-	CB603004105
	Rated Voltage	V~	220-240
Power Supply	Rated Frequency	Hz	50
Gapp.)	Phases	-	1
Power Supp	oly Mode	-	Outdoor
Cooling Ca	pacity	W	6200
Heating Ca	pacity	W	6500
Cooling Pov	wer Input	W	1786
Heating Po	wer Input	W	1645
Cooling Cu	rrent Input	А	7.6
Heating Cu	rrent Input	Α	7.6
Rated Input	t	W	2300
Rated Cool	ing Current	А	11.50
Rated Heat	ing Current	Α	1
Air Flow Vo	lume	m³/h	1050/900/740/690/640/590/540
Dehumidify	ing Volume	L/h	1.80
EER	-	W/W	3.47
COP		W/W	3.95
SEER		-	6.8
SCOP(Average/Warmer/Colder)		-	4.0/5.1/-
Application		m ²	23-34
	Model	-	GWH24AWDXE-K6DNA1A/I
	Product Code	-	CB603N04105
	Fan Type	-	Cross-flow
	Fan Diameter Length(DXL)	mm	Ф108×691
	Cooling Speed	r/min	1300/1200/1120/1050/980/860/750
	Heating Speed	r/min	1250/1200/1120/1050/950/850/750
	Fan Motor Power Output	W	45
	Fan Motor RLA	Α	0.25
	Fan Motor Capacitor	μF	1
	Evaporator Form	-	Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Ф7
Indoor Unit	Evaporator Row-fin Gap	mm	2-1.3
	Evaporator Coil Length (LXDXW)	mm	700×25.4×381
	Swing Motor Model	-	MP35CJ
	Swing Motor Power Output	W	2.5
	Fuse Current	Α	3.15
	Sound Pressure Level	dB (A)	Cooling: 50/46/44/42/40/36/32 Heating: 47/45/44/42/38/35/31
	Sound Power Level	dB (A)	Cooling: 65/56/54/52/50/46/42 Heating: 65/55/54/52/48/45/41
	Dimension (WXHXD)	mm	978X333X248
	Dimension of Carton Box (LXWXH)	mm	1055X411X336
	Dimension of Package (LXWXH)	mm	1058X414X351
	Net Weight	kg	14
			· ·

	Outdoor Unit Model	-	GWH24ATDXE-K6DNA1A/O
	Outdoor Unit Product Code	-	CB574W02905
	Compressor Manufacturer	-	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	FTz-SM151AXBD
	Compressor Oil	-	FW68DA
	Compressor Type	-	Rotary
	Compressor LRA.	Α	1
	Compressor RLA	Α	6.06
	Compressor Power Input	W	1330
	Compressor Overload Protector	-	1
	Throttling Method	-	Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24
	Condenser Form	-	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Ф7.94
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	848x38.1x528
	Fan Motor Speed	rpm	900
	Fan Motor Power Output	W	40
Outdoor Unit	Fan Motor RLA	Α	0.7
	Fan Motor Capacitor	μF	1
	Outdoor Unit Air Flow Volume	m³/h	2800
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф445
	Defrosting Method	-	Automatic Defrosting
	Climate Type	-	T1
	Isolation	-	I
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	59
	Sound Power Level	dB (A)	69
	Dimension (WXHXD)	mm	873X555X376
	Dimension of Carton Box (LXWXH)	mm	950X431X600
	Dimension of Package (LXWXH)	mm	953X434X625
	Net Weight	kg	36.5
	Gross Weight	kg	43.5
	Refrigerant	-	R32
	Refrigerant Charge	kg	1.21
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
Connection	Outer Diameter Liquid Pipe	inch	1/4
Pipe	Outer Diameter Gas Pipe	inch	1/2
	Max Distance Height	m	10
	Max Distance Length	m	25
	Note: The connection pipe applies metric diamete	r.	

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Model	lodel		GWH24AWEXF-K6DNA1A	GWH24AWEXF-K6DNA2A	
Product Code		-	CB603008601 CB616001400		
	Rated Voltage	V~	220-	240	
Power Supply	Rated Frequency	Hz	50		
	Phases	-	1		
Power Supp	bly Mode	-	Outdoor		
Cooling Cap	pacity	W	71	00	
Heating Cap	pacity	W	78	00	
Cooling Pov	ver Input	W	20:	30	
Heating Pov	wer Input	W	20	00	
Cooling Cur	rent Input	Α	g)	
leating Cui	rent Input	Α	9.	3	
Rated Input		W	30	00	
Rated Cooli	ng Current	Α	1:	3	
Rated Heat	ing Current	Α	13	.5	
Air Flow Vo	lume	m³/h	1250/1100/1000/95	0/900/850/800/600	
Dehumidifyi	ng Volume	L/h	2.4	40	
ER		W/W	3.5	50	
OP		W/W	3.9	90	
SEER		-	7		
SCOP(Average/Warmer/Colder)		-	4.2/5.4/3.4		
Application Area		m²	27-	42	
	Model	-	GWH24AWEXF-K6DNA1A/I	GWH24AWEXF-K6DNA2A/I	
	Product Code	-	CB603N08600	CB616N01400	
	Fan Type	-	Cross	-flow	
	Fan Diameter Length(DXL)	mm	Ф111.	5×830	
	Cooling Speed	r/min	1250/1100/1000/95	0/900/850/800/650	
	Heating Speed	r/min	1400/1250/1100/1	050/1000/900/850	
	Fan Motor Power Output	W	6	0	
	Fan Motor RLA	Α	0.0	55	
	Fan Motor Capacitor	μF	/		
	Evaporator Form	-	Aluminum Fin	-copper Tube	
	Evaporator Pipe Diameter	mm	Ф	7	
ndoor Unit	Evaporator Row-fin Gap	mm	2-1	.4	
	Evaporator Coil Length (LXDXW)	mm	840×25	.4×381	
	Swing Motor Model	-	MP24HF /	MP35CP	
	Swing Motor Power Output	W	1.5 /	2.5	
	Fuse Current	А	3.	15	
	Sound Pressure Level	dB (A)	Cooling: 48/44/41/40/38/37/35/27	7 Heating: 50/47/43/41/40/38/36	
	Sound Power Level	dB (A)	Cooling: 64/59/56/55/53/51/48/42 Heating: 64/62/58/56/55/5		
	Dimension (WXHXD)	mm	1116X333X248		
	Dimension of Carton Box (LXWXH)	mm	1175X407X328	1193X416X341	
	Dimension of Package (LXWXH)	mm	1180X415X338	1196X419X356	
	Net Weight	kg	15	.5	
	Gross Weight	kg	18	5	

	Outdoor Unit Model	-	GWH24AFE-K6DNA2I/O
	Outdoor Unit Product Code	-	CB363W04101 CB363W04100
	Compressor Manufacturer	-	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	QXFS-M180zX170
	Compressor Oil	-	FW68DA or equivalent
	Compressor Type	-	Twin Rotary
	Compressor LRA.	Α	35.00
	Compressor RLA	Α	3.50
	Compressor Power Input	W	1610
	Compressor Overload Protector	-	KSD115°C HPC115/95U1
	Throttling Method	-	Electron expansion valve
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~50
	Heating Operation Ambient Temperature Range	°C	-25~30 -15~30
	Condenser Form	-	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	839×38.1×616
	Fan Motor Speed	rpm	800
	Fan Motor Power Output	W	60
Outdoor Unit	Fan Motor RLA	Α	0.65
Offic	Fan Motor Capacitor	μF	I
	Outdoor Unit Air Flow Volume	m³/h	3600
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф520
	Defrosting Method	-	Automatic Defrosting
	Climate Type	-	T1
	Isolation	-	I
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	59
	Sound Power Level	dB (A)	70
	Dimension (WXHXD)	mm	958X660X402
	Dimension of Carton Box (LXWXH)	mm	1029X453X715
	Dimension of Package (LXWXH)	mm	1032X456X737
	Net Weight	kg	41.5
	Gross Weight	kg	46
	Refrigerant	-	R32
	Refrigerant Charge	kg	1.5
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	40
Connection	Outer Diameter Liquid Pipe	inch	1/4
Connection Pipe	Outer Diameter Gas Pipe	inch	5/8
	Max Distance Height	m	10
	Max Distance Length	m	25
	Note: The connection pipe applies metric diamete	r.	

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Model		-	GWH24AWEXF-K6DNA4B
Product Co	Product Code		CB622003501 CB622003506
	Rated Voltage	V~	220-240
Power Supply	Rated Frequency	Hz	50
Supply	Phases	-	1
Power Supp	oly Mode	-	Outdoor
Cooling Cap	pacity	W	7100
Heating Ca	pacity	W	7800
Cooling Pov	wer Input	W	2030
Heating Pov	wer Input	W	2000
Cooling Cui	rrent Input	Α	9
Heating Cur	rrent Input	Α	9.3
Rated Input	:	W	3000
Rated Cooli	ing Current	Α	13
Rated Heat	ing Current	Α	13.5
Air Flow Vo	-	m³/h	1250/1100/1000/950/900/850/800/600
Dehumidifyi	ing Volume	L/h	2.40
EER		W/W	3.50
COP		W/W	3.90
SEER		-	7
SCOP(Aver	SCOP(Average/Warmer/Colder)		4.2/5.4/3.4
Application		m ²	27-42
	Model	-	GWH24AWEXF-K6DNA4B/I
	Product Code	-	CB622N03500 CB622N03506
	Fan Type	-	Cross-flow
	Fan Diameter Length(DXL)	mm	Ф111.5×830
	Cooling Speed	r/min	1250/1100/1000/950/900/850/800/650
	Heating Speed	r/min	1400/1250/1100/1050/1000/900/850
	Fan Motor Power Output	W	60
	Fan Motor RLA	Α	0.65
	Fan Motor Capacitor	μF	/
	Evaporator Form	-	Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
Indoor Unit	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	840×25.4×381
	Swing Motor Model	-	MP24HF / MP35CP
	Swing Motor Power Output	W	1.5 / 2.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 48/44/41/40/38/37/35/27 Heating: 50/47/43/41/40/38/36
	Sound Power Level	dB (A)	Cooling: 64/59/56/55/53/51/48/42 Heating: 64/62/58/56/55/51/50
	Dimension (WXHXD)	mm	1116X333X248
	Dimension of Carton Box (LXWXH)	mm	1175X407X328
	Dimension of Package (LXWXH)	mm	1180X415X338
	Net Weight	kg	16
	Gross Weight	kg	20

	Outdoor Unit Model	_	GWH24AFE-K6DNA2I/O
	Outdoor Unit Product Code	-	CB363W04101 CB363W04100
	Compressor Manufacturer	-	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	QXFS-M180zX170
	Compressor Oil	-	FW68DA or equivalent
	Compressor Type	_	Twin Rotary
	Compressor LRA.	Α	35.00
	Compressor RLA	A	3.50
	Compressor Power Input	W	1610
	Compressor Overload Protector	-	KSD115°C HPC115/95U1
	Throttling Method	_	Electron expansion valve
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~50
	Heating Operation Ambient Temperature Range	°C	-25~30 -15~30
	Condenser Form	_	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Ф7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	839×38.1×616
	Fan Motor Speed	rpm	800
	Fan Motor Power Output	W	60
Outdoor	Fan Motor RLA	A	0.65
Unit	Fan Motor Capacitor	μF	0.03
	Outdoor Unit Air Flow Volume	m³/h	3600
	Fan Type	- 111 /11	Axial-flow
	Fan Diameter	mm	Ф520
	Defrosting Method	-	Automatic Defrosting
	Climate Type	_	T1
	Isolation	_	
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for		
	the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	59
	Sound Power Level	dB (A)	70
	Dimension (WXHXD)	mm	958X660X402
	Dimension of Carton Box (LXWXH)	mm	1029X453X715
	Dimension of Package (LXWXH)	mm	1032X456X737
	Net Weight	kg	41.5
	Gross Weight	kg	46
	Refrigerant	-	R32
	Refrigerant Charge	kg	1.5
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	40
	Outer Diameter Liquid Pipe	inch	1/4
Connection Pipe	Outer Diameter Gas Pipe	inch	5/8
	Max Distance Height	m	10
	Max Distance Length	m	25
	Note: The connection pipe applies metric diamete	r.	

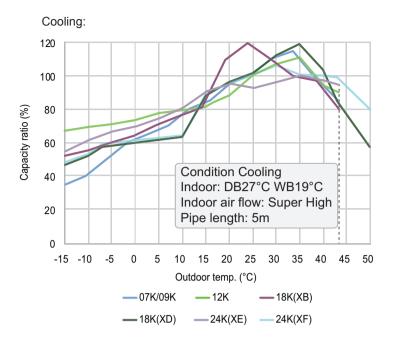
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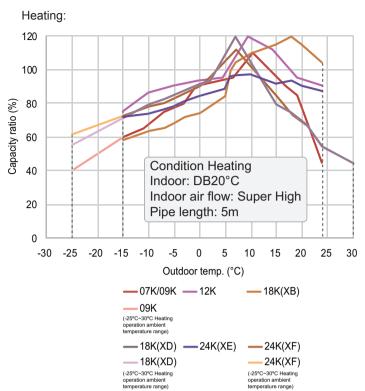
Model		-	GWH24AWEXF-K6DNA4A				
Product Co	de	-	CB622003101 CB622003103				
	Rated Voltage	V~	220-240				
Power Supply	Rated Frequency	Hz	50				
Оцрыу	Phases	-	1				
Power Sup	ply Mode	-	Outdoor				
Cooling Ca	pacity	W	7100				
Heating Ca	pacity	W	7800				
Cooling Power Input		W	1868				
Heating Po	wer Input	W	1902				
Cooling Cu	rrent Input	Α	8.7				
Heating Cu	rrent Input	Α	9				
Rated Input	t	W	3700				
Rated Cool	ing Current	Α	12.3				
Rated Heat	ing Current	Α	16.0				
Air Flow Vo	lume	m³/h	1250/1100/1000/950/900/850/800/600				
Dehumidify	ing Volume	L/h	2.50				
EER	-	W/W	3.80				
COP		W/W	4.10				
SEER	SEER		8.5				
SCOP(Ave	SCOP(Average/Warmer/Colder)		4.6/5.7/3.6				
Application Area		m²	23-34				
	Model	-	GWH24AWEXF-K6DNA4A/I				
	Product Code	-	CB622N03100 CB622N03103				
	Fan Type	-	Cross-flow				
	Fan Diameter Length(DXL)	mm	Ф111.5×830				
	Cooling Speed	r/min	1250/1100/1000/950/900/850/800/650				
	Heating Speed	r/min	1400/1250/1100/1050/1000/900/850				
	Fan Motor Power Output	W	60				
	Fan Motor RLA	Α	0.65				
	Fan Motor Capacitor	μF	1				
	Evaporator Form	-	Aluminum Fin-copper Tube				
	Evaporator Pipe Diameter	mm	Ф7				
Indoor Unit	Evaporator Row-fin Gap	mm	2-1.4				
	Evaporator Coil Length (LXDXW)	mm	840×25.4×381				
	Swing Motor Model	-	MP24HF / MP35CP				
	Swing Motor Power Output	W	1.5 / 2.5				
	Fuse Current	А	3.15				
	Sound Pressure Level	dB (A)	Cooling: 48/44/41/40/38/37/35/27 Heating: 50/47/43/41/40/38/36				
	Sound Power Level	dB (A)	Cooling: 65/59/56/55/53/51/48/42 Heating: 64/62/58/56/55/51/50				
	Dimension (WXHXD)	mm	1116X333X248				
	Dimension of Carton Box (LXWXH)	mm	1193X416X341 1175X407X328				
	Dimension of Package (LXWXH)	mm	1196X419X356 1180X415X338				
	Net Weight	kg	15.5				
	Gross Weight	kg	18.5				

	Outdoor Unit Model	-	GWH24AVEXF-K6DNA1A/O
	Outdoor Unit Product Code	-	CB601W00201
	Compressor Manufacturer	-	ZHUHAI LANDA COMPRESSOR CO., LTD.
	Compressor Model	-	QXFS-A150zX170S
	Compressor Oil	-	FW68DA or equivalent
	Compressor Type	-	Rotary
	Compressor LRA.	Α	35.00
	Compressor RLA	Α	11.35
	Compressor Power Input	W	1330
	Compressor Overload Protector	-	I
	Throttling Method	-	Electron expansion valve
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~50
	Heating Operation Ambient Temperature Range	°C	-15~30
	Condenser Form	-	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Ф7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	890×38.1×616
	Fan Motor Speed	rpm	800
0 (1)	Fan Motor Power Output	W	60
Outdoor Unit	Fan Motor RLA	Α	0.65
	Fan Motor Capacitor	μF	1
	Outdoor Unit Air Flow Volume	m³/h	3200
	Fan Type	-	Axial-flow
	Fan Diameter	mm	Ф520
	Defrosting Method	-	Automatic Defrosting
	Climate Type	-	T1
	Isolation	-	I
	Moisture Protection	-	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level	dB (A)	60
	Sound Power Level	dB (A)	70
	Dimension (WXHXD)	mm	958X660X402
	Dimension of Carton Box (LXWXH)	mm	1029X453X715
	Dimension of Package (LXWXH)	mm	1032X456X737
	Net Weight	kg	42.5
	Gross Weight	kg	47
	Refrigerant	-	R32
	Refrigerant Charge	kg	1.4
	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	40
Connectic	Outer Diameter Liquid Pipe	inch	1/4
Connection Pipe	Outer Diameter Gas Pipe	inch	5/8
	Max Distance Height	m	10
	Max Distance Length	m	25
	Note: The connection pipe applies metric diamete	r.	

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2.2 Capacity Variation Ratio According to Temperature





2.3 Cooling and Heating Data Sheet in Rated Frequency

Cooling:

Rated cooling condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pi heat ex	pe temperature of changer	Fan speed of	Fan speed of outdoor unit
Indoor	Outdoor	Wodel	P (MPa)	T1 (°C) T2 (°C)		indoor unit	
27/19	35/24	07K / 09K	0.8 ~ 1.1	12 ~ 15	68 ~ 38	Super High	High
27/19	35/24	18K	0.9 ~ 1.1	12 ~ 14	75 ~ 37	Super High	High
27/19	35/24	12K / 24K	0.9 ~ 1.1	12 ~ 14	75 ~ 37	Super High	High

Heating:

Rated heating condition(°C) (DB/WB) Model		Pressure of gas pipe connecting indoor and outdoor unit		pe temperature of changer	Fan speed of	Fan speed of	
Indoor	Outdoor	Model	P (MPa)	T1 (°C) T2 (°C)		indoor unit	outdoor unit
20/-	7/6	07K / 09K	2.8 ~ 3.2	63 ~ 35	2 ~ 5	Super High	High
20/-	7/6	18K	2.2 ~ 2.4	70 ~ 40	1 ~ 5	Super High	High
20/-	7/6	12K / 24K	2.2 ~ 2.4	70 ~ 35	2 ~ 4	Super High	High

Instruction:

T1: Inlet and outlet pipe temperature of evaporator

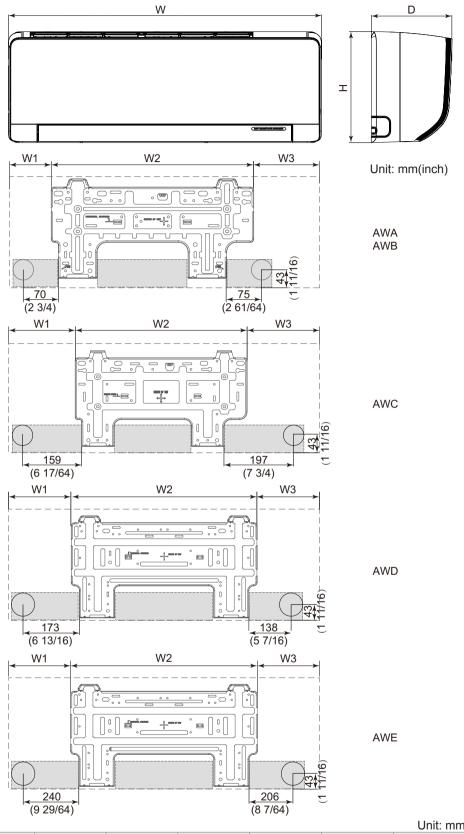
T2: Inlet and outlet pipe temperature of condenser

P: Pressure at the side of big valve

Connection pipe length: 5 m.

3. Outline Dimension Diagram

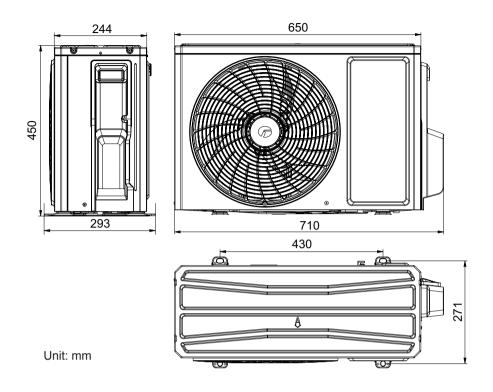
3.1 Indoor Unit



Model	W	Н	D	W1	W2	W3
AWA	735	260	190	109.5	461	164.5
AWB	810	260	190	147.5	461	201.5
AWC	867	276	206	195	462	210
AWD	978	333	248	209	561.5	207.5
AWE	1116	333	248	277.5	561.5	277

3.2 Outdoor Unit

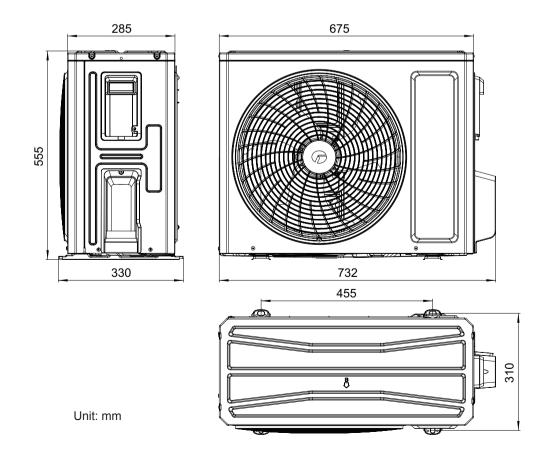
GWH07AWAXA-K6DNA1C/O GWH07AGA-K6DNA1A/O



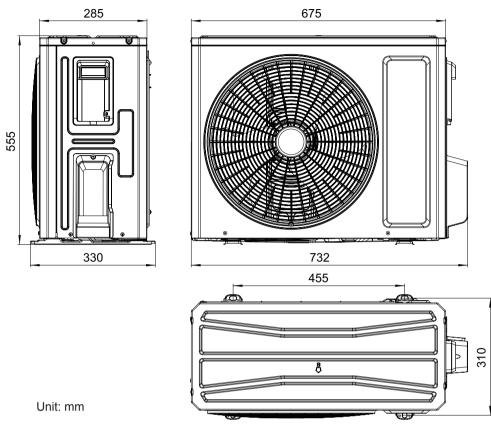
GWH09AGAXB-K6DNA1B/O GWH12ATBXB-K6DNA1D/O GWH12AWCXB-K6DNA3E/O GWH18ATDXB-K6DNA1A/O

GWH09ATCXB-K6DNA1A/O GWH12ATCXB-K6DNA1A/O

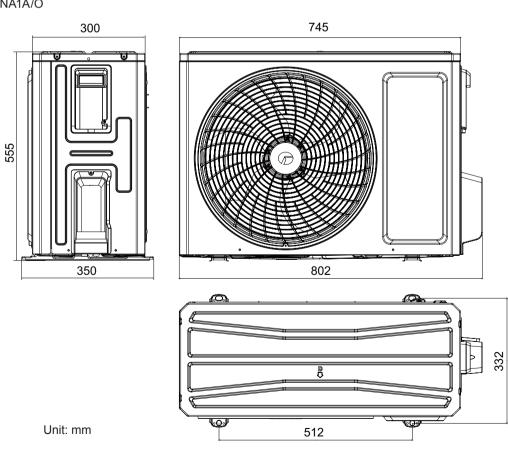
GWH09ATCXB-K6DNA1B/O GWH12ATCXB-K6DNA1D/O



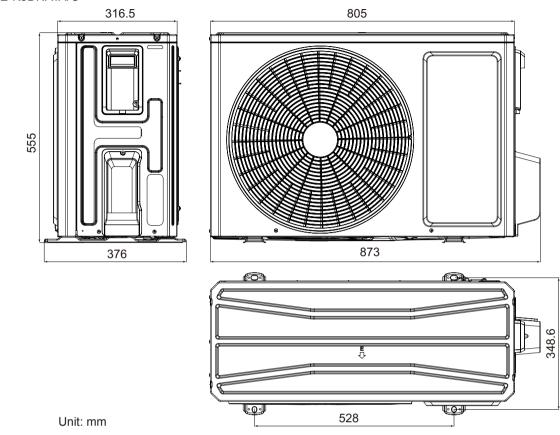
GWH09AWAXB-K6DNA1C/O GWH09AWBXB-K6DNA1C/O



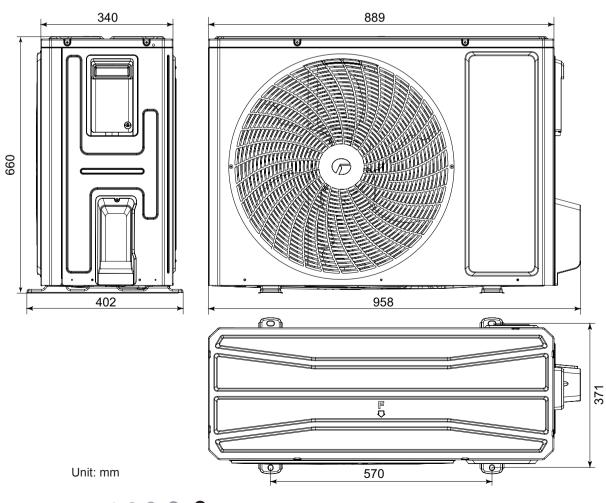
GWH18ATDXD-K6DNA1A/O



GWH24ATDXE-K6DNA1A/O



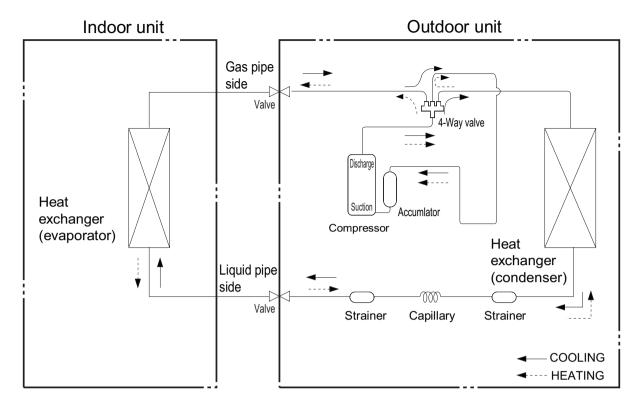
GWH24AFE-K6DNA2I/O GWH24AVEXF-K6DNA1A/O



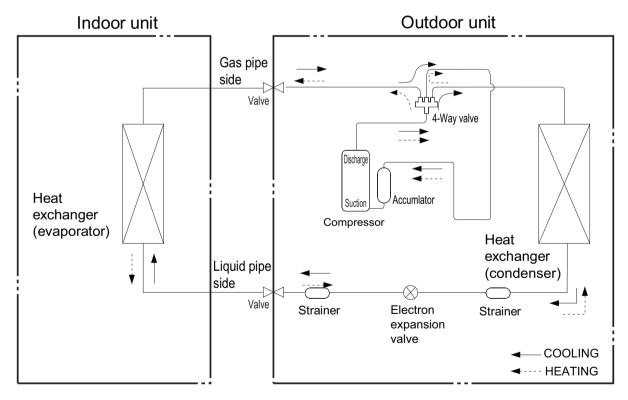
Technical Information

4. Refrigerant System Diagram

07K, 09K, 12K(except GWH12AWCXB-K6DNA1A), 18K(XB), 24K(XE)



GWH12AWCXB-K6DNA1A, 18K(XD), 24K(XF)



Connection pipe specification:

Liquid pipe: 1/4"

54

Gas pipe: 3/8" for 07K / 09K / 12K / 18K(XB)

1/2" for 18K(XD) / 24K(XE)

5/8" for 24K(XF)

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5. Electrical Part

5.1 Wiring Diagram

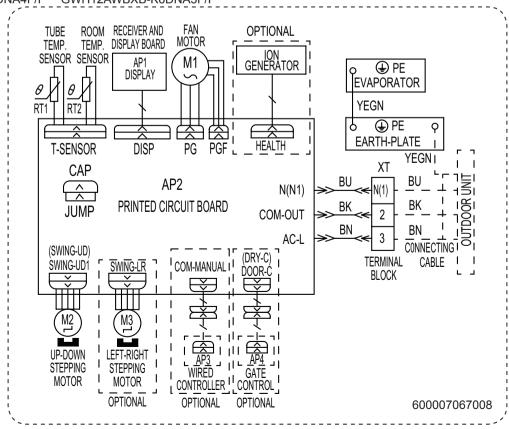
Instruction

Symbol	Symbol Color	Sy	mbol	Symbol Color		Symbol	Name
WH	White		GN	Green	-	CAP	Jumper cap
YE	Yellow		BN	Brown		COMP	Compressor
RD	Red		BU	Blue		=	Grounding wire
YEGN	Yellow/Green		ВК	Black		/	/
VT	Violet		OG	Orange	-	/	/

Note: Jumper cap is used to determine fan speed and the swing angle of horizontal lover for this model.

• Indoor Unit

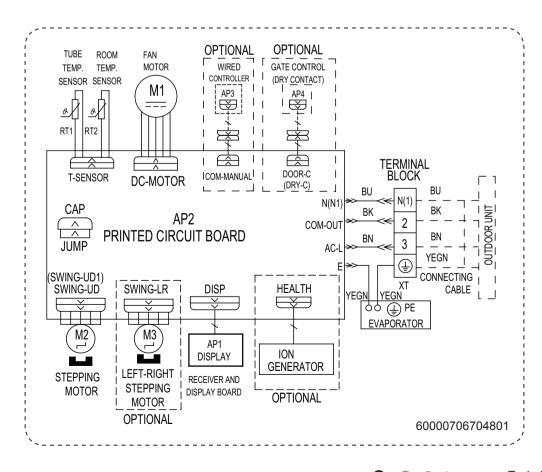
GWH07AWAXA-K6DNA1C/I GWH09AWAXB-K6DNA1C/I GWH09AWAXB-K6DNA5C/I GWH12AWBXB-K6DNA3D/I GWH12AWBXB-K6DNA4F/I GWH09AWAXB-K6DNA1B/I GWH09AWAXB-K6DNA2C/I GWH09AWBXB-K6DNA1C/I GWH12AWBXB-K6DNA1F/I GWH12AWBXB-K6DNA5F/I GWH09AWAXB-K6DNA3B/I GWH09AWAXB-K6DNA3C/I GWH09AWBXB-K6DNA4C/I GWH12AWBXB-K6DNA2F/I GWH09AWAXB-K6DNA4B/I(CB622001101) GWH09AWAXB-K6DNA4C/I GWH12AWBXB-K6DNA1D/I GWH12AWBXB-K6DNA3F/I

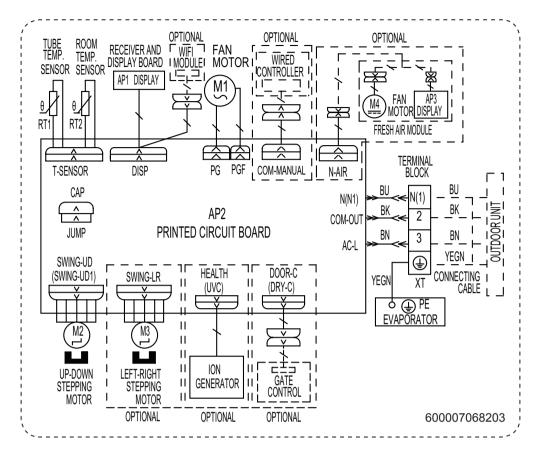


GWH09AWCXB-K6DNA1A/I GWH09AWCXB-K6DNA4A/I

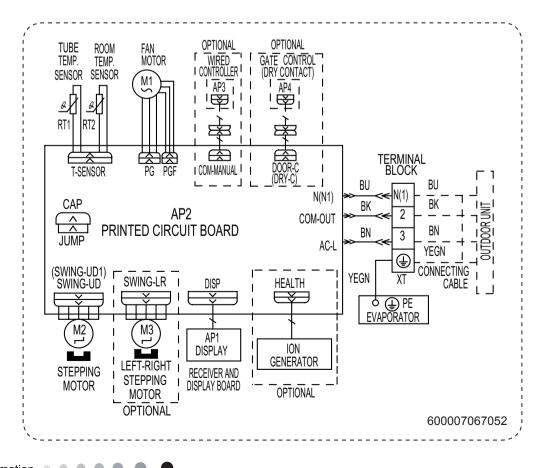
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GWH09AWBXB-K6DNA1B/I

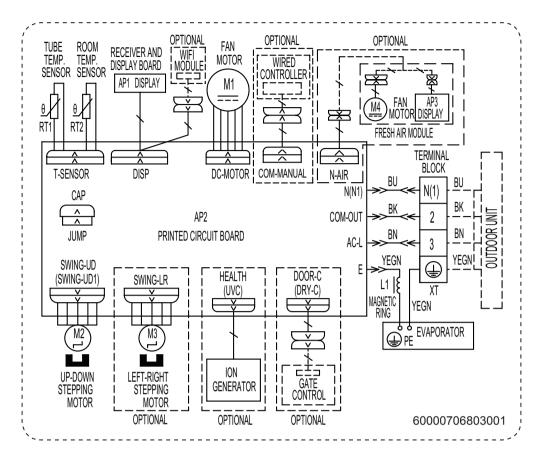




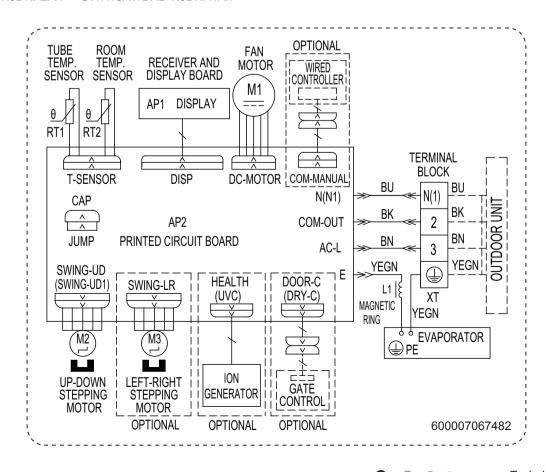
GWH12AWCXB-K6DNA3E/I GWH12AWCXB-K6DNA4E/I

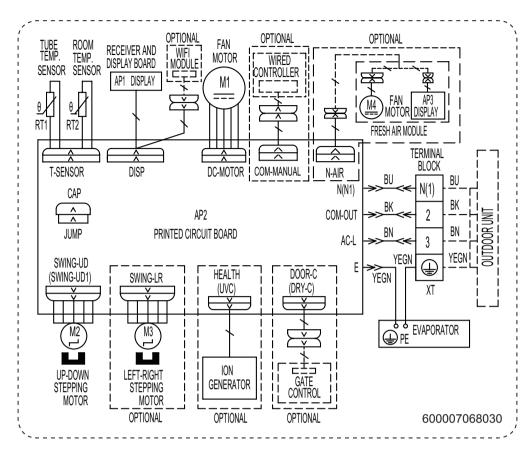


Technical Information



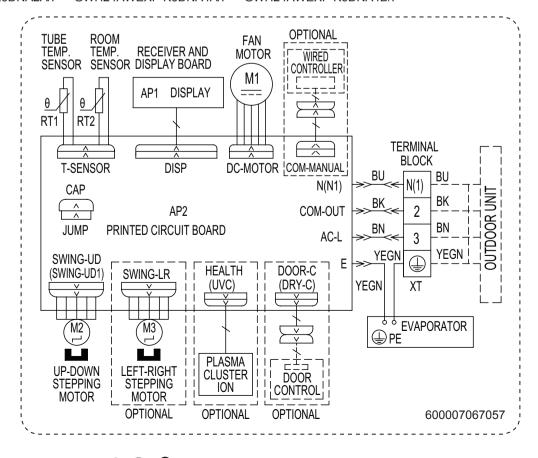
GWH18AWDXB-K6DNA1A/I GWH18AWDXB-K6DNA4A/I GWH18AWDXD-K6DNA2A/I GWH18AWDXB-K6DNA2A/I GWH18AWDXB-K6DNA5A/I GWH18AWDXD-K6DNA4A/I GWH18AWDXB-K6DNA3A/I(CB617N00801/CB617N00802) GWH18AWDXD-K6DNA1A/I(CB603N03802)





GWH12AWCXB-K6DNA1A/I GWH12AWCXB-K6DNA2A/I GWH12AWCXB-K6DNA4A/I GWH24AWDXE-K6DNA1A/I(CB603N04101/CB603N04102/CB603N04104/CB603N04105) GWH24AWDXE-K6DNA3A/I GWH24AWDXE-K6DNA4A/I GWH24AWDXE-K6DNA4A/I GWH24AWEXF-K6DNA4B/I GWH24AWEXF-K6DNA4B/I

GWH24AWDXE-K6DNA2A/I GWH24AWEXF-K6DNA1A/I

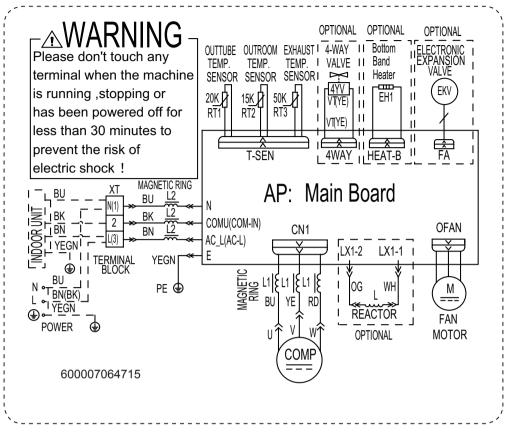


Technical Information

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Outdoor Unit

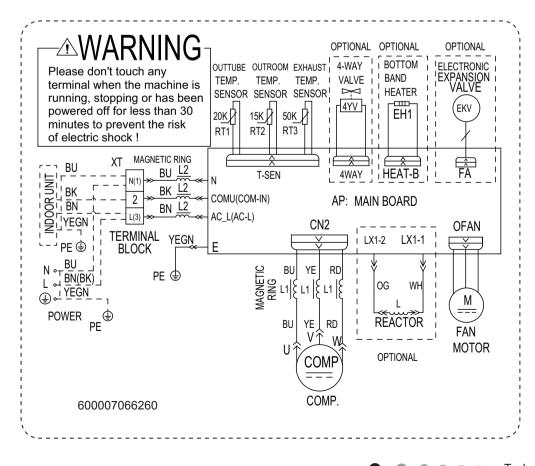
GWH07AWAXA-K6DNA1C/O GWH07AGA-K6DNA1A/O

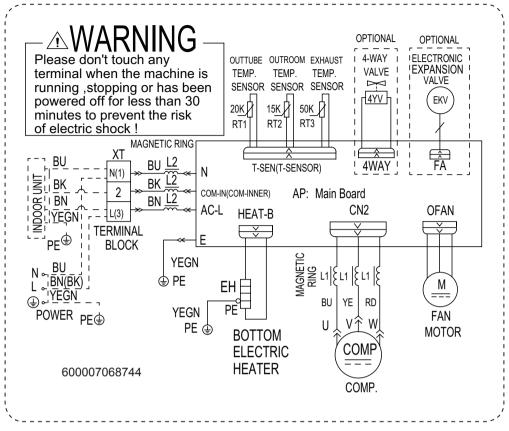


GWH09AWAXB-K6DNA1C/O GWH09ATCXB-K6DNA1A/O GWH12AWCXB-K6DNA3E/O

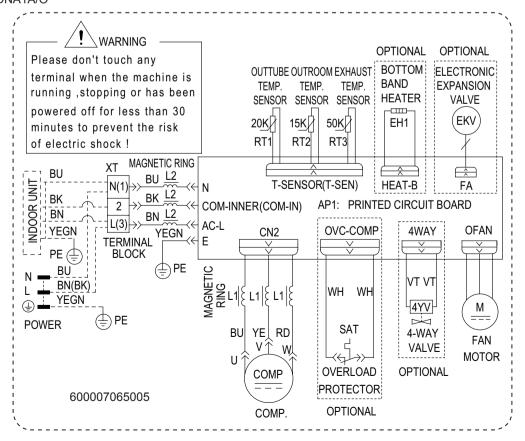
GWH09AGAXB-K6DNA1B/O GWH09AGBXB-K6DNA1A/O GWH12ATBXB-K6DNA1D/O GWH12AWBXB-K6DNA3F/O GWH12ATCXB-K6DNA1A/O(CB574W00700/CB574W00701)

GWH09AWBXB-K6DNA1C/O GWH12ATCXB-K6DNA1D/O





GWH18ATDXB-K6DNA1A/O GWH18ATDXD-K6DNA1A/O GWH24ATDXE-K6DNA1A/O GWH24AFE-K6DNA2I/O GWH24AVEXF-K6DNA1A/O

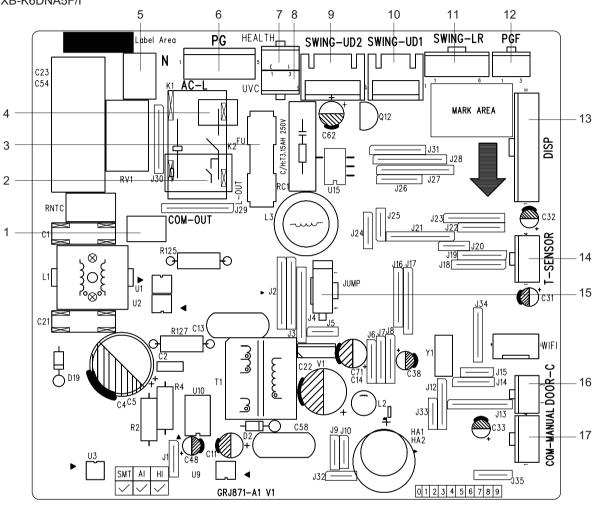


These wiring diagrams are subject to change without notice; please refer to the one supplied with the unit.

5.2 PCB Printed Diagram

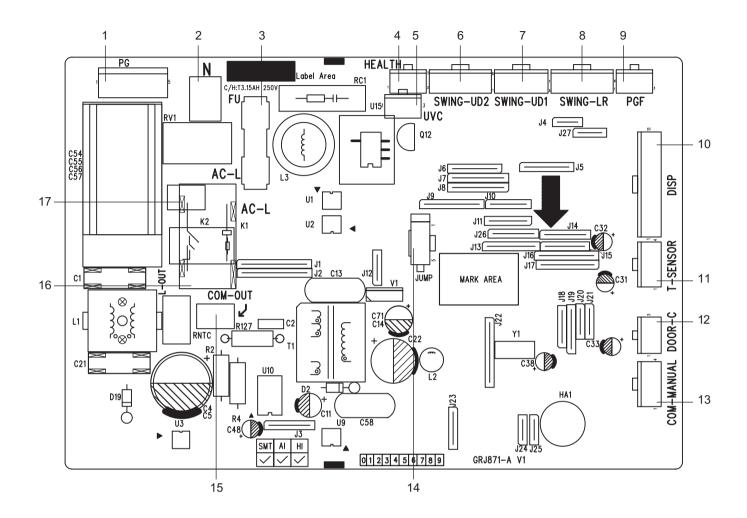
• Indoor Unit

GWH07AWAXA-K6DNA1C/I GWH09AWAXB-K6DNA3B/I GWH09AWAXB-K6DNA5C/I GWH09AWAXB-K6DNA4C/I GWH12AWBXB-K6DNA1F/I GWH12AWBXB-K6DNA5F/I GWH07AWAXA-K6DNA2B/I GWH09AWAXB-K6DNA4B/I GWH09AWBXB-K6DNA1B/I GWH12AWBXB-K6DNA1D/I GWH12AWBXB-K6DNA2F/I GWH09AWAXB-K6DNA1B/I GWH09AWAXB-K6DNA1C/I GWH09AWBXB-K6DNA1C/I GWH12AWBXB-K6DNA3D/I GWH12AWBXB-K6DNA3F/I GWH09AWAXB-K6DNA2B/I GWH09AWAXB-K6DNA2C/I GWH09AWAXB-K6DNA3C/I GWH12AWBXB-K6DNA5D/I GWH12AWBXB-K6DNA4F/I



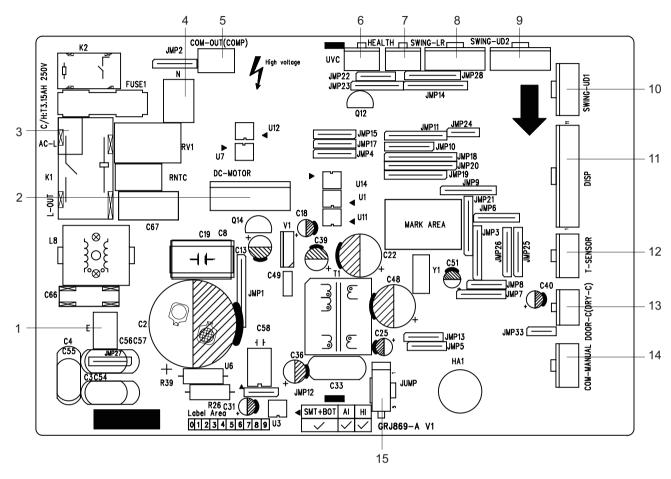
No.	Name	No.	Name
1	Communication Wire Insertion		Up & Down Swing Needle Stand 1
2	Live Wire Insertion (Outdoor unit)	11	Left & Right Swing Needle Stand
3	Fuse	12	PG Motor Feedback Needle Stand
4	Live Wire Insertion	13	
5	Neutral Wire Insertion	14	
6	PG Motor Needle Stand	15	Jumper
7	Plasmacluster Ion Needle Stand	16	Door Control Needle Stand
8	Ultraviolet cleaning Needle Stand	17	Wired Controller Needle Stand
9	Up & Down Swing Needle Stand 2		

GWH12AWCXB-K6DNA2D/I GWH12AWCXB-K6DNA3E/I GWH12AWCXB-K6DNA4E/I



No.	Name	No.	Name
1	PG Motor Needle Stand	10	Display Board Needle Stand
2	Neutral Wire Insertion	11	Temperature Sensor Needle Stand
3	Fuse	12	Door Control Needle Stand
4	Health Function Needle Stand		Wired Controller Needle Stand
5	Ultraviolet cleaning Needle Stand		Jumper Needle Stand
6	Up & Down Swing Needle Stand 2		Communication Wire Insertion
7	Up & Down Swing Needle Stand 1	16	Live Wire Insertion (outdoor unit)
8	Left & Right Swing Needle Stand	17	Live Wire Insertion
9	PG Motor Feedback Needle Stand		

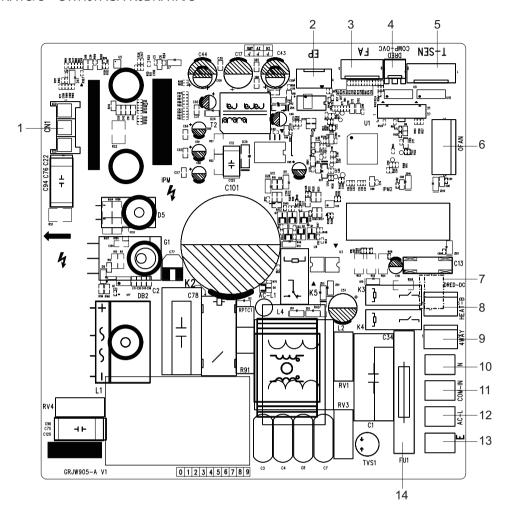
GWH09AWCXB-K6DNA1A/I GWH12AWCXB-K6DNA4A/I GWH18AWDXB-K6DNA4A/I GWH18AWDXD-K6DNA4A/I GWH24AWDXE-K6DNA4A/I GWH24AWEXF-K6DNA4A/I GWH09AWCXB-K6DNA4A/I GWH18AWDXB-K6DNA1A/I GWH18AWDXB-K6DNA5A/I GWH24AWDXE-K6DNA1A/I GWH24AWDXE-K6DNA5A/I GWH24AWEXF-K6DNA4B/I GWH12AWCXB-K6DNA1A/I GWH18AWDXB-K6DNA2A/I GWH18AWDXD-K6DNA1A/I GWH24AWDXE-K6DNA2A/I GWH24AWEXF-K6DNA1A/I GWH12AWCXB-K6DNA2A/I GWH18AWDXB-K6DNA3A/I GWH18AWDXD-K6DNA2A/I GWH24AWDXE-K6DNA3A/I GWH24AWEXF-K6DNA2A/I



No.	Name	No.	Name
1	Earthing Wire Insertion	9	Up & Down Swing Needle Stand 2
2	Brushless DC Motor Needle Stand	10	Up & Down Swing Needle Stand 1
3	Live Wire Insertion	11	
4	Neutral Wire Insertion		Temperature Sensor Needle Stand
5	Communication Wire Insertion	13	
6	Ultraviolet Cleaning Needle Stand	14	Wired Controller Needle Stand
7	Health Function Needle Stand	15	Jumper Needle Stand
8	Left & Right Swing Needle Stand		

Outdoor Unit

GWH07AWAXA-K6DNA1C/O GWH07AGA-K6DNA1A/O

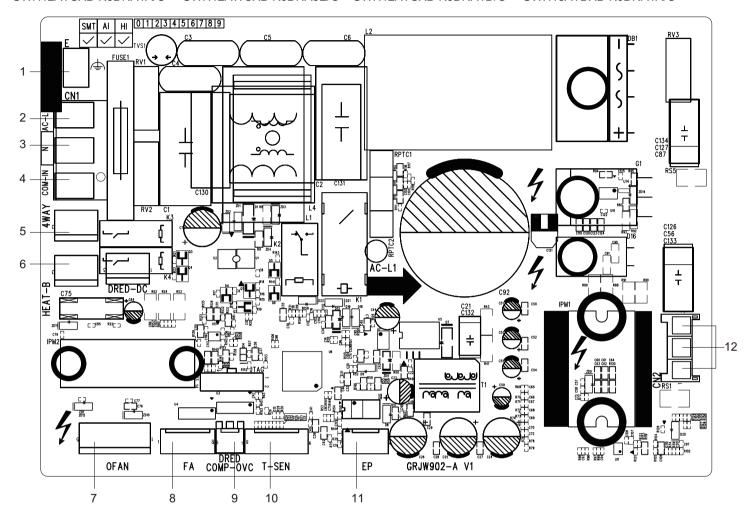


No.	Name	No.	Name
1	Compressor Wire Insertion	8	Chassis Electric Heating Belt Needle Stand
2	EEP Flash Drive Needle Stand	9	Four-way Valve Needle Stand
3	Electronic Expansion Valve Needle Stand	10	Neutral Wire Insertion
4	Compressor Overload Needle Stand	11	Communication Wire Insertion
5	Temperature Sensor Needle Stand	12	Live Wire Insertion
6	Outdoor Fan Needle Stand	13	Earthing Wire Insertion
7	DRED Needle Stand	14	Fuse

GWH09AWAXB-K6DNA1C/O GWH09ATCXB-K6DNA1A/O GWH12ATCXB-K6DNA1A/O

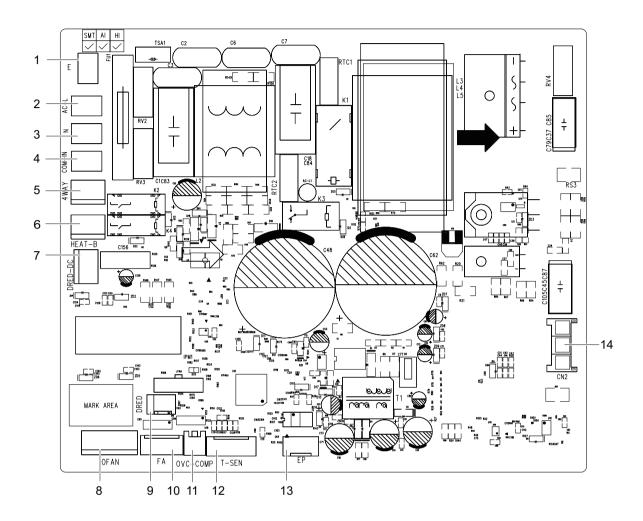
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GWH09AGBXB-K6DNA1A/O GWH12ATBXB-K6DNA1D/O GWH12ATCXB-K6DNA1D/O GWH09AWBXB-K6DNA1C/O GWH12AWBXB-K6DNA3F/O GWH18ATDXB-K6DNA1A/O



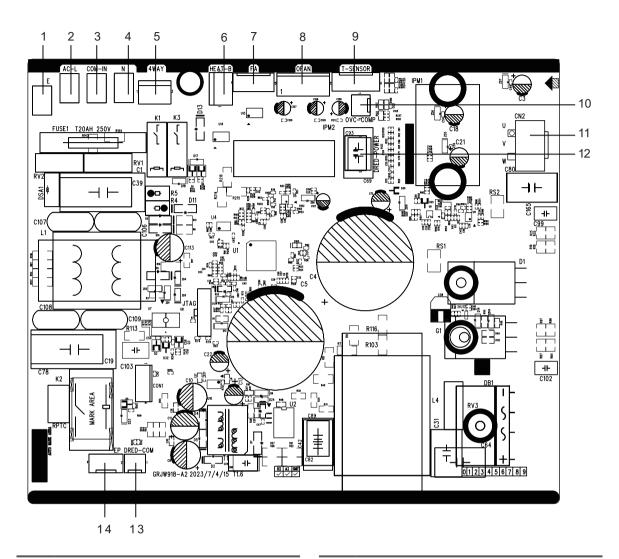
No.	Name	No.	Name
1	Earthing Wire Insertion	7	Outdoor Fan Needle Stand
2	Live Wire Insertion	8	Electronic Expansion Valve Needle Stand
3	Neutral Wire Insertion	9	Compressor Overload Needle Stand
4	Communication Wire Insertion	10	Temperature Sensor Needle Stand
5	Four-way Valve Needle Stand	11	EEP Flash Drive Needle Stand
6	Chassis Electric Heating Belt Needle Stand	12	Compressor Wire Insertion

GWH18ATDXD-K6DNA1A/O



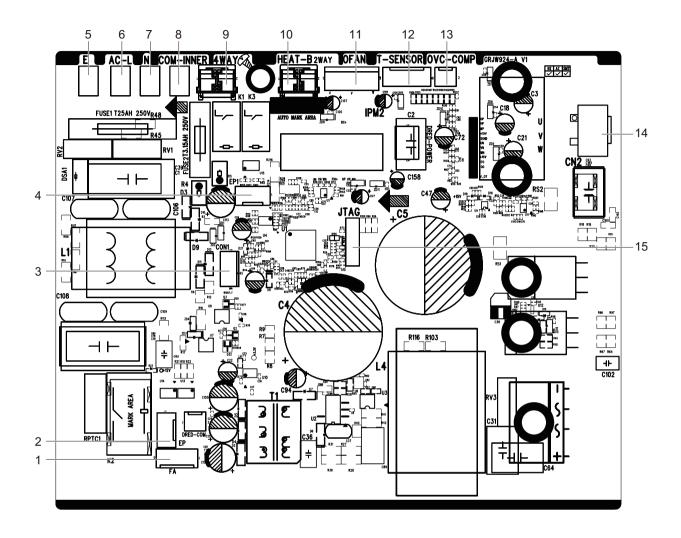
No.	Name	No.	Name
1	Earthing Wire Insertion	8	Outdoor Fan Needle Stand
2	Live Wire Insertion	9	DRED
3	Neutral Wire Insertion	10	Electronic Expansion Valve Needle Stand
4	Communication Wire Insertion	11	Compressor Overload Needle Stand
5	4-way Valve Needle Stand	12	Temperature Sensor Needle Stand
6	Electric Heating Belt of Chassis Needle Stand		EEP Flash Drive Needle Stand
7	DRED-DC	14	Compressor Needle Stand

GWH24ATDXE-K6DNA1A/O



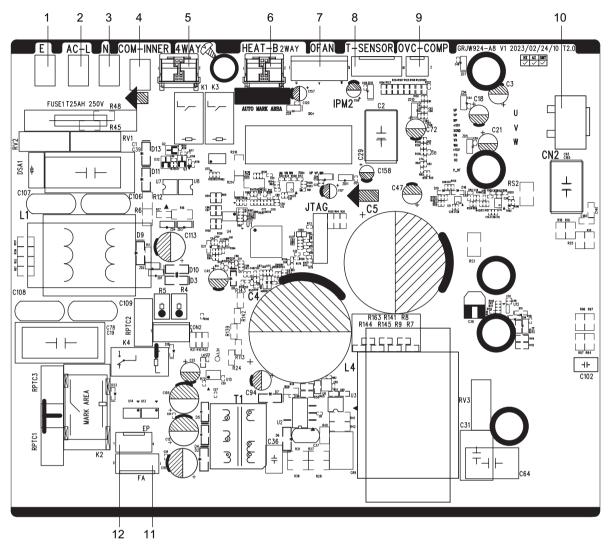
No.	Name	No.	Name
1	Earthing Wire Insertion	8	Outdoor Fan Needle Stand
2	Live Wire Insertion	9	Temperature Sensor Needle Stand
3	Communication Wire Insertion	10	Compressor Overload Needle Stand
4	Neutral Wire Insertion	11	Compressor Needle Stand
5	Four-way Valve Needle Stand		DRED Power Supply Needle Stand
6	Chassis Electric Heating Belt Needle Stand	13	DRED Communication Needle Stand
7	Electronic Expansion Valve Needle Stand	14	EEP Flash Drive Needle Stand

GWH24AFE-K6DNA2I/O



No.	Name	No.	Name
1	Electronic Expansion Valve Needle Stand	9	Four-way Valve Needle Stand
2	EEP Flash Drive Needle Stand 1	10	Chassis Electric Heating Belt Needle Stand
3	Computer Monitor Needle Stand	11	Outdoor Fan Needle Stand
4	EEP Flash Drive Needle Stand	12	Temperature Sensor Needle Stand
5	Earthing Wire Insertion	13	Compressor Overload Needle Stand
6	Live Wire Insertion	14	Compressor Wire Insertion
7	Neutral Wire Insertion	15	Program Debugging Needle Stand
8	Communication Wire Insertion		

GWH24AVEXF-K6DNA1A/O



No.	Name	No.	Name
1	Earthing Wire Insertion	7	Outdoor Fan Needle Stand
2	Live Wire Insertion	8	Temperature Sensor Needle Stand
3	Neutral Wire Insertion	9	Compressor Overload Needle Stand
4	Communication Wire Insertion	10	Compressor Needle Stand
5	Four-way Valve Needle Stand	11	Electronic Expansion Valve Needle Stand
6	Chassis Electric Heating Belt Needle Stand		EEP Flash Drive Needle Stand

6. Function and Control

6.1 Remote Controller Introduction for YAP1F7

Buttons on remote controller



Introduction for icons on display screen

j.		I feel			
	FAN AUTO	Set fan speed			
	\$	Turbo mode			
	♠	Send signal			
e G	Δ	Auto mode			
Operation mode	*	Cool mode			
tion	44	Dry mode			
erat	<i>પુ</i> ક	Fan mode			
Q	*	Heat mode			
	© 3	Sleep mode			
	\$	8°C heating function			
	₽	Power limiting operation			
	*	Health mode			
	€ ì	Scavenging function			
	&	X-FAN function			
	Temp.	Indoor ambient temp.			
ais	spiay type	் Outdoor ambient temp.			
	0	Clock			
	88	Set temperature			
WIFI		WiFi function			
8888		Set time			
ONOFF		TIMER ON / TIMER OFF			
	灬	Left & right swing			
	₩0	Up & down swing			
		Child lock			
	ନ	Quiet			
		·			

Introduction for buttons on remote controller

NOTE:

- This is a general use remote controller. It could be used for the air conditioner with multifunction. For the functions which the model doesn't have, if press the corresponding button on the remote controller, the unit will keep the original running status.
- 2. After putting through the power, the air conditioner will give out a sound. Operation indicator ① is ON (red indicator, the colour is different for different models). After that, you can operate the air conditioner by using remote controller.
- 3. Under on status, pressing the button on the remote controller, the signal icon on the display of remote controller will blink once and the air conditioner will give out a "di" sound, which means the signal has been sent to the air conditioner.
- 4. As for the models with functions of WiFi or wired controller, the indoor unit must has been controlled by standard remote controller under auto mode first, and then the function of adjustable temperature under auto mode can be realized by APP or the wired controller.
- 5. This remote controller can adjust the temperature under auto mode. When matching with the unit which is without the function of adjustable temperature under auto mode, the set temperature under auto mode may be invalid, or the displayed set temperature on the unit is not same as that on the remote controller under auto mode.



Press this button to turn on the unit. Press this button again to turn off the unit.



Press this button to select your required operation mode:

- After selecting cool mode, air conditioner will operate under cool mode. Press △ or ▽ button to adjust set temperature.
 Press FAN button to adjust fan speed. Press ➡ / ﴾ button to adjust fan blowing angle.

- When selecting dry mode, the air conditioner operates at low speed under dry mode. Under dry mode, fan speed can't be adjusted. Press \(\mathbb{T} \) | 1 button to adjust fan blowing angle.
- When selecting fan mode, the air conditioner will only blow fan, no cooling and no heating. Press FAN button to adjust fan speed. Press ➡ / ҙ button to adjust fan blowing angle.
- When selecting heat mode, the air conditioner operates under heat mode. Press △ or ▽ button to adjust set temperature.
 Press FAN button to adjust fan speed. Press ➡ / ¾ button to adjust fan blowing angle.
- When selecting heating mode, the air conditioner operates under heat mode. Press △ or ▽ button to adjust set temperature. Press FAN button to adjust fan speed. Press ♣ / ¾ button to adjust fan blowing angle. (Cooling only unit won't receive heating mode signal. If setting heat mode with remote controller, press ON/OFF button can't start up the unit).

NOTE:

- For preventing cold air, after starting up heat mode, indoor unit will delay 1~5 minutes to blow air (Actual delay time depends on indoor ambient temperature).
- Set temperature range from remote controller: 16~30°C (61~86°F).
- Under auto mode, temperature can be displayed; Under auto mode, set temperature can be adjusted.
- This mode indicator is not available for some models.

FAN button

This button is used for setting Fan Speed in the sequence that goes from AUTO, $\widehat{\Phi}$, \blacksquare , $\blacksquare\blacksquare$, $\blacksquare\blacksquare\blacksquare$, $\blacksquare\blacksquare\blacksquare$, then back to Auto.

NOTE:

- Under AUTO speed, air conditioner will select proper fan speed automatically according to factory default setting.
- It's low fan speed under dry mode.
- X-FAN function Hold fan speed button for 2s in cool or dry mode, the icon is displayed and the indoor fan will continue operation for a few minutes in order to dry the indoor unit even though you have turned off the unit. After energization, X-FAN OFF is defaulted. X-FAN is not available in auto, fan or heat mode.
- This function indicates that moisture on evaporator of indoor unit will be blowed after the unit is stopped to avoid mould.
- Having set X-FAN function on: After turning off the unit by pressing ON/OFF button indoor fan will continue running for a few minutes. at low speed. In this period, Hold fan speed

button for 2s to stop indoor fan directly.

 Having set X-FAN function off: After turning off the unit by pressing ON/OFF button, the complete unit will be off directly.

TURBO button

Under COOL or HEAT mode, press this button to turn to quick COOL or quick HEAT mode. icon is displayed on remote controller. Press this button again to exit turbo function and icon will disappear. If start this function, the unit will run at super-high fan speed to cool or heat quickly so that the ambient temperature approaches the preset temperature as soon as possible.

△ / ▽ button

- Press △ or ▽ button once increase or decrease set temperature 1°C (°F). Holding △ or ▽ button, 2s later, set temperature on remote controller will change quickly. On releasing button after setting is finished, temperature indicator on indoor unit will change accordingly.
- When setting T-ON, T-OFF or CLOCK, press △ or ▽ button to adjust time. (Refer to CLOCK, T-ON, T-OFF buttons)

button

Press this button can select left & right swing angle. Fan blow angle can be selected circularly as below:

NOTE:

- Press this button continuously more than 2s, the main unit will swing back and forth from left to right, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.
- Under left and right swing mode, when the status is switched from off to , if press this button again 2s later, status will switch to off status directly; if press this button again within 2s, the change of swing status will also depend on the circulation sequence stated above.
- This function is only available for some models.

B button

Press this button can select left & right swing angle. Fan blow angle can be selected circularly as below:

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- When selecting ³⁰, air conditioner is blowing fan automatically. Horizontal louver will automatically swing up & down at maximum angle.
- When selecting -0, -0, 0, p, air conditioner is blowing fan at fixed position. Horizontal louver will stop at the fixed position.

NOTE:

- **▼**⁰, **尽**⁰, **尽**⁰ may not be available. When air conditioner receives this signal, the air conditioner will blow fan automatically.
- Press this button continuously for more than 2s, the main unit will swing back and forth from up to down, and then loosen the button, the unit present position of guide louver will be kept immediately.
- Under up and down swing mode, when the status is switched from off to ³⁰, if press this button again 2s later, ³⁰ status will switch to off status directly; if press this button again within 2s, the change of swing status will also depend on the circulation sequence stated above.

T-ON T-OFF button

T-ON button

T-ON button can set the time for timer on. After pressing this button, \oplus icon disappears and the word **ON** on remote controller blinks. Press \triangle or ∇ button to adjust T-ON setting. After each pressing \triangle or ∇ button, T-ON setting will increase or decrease 1min. Hold \triangle or ∇ button, 2s later, the time will change quickly until reaching your required time. Press **T-ON** to confirm it. The word **ON** will stop blinking. \oplus icon resumes displaying. Cancel T-ON: Under the condition that T-ON is started up, press **T-ON** button to cancel it.

T-OFF button

T-OFF button can set the time for timer off. After pressing this button, \oplus icon disappears and the word **OFF** on remote controller blinks. Press \triangle or ∇ button to adjust T-OFF setting. After each pressing \triangle or ∇ button, T-OFF setting will increase or decrease 1min. Hold \triangle or ∇ button, 2s later, the time will change quickly until reaching your required time. Press **T-OFF** word "OFF" will stop blinking. \oplus icon resumes displaying. Cancel T-OFF. Under the condition that T-OFF is started up, press **T-OFF** button to cancel it.

NOTE:

- Under on and off status, you can set T-OFF or T-ON simultaneously.
- Before setting T-ON or T-OFF, please adjust the clock time.
- After starting up T-ON or T-OFF, set the constant circulating valid.
- After that, air conditioner will be turned on or turned off according to setting time. ON/OFF button has no effect on setting. If you don't need this function, please use remote controller to cancel it.

I FEEL | button

Press this button to start I FEEL function and it will be displayed on the remote controller. After this function is set, the remote controller will send the detected ambient temperature to the controller and the unit will automatically adjust the indoor temperature according to the detected temperature. Press this button again to cancel I FEEL function and it will disappear.

 Please put the remote controller near user when this function is set. Do not put the remote controller near the object of high temperature or low temperature in order to avoid detecting inaccurate amb ient temperature. When I FEEL function is turned on, the remote controller should be put within the area where indoor unit can receive the signal sent by the remote controller.

(CLOCK) button

Press this button to set clock time. \oplus icon on remote controller will blink. Press \triangle or ∇ button within 5s to set clock time. Each pressing of \triangle or ∇ button, clock time will increase or decrease 1 minute. If hold \triangle or ∇ button, 2s later, time will change quickly. Release this button when reaching your required time. Press **CLOCK** button to confirm the time. \oplus icon stops blinking.

NOTE:

- Clock time adopts 24-hour mode.
- The interval between two operations can't exceed 5s.
 Otherwise, remote controller will quit setting status. Operation for TIMER ON/TIMER OFF is the same.

SLEEP button

- Press this button, can select Sleep 1 (© 1), Sleep 2 (© 2),
 Sleep 3 (© 3) and cancel the Sleep, circulate between these,
 after electrified, Sleep Cancel is defaulted.
- Sleep 1 is Sleep mode 1, in Cool modes; sleep status after run for one hour, the main unit setting temperature will increase 1, two hours, setting temperature increased 2°C,

 then the unit will run at this setting temperature; In Heat mode: sleep status after run for one hour, the setting temperature will decrease 1, two hours, setting temperature will decrease 2, then the unit will run at this setting temperature.

- Sleep 2 is sleep mode 2, that is air conditioner will run according to the presetting a group of sleep temperature curve.
- Sleep 3- the sleep curve setting under Sleep mode by DIY;
- (1) Under Sleep 3 mode, press "Turbo" button for a long time, remote controller enters into user individuation sleep setting status, at this time, the time of remote controller will display "1hour", the setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink (The first entering will display according to the initial curve setting value of original factory);
- (2) Adjust △ and ▽ button, could change the corresponding setting temperature, after adjusted, press TURBO button for confirmation;
- (3) At this time, 1hour will be automatically increased at the timer position on the remote control, (that are "2hours" or "3hours" or "8hours"), the place of setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink:
- (4) Repeat the above step (2)~(3) operation, until 8 hours temperature setting finished, sleep, curve setting finished, at this time, the remote controller will resume the original timer display; temperature display will resume to original setting temperature.
- Sleep 3- the sleep curve setting under Sleep mode by DIY could be inquired:

The user could accord to sleep curve setting method to inquire the presetting sleep curve, enter into user individuation sleep setting status, but do not change the temperature, press **TURBO** button directly for confirmation.

NOTE: In the above presetting or enquiry procedure, if continuously within 10s, there is no button pressed, the sleep curve setting within 10s, there is no button pressed, the sleep curve setting status will be automatically quit and resume to display the original displaying. In the presetting or enquiry procedure, press **ON/OFF** button, **MODE** button, **SLEEP** button, the sleep curve setting or enquiry status will quit similarly.

WiFi button

Press **WiFi** button to turn on WiFi function, **WiFi** icon will be displayed on the remote controller; Hold **WiFi** button for 5s to turn off WiFi function and **WiFi** icon will disappear.

Under off status, press **MODE** and **WiFi** buttons simultaneously for 1s, WiFi module will restore factory settings.

• This function is only available for some models.

◆/針 button

Press this button to achieve the on and off of health and scavenging functions in operation station. Press this button for the first time to start scavenging function; LCD displays ①. Press the button for the second time to start health and scavenging functions simultaneously; LCD displays ② and ③. Press this button for the third time to quit health and scavenging functions simultaneously. Press the button for the fourth time to start health function; LCD display ③. Press this button again to repeat the operation above.

• This function is only available for some models.

LIGHT button

Press this button to turn on or turn off the display light on the indoor unit.

The display light is defaulted on after energization.

TEMP button

Press this button, you can see indoor set temperature, indoor ambient temperature on indoor unit's display. The setting on remote controller is selected circularly as below:



Function introduction for combination buttons

Energy-saving function

Under cooling mode, press **TEMP** and **CLOCK** buttons simultaneously to start up or turn off energysaving function. When energy-saving function is started up, **SE** will be shown on remote controller, and air conditioner will adjust the set temperature automatically according to ex-factory setting to reach to the best energy-saving effect. Press **TEMP** and **CLOCK** buttons simultaneously again to exit energysaving function.

NOTE:

- Under energy-saving function, fan speed is defaulted at auto speed and it can't be adjusted.
- Under energy-saving function, set temperature can't be adjusted. Press TURBO button and the remote controller won't send signal.
- Sleep function and energy-saving function can't operate at the same time. If energy-saving function has been set under

cool mode, press sleep button will cancel energy-saving function. If sleep function has been set under cool mode, start up the energy-saving function will cancel sleep function.

8°C heating function

Under heat mode, press **TEMP** and **CLOCK** buttons simultaneously to start up or turn off 8°C heating function. When this function is started up, \$\\$ and **8°C** will be shown on remote controller, and the air conditioner keep the heating status at 8°C. Press **TEMP** and **CLOCK** buttons simultaneously again to exit 8°C heating function.

NOTE:

- Under 8°C heating function, fan speed is defaulted at auto speed and it can't be adjusted.
- Under 8°C heating function, set temperature can't be adjusted.
- Press TURBO button and the remote controller won't send signal.
- Sleep function and 8°C heating function can't operate at the same time. If 8°C heating function has been set under heat mode, press sleep button will cancel 8°C heating function.
 If sleep function has been set under heat mode, start up the 8°C heating function will cancel sleep function.
- Under °F temperature display, the remote controller will display 46°F heating.

Child lock function

Press \triangle and ∇ simultaneously to turn on or turn off child lock function. When child lock function is on, \blacksquare icon is displayed on remote controller. If you operate the remote controller, the \blacksquare icon will blink three times without sending signal to the unit.

Temperature display switchover function

Auto clean function

Under unit off status, hold **MODE** and **FAN** buttons simultaneously for 5s to turn on or turn off the auto clean function. When the auto clean function is turned on, indoor unit displays **CL**. During the auto clean process of evaporator, the unit will perform fast cooling or fast heating. There may be some noise, which is the sound of flowing liquid or thermal expansion or cold shrinkage. The air conditioner may blow cool or warm air, which is a normal phenomenon. During cleaning process, please make sure the room is well ventilated to avoid affecting the comfort.

NOTE:

- The auto clean function can only work under normal ambient temperature. If the room is dusty, clean it once a month; if not, clean it once every three months. After the auto clean function is turned on, you can leave the room. When auto clean is finished, the air conditioner will enter standby status.
- This function is only available for some models.

function

Press **MODE** and **SLEEP** buttons simultaneously to start **\$** function.

• function is for limiting power of the whole unit. Press this button, the remote controller will circularly display as the following:



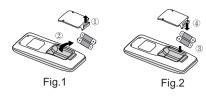
- Maximum power limited under the mode is lower than that of mode.
- If you want to cancel the power limiting function, press the button ₱ till the icon in remote controller is not displayed.
- When the remote controller is turned off, power limiting function is cancelled. If you want to activate the function, please repress this button.
- If the current power is lower than the maximum power of mode, then the power will not be limited after entering into such mode.
- For the model with one outdoor unit and two indoor units, if any one of indoor units enters into power limiting function, the outdoor unit will enter into the set limiting power mode of indoor unit; when two indoor units enter into power limiting mode, then the power of outdoor unit will be limited according to the lower power of the two indoor units.

NOTE:

This function is only available for some models.

Replacement of batteries in temote controller

- 1. Lift the cover along the direction of arrow (as shown in Fig 1 1).
- 2. Take out the original batteries (as shown in Fig 1 2).
- Place two 7# (AAA 1.5V) dry batteries, and make sure the position of " + " polar and " - " polar is correct (as shown in Fig 2 ③).
- 4. Reinstall the cover (as shown in Fig 2 4).



NOTICE:

- During operation, point the remote control signal sender at the receiving window on indoor unit.
- The distance between signal sender and receiving window should be no more than 8m, and there should be no obstacles between them.
- Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.
- Replace new batteries of the same model when replacement is required.
- When you don't use remote controller for a long time, please take out the batteries.
- If the display on remote controller is fuzzy or there's no display, please replace batteries.

6.2 Remote Controller Introduction for YAC1FB

Buttons on remote controller



Introduction for icons on display screen

	on display screen		
÷	I feel		
AN AUTO	Set fan speed		
%	Turbo mode		
♠	Send signal		
Δ	Auto mode		
*	Cool mode		
44	Dry mode		
%	Fan mode		
*	Heat mode		
G	Sleep mode		
\$	8°C heating function		
*	Health mode		
€	Scavenging function		
	Quiet		
*	X-FAN function		
^	☐ Set temp.		
	্র Indoor ambient temp.		
ріау туре	் Outdoor ambient temp.		
0	Clock		
88	Set temperature		
WIFI	WiFi function		
88:88	Set time		
ONOFF	TIMER ON / TIMER OFF		
<u>-</u> ;Ċʻ-	Light		
示	Left & right swing		
訓	Up & down swing		
	Child lock		
	AN A		

Introduction for buttons on remote controller

NOTE:

- This is a general use remote controller. It could be used for the air conditioner with multifunction. For the functions which the model doesn't have, if press the corresponding button on the remote controller, the unit will keep the original running status.
- After putting through the power, the air conditioner will give out a sound. Power indicator " U " is ON. After that, you can operate the air conditioner by using remote controller.
- Under on status, pressing the button on the remote controller, the signal icon " " on the display of remote controller will blink once and the air conditioner will give out a "di" sound, which means the signal has been sent to the air conditioner.

(்) button

Press this button to turn on the unit. Press this button again to turn off the unit.

MODE button

Press this button to select your required operation mode.



- When selecting auto mode, air conditioner will operate automatically according to the sensed temperature. Set temperature can't be adjusted and will not be displayed as well. Press "FAN" button can adjust fan speed. Press " 퉀 " / " ☀ " button can adjust fan blowing angle.
- After selecting cool mode, air conditioner will operate under cool mode. Press "▲" or "▼" button to adjust set temperature. Press "FAN" button to adjust fan speed. Press " 漂 " / " ¾ " button to adjust fan blowing angle.
- When selecting dry mode, the air conditioner operates at low speed under dry mode. Under dry mode, fan speed can't be adjusted. Press " \□ \□ \□ \□ \□ button to adjust fan blowing angle.
- When selecting fan mode, the air conditioner will only blow fan, no cooling and no heating. Press "FAN" button to adjust fan speed. Press " ≡ " / " ¾ " button to adjust fan blowing angle.
- When selecting heat mode, the air conditioner operates under heat mode. Press "▲" or "▼" button to adjust set temperature. Press "FAN" button to adjust fan speed. Press " 漂 " / " ៕ " button to adjust fan blowing angle.

NOTE:

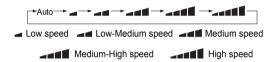
• For preventing cold air, after starting up heat mode, indoor unit will delay 1~5 minutes to blow air (Actual delay time depends on

indoor ambient temperature).

- Set temperature range from remote controller: $16\sim30^{\circ}$ C ($61\sim86^{\circ}$ F).
- This mode indicator is not available for some models.
- Cooling only unit won't receive heat mode signal. If setting heat mode with remote controller, press " () " button can't start up the unit.



This button is used for setting Fan Speed in the sequence that goes from AUTO, ___, ___, to ____, to ____, then back to Auto.



TURBO button

Under cool or heat mode, press this button to turnto quick cool or quick heat mode. " § " icon isdisplayed on remote controller. Press this button again to exit turbo function and " § " icon will disappear.

If start this function, the unit will run at super-high fan speed to cool or heat quickly so that the ambient temperature approaches the preset temperature as soon as possible.

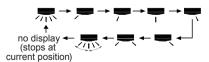


Press "▲" or "▼" button once to increase ordecrease set temperature 1°C(°F). Holding "▲" or "▼"button, 2s later, set temperature on remote controller will change quickly. On releasing button after setting is finished, temperature indicator on indoor unit will change accordingly. (Temperature can't be adjusted under auto mode.)

When setting TIMER ON, TIMER OFF or CLOCK, press "▲" or "▼" button to adjust time. (Refer to CLOCK, TIMER ON, TIMER OFF buttons).

button

Press this button can select left & right swing angle. Fan blow angle can be selected circularly as below:



NOTE:

• Press this button continuously more than 2s, the main unit will swing back and forth from left to right, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.

- ullet Under left and right swing mode, when the status is switched from off to π , if press this button again 2s later, π status will switch to off status directly; if press this button again within 2s, the change of swing status will also depend on the circulation sequence stated above.
- The function is only available for some models.

J button

Press this button can select up & down swing angle. Fan blow angle can be selected circularly as below:

- When selecting " ☀️ ", air conditioner is blowing fan automatically. Horizontal louver will automatically swing up & down at maximum angle.
- When selecting " `\[, _\] , _\] , _\], air conditioner is blowing fan at fixed position. Horizontal louver will stop at the fixed position.
- When selecting " \geqslant_{\parallel} , \geqslant_{\parallel} , \geqslant_{\parallel} , air conditioner is blowing fan at fixed angle. Horizontal louver will send air at the fixed angle.
- Hold " ≱ " button above 2s to set your required swing angle. When reaching your required angle, release the button.

NOTE:

- $^{\diamond}$, $_{>}$, $_{>}$ may not be available. When air conditioner receives this signal, the air onditioner will blow fan automatically.
- Press this button continuously for more than 2s, the main unit will swing back and forth from up to down, and then loosen the button, the unit present position of guide louver will be kept immediately.
- Under up and down swing mode, when the status is switched from off to ℨI , if press this button again 2s later, ℨI status will switch to off status directly; if press this button again within 2s, the change of swing status will also depend on the circulation sequence stated above.

SLEEP button

• Sleep 1 is Sleep mode 1, in Cool modes; sleep status after run for one hour, the main unit setting temperature will increase 1, two hours, setting temperature increased 2, then the unit will run at this setting temperature; In Heat mode: sleep status after run for one hour, the setting temperature will decrease 1, two hours, setting temperature will decrease 2, then the unit will run at this setting temperature.

- Sleep 2 is sleep mode 2, that is air conditioner will run according to the presetting a group of sleep temperature curve.
- Sleep 3 the sleep curve setting under Sleep mode by DIY;
- (1) Under Sleep 3 mode, press "Turbo" button for a long time, remote controller enters into user individuation sleep setting status, at this time, the time of remote controller will display "1hour", the setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink (The first entering will display according to the initial curve setting value of original factory);
- (2) Adjust "▲" and "▼" button, could change the corresponding setting temperature, after adjusted, press "Turbo" button for confirmation:
- (3) At this time, 1 hour will be automatically increased at the timer position on the remote control, (that are "2 hours" or "3 hours" or "8 hours"), the place of setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink;
- (4) Repeat the above step (2)~(3) operation, until 8 hours temperature setting finished, sleep, curve setting finished, at this time, the remote controller will resume the original timer display; temperature display will resume to original setting temperature.
- Sleep 3 the sleep curve setting under Sleep mode by DIY could be inquired:

The user could accord to sleep curve setting method to inquire the presetting sleep curve, enter into user individuation sleep setting status, but do not change the temperature, press "Turbo" button directly for confirmation. Note: In the above presetting or enquiry procedure, if continuously within 10s, there is no button pressed, the sleep curve setting within 10s, there is no button pressed, the sleep curve setting status will be automatically quit and resume to display the original displaying. In the presetting or enquiry procedure, press " (b) " button, "Mode" button, "Timer" button or "Sleep" button, the sleep curve setting or enquiry status will quit similarly.

IFEEL button

Press this button to start I FEEL function and "#" will be displayed on the remote controller. After this function is set, the remote controller will send the detected ambient temperature to the controller and the unit will automatically adjust the indoor temperature according to the detected temperature. Press this button again to close I FEEL function and "#" will disappear.

Please put the remote controller near user when this function is set. Do not put the remote controller near the object of high temperature or low temperature in order to avoid detecting inaccurate ambient temperature. When I FEEL function is turned on, the remote controller should be put within the area where indoor unit can receive the signal sent by the remote controller.

TIMER ON / TIMER OFF button

• TIMER ON button

"TIMER ON" button can set the time for timer on. After pressing this button, " ⊕ " icon disappears and the word "ON" on remote controller blinks. Press "▲" or "▼" button to adjust TIMER ON setting. After each pressing of "▲" or "▼"button, TIMER ON setting will increase or decrease 1min. Holding "▲" or "▼" button, 2s later, the time will change quickly until reaching your required time.

Press "TIMER ON" to confirm it. The word "ON" will stop blinking. " (" icon resumes displaying. Cancel TIMER ON: Under the condition that TIMER ON is started up, press "TIMER ON" button to cancel it.

• TIMER OFF button

"TIMER OFF" button can set the time for timer off. After pressing this button, " ⊕ " icon disappears and the word "OFF" on remote controller blinks. Press "▲" or "▼" button to adjust TIMER OFF setting. After each pressing of "▲" or "▼" button, TIMER OFF setting will increase or decrease 1min. Holding "▲" or "▼" button, 2s later, the time will change quickly until reaching your required time

Press "TIMER OFF" and the word "OFF" will stop blinking. " " icon resumes displaying. Under the condition that TIMER OFF is started up, press "TIMER OFF" button to cancel it.

NOTE:

- Under on and off status, you can set TIMER OFF or TIMER ON simultaneously.
- Before setting TIMER ON or TIMER OFF, please adjust the clock time.
- When turning on TIMER ON or TIMER OFF function,set this function valid all the time and the air conditioner will be turned on or turned off at set temperature every day. " " button has no affect to setting. If this function is not required, use the remote controller to cancel it.

CLOCK button

Press this button to set clock time. " ○ " icon on remote controller will blink. Press "▲" or "▼" button within 5s to set clock time. Each pressing of "▲" or "▼" button, clock time will increase or decrease 1 minute. If hold "▲" or "▼" button, 2s later, time will change quickly. Release this button when reaching your required time. Press "CLOCK" button to confirm the time. " ○ " icon stops blinking.

NOTE:

- Clock time adopts 24-hour mode.
- The interval between two operations can't exceed 5s.

Otherwise, remote controller will quit setting status. Operation for TIMER ON/TIMER OFF is the same.

QUIET button

Press this button, the quiet status is under the auto quiet mode (display " \bigcirc " and "Auto" signal) and quietmode (display " \bigcirc " signal) and quiet off (there is nosignal of " \bigcirc " displayed), after powered on, the quietoff is defaulted.

NOTE:

- The Quiet function can be set up in all modes; Under the Quiet mode, the fan speed is not available.
- When guiet function is selected:

Under cooling mode: indoor fan operates at notch 4 speed. 10 minutes later or when indoor ambient temperature≤28°C, indoor fan will operate at notch 2 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.

Under heating mode: indoor fan operates at notch 3 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.

Under dry, fan mode: indoor fan operates at quiet mode.

Under auto mode: the indoor fan operates at the auto quiet mode according to actual cooling, heating or fan mode.

• The Quiet function is only available for some models.

X-FAN button

Pressing this button in COOL or DRY mode, the icon " & " is displayed and the indoor fan will continue operation for a while in order to dry the indoor unit even though you have turned off the unit. After energization, X-FAN OFF is defaulted. X-FAN is not available in AUTO, FAN or HEAT mode.

This function indicates that moisture on evaporator of indoor unit will be blowed after the unit is stopped to avoid mould.

- Having set X-FAN function on: After turning off the unit by pressing " o " button, indoor fan will continue running for a while at low speed. In thisperiod, press X-FAN button to stop indoor fan directly.
- Having set X-FAN function off: After turning offbuttonbuttonthe unit by pressing "(I)" button, the complete unit will be off directly.

LIGHT button

Press this button to turn off display light on indoor unit. " ﷺ " icon on remote controller disappears. Press this button again to turn on display light. " ﷺ " icon is displayed.

(≉/♠) button

Press this button to turn on or turn off the health and scavenging

NOTE:

• This function is only available for some models.

TEMP button

By pressing this button, you can see indoor set temperature, indoor ambient temperature or outdoor ambient temperature on indoor unit's display.

The setting on remote controller is selected circularly as below:



- When selecting " \(\) " or no display with remote controller, temperature indicator on indoor unit displays set temperature.
- When selecting " ① " with remote controller, temperature indicator on indoor unit displays indoor ambient temperature.
- When selecting " $\bigcirc \iota$ " with remote controller, temperature indicator on indoor unit displays outdoor ambient temperature.

NOTE:

- Outdoor temperature display is not available for some models. At that time, indoor unit receives " 🗀 " signal, while it displays indoor set temperature.
- It's defaulted to display set temperature when turning on the unit. There is no display in the remote controller.
- Only for the models whose indoor unit has dual-8 display.
- When selecting displaying of indoor or outdoor ambient temperature, indoor temperature indicator displays corresponding temperature and automatically turn to display set temperature after three or five seconds.

Function introduction for combination buttons

Energy-saving function

Under cooling mode, press "TEMP" and "CLOCK" buttons simultaneously to start up or turn off energy-saving function. When energy-saving function is started up, "SE" will be shown on remote controller, and air conditioner will adjust the set temperature automatically according to ex-factory setting to reach to the best energy-saving effect. Press "TEMP" and "CLOCK" buttons

simultaneously again to exit energy-saving function.

NOTE:

- Under energy-saving function, fan speed is defaulted at auto speed and it can't be adjusted.
- Under energy-saving function, set temperature can't be adjusted. Press "TURBO" button and the remote controller won't send signal.
- Sleep function and energy-saving function can't operate at the same time. If energy-saving function has been set under cool mode, press sleep button will cancel energy-saving function. If sleep function has been set under cool mode, start up the energy-saving function will cancel sleep function.

8°C heating function

Under heat mode, press "TEMP" and "CLOCK" buttons simultaneously to start up or turn off 8°C heating function. When this function is started up, " " and "8°C" will be shown on remote controller, and the air conditioner keep the heating status at 8°C. Press "TEMP" and "CLOCK" buttons simultaneously again to exit 8°C heating function.

NOTE:

- Under 8°C heating function, fan speed is defaulted at auto speed and it can't be adjusted.
- Under 8°C heating function, set temperature can't be adjusted. Press "TURBO" button and the remote controller won't send signal.
- Sleep function and 8°C heating function can't operate at the same time. If 8°C heating function has been set under heat mode, press sleep button will cancel 8°C heating function. If sleep function has been set under heat mode, start up the 8°C heating function will cancel sleep function.
- Under °F temperature display, the remote controller will display 46°F heating.

Child lock function

Press "▲" and "▼" simultaneously to turn on or turn off child lock function. When child lock function is on, " ♠ " icon is displayed on remote controller. If you operate the remote controller, the " ♠ " icon will blink three times without sending signal to the unit.

Temperature display switchover function

Under OFF status, press "▼" and "MODE" buttons simultaneously to switch temperature display between °C and °F.

WiFi function

Press "MODE" and "TURBO" button simultaneously to turn on or turn off WiFi function. When WiFi function is turned on, the "WiFi" icon will be displayed on remote controller; Long press "MODE" and "TURBO" buttons simultaneously for 10s, remote controller will send WiFi reset code and then the WiFi function will be turned on. WiFi function is defaulted ON after energization of the remote controller

NOTE:

• This function is only available for some models.

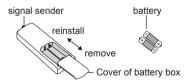
Auto clean function

Under unit off status, hold "MODE" and "FAN" buttons simultaneously for 5s to turn on or turn off the auto clean function. When the auto clean function is turned on, indoor unit displays "CL". During the auto clean process of evaporator, the unit will perform fast cooling or fast heating. There may be some noise, which is the sound of flowing liquid or thermal expansion or cold shrinkage. The air conditioner may blow cool or warm air, which is a normal phenomenon. During cleaning process, please make sure the room is well ventilated to avoid affecting the comfort.

NOTE:

- The auto clean function can only work under normal ambient temperature. If the room is dusty, clean it once a month; if not, clean it once every three months. After the auto clean function is turned on, you can leave the room. When auto clean is finished, the air conditioner will enter standby status.
- This function is only available for some models.

Replacement of batteries in remote controller



- 1. Press the back side of remote controller marked with ", as shown in the fig, and then push out the cover of battery box along the arrow direction.
- 2. Replace two 7# (AAA 1.5V) dry batteries, and make sure the position of "+" polar and "-" polar are correct.
- 3. Reinstall the cover of battery box.

NOTICE:

• During operation, point the remote control signal sender at the receiving window on indoor unit.

- The distance between signal sender and receiving window should be no more than 8m, and there should be no obstacles between them.
- Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.
- Replace new batteries of the same model when replacement is required.
- When you don't use remote controller for a long time,please take out the batteries.
- If the display on remote controller is fuzzy or there's no display, please replace batteries.

6.3 Remote Controller Introduction for YAY1F1

Buttons on remote controller



Introduction for icons on display

	· F	I feel		
	FAN AUTO	Set fan speed		
	\$	Turbo mode		
	♠	Send signal		
e	Δ	Auto mode		
moc	*	Cool mode		
Operation mode	44	Dry mode		
eral	 \$\$	Fan mode		
Q	*	Heat mode		
	© 3	Sleep mode		
	<u>;</u> Öॄ₹	Light		
	•	Power limiting operation		
	*	X-FAN function		
	1	Indoor ambient temp.		
	Φ	Clock		
	88%	Set temperature		
	WiFi	WiFi function		
	88:88	Set time		
	ONOFF	TIMER ON / TIMER OFF		
	灬	Left & right swing		
	₩0	Up & down swing		
		Child lock		
	ଜ	Quiet		

Introduction for buttons on remote controller

NOTE:

- This is a general use remote controller. It could be used for the air conditioner with multifunction. For the functions which the model doesn't have, if press the corresponding button on the remote controller, the unit will keep the original running status.
- After putting through the power, the air conditioner will give out a sound. Power indicator "心" is ON. After that, you can operate the air conditioner by using remote controller.
- Under on status, pressing the button on the remote controller, the signal icon "">" on the display of remote controller will blink once and the air conditioner will give out a "di" sound, which means the signal has been sent to the air conditioner.

1. (b) button

Press this button to turn on the unit. Press this button again to turn off the unit.

2. MODE button

Press this button to select your required operation mode.



- When selecting auto mode, air conditioner will operate automatically according to ambient temperature. Set temperature can't be adjusted and will not be displayed as well. Press "FAN" button can adjust fan speed. Press "SWING" button can adjust fan blowing angle.
- When selecting cool mode, air conditioner will operate under cool mode. Press "+" or "-" button to adjust set temperature. Press "FAN" button to adjust fan speed. Press "SWING" button to adjust fan blowing angle.
- When selecting dry mode, the air conditioner operates at low speed under dry mode. Under dry mode, fan speed can't be adjusted. Press "SWING" button to adjust fan blowing angle.
- When selecting fan mode, the air conditioner will only blow fan, no cooling and no heating. Press "FAN" button to adjust fan speed. Press "SWING" button to adjust fan blowing angle.
- When selecting heat mode, the air conditioner operates under heat mode. Press "+" or "-" button to adjust set temperature. Press "FAN" button to adjust fan speed. Press "SWING" button to adjust fan blowing angle.

NOTE

• For preventing cold air, after starting up heat mode, indoor unit will delay 1~5 minutes to blow air (Actual delay time depends on indoor ambient temperature).

- Set temperature range from remote controller: 16~30°C(61-86°F).
- This mode indicator is not available for some models.
- Cooling only unit won't receive heat mode signal. If setting heat mode with remote cont roller, press " \circlearrowleft " button can't start up the unit.

3. Fan button

This button is used for setting Fan Speed in the sequence that goes from AUTO, $\widehat{\mathbf{Q}}$, \blacksquare , $\blacksquare\blacksquare$, $\blacksquare\blacksquare\blacksquare$, $\blacksquare\blacksquare\blacksquare$, $\blacksquare\blacksquare\blacksquare\blacksquare$, then back to Auto.

NOTE:

- Under AUTO speed, air conditioner will select proper fan speed automatically according to factory default setting.
- It's low fan speed under dry mode.
- X-FAN function: Holding fan speed button for 2 seconds in cool or dry mode, the icon "%" is displayed and the indoor fan will continue operation for a few minutes in order to dry the indoor unit even though you have turned off the unit. After energization, X-FAN OFF is defaulted. X-FAN is not available in auto. fan or heat mode.

This function indicates that moisture on evaporator of indoor unit will be blowed after the unit is stopped to avoid mould.

• Having set X-FAN function on: After turning off the unit by pressing " ① " button, indoor fan will continue running for a few minutes at low speed. In this period, hold fan speed button for 2 seconds to stop indoor fan directly. Having set X-FAN function off: After turning off the unit by pressing " ① " button, the complete unit will be off directly.

4. - / + button

Press "+" or "-" button once increase or decrease set temperature 1°C(°F). Holding "+" or "-" button, 2 seconds later, set temperature on remote controller will change quickly. On releasing button after setting is finished, temperature indicator on indoor unit will change accordingly. (Temperature can't be adjusted under auto mode)

When setting TIMER ON, TIMER OFF or CLOCK, press "+" or "-" button to adjust time. (Refer to CLOCK, TIMER ON, TIMER OFF functions).

5. MENU button

Press this button to select submenu function and then press "SET" button to set the function status of submenu. The submenu can be selected circularly as follows:

NOTE:

• Some menu's function may be unavailable under different models.

်′ို- Light function

When selecting light function, light icon " ﷺ " flashes for 5 seconds; press "SET" button within 5 seconds to turn off display light on indoor unit and " ﴿ " icon on remote controller disappears. Press "SET" button again within 5 seconds to turn on display light and " ﴿ " icon is displayed.

C Sleep function

When selecting sleeping function, sleeping icon " Iflashes for 5 seconds; press "SET" button within 5 seconds can select Sleep 1 (1, Sleep 2 (1, Sleep 3 (1, 3) and cancel Sleep circularly.

- Sleep 1 is Sleep mode 1, in Cool modes; sleep status after run for one hour, the main unit setting temperature will increase 1°C, two hours, setting temperature increased 2°C, then the unit will run at this setting temperature; In Heat mode: sleep status after run for one hour, the setting temperature will decrease 1°C, two hours, setting temperature will decrease 2°C, then the unit will run at this setting temperature.
- Sleep 2 is sleep mode 2, that is air conditioner will run according to the presetting a group of sleep temperature curve.
- Sleep 3-the sleep curve setting under Sleep mode by DIY;
- (1) Under Sleep 3 mode, press "Turbo" button for a long time, remote controller enters into user individuation sleep setting status, at this time, the time of remote controller will display "1hour", the setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink (The first entering will display according to the initial curve setting value of original factory);
- (2) Adjust "+" and "-" button, could change the corresponding setting temperature, after adjusted, press "Turbo" button for confirmation;
- (3) At this time, 1hour will be automatically increased at the timer position on the remote control, (that are "2hours" or "3hours" or "8hours"), the place of setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink;
- (4) Repeat the above step (2)~(3) operation, until 8 hours temperature setting finished, sleep, curve setting finished, at this time, the remote controller will resume the original timer display; temperature display will resume to original setting temperature.
- Sleep3- the sleep curve setting under Sleep mode by DIY could be inquired:

The user could accord to sleep curve setting method to inquire the presetting sleep curve, enter into user individuation sleep

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setting status, but do not change the temperature, press "Turbo" button directly for confirmation. Note: In the above presetting or enquiry procedure, if continuously within 10 seconds, there is no button pressed, the sleep curve setting within 10 seconds, there is no button pressed, the sleep curve setting status will be automatically quit and resume to display the original displaying. In the presetting or enquiry procedure, press " (J) " button, "MODE" button, the sleep curve setting or enquiry status will quit similarly.

(TIMER ON function)

TIMER ON function can set the time for timer on. Under TIMER ON function status, " () " icon disappears and the word "ON" on remote controller blinks. Press "+" or "-" button to adjust TIMER ON setting. After each pressing "+" or "-" button, TIMER ON setting will increase or decrease 1minute. Hold "+" or "-" button, 2 seconds later, the time will change quickly until reaching your required time. Press "SET" button to confirm it within 5 seconds. The word "ON" will stop blinking.

Cancel TIMER ON: Press "MENU" button to TIMER ON function and the characters "ON" flashes on the remote controller; press "SET" button until the characters "ON" disappears.

TIMER OFF function

TIMER OFF function can set the time for timer off. Under TIMER OFF function status, " (") " icon disappears and the word "OFF" on remote controller blinks. Press "+" or "-" button to adjust TIMER OFF setting. After each pressing "+" or "-" button, TIMER OFF setting will increase or decrease 1minute. Hold "+" or "-" button, 2 seconds later, the time will change quickly until reaching your required time, press "SET" button to confirm it within 5 seconds. The word "OFF" will stop blinking.

Cancel TIMER OFF: Press "MENU" button to TIMER OFF function and the characters "OFF" flashes on the remote controller; press "SET" button until the characters "OFF" disappears.

(CLOCK function

CLOCK function can set clock time. Under CLOCK function status, " ()" icon on remote controller will blink. Press "+" or "-" button within 5 seconds to set clock time. Each pressing of "+" or "-" button, clock time will increas e or decrease 1 minute. If hold "+" or "-" button, 2 seconds later, time will change quickly. Release this button when reaching your required time, press "SET" button to confirm it within 5 seconds. The " () " icon will stop blinking.

(Reft & right swing function)

When selecting left & right swing function, left & right swing icon " " " flashes for 5 seconds; press "SET" button within 5 seconds to select left & right swing angle.

Fan blow angle can be selected circularly as below:

NOTE:

• The function is only available for some models.

: I FEEL function

When selecting I FEEL function, I FEEL icon " : " I flashes for 5 seconds. Press "SET" button to start I FEEL function within 5 seconds and ": " will be displayed on the remote controller. After this function is set, the remote controller will send the detected ambient temperature to the controller and the unit will automatically adjust the indoor temperature according to the detected temperature. Press "SET" button again to cancel I FEEL function and " : " will disappear.

Please put the remote controller near user when this function is set. Do not put the remote controller near the object of high temperature or low temperature in order to avoid detecting inaccurate ambient temperature. When I FEEL function is turned on, the remote controller should be put within the area where indoor unit can receive the signal sent by the remote controller.

5E Energy-saving function

Under cooling mode, when selecting energy-saving function, energy-saving function icon " 5E " flashes for 5 seconds; press "SET" button within 5 seconds to turn on or turn off energy-saving function. When energy-saving function is started up, "SE" will be shown on remote controller, and air conditioner will adjust the set temperature automatically according to ex-factory setting to reach to the best energy-saving effect. Press "SET" button again to exit energy-saving function.

(₿_c 8°C-heating function)

Under heating mode, when selecting 8°C-heating function, 8°C-heating icon "8." flashes for 5 seconds; press "SET" button within 5 seconds to turn on or turn off 8°C-heating. When 8°C-heating is started up, "8." will be shown on remote controller, and the air conditioner keep the heating status at 8°C. Press "SET" button again to exit 8°C-heating function.

NOTE:

• Under °F temperature display, the remote controller will display 46°F heating.

Power limiting function

Power limiting function is for limiting the power of the whole unit. When selecting power limiting function, power limiting icon "a" flashes for 5 seconds; press "SET" button within 5 seconds and the remote controller will circularly display as follows:



- Maximum power limited under the \$\overline{
- If the current power is lower than the maximum power of \$\overline{\sigma}\$ mode, then the power will not be limited after entering into such mode.
- For the model with one outdoor unit and two indoor units, if any one of indoor units enters into power limiting function, the outdoor unit will enter into the set limiting power mode of indoor unit; when two indoor units enter into power limiting mode, then the power of outdoor unit will be limited according to the lower power of the two indoor units.

NOTE:

• The function is only available for some models.

6. SWING button

Press this button can select up & down swing angle. Fan blow angle can be selected circularly as below:

- When selecting " -0, -0, 0, 0, 0, 0, air conditioner is blowing fan at fixed position. Horizontal louver will stop at the fixed position.

NOTE:

- Press this button continuously for more than 2 seconds, the main unit will swing back and forth from up to down, and then loosen the button, the unit present position of guide louver will be kept immediately.
- Under up and down swing mode, when the status is switched from off to $\[\]_{0}^{\infty} \]$, if press this button again 2 seconds later, $\[\]_{0}^{\infty} \]$ status will switch to off status directly; if press this button again within 2 seconds, the change of swing status will also depend on the circulation sequence stated above.

7. TURBO button

Under COOL or HEAT mode, press this button to turn to quick COOL or quick HEAT mode. "\$" icon is displayed on remote controller. Press this button again to exit turbo function and "\$" icon will disappear. If start this function, the unit will run at super-high fan speed to cool or heat quickly so that the ambient

temperature approaches the preset temperature as soon as possible.

Function introduction for combination buttons

1. Child lock function

Press "+" and "-" simultaneously to turn on or turn off child lock function. When child lock function is on, "a" icon is displayed on remote controller. If you operate the remote controller, the "a" icon will blink three times without sending signal to the unit.

2. Temperature display switchover function

Under OFF status, press "-" and "MODE" buttons simultaneously to switch temperature display between °C and °F.

3. Auto clean function

Under unit off status, hold "MODE" and "FAN" buttons simultaneously for 5 seconds to turn on or turn off the auto clean function. When the auto clean function is turned on, indoor unit displays "CL". During the auto clean process of evaporator, the unit will perform fast cooling or fast heating. There may be some noise, which is the sound of flowing liquid or thermal expansion or cold shrinkage. The air conditioner may blow cool or warm air, which is a normal phenomenon. During cleaning process, please make sure the room is well ventilated to avoid affecting the comfort.

NOTE:

- The auto clean function can only work under normal ambient temperature. If the room is dusty, clean it once a month; if not, clean it once every three months. After the auto clean function is turned on, you can leave the room. When auto clean is finished, the air conditioner will enter standby status.
- This function is only available for some models.

4. WiFi function

Press "MODE" and "TURBO" button simultaneously to turn on or turn off WiFi function. When WiFi function is turned on, the "WiFi" icon will be displayed on remote controller; Long press "MODE" and "TURBO" buttons simultaneously for 10 seconds, remote controller will send WiFi reset code and then the WiFi function will be turned on. WiFi function is defaulted ON after energization of the remote controller.

NOTE:

• This function is only available for some models.

5. Ambient temperature display function

Press "SWING" and "SET" buttons simultaneously, you can see indoor ambient temperature on indoor unit's displayer and the " 1 " icon will be displayed on remote controller. The setting on remote controller is selected circularly as below:

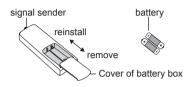
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6. Adjustable temperature under auto mode

The remote controller defaulted that the set temperature can't be adjusted and it won't be displayed under AUTO mode; when pressing "+" and "SET" buttons simultaneously under off status for consecutive 5 seconds, the set temperature can be adjusted under AUTO mode. After setting is succeeded, the set temperature on the remote controller flashes for 3 times.

Replacement of batteries in remote controller



1. Press the back side of remote controller marked with " \(\extstyle \), as shown in the fig, and then push out the cover of battery box along the arrow direction.

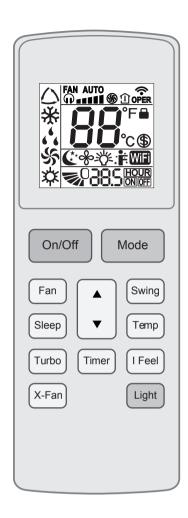
- 2. Replace two 7# (AAA 1.5V) dry batteries, and make sure the position of "+" polar and "-" polar are correct.
- 3. Reinstall the cover of battery box.

NOTE:

- During operation, point the remote control signal sender at the receiving window on indoor unit.
- The distance between signal sender and receiving window should be no more than 8m, and there should be no obstacles between them.
- Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.
- Replace new batteries of the same model when replacement is required.
- When you don't use remote controller for a long time, please take out the batteries.
- If the display on remote controller is fuzzy or there's no display, please replace batteries.

6.4 Remote Controller Introduction for YAW1F10

Buttons on remote controller

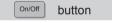


Introduction for icons on display

FAN AUTO		Set fan speed	
	®	Turbo mode	
	1	Indoor ambient temp	
	♠	Send signal	
ge	Δ	Auto mode	
Operation mode	*	Cool mode	
tion	44	Dry mode	
era	 \$\$	Fan mode	
Q	*	Heat mode	
	€	Sleep mode	
	*	X-FAN function	
	举	Light	
	:Ě	I feel function	
	WiFi	WiFi function	
	\$	8°C heating function	
		Child lock	
	88	Set temperature	
	5 0	Up & down swing	
	88.5	Set time	
[ON OFF	TIMER ON / TIMER OFF	

Introduction for buttons on remote controller Notice:

- This is a general use remote controller. It could be used for the air conditioner with multifunction. For the functions which the model doesn't have, if press the corresponding button on the remote controller, the unit will keep the original running status.
- After putting through the power, the air conditionerwill give out a sound. Power indicator " (J) " is ON. After that, you can operate the air conditioner by using remote controller.
- Under on status, pressing the button on the remote controller, the signal icon " under on the display of remote controller will blink once and the air conditioner will give out a "di" sound, which means the signal has been sent to the air conditioner.
- As for the models with functions of WiFi or wired controller, the indoor unit must has been controlled by standard remote controller under auto mode first, and then the function of adjustable temperature under auto mode can be realized by APP or the wired controller.
- This remote controller can adjust the temperature under auto mode. When matching with the unit which is without the function of adjustable temperature under auto mode, the set temperature under auto mode may be invalid, or the displayed set temperature on the unit is not same as that on the remote controller under auto mode.



Press this button to turn on the unit. Press this button again to turn off the unit.



Each time you press this button, a mode is selected in a sequence that goes from AUTO, COOL, DRY, FAN, and HEAT, as the following:

Notice:

- Heat mode: Only for models with heating function.
- Under auto mode, temperature can be displayed; Under auto mode, set temperature can be adjusted.



This button is used for setting Fan Speed in the sequence that goes from AUTO, (),

Notice:

• Fan speed under dry mode is low speed.



Press ▲ / ▼ button to increase / decrease set temperature.

When setting Timer On or Timer Off, press "▲" or "▼" button to adjust the time.



Press this button to set up & down swing angle.



Under Cool or Heat mode, press this button to turn on Sleep function. Press this button again to cancel Sleep function. Under Fan, Auto and Dry modes, this function is unavailable.



Press this button, you can see indoor set tempera-ture, indoor ambient temperature on indoor unit's display. The setting on remote controller is selected circularly as below:



Under cool or heat mode, press this button to turnto quick cool or quick heat mode. " § " icon is displayed on remote controller. Press this button again to exit turbo function and " § " icon will disappear.

| Feel button

Turbo

Press this button to start I FEEL function and ": " will be displayed on the remote controller. After this function is set, the remote controller will send the detected ambient temperature to the controller and the unit will automatically adjust the indoor temperature according to the detected temperature. Press this button again to cancel I FEEL function and ": will disappear.

When I FEEL function is turned on, the remote controller should be put within the area where indoor unit can receive the signal sent by the remote controller.



- Under ON status, press this button to set timer OFF; Under OFF status, press this button to set timer ON.
- Press this button once and the characters of HOUR ON (OFF)
 will flash to be displayed. Meanwhile, press "▲" button or "▼"
 button to adjust timer setting (time will change quickly if holding
 "▲" or "▼" button). Time setting range is 0.5~ 24 hours.
- Press this button again to confirm timer setting and the characters of HOUR ON (OFF) will stop flashing.
- If the characters are flashing but you haven't press timer button, timer setting status will be quit after 5s. If timer is confirmer, press this button again to cancel timer.

X-Fan button

- Press this button in COOL or DRY mode to turn on X-fan function.
- When this function is started up, indoor fan will still operate at low fan speed for a while after turning off the unit by remote controller.



Press this button to turn on the display's light and press this button again to turn off the display's light.

Function introduction for combination buttons

Combination of "▲" and "▼" buttons: About child lock

Press "▲" and "▼" buttons simultaneously 3s to lock or unlock the keypad. If the remote controlleris locked, 🖺 is displayed. In this case, pressingany button, 🖨 blinks three times.

Combination of "Mode" and "▼" buttons: About switch between Fahrenheit and centigrade

At unit OFF, press "Mode" and "▼" buttons simultaneously to switch between °C and °F.

Combination of "Temp" and "Timer" buttons: About Energy-saving Function

Press "Temp" and "Timer" simultaneously in COOL mode to start energy-saving function.

Nixie tube on the remote controller displays "SE". Repeat the operation to guit the function.

Combination of "Temp" and "Timer" buttons: About 8°C Heating Function

Press "Temp" and "Timer" simultaneously in HEAT mode to start 8°C Heating Function. Nixie tube on the remote controller displays " \$\mathbb{G}\$" and a selected temperature of "8°C". (46°F if Fahrenheit is adopted). Repeat the operation to quit the function.

WiFi function

Press "Mode" and "Turbo" button simultaneously to turn on or turn off WiFi function. When WiFi function is turned on, the " WF " icon will be displayed on remote controller; Long press "Mode" and "Turbo" buttons simultaneously for 10s, remote controller will send WiFi reset code and then the WiFi function will be turned on. WiFi function is defaulted ON after energization of the remote controller.

Notice:

• The function is only available for some models.

Auto clean function

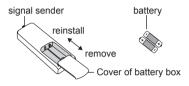
Under unit off status, hold "Mode" and "Fan" buttons simultaneously for 5s to turn on or turn off the auto clean function. When the auto clean function is turned on, indoor unit displays "CL".

During the auto clean process of evaporator, the unit will perform fast cooling or fast heating. There may be some noise, which is the sound of flowing liquid or thermal expansion or cold shrinkage. The air conditioner may blow cool or warm air, which is a normal phenomenon. During cleaning process, please make sure the room is well ventilated to avoid affecting the comfort.

Notice:

- The auto clean function can only work under normal ambient temperature. If the room is dusty, clean it once a month; if not, clean it once every three months. After the auto clean function is turned on, you can leave the room. When auto clean is finished, the air conditioner will enter standby status.
- This function is only available for some models.

Replacement of batteries in remote controller



- 1. Press the back side of remote controller marked with " \| \| \| \| \| \| \| \| \) as shown in the fig., and then push out the cover of battery box along the arrow direction.
- 2. Replace two 7# (AAA 1.5V) dry batteries, and make sure the position of "+" polar and "-" polar are correct.
- 3. Reinstall the cover of battery box.

Notice:

- During operation, point the remote control signal sender at the receiving window on indoor unit.
- The distance between signal sender and receiving window should be no more than 8m, and there should be no obstacles between them.
- Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.
- Replace new batteries of the same model when replacement is required.
- When you don't use remote controller for a long time, please take out the batteries. If the display on remote controller is fuzzy or there's no display, please replace batteries.
- If the display on remote controller is fuzzy or there's no display, please replace batteries.

6.5 Brief Description of Models and Functions

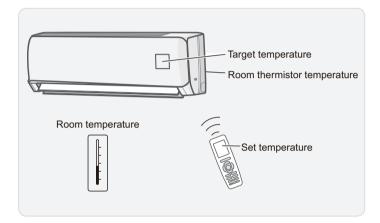
I. Main Functions

1.1 Temperature Control

Definitions of Temperatures:

The definitions of temperatures are classified as following.

- Room temperature: temperature of lower part of the room
- Set temperature: temperature set by remote controller
- Room thermistor temperature: temperature detected by room temperature thermistor
- Target temperature: temperature determined by microcomputer



Temperature Control:

The temperature of the room is detected by the room temperature thermistor. However, there is a difference between the temperature detected by room temperature thermistor and the temperature of lower part of the room, depending on the type of the indoor unit or installation condition. Practically, the temperature control is done by the target temperature appropriately adjusted for the indoor unit and the temperature detected by room temperature thermistor.

Ambient temperature display function:

When the set temperature is set to be displayed by the remote controller, indoor unit displays current set temperature. When the remote control signal is switched to indoor ambient temperature display status from other display status, indoor ambient temperature will be displayed for 3s.

I Feel mode:

In order to make room thermistor temperature almost same as the actual operation environment temperature, I Feel mode is designed. After I Feel mode is turned on, the remote controller will send the ambient temperature to the controller of indoor unit intermittently and constantly adjusts the calculated target temperature to make the operation of the air conditioner more suitable for users' needs.

1.2 Frequency Principle

Control Parameters:

The frequency of the compressor is controlled by the following 2 parameters:

- The load condition of the operating indoor unit
- The difference between the room thermistor temperature and the target temperature

The target frequency is adapted by additional parameters in the following cases:

- · Frequency restrictions
- Initial settings

Inverter Features:

The inverter provides the following features:

- The regulating capacity can be changed according to the changes in the outdoor temperature and cooling/heating load.
- Quick heating and quick cooling

The rotation speed of the compressor is increased when starting the heating (or cooling).

This enables to reach the set temperature quickly.

- Even during extreme cold weather, high capacity is achieved.
- Comfortable air conditioning

A fine adjustment is integrated to keep the room temperature constant

Energy saving heating and cooling

Once the set temperature is reached, the energy saving operation enables to maintain the room temperature at low power.

Frequency Limits:

The following functions regulate the maximum frequency:

- Discharge pipe temperature control. Refer to 3.4.
- Input current control. Refer to 3.5.
- Freeze-up protection control. Refer to 3.6
- Heating peak-cut control. Refer to 3.7

1.3 Airflow Direction Control

Power-Airflow Flap:

The flap sends a large volume of air downward to the floor and provides an optimum control in cooling, dry, and heating operation.

Cooling/Dry

During cooling or dry operation, the flap directs airflow horizontal. Then, cool air can be blown far and distributed all over the room.

Heating

During heating operation, the flap directs airflow downward to spread the warm air to the entire room.

Wide-Angle Louvers:

The louvers, made of synthetic resin, provide a wide range of airflow that guarantees comfortable air distribution.

Auto swing angle range:

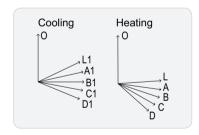
After setting auto swing function, the air guide louver automatically swing among L1-A1-B1-C1-D under cooling mode. Under heating mode, the air louver automatically swing among L-A-B-C-D. As for different unit, the angle value is different for L1, A1, B1, C1, D1, L, A, B, C and D.

COMFORT AIRFLOW Operation:

The flaps are controlled not to blow the air directly at the people in the room.

The airflow will be in the upward direction while in cooling operation and in the downward direction while in heating operation, which will provide a comfortable wind that will not come in direct contact with people.

When heating mode is just started up, the air guide louver will swing to the position where the cold air won't blow to the people for cold air prevention. When entering into defrosting stage, the air guide louver will also swing to the position where he cold air won't blow to the people.



1.4 Fan Speed Control for Indoor Unit

Fan:

Indoor fan operates at the fan speed set by the remote controller.

AUTO:

The fan speed is regulated according to the indoor heat exchanger temperature and the difference between the room thermistor temperature and the target temperature. When the set temperature is quite different from the room temperature, it indicates there is high demand for cooling and heating. Indoor fan will operate at the high fan speed. When temperature difference between the set temperature and the room temperature is not big, it indicates there is medium demand for cooling and

heating. Indoor fan will operate at the medium fan speed. When temperature difference between the set temperature and the room temperature is small, it indicates there is small demand for cooling and heating. Indoor fan will operate at the low fan speed.

1.5 Program Dry Operation

Program dry operation removes humidity while preventing the room temperature from lowering. Since the microcomputer controls both the temperature and airflow rate, the temperature adjustment and FAN setting buttons are inoperable.

1.6 X-fan Function

When the unit is under cooling or dry mode, the X-fan function can be turned on by pressing the "X-fan" button on the remote controller (if there is X-fan button on the remote controller). If X-fan function is turned, when the unit is turned off by the remote controller, the indoor fan will still operate for several minutes at the low fan speed. When the unit is operating under X-fan mode, the complete unit will be turned off immediately if use the remote controller to turn off the X-fan function.

1.7 Automatic Operation

Automatic Cooling/Heating Function

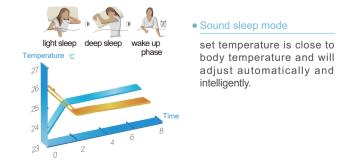
When the automatic operation is selected with the remote controller, the microcomputer automatically determines the operation mode as cooling or heating according to the room temperature and the set temperature at start-up.

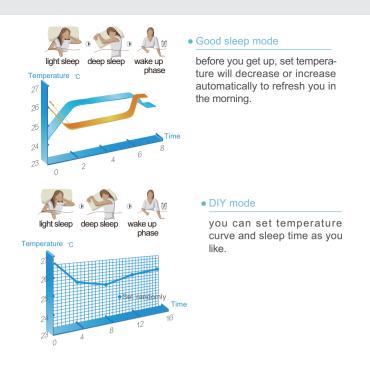
The unit automatically switches the operation mode to maintain the room temperature at the set temperature.

1.8. NIGHT SET Mode

Some models are only with good sleep mode.

NIGHT SET Mode continues operation at the target temperature for the first one hour, then automatically raises the target temperature slightly in the case of cooling, or lowers it slightly in the case of heating. This prevents excessive cooling in summer and excessive heating in winter to ensure comfortable sleeping conditions, and also conserves electricity.

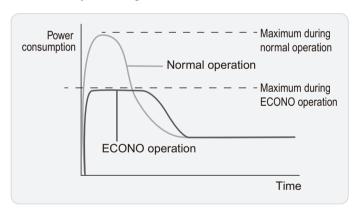




1.9 ECONO Operation

ECONO operation reduces the maximum operating current and the power consumption.

This operation is particularly convenient for energy-saving. It is also a major bonus when breaker capacity does not allow the use of multiple electrical devices and air conditioners. This function can be set only in cooling mode.



1.10 Timer Function

The timing function of the complete unit is divided into general timer and clock timer, which can be switched by equipping different remote controls.

1. General timer function:

Timer ON function:

Timer ON time can be set under unit off status (power is put through) through the remote control. Timer setting range is 0.5 \sim 24h in 30min increments.

Timer OFF function:

Timer OFF time can be set under unit on status through the

remote control. Timer setting range is 0.5 \sim 24h in 30min increments.

2. Clock timer function

Unit on or unit off at a certain time can be set through the remote control with the precision of 1min.

Timer ON function:

Timer ON time can be set under unit off status (power is put through) through the remote control. When the set timer ON time is reached, the unit will start to run according to previous setting mode. If timer ON is set during operation of the unit, the unit will continue to operate.

Timer OFF function:

Timer OFF time can be set under unit on status through the remote control. When the set timer OFF time is reached, the unit will stop operation. If timer OFF is set under unit off status, the system will keep standby status.

1.11 Refrigerant Recycling Function

Under cooling mode, the unit will enter the refrigerant recycling mode after receiving the command set by the remote control, and the compressor will run at high frequency for refrigerant recycling.

Control measure: within 5min of energizing, turning on the unit in cooling mode with set temperature of 16°C, continuously press light button for 3 times within 3s to enter refrigerant recycling mode. Fo will be displayed and refrigerant recycling mode will be sent to the outdoor unit.

1.12 8°C Heating Mode

Under heating mode, the set temperature is 8°C and indoor display board displays the set temperature 8°C (according to the "8" pattern displayed in the lower position and not displayed in the higher position). 46 is displayed in Fahrenheit temperature and the unit is in heating operation.

Control measures: according to the difference between the set temperature and the ambient temperature, the indoor fan chooses to run at different speeds.

 When the compressor is running, the fan speed is adjusted according to the following automatic speed mode.

When $(T_{amb.} - \triangle T_{supplementary}) \le (T_{set} - 2^{\circ}C)$, the indoor fan runs at high speed;

When $(T_{set} - 2^{\circ}C) < (T_{amb.} - \triangle T_{supplementary}) < T_{set}$, the indoor fan runs at medium speed;

When $(T_{amb.} - \triangle T_{supplementary}) \ge T$, the indoor fan runs at low

speed;

High speed, medium speed and low speed are switched, and a minimum running time of 3 minutes and 30 seconds must be ensured.

1.13 Comfortable Energy-saving Mode

Under cooling mode, when the comfortable energy-saving command is received from the remote control, the controller enters the comfortable energy-saving mode; the indoor unit executes set temperature of 27°C, and the horizontal louver turns to the angle that can blow cold air directly to the human body.

Control measures: under this mode, when the compressor is running, the fan speed is adjusted according to the automatic fan speed mode under the condition of energy-saving mode (see below); when the compressor stops, the indoor fan runs at a low speed.

 When the compressor is running, the fan speed is adjusted according to the following automatic speed mode.

When $(T_{set} - 2^{\circ}C) < (T_{amb.} - \triangle T_{supplementary}) < T_{set}$, the indoor fan runs at medium speed;

When $(T_{set}$ - 2°C) < $(T_{amb.}$ - \triangle $T_{supplementary})$ < T_{set} , the indoor fan runs at medium speed;

When $(T_{amb.} - \triangle T_{supplementary}) \ge T$, the indoor fan runs at low speed;

High speed, medium speed and low speed are switched, and a minimum running time of 3 minutes and 30 seconds must be ensured.

1.14 Mild Dry Function

For the air conditioner with this function, if the indoor unit receives the normal humidity value sent by WiFi (not 0), the "Mild Dry" sign and humidity value will be sent to the outdoor unit; if the indoor unit doesn't receive the humidity value of the WiFi board, the "Without Mild Dry" sign will be sent to the outdoor unit;

After energization, as long as the normal humidity value sent by WiFi (not 0) is received, it is considered that there is a humidity sensor:

If the humidity sensor error or the WiFi communication error sent by the WiFi detection board is received and there is a humidity sensor, the humidity sensor error sign will be sent to the outdoor unit;

1.15 New Access Control Function

(1) Switch control function: customers are required to install the dry contact and wire controller by themselves to detect whether there is anyone in the room through the dry contact. If there is anyone (detection signal is high level), it will be handled according to the last remote control or timer. If there is no one (detection signal is low level), it will keep shutdown or shut down after operating for 6 minutes;

(2) Switch control function: customers are required to install the dry contact and wire controller by themselves to detect whether there is anyone in the room through the dry contact. If there is anyone (detection signal is high level), it will be handled according to the last remote control or timer. If there is no one (detection signal is low level), it will keep shutdown or shut down after operating for 6 minutes:

1.16 FastCool Function

Under cooling mode, when the FastCool command sent by the remote control is received, the controller enters the FastCool mode, and starts 20min timing. The running status is according to the remote control command. After 20 minutes, the temperature and fan speed will return to the cooling state before entering FastCool (if the cooling mode has not been run before entering FastCool after energization, it will run according to the automatic fan mode of 25°C); if the unit has ever been controlled by the APP, wired controller or auto button, FastCool mode will be exited.

1.17 Other Funtions

1.17.1 Auto clean function

When the remote control is under unit off status, holding the MODE button and FAN button for 5 seconds at the same time, the remote control displays "CL", and the unit enters the auto clean mode.

The auto clean function of the indoor unit includes preparation stage, condensing stage, frosting stage, defrosting and sterilization stage.

If the outer unit has auto clean function, the outdoor unit will enter the auto clean function after cleaning of indoor unit is completed. The auto clean function of outdoor unit includes condensing stage, frosting stage, defrosting and deducting stage. If the outdoor unit doesn't have auto clean function, the indoor fan will exit the "auto clean" mode directly and operates according to the remote control setting.

NOTE: Auto clean function will be entered at a certain ambient temperature. For the heat pump models, auto clean of the indoor unit includes high-temperature sterilization stage. For cooling only models, there is no such sterilization stage.

1.17.2 Auto preheating function

Under standby status, after the compressor stops for 10 minutes, if $T_{\text{outdoor amb.}} \le -5^{\circ}\text{C}$ and $T_{\text{discharge}} \le -5^{\circ}\text{C}$, the compressor coil starts preheating.

During the coil preheating period, if $T_{discharge} > 0$ °C, the compressor stops preheating. After the compressor stops preheating, if $T_{discharge} \le -5$ °C and the outdoor ambient temperature meets the conditions for the compressor coil auto preheating control, it will enter the compressor coil auto preheating control again.

1.17.3 Buzzer

When the controller is energized or receives remote control signal, auto button and other valid control signals, the buzzer will give out a beep.

If the weak tone signal of buzzer is set by the remote control, the buzzer will give out weak tone. If the normal tone signal of buzzer is set by the remote control, the buzzer will give out normal tone.

1.17.4 Auto button

If this button is pressed under unit off status, the complete unit will operate in auto mode and IDU fan will operate at auto speed and swing function will be turned on. If this button is pressed under unit on status, the unit will be turned off.

1.17.5 Memory function

If a power failure (including one for just a moment) occurs during the operation, the operation restarts automatically when the power is restored in the same condition as before the power failure.

2. Thermistor Functions

2.1 Outdoor Heat Exchanger Thermistor

In cooling operation, the outdoor heat exchanger thermistor is used for high temperature protection.

In heating operation, the outdoor heat exchanger thermistor is used for Defrost Control

2.2 Discharge Pipe Thermistor

The discharge pipe thermistor is used for controlling discharge pipe temperature. If the discharge pipe temperature (used in place of the inner temperature of the compressor) rises abnormally, the operating frequency becomes lower.

The discharge pipe thermistor is used for detecting disconnection of the discharge pipe thermistor.

2.3 Indoor Heat Exchanger Thermistor

In cooling operation, the indoor heat exchanger thermistor is used for frozen-preventing protection high temperature protection.

In heating operation, the indoor heat exchanger thermistor is used for high temperature protection.

3. Control Specification

3.1 Frequency Control

3.1.1 Delay protection function of compressor

Under various modes, once the compressor is turned on, it should be operated for at least 7min before the compressor can be stopped (excluding fault protection and the situation that the compressor needs to be stopped during mode conversion, see the rear fault protection for details); Once the compressor is stopped, it can only be started after a delay of 3min (except for heating oil return and defrosting).

3.1.2 Working range of compressor frequency (Parameters to be confirmed by experiments, related to system and compressor drive)

(1) Upper and lower limit frequency of cooling mode(Specific parameters are subject to EPPROM)

No.	1	2	3	4	5	6	7	8
T _{outdoor amb.}	<-16	[-16,10)	[-10,-5)	[-5,0)	[0,5)	[5,10)	[10,16)	[16,25)
lower limit frequency	a1	a2	а3	a4	a5	a6	а7	a8
Upper limit frequency	b1	b2	b3	b4	b5	b6	b7	b8
No.	9	10	11	12	13	14	15	
T _{outdoor amb.}	[25,30)	[30,38)	[38,40)	[40,45)	[45,49)	[49,53)	>53	
lower limit frequency	a9	a10	a11	a12	a13	a14	a15	
Upper limit frequency	b9	b10	b11	b12	b13	b14	b15	

(2) Upper and lower limit frequency of heating mode(Specific parameters are subject to EPPROM)

1	2	3	4	5
<-15	[-15,-10)	[-10,-5)	[-5,-1)	[-1,5)
c1	c2	сЗ	c4	c5
d1	d2	d3	d4	d5
6	7	8	9	10
[5,9)	[9,14)	[14,19)	[19,22)	>22
с6	с7	с8	с9	c10
d6	d7	d8	d9	d10
	<-15 c1 d1 6 [5,9)	 <-15 [-15,-10) c1 c2 d1 d2 6 7 [5,9) [9,14) c6 c7 	-15 [-15,-10) [-10,-5) -1	 <-15 [-15,-10] [-10,-5] [-5,-1] c1 c2 c3 c4 d1 d2 d3 d4 6 7 8 9 [5,9) [9,14) [14,19) [19,22) c6 c7 c8 c9

NOTE: T outer ring must change more than 2°C to allow the reset of the upper and lower frequency limits

3.1.3 Compressor frequency limit (parameters to be confirmed by experiments, related to system and compressor drive)

The frequency reduction speed below the low frequency point of

compressor frequency F is A low frequency reduction speed;

If the compressor phase current ≥ Imin1, the minimum operating frequency of the compressor is F lower limit frequency 1;

If the compressor phase current ≥ Imin2, the minimum operating frequency of the compressor is F lower limit frequency 2;

If the phase current of the compressor is \geq Imin3, the minimum operating frequency of the compressor is F lower limit frequency 3.

3.1.4 Up/down frequency speed of compressor (parameters to be confirmed by experiment, related to system and compressor drive)

When the compressor is in normal operation, the rising and falling frequency speed is A. Normal rising and falling frequency speed = 1 Hz/s;

All kinds of protection frequency reduction shall be controlled according to the frequency reduction speed required by the control function. If there is no speed requirement, the frequency shall be reduced according to A normal protection frequency reduction speed = 2 Hz/s; The frequency value of each frequency reduction is $\Delta F = c \times \Sigma P/P$ (when the exhaust is $\geq 110^{\circ} C$, c = 20, the rest c = 13; When the internal machine causes frequency reduction (such as heating and high temperature prevention), ΣP is the sum of the rated capacity of all internal machines in the down-frequency state; when the whole machine causes the down-frequency state (such as outdoor pipe temperature, exhaust temperature, current down-frequency, DC bus current down-frequency, etc.), ΣP is the sum of the rated capacity of all internal machines in operation.

If the capacity demand is reduced due to the change of the set temperature and ambient temperature and the capacity demand is reduced due to the external ambient temperature, the frequency shall be adjusted slowly according to the frequency reduction speed of temperature A = 1Hz/3s,

When the frequency of the compressor is recovered from various frequency limits, the frequency shall be adjusted according to the low frequency frequency reduction speed = 1Hz/25s. After reaching the target frequency, exit the slow rise. Note: Other slow rise exit conditions take precedence over this condition.

During heating overload limit and frequency reduction, some internal machines exit. During normal operation, the frequency rise and fall speed is A normal frequency rise and fall speed = 1 Hz/s; After all internal machines exit, they will be adjusted according to A low frequency frequency reduction speed = 1Hz/25s. After reaching the target frequency, exit the slow rise. Note: Other slow rise exit conditions take precedence over this condition.

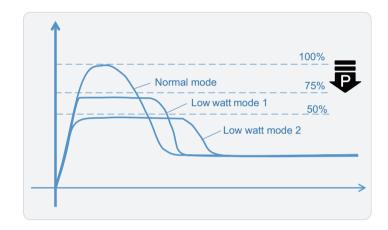
3.1.5 compressor frequency rise stay (parameters to be confirmed by the experiment, and the system and compressor drive related)

When the frequency rises to F dwell frequency 1, stay for Tf1 minutes, when it rises to F dwell frequency 4, stay for Tf2 minutes, when it rises to F dwell frequency 7, stay for Tf3 minutes, and when it rises to F dwell frequency 2, F dwell frequency 3, F dwell frequency 5, F dwell frequency 6, F dwell frequency 8 and F dwell frequency 9, stay for Tf4 seconds.

When the compressor starts to reach the F dwell frequency 1, it needs to stabilize Tf1 minutes before allowing the frequency to increase or decrease according to the capacity demand.

3.2 Power limiting operation

The function is for limiting power of the whole unit. Press "Mode" and "Sleep" buttons simultaneously. The power is reduced to below 75% in low watt mode 1 and below 50% in low watt mode 2.



3.3 Mode Changing

3.3.1 4-way valve control

The four way valve coil is energized/not energized depending on the operation (Heating: ON, Cooling/Dry/Defrost: OFF). In order to eliminate the switching sound as the four way valve coil switches from ON to OFF when the heating is stopped, the OFF delay switch of the four way valve is carried out.

3.3.2 3-Minute Standby

Turning on the compressor is prohibited for 3 minutes after turning it off. (The function is not activated when defrosting.)

3.3.3 Compressor protection function-stop point and stop time during frequency-increasing process

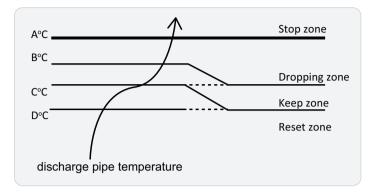
When turning the compressor from OFF to ON, there is stop point of frequency during the frequency-increasing process. It will stop for some at certain frequency. This stop time is determined by the system. (The function is not activated when defrosting.)

3.4 Discharge Pipe Temperature Control

Outline:

The discharge pipe temperature is used as the internal temperature of the compressor. If the discharge pipe temperature rises above a certain level, the upper limit of frequency is set to keep the discharge pipe temperature from rising further.

Detail:



	Temperature
A(°C)	115
B(°C)	107
C(°C)	105
D(°C)	100

Zone	Control
Stop zone	When the temperature reaches the stop zone, the compressor stops.
Dropping zone	The upper limit of frequency decreases.
Keep zone	The upper limit of frequency is kept.
Reset zone	The upper limit of frequency is canceled.

3.5 Input Current Control

The microcomputer calculates the input current while the compressor is running, and sets the frequency upper limit based on the input current.

3.6 Evaporator frozen-preventing protection function

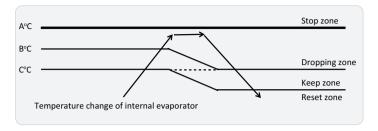
Whether decreasing frequency or not is determined by the temperature detected by the evaporator temperature sensor. If there is still frost after decreasing, the outdoor fan stops operation.

3.7 High Temperature Protection

Under cooling mode, the system is prevented from reaching abnormal high pressure by controlling the heat exchanger pipe temperature of the outdoor unit. Under heating mode, the system is prevented from reaching abnormal high pressure by controlling the heat exchanger pipe temperature of the indoor unit.

Control measures:

Judge according to the temperature detected by the temperature sensor on the heat exchanger, and then control the frequency of the compressor.



Outdoor unit temperature under cooling mode:

Model	A(°C)	B(°C)	C(°C)
9K	62	58	52
12K	66	62	59
18K cooling	64	61	58
18K heat pump	65	61	57
24K or above	68	64	62

Indoor unit's pipe temperature under heating mode:

Model	A(°C)	B(°C)	C(°C)
9K	62	56	50
12K	62	56	50
18K	62	57	52
24K or above	62	57	52

Zone	Control
Stop zone	When the temperature reaches the stop zone, the compressor stops.
Dropping zone	The upper limit of frequency decreases.
Keep zone	The upper limit of frequency is kept.
Reset zone	The upper limit of frequency is canceled.

3.8 Outdoor fan control

3.8.1 Fan OFF control during defrosting

The outdoor fan is turned OFF during defrosting.

3.8.2 Fan OFF delay when stopped

The outdoor fan is turned OFF 60 seconds after the compressor stops.

3.8.3 The fan is started up before the compressor

The outdoor fan is turned on 20 seconds beffor the compressor starts.

3.8.4 Outdoor fan speed control under low-temperature cooling mode

If the unit is with low-temperature cooling function, the speed of the outdoor fan is controlled to ensure that the evaporator is not defrosting during cooling operation with low outdoor temperature.

- When the pipe temperature of outdoor unit is low, the rotation speed of the outdoor fan is reduced.
- When the pipe temperature of outdoor unit is high, the rotation speed of the outdoor fan is controlled as well as normal operation.

3.8.5. Fan speed control during indoor/outdoor unit quiet operation

The rotation speed of the outdoor fan is reduced by the command of the indoor/outdoor unit quiet operation.

3.8.6. Fan ON/OFF control when operation (cooling, heating, dry) starts/stops

The outdoor fan is turned ON when the operation starts. The outdoor fan is turned OFF when the operation stops.

3.9 Cold Air Prevention Control

Outline:

Under heating mode, in order to improve the user's comfort experience, prevent cold air blowing to the user when the evaporator temperature is not high.

Detail:

98

Under heating mode, the position of the horizontal louver and the speed of the indoor unit are automatically adjusted according to the temperature of the indoor heat exchanger pipe:

- (1) When the compressor starts or enters defrosting, the horizontal louver is adjusted to the first position. After the indoor heat exchanger pipe temperature rises, the horizontal louver is adjusted to the default position in heating or the set position.
- (2) When the indoor ambient temperature and indoor heat exchanger pipe temperature are very low, the indoor fan does not operate, and the maximum time of non-operation is not more than 2 minutes. When the pipe temperature rises or the limit time of 2 minutes is reached, the indoor fan runs at a low speed, and the maximum time of low speed operation does not exceed 1 minute. When the pipe temperature continues to rise or the limit time of 1 minute is reached, the indoor fan runs at the set speed.
- (3) When the indoor ambient temperature is high, but the indoor heat exchanger pipe temperature is low, the indoor fan runs at a low speed, and the maximum time of low speed operation is not more than 1 minute. When the pipe temperature rises or the limit time of 1 minute is reached, the indoor fan runs at the set speed.

3.10 Defrost Control

Outline:

Defrosting is carried out by the cooling cycle (reverse cycle). The defrosting time or outdoor heat exchanger temperature must be more than a certain value to finish defrosting.

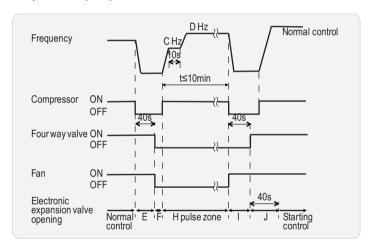
Detail:

Conditions for Starting Defrost

- 1. The starting conditions are determined with the outdoor temperature and the outdoor heat exchanger temperature.
- 2. The system is in heating operation.
- 3. The compressor operates for 10 minutes.
- More than A minutes (depending on the duration of the previous defrost control) of accumulated time have passed since the start of the operation, or ending the previous defrosting.

Conditions for Canceling Defrost

The judgment is made with the outdoor heat exchanger temperature. (B°C)



Model	9K	12K	18K	24K	30K, 36K
A (minutes)	45	45	45	45	45
B (°C)	6~12	13~18	6~12	6~12	6~12
C (Hz)	60	60	60	60	60
D (Hz)	90	90	90	90	90
E (pulse)	480	480	480	480	480
F (pulse)	150	150	250	150	150
H (pulse)	250	280	300	250	250
I (pulse)	480	480	480	480	480
J (pulse)	250★	250★	300★	310★	320★

★: Above data are different for different models.

3.11 Electronic Expansion Valve Control

Outline:

The following items are included in the electronic expansion valve control.

Electronic expansion valve is fully opened:

- Electronic expansion valve is fully opened when turning off the power.
- 2. Pressure equalizing control.

Change Control:

- 1. Electronic expansion valve control when starting operation.
- Electronic expansion valve control when the frequency changes.
- 3. Electronic expansion valve control for defrosting
- 4. Electronic expansion valve control when the discharge pipe temperature is abnormally high.
- 5. Electronic expansion valve control when the air conditioner limits or decreases frequency.

Feedback Control:

Target discharge pipe temperature control

1. Changeing with Power ON

The electronic expansion valve is initialized when turning on the power. The opening position is set and the pressure is equalized.

2. Pressure Equalizing Control

When the compressor is stopped, the pressure equalizing control is activated. The electronic expansion valve opens and the pressure is equalized.

3. Opening Limit Control

The maximum and minimum opening of the electronic expansion valve are limited.

	pulse
Maximum opening	480
Minimum opening	50

The electronic expansion valve is fully opened when cooling operation stops, and is controlled at a fixed degree during defrosting.

4. Starting Operation Control

The electronic expansion valve keeps initialized pulse 40s when the operation starts, thus preventing superheating or liquid compression.

5. Control when the Frequency Changes

When the target discharge pipe temperature control is active, if the target frequency changes to a specified value in a certain time period, the target discharge pipe temperature control is canceled and the target opening of the electronic expansion valve is changed according to the frequency shift.

6. High Discharge Pipe Temperature Control

When the compressor is operating, if the discharge pipe temperature exceeds a certain value,

the electronic expansion valve opens and the refrigerant runs to the low pressure side. This procedure lowers the discharge pipe temperature.

7. Frequency Limiting or Decreasing Control

When the system occurs frequency limiting or reduction for overcurrent, high temperature, overload and other reason, the opening degree of the electronic expansion valve is only allowed to increase but not allowed to decrease.

8. Target Discharge Pipe Temperature Control

The target discharge pipe temperature is obtained from the indoor and outdoor environment temperature, and the electronic expansion valve opening is adjusted so that the actual discharge pipe temperature becomes close to the target discharge pipe temperature.

The electronic expansion valve opening and the target discharge pipe temperature are checked every 40 seconds.

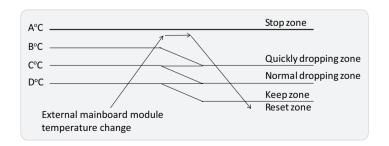
3.12 Mainboard Module Overheating Protection

Outline:

During operation, you can control the temperature of the mainboard module to prevent the mainboard from being damaged due to excessive temperature.

Detail:

According to the temperature and voltage output of the module on the mainboard, the temperature value is determined, and then the frequency of the compressor is controlled.



Mainboard module overheating protection temperature:

Model	A(°C)	B(°C)	C(°C)	D(°C)
9K	100	96	93	90
12K	100	95	93	90
18K cooling	100	96	93	90
18K heat pump	95	93	90	87
24K and above	98	95	93	90

Zone	Control	
Stop zone	When the temperature reaches the stop zone, the compressor stops.	
Quickly dropping zone	The upper limit of frequency quickly decreases.until it drops to 44Hz or the lower limit.	
Dropping zone	The upper limit of frequency decreases.until it drops to 44Hz or the lower limit.	
Keep zone	The upper limit of frequency is kept.	
Reset zone	The upper limit of frequency is canceled.	

NOTICE:

If the unit stops for six consecutive times due to overheating protection of mainboard module, it cannot automatically resume operation, and ON/OFF shall be pressed to resume operation.

3.13 Refrigerant Lacking Protection

Outline:

In the initial stage of operation under cooling or dry mode, it will be judged according to the change of outdoor heat exchanger pipe temperature, the change of indoor heat exchanger pipe temperature and the difference between indoor heat exchanger pipe temperature and indoor ambient temperature, and the start and stop of the compressor is controlled to prevent the compressor from being damaged due to excessive temperature rise of the compressor motor.

Detail:

Under cooling or dry mode, when the compressor is operating, if the following conditions are met at the same time:

Outdoor heat exchanger pipe temperature change ≤2°C

Indoor heat exchanger pipe temperature change ≤2°C

The difference between the indoor heat exchanger pipe temperature and the indoor ambient temperature ≤2°C

Compressor operating frequency ≥30Hz

It is determined that the system lacks refrigerant, and the complete unit is shut down for protection. If the unit stops for 3 consecutive times due to protection, the operation cannot be automatically resumed, and the indoor unit displays refrigerant lacking and valve blockage error code F0, which needs to be restored by re-energization.

3.14 Malfunctions

3.14.1 Sensor Malfunction Detection

Sensor malfunction can be detected in the following thermistors:

- 1. Outdoor heat exchanger thermistor
- 2. Discharge pipe thermistor
- 3. Outdoor temperature thermistor

When the temperature sensor error is detected, the complete unit will stop for protection.

3.14.2 Detection of Overcurrent and Overload

Outline:

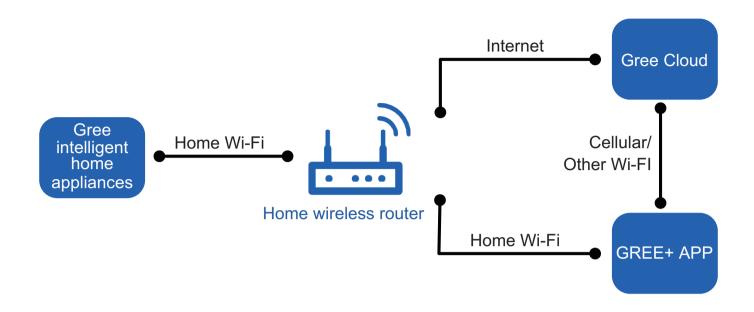
An excessive output current is detected and the overload temperature is observed to protect the compressor.

Detail:

- (1) If the overload (compressor head) temperature exceeds 115°C, the system shuts down the compressor.
- (2) If the inverter current exceeds 10 ~ 22 A (depending on the model), the system shuts down the compressor.

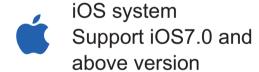
6.6 GREE+ App Operation Manual (Optional)

Control Flow Chart



Operating Systems

Requirement for User's smart phone:





Android system
Support Android 4.4 and above version

Download and installation

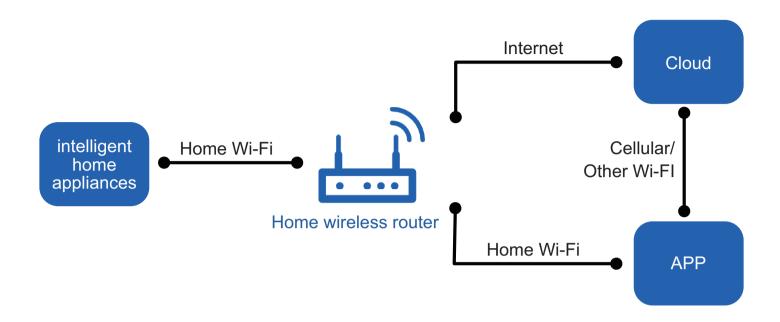


GREE+ App Download Linkage

Scan the QR code or search "GREE+" in the application market to download and install it. When "GREE+" App is installed, register the account and add the device to achieve long-distance control and LAN control of Gree smart home appliances. For more information, please refer to "Help" in App.

6.7 Ewpe Smart App Operation Manual (Optional)

Control Flow Chart



Operating Systems

Requirement for User's smart phone:



iOS system
Support iOS7.0 and
above version



Android system
Support Android 4.4 and above version

Download and installation



App Download Linkage

Scan the QR code or search "Ewpe Smart" in the application market to download and install it. When "Ewpe Smart" App is installed, register the account and add the device to achieve long-distance control and LAN control of smart home appliances. For more information, please refer to "Help" in App.

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7. Notes for Installation and Maintenance

Safety Precautions: Important!

Please read the safety precautions carefully before installation and maintenance.

The following contents are very important for installation and maintenance.

Please follow the instructions below.

- The installation or maintenance must accord with the instructions.
- Comply with all national electrical codes and local electrical codes.
- Pay attention to the warnings and cautions in this manual.
- All installation and maintenance shall be performed by distributor or qualified person.
- All electric work must be performed by a licensed technician according to local regulations and the instructions given in this manual.
- Be caution during installation and maintenance. Prohibit incorrect operation to prevent electric shock, casualty and other accidents.



WARNINGS

Electrical Safety Precautions:

- 1. Cut off the power supply of air conditioner before checking and maintenance.
- 2. The air condition must apply specialized circuit and prohibit share the same circuit with other appliances.
- 3. The air conditioner should be installed in suitable location and ensure the power plug is touchable.
- 4. Make sure each wiring terminal is connected firmly during installation and maintenance.
- 5. Have the unit adequately grounded. The grounding wire can't be used for other purposes.
- 6. Must apply protective accessories such as protective boards, cable-cross loop and wire clip.
- 7. The live wire, neutral wire and grounding wire of power supply must be corresponding to the live wire, neutral wire and grounding wire of the air conditioner.
- 8. The power cord and power connection wires can't be pressed by hard objects.
- 9. If power cord or connection wire is broken, it must be replaced by a qualified person.
- 10. If the power cord or connection wire is not long enough, please get the specialized power cord or connection wire from the manufacture or distributor. Prohibit prolong the wire

by yourself.

- 11. For the air conditioner without plug, an air switch must be installed in the circuit. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.
- 12. Make sure all wires and pipes are connected properly and the valves are opened before energizing.
- 13. Check if there is electric leakage on the unit body. If yes, please eliminate the electric leakage.
- 14. Replace the fuse with a new one of the same specification if it is burnt down; Don't replace it with a cooper wire or conducting wire.
- 15. If the unit is to be installed in a humid place, the circuit breaker must be installed.

Installation Safety Precautions:

- 1. Select the installation location according to the requirement of this manual. (See the requirements in installation part)
- 2. Handle unit transportation with care; the unit should not be carried by only one person if it is more than 20kg.
- 3. When installing the indoor unit and outdoor unit, a sufficient fixing bolt must be installed; make sure the installation support is firm.
- 4. Ware safety belt if the height of working is above 2m.
- 5. Use equipped components or appointed components during installation.
- 6. Make sure no foreign objects are left in the unit after finishing installation.

Refrigerant Safety Precautions:

- 1. When refrigerant leaks or requires discharge during installation, maintenance, or disassembly, it should be handled by certified professionals or otherwise in compliance with local laws and regulations.
- 2. Avoid contact between refrigerant and fire as it generates poisonous gas; Prohibit prolong the connection pipe by welding.
- 3. Apply specified refrigerant only. Never have it mixed with any other refrigerant. Never have air remain in the refrigerant line as it may lead to rupture or other hazards.
- 4. Make sure no refrigerant gas is leaking out when installation is completed.
- 5. If there is refrigerant leakage, please take sufficient measure to minimize the density of refrigerant.
- 6. Never touch the refrigerant piping or compressor without wearing glove to avoid scald or frostbite.

Improper installation may lead to fire hazard, explosion, electric shock or injury.

Safety Precautions for Installing and Relocating the Unit:

To ensure safety, please be mindful of the following precautions.

!WARNINGS

1. When installing or relocating the unit, be sure to keep the refrigerant circuit free from air or substances other than the specified refrigerant.

Any presence of air or other foreign substance in the refrigerant circuit will cause system pressure rise or compressor rupture, resulting in injury.

When installing or moving this unit, do not charge the refrigerant which is not comply with that on the nameplate or unqualified refrigerant.

Otherwise, it may cause abnormal operation, wrong action, mechanical malfunction or even series safety accident.

3. When refrigerant needs to be recovered during relocating or repairing the unit, be sure that the unit is running in cooling mode. Then, fully close the valve at high pressure side (liquid valve). About 30~40 seconds later, fully close the valve at low pressure side (gas valve), immediately stop the unit and disconnect power. Please note that the time for refrigerant recovery should not exceed 1 minute.

If refrigerant recovery takes too much time, air may be sucked in and cause pressure rise or compressor rupture, resulting in injury.

4. During refrigerant recovery, make sure that liquid valve and gas valve are fully closed and power is disconnected before detaching the connection pipe.

If compressor starts running when stop valve is open and connection pipe is not yet connected, air will be sucked in and cause pressure rise or compressor rupture, resulting in injury.

5. When installing the unit, make sure that connection pipe is securely connected before the compressor starts running.

If compressor starts running when stop valve is open and connection pipe is not yet connected, air will be sucked in and cause pressure rise or compressor rupture, resulting in injury.

6. Prohibit installing the unit at the place where there may be leaked corrosive gas or flammable gas.

If there leaked gas around the unit, it may cause explosion and other accidents.

7. Do not use extension cords for electrical connections. If the electric wire is not long enough, please contact a local service center authorized and ask for a proper electric wire.

Poor connections may lead to electric shock or fire.

8. Use the specified types of wires for electrical connections between the indoor and outdoor units. Firmly clamp the wires so that their terminals receive no external stresses.

Electric wires with insufficient capacity, wrong wire connections and insecure wire terminals may cause electric shock or fire.

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Safety Precautions for Refrigerant

- To realize the function of the air conditioner unit, a special refrigerant circulates in the system. The used refrigerant is the fluoride R32, which is specially cleaned. The refrigerant is flammable and inodorous. Furthermore, it can leads to explosion under certain conditions. But the flammability of the refrigerant is very low. It can be ignited only by fire.
- Compared to common refrigerants, R32 is a nonpolluting refrigerant with no harm to the ozonosphere. The influence upon the greenhouse effect is also lower. R32 has got very good thermodynamic features which lead to a really high energy efficiency. The units therefore need a less filling.

WARNING

Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacture. Should repair be necessary, contact your nearest authorized Service Centre. Any repairs carried out by unqualified personnel may be dangerous. The appliance shall be stored in a room without continuously operating ignition sources. (For example: open flames, an operating gas appliance or an operating electric heater.) Do not pierce or burn. Appliance shall be installed, operated and stored in a room with a floor area larger than Xm². (Please refer to table "a" in section of "Safety operation of flammable refrigerant" for space X.) Appliance filled with flammable gas R32. For repairs, strictly follow manufacturer's instructions only. Be aware that refrigerants may not contain an odour. Read specialist's manual.



This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

Hereby, Our company, declares that this Air Conditioner is in compliance with the essential requirement and other relevant provisions of RE Directive 2014/53/EU. A copy of the full DoC is attached. Wireless frequency range: 2412MHz - 2472MHz Maximum Transmit Power: 18dBm



This marking indicates that this product should not be disposed with other house hold wastes. To prevent possible harm to the environment or human health from uncontrolled waste throughout the EU. To prevent possible harm to the environment or human health.

From uncontrolled waste disposal, recycle it responsibly to promote the sustainable reuse of material resources. To return your used device, please use the return and collection systems or contact the retailer where the product was purchased. They can take this product for environmental safe recycling.

If it needs to install, move or maintain the air conditioner, please contact dealer or local service center to conduct it at first. Air conditioner must be installed, moved or maintained by appointed unit. Otherwise, it may cause serious damage or personal injury or death.

Safety Operation of Flammable Refrigerant

- 1. Qualification requirement for installation and maintenance man
- All the work men who are engaging in the refrigeration system should bear the valid certification awarded by the authoritative organization and the qualification for dealing with the refrigeration system recognized by this industry. If it needs other technician to maintain and repair the appliance, they should be supervised by the person who bears the qualification for using the flammable refrigerant.
- It can only be repaired by the method suggested by the equipments manufacturer.

2. Installation notes

- The air conditioner must be installed in a room that is larger than the minimum room area. The minimum room area is shown on the nameplate or following table a.
- It is not allowed to drill hole or burn the connection pipe.
- Leak test is a must after installation.

table a - Minimum room area (m²)

Charge amount (kg)	Floor location	Window mounted	Wall mounted	Ceiling mounted
≤1.2	1	1	1	1
1.3	14.5	5.2	1.6	2.6
1.4	16.8	6.1	1.9	2.8
1.5	19.3	7	2.1	3
1.6	22	7.9	2.4	3.2
1.7	24.8	8.9	2.8	3.4
1.8	27.8	10	3.1	3.6
1.9	31	11.2	3.4	3.8
2.0	34.3	12.4	3.8	4
2.1	37.8	13.6	4.2	4.2
2.2	41.5	15	4.6	4.4
2.3	45.4	16.3	5	4.6
2.4	49.4	17.8	5.5	4.8
2.5	53.6	19.3	6	5
2.6	58.1	20.9	6.5	5.2
2.7	62.6	22.6	7	5.4
2.8	67.4	24.3	7.5	5.6
2.9	72.3	26	8.1	5.8
3.0	77.3	27.9	8.6	6
3.1	82.6	29.8	9.2	6.2
3.2	88	31.7	9.8	6.6
3.3	93.6	33.7	10.4	7
3.4	99.3	35.8	11.1	7.4
3.5	105.2	37.9	11.7	7.9
3.6	111.3	40.1	12.4	8.3
3.7	117.6	42.4	13.1	8.8
3.8	124	44.7	13.8	9.3
3.9	130.7	47.1	14.6	9.8
4.0	137.4	49.5	15.3	10.3

3. Maintenance notes

- Check whether the maintenance area or the room area meet the requirement of the nameplate.
- It's only allowed to be operated in the rooms that meet the requirement of the nameplate.
- Check whether the maintenance area is well-ventilated.
- The continuous ventilation status should be kept during the operation process.
- Check whether there is fire source or potential fire source in the maintenance area.
- The naked flame is prohibited in the maintenance area; and the "no smoking" warning board should be hanged.
- Check whether the appliance mark is in good condition.
- Replace the vague or damaged warning mark.

4. Welding

 If you should cut or weld the refrigerant system pipes in the process of maintaining, please follow the steps as below:

- a. Shut down the unit and cut power supply
- b. Eliminate the refrigerant
- c. Vacuuming
- d. Clean it with N2 gas
- e. Cutting or welding
- f. Carry back to the service spot for welding
- Make sure that there isnt any naked flame near the outlet of the vacuum pump and its well-ventilated.
- The refrigerant should be recycled into the specialized storage tank.

5. Filling the refrigerant

- Use the refrigerant filling appliances specialized for R32. Make sure that different kinds of refrigerant wont contaminate with each other.
- The refrigerant tank should be kept upright at the time of filling refrigerant.
- Stick the label on the system after filling is finished (or havent finished).
- Don't overfilling.
- After filling is finished, please do the leakage detection before test running; another time of leak detection should be done when its removed.

6. Safety instructions for transportation and storage

- Please use the flammable gas detector to check before unload and open the container.
- No fire source and smoking.
- According to the local rules and laws.

Specialist's Manual

- The following checks shall be applied to installations using flammable refrigerants:
 - the charge size is in accordance with the room size within which the refrigerant containing parts are installed;
 - the ventilation machinery and outlets are operating adequately and are not obstructed;
 - if an indirect refrigerating circuit is being used, the secondary circuit shall be checked for the presence of refrigerant;
 - marking to the equipment continues to be visible and legible. Markings and signs that are illegible shall be

corrected;

- refrigerating pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being so corroded.
- Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised.
- Initial safety checks shall include:
 - that capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking;
 - that no live electrical components and wiring are exposed while charging, recovering or purging the system;
 - that there is continuity of earth bonding.
- Checks to the area

Prior to beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimised. For repair to the refrigerating system, DD.4.3 to DD.4.7 shall be completed prior to conducting work on the system.

Work procedure

Work shall be undertaken under a controlled procedure so as to minimise the risk of a flammable gas or vapour being present while the work is being performed.

• General work area

All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided.

• Checking for presence of refrigerant

The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with all applicable refrigerants, i.e. non-sparking, adequately sealed or intrinsically safe.

• Presence of fire extinguisher

If any hot work is to be conducted on the refrigerating equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand. Have a dry powder or CO_2 fire extinguisher adjacent to the charging area.

• No ignition sources

No person carrying out work in relation to a refrigerating system which involves exposing any pipe work shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which refrigerant can possibly be released to the surrounding space.

Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. "No Smoking" signs shall be displayed.

Ventilated area

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

• Checks to the refrigerating equipment

Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt, consult the manufacturer's technical department for assistance.

The following checks shall be applied to installations using flammable refrigerants:

- the actual refrigerant charge is in accordance with the room size within which the refrigerant containing parts are installed:
- the ventilation machinery and outlets are operating adequately and are not obstructed;
- if an indirect refrigerating circuit is being used, the secondary circuit shall be checked for the presence of refrigerant;
- marking to the equipment continues to be visible and legible. Markings and signs that are illegible shall be corrected;
- refrigerating pipe or components are installed in a

position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being so corroded.

Checks to electrical devices

Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised.

Initial safety checks shall include:

- that capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking;
- that no live electrical components and wiring are exposed while charging, recovering or purging the system;
- that there is continuity of earth bonding.

• Repairs to sealed components

During repairs to sealed components, all electrical supplies shall be disconnected from the equipment being worked upon prior to any removal of sealed covers, etc. If it is absolutely necessary to have an electrical supply to equipment during servicing, then a permanently operating form of leak detection shall be located at the most critical point to warn of a potentially hazardous situation.

Particular attention shall be paid to the following to ensure that by working on electrical components, the casing is not altered in such a way that the level of protection is affected. This shall include damage to cables, excessive number of connections, terminals not made to original specification, damage to seals, incorrect fitting of glands, etc.

- Ensure that the apparatus is mounted securely.
- Ensure that seals or sealing materials have not degraded to the point that they no longer serve the purpose of preventing the ingress of flammable atmospheres. Replacement parts shall be in accordance with the manufacturer's specifications.

NOTE: The use of silicon sealant can inhibit the effectiveness of some types of leak detection equipment. Intrinsically safe components do not have to be isolated prior to working on them.

• Repair to intrinsically safe components

Do not apply any permanent inductive or capacitance loads to the circuit without ensuring that this will not exceed the permissible voltage and current permitted for the equipment in use.

Intrinsically safe components are the only types that can be worked on while live in the presence of a flammable atmosphere. The test apparatus shall be at the correct rating.

Replace components only with parts specified by the manufacturer. Other parts may result in the ignition of refrigerant in the atmosphere from a leak.

Cabling

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.

• Detection of flammable refrigerants

Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

Leak detection methods

The following leak detection methods are deemed acceptable for all refrigerant systems.

Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity may not be adequate, or may need recalibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25% maximum) is confirmed.

Leak detection fluids are also suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work.

If a leak is suspected, all naked flames shall be removed/ extinguished.

If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak. For appliances containing flammable refrigerants, oxygen free nitrogen (OFN) shall then be purged through the system both before and during the brazing

process.

Removal and evacuation

When breaking into the refrigerant circuit to make repairs
— or for any other purpose — conventional procedures
shall be used. However, for flammable refrigerants it is
important that best practice is followed since flammability is
a consideration. The following procedure shall be adhered to:

- remove refrigerant;
- purge the circuit with inert gas;
- evacuate;
- purge with inert gas;
- open the circuit by cutting or brazing.

The refrigerant charge shall be recovered into the correct recovery cylinders. For appliances containing flammable refrigerants, the system shall be "flushed" with OFN to render the unit safe. This process may need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems.

For appliances containing flammable refrigerants, flushing shall be achieved by breaking the vacuum in the system with OFN and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final OFN charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. This operation is absolutely vital if brazing operations on the pipe-work are to take place.

Ensure that the outlet for the vacuum pump is not close to any ignition sources and that ventilation is available.

Charging procedures

In addition to conventional charging procedures, the following requirements shall be followed.

- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimise the amount of refrigerant contained in them.
- Cylinders shall be kept in an appropriate position according to the instructions.
- Ensure that the refrigerating system is earthed prior to charging the system with refrigerant.
- Label the system when charging is complete (if not already).
- Extreme care shall be taken not to overfill the refrigerating

system.

Prior to recharging the system, it shall be pressure-tested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

• Decommissioning

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of recovered refrigerant. It is essential that electrical power is available before the task is commenced.

- a) Become familiar with the equipment and its operation.
- b) Isolate system electrically.
- c) Before attempting the procedure, ensure that:
 - mechanical handling equipment is available, if required, for handling refrigerant cylinders;
 - all personal protective equipment is available and being used correctly;
 - the recovery process is supervised at all times by a competent person:
 - recovery equipment and cylinders conform to the appropriate standards.
- d) Pump down refrigerant system, if possible.
- e) If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
- f) Make sure that cylinder is situated on the scales before recovery takes place.
- g) Start the recovery machine and operate in accordance with manufacturer's instructions.
- h) Do not overfill cylinders. (No more than 80% volume liquid charge).
- i) Do not exceed the maximum working pressure of the cylinder, even temporarily.
- j) When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.
- k) Recovered refrigerant shall not be charged into another refrigerating system unless it has been cleaned and checked.

Labelling

Equipment shall be labelled stating that it has been decommissioned and emptied of refrigerant. The label shall be dated and signed. For appliances containing flammable refrigerants, ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

Recovery

When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely.

When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge is available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i.e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.

The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of all appropriate refrigerants including, when applicable, flammable refrigerants. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manufacturer if in doubt.

The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant waste transfer note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.

If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The evacuation process shall be carried out prior to returning the compressor to the suppliers. Only electric heating to the compressor body shall be employed to accelerate this process. When oil is drained from a system, it shall be carried out safely.

General

That the installation of pipe-work shall be kept to a minimum.

That compliance with national gas regulations shall be observed.

That mechanical connections made in accordance with 22.118 shall be accessible for maintenance purposes.

Main Tools for Installation and Maintenance















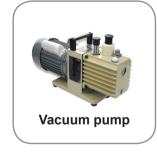
























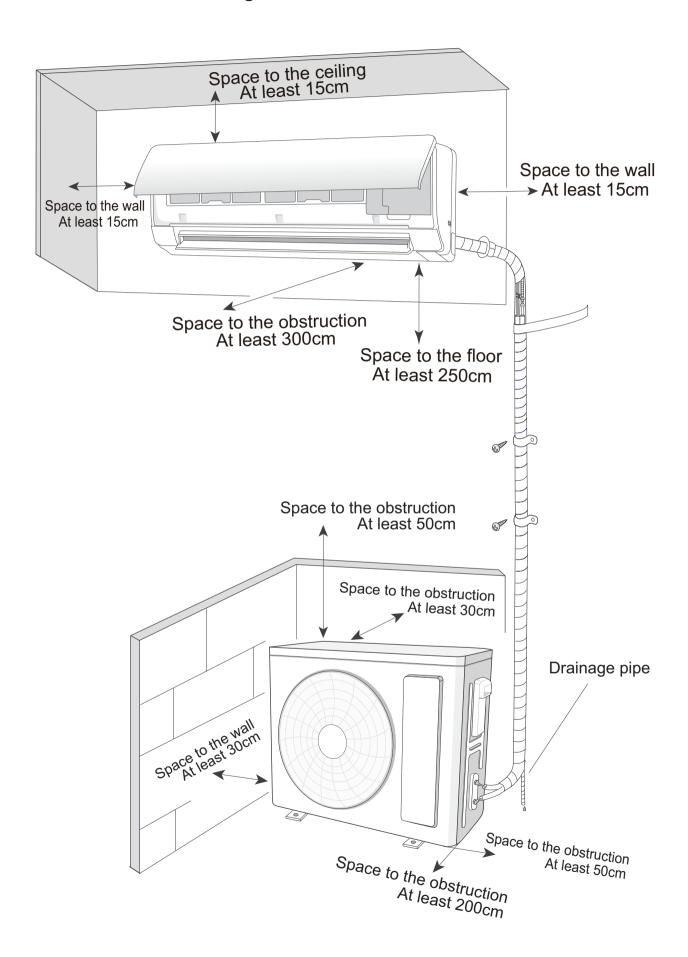




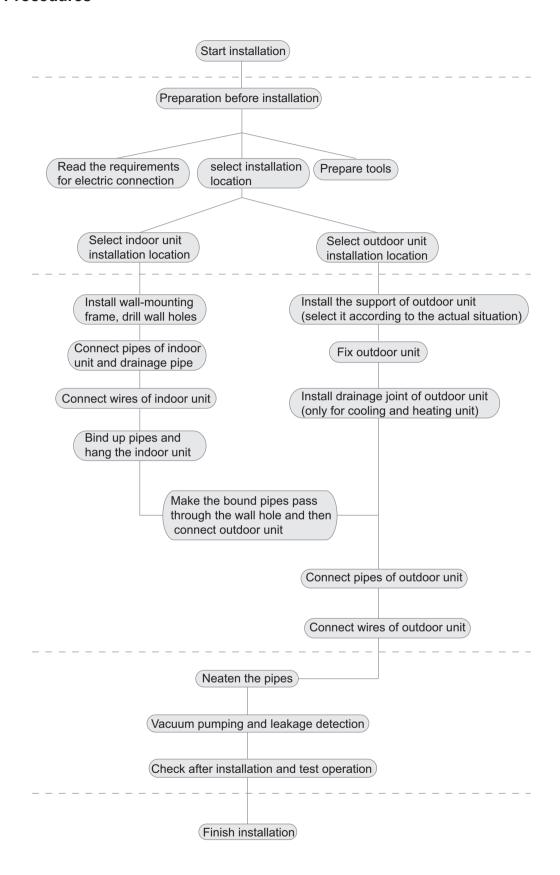


8. Installation

8.1 Installation Dimension Diagram



Installation Procedures



Note: this flow is only for reference; please find the more detailed installation steps in this section.

8.2 Installation Parts-checking

No.	Name	No.	Name
1	Indoor unit	8	Sealing gum
2	Outdoor unit	9	Wrapping tape
3	Connection pipe	10	Support of outdoor unit
4	Drainage pipe	11	Fixing screw
5	Wall-mounting frame	12	Drainage plug (Heat pump model)
6	Connecting cable (Power Cord)	13	Owners manual
7	Wall pipe	14	Remote controller

↑ NOTE:

- 1. Please contact the local agent for installation.
- 2. Don't use unqualified power cord.

8.3 Selection of Installation Location

1. Basic Requirement

Installing the unit in the following places may cause malfunction. If it is unavoidable, please consult the local dealer:

- (1) The place with strong heat sources, vapors, flammable or explosive gas, or volatile objects spread in the air.
- (2) The place with high-frequency devices (such as welding machine, medical equipment).
- (3) The place near coast area.
- (4) The place with oil or fumes in the air.
- (5) The place with sulfureted gas.
- (6) Other places with special circumstances.
- (7) The appliance shall nost be installed in the laundry.
- (8) It's not allowed to be installed on the unstable or motive base structure (such as truck) or in the corrosive environment (such as chemical factory).

2. Indoor Unit

- (1) There should be no obstruction near air inlet and air outlet.
- (2) Select a location where the condensation water can be dispersed easily and won't affect other people.
- (3) Select a location which is convenient to connect the outdoor unit and near the power socket.
- (4) Select a location which is out of reach for children.
- (5) The location should be able to withstand the weight of indoor unit and won't increase noise and vibration.

- (6) The appliance must be installed 2.5m above floor.
- (7) Don't install the indoor unit right above the electric appliance.
- (8) Please try your best to keep way from fluorescent lamp.

3. Outdoor Unit

- (1) Select a location where the noise and outflow air emitted by the outdoor unit will not affect neighborhood.
- (2) The location should be well ventilated and dry, in which the outdoor unit won't be exposed directly to sunlight or strong wind.
- (3) The location should be able to withstand the weight of outdoor unit.
- (4) Make sure that the installation follows the requirement of installation dimension diagram.
- (5) Select a location which is out of reach for children and far away from animals or plants. If it is unavoidable, please add fence for safety purpose.

8.4 Electric Connection Requirement

1. Safety Precaution

- (1) Must follow the electric safety regulations when installing the unit.
- (2) According to the local safety regulations, use qualified power supply circuit and air switch.
- (3) Make sure the power supply matches with the requirement of air conditioner. Unstable power supply or incorrect wiring may result in electric shock, fire hazard or malfunction. Please install proper power supply cables before using the air conditioner.
- (4) Properly connect the live wire, neutral wire and grounding wire of power socket.
- (5) Be sure to cut off the power supply before proceeding any work related to electricity and safety.
- (6) Do not put through the power before finishing installation.
- (7) The temperature of refrigerant circuit will be high, please keep the interconnection cable away from the copper tube.
- (8) The appliance shall be installed in accordance with national wiring regulations.

2. Grounding Requirement

- (1) The air conditioner is I class electric appliance. It must be properly grounding with specialized grounding device by a professional. Please make sure it is always grounded effectively, otherwise it may cause electric shock.
- (2) The yellow-green wire in air conditioner is grounding wire, which can't be used for other purposes.
- (3) The grounding resistance should comply with national electric safety regulations.

- (4) The appliance must be positioned so that the plug is accessible.
- (5) An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.
- (6) Including an air switch with suitable capacity, please note the following table. Air switch should be included magnet buckle and heating buckle function, it can protect the circuit-short and overload. (Caution: please do not use the fuse only for protect the circuit)

Model	Air switch capacity	Power cord
07K, 09K, 12K, 18K(XB)	10A	3G1.0
18K(XD), 24K(XE)	16A	3G1.5
24K(XF)	25A	3G2.5

8.5 Installation of Indoor Unit

1. Choosing Installation Location

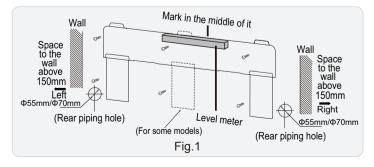
Recommend the installation location to the client and then confirm it with the client.

2. Install Wall-mounting Frame

- (1) Hang the wall-mounting frame on the wall; adjust it in horizontal position with the level meter and then point out the screw fixing holes on the wall.
- (2) Drill the screw fixing holes on the wall with impact drill (the specification of drill head should be the same as the plastic expansion particle) and then fill the plastic expansion particles in the holes.
- (3) Fix the wall-mounting frame on the wall with tapping screws and then check if the frame is firmly installed by pulling the frame. If the plastic expansion particle is loose, please drill another fixing hole nearby.

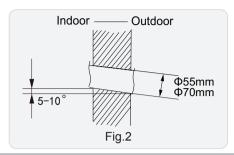
3. Drill Piping Hole

(1) Choose the position of piping hole according to the direction of outlet pipe. The position of piping hole should be a little lower than the wall-mounted frame. (As show in Fig.1)



(2) When installation is finished, pull the mounting plate with hand to confirm whether it is fixed tightly. The force distribution for all screws should be uniform.

(3) Drill a piping hole with the diameter of Φ 55mm or Φ 70mm on the selected outlet pipe position. In order to drain smoothly, slant the piping hole on the wall slightly downward to the outdoor side with the gradient of 5-10°. (As show in Fig.2)

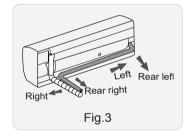


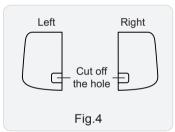
NOTE:

• Pay attention to dust prevention and take relevant safety measures when drilling the hole.

4. Outlet Pipe

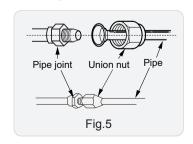
- (1) The pipe can be led out in the direction of right, rear right, left or rear left. (As show in Fig.3)
- (2) When selecting leading out the pipe from left or right, please cut off the corresponding hole on the bottom case. (As show in Fig.4)

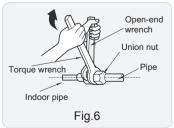


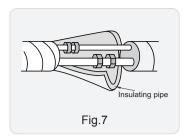


5. Connect the Pipe of Indoor Unit

- (1) Aim the pipe joint at the corresponding bellmouth. (As show in Fig.5)
- (2) Pretightening the union nut with hand.
- (3) Adjust the torque force by referring to the following sheet. Place the open-end wrench on the pipe joint and place the torque wrench on the union nut. Tighten the union nut with torque wrench. (As show in Fig.6)
- (4) Wrap the indoor pipe and joint of connection pipe with insulating pipe, and then wrap it with tape. (As show in Fig.7)





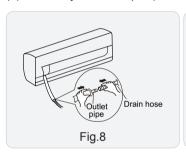


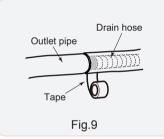
Refer to the following table for wrench moment of force:

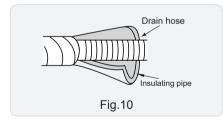
Tightening torque (N·m)
15~20
30~40
45~55
60~65
70~75

6. Install Drain Hose

- (1) Connect the drain hose to the outlet pipe of indoor unit. (As show in Fig.8)
- (2) Bind the joint with tape. (As show in Fig.9)







NOTE:

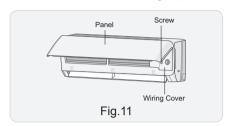
- Add insulating pipe in the indoor drain hose in order to prevent condensation.
- The plastic expansion particles are not provided.

7. Connect Wire of Indoor Unit

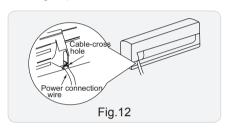
NOTICE:

- All wires of indoor unit and outdoor unit should be connected by a professional.
- If the length of power connection wire is insufficient, please contact the supplier for a new one. Avoid extending the wire by yourself.

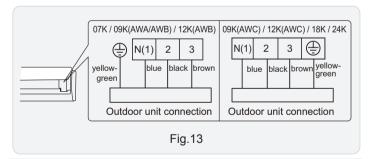
- For the air conditioner with plug, the plug should be reachable after finishing installation.
- For the air conditioner without plug, an air switch must be installed in the line. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.
- (1) Open the panel, remove the screw on the wiring cover and then take down the cover. (As show in Fig.11)



(2) Make the power connection wire go through the cable-cross hole at the back of indoor unit and then pull it out from the front side. (As show in Fig.12)



- (3) Remove the wire clip; connect the power connection wiresignal control wire (only for cooling and heating unit) to the wiring terminal according to the color; tighten the screw and then fix the power connection wire with wire clip. (As show in Fig.13)
- (4) Put wiring cover back and then tighten the screw.
- (5) Close the panel.



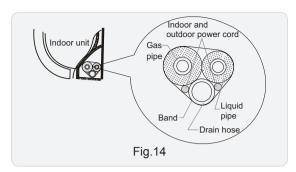
NOTICE:

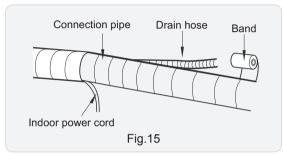
• The wiring board is for reference only, please refer to the actual one.

8. Bind up Pipe

- (1) Bind up the connection pipe, power cord and drain hose with the band. (As show in Fig.14)
- (2) Reserve a certain length of drain hose and power cord for installation when binding them. When binding to a certain degree, separate the indoor power and then separate the drain hose. (As show in Fig.15)

- (3) Bind them evenly.
- (4) The liquid pipe and gas pipe should be bound separately at the end.



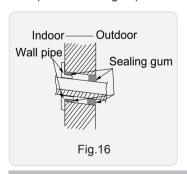


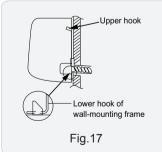
NOTE:

- The power cord and control wire can't be crossed or winding.
- The drain hose should be bound at the bottom.

9. Hang the Indoor Unit

- (1) Put the bound pipes in the wall pipe and then make them pass through the wall hole.
- (2) Hang the indoor unit on the wall-mounting frame.
- (3) Stuff the gap between pipes and wall hole with sealing gum.
- (4) Fix the wall pipe. (As show in Fig.16)
- (5) Check if the indoor unit is installed firmly and closed to the wall. (As show in Fig.17)





NOTE:

• Do not bend the drain hose too excessively in order to prevent blocking.

8.6 Installation of Outdoor Unit

1. Fix the Support of Outdoor Unit (Select it according

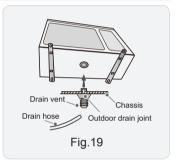
to the actual installation situation)

- (1) Select installation location according to the house structure.
- (2) Fix the support of outdoor unit on the selected location with expansion screws.

NOTICE:

- Take sufficient protective measures when installing the outdoor unit.
- Make sure the support can withstand at least four times the unit weight.
- The outdoor unit should be installed at least 3cm above the floor in order to install drain joint.(As show in Fig.18)
- For the unit with cooling capacity of 2300W~5000W, 6 expansion screws are needed; for the unit with cooling capacity of 6000W~8000W, 8 expansion screws are needed; for the unit with cooling capacity of 10000W~16000W, 10 expansion screws are needed.





2. Install Drain Joint (Only for heat pump models)

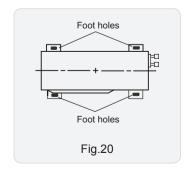
- (1) Connect the outdoor drain joint into the hole on the chassis.
- (2) Connect the drain hose into the drain vent. (As show in Fig.19)

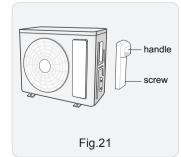
NOTICE:

 As for the shape of drainage joint, please refer to the current product. Do not install the drainage joint in the severe cold area.
 Otherwise, it will be frosted and then cause malfunction.

3. Fix Outdoor Unit

- (1) Place the outdoor unit on the support.
- (2) Fix the foot holes of outdoor unit with bolts. (As show in Fig.20)





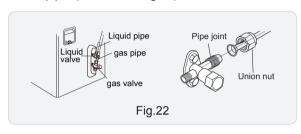
NOTE:

• When there're multiple cables passing through it, the cross-hole of handle should be knocked off and eliminate the sharp burrs for avoid damaging the cables. Only applicable for some models.



4. Connect Indoor and Outdoor Pipes

- (1) Remove the screw on the right handle of outdoor unit and then remove the handle. (As show in Fig.21)
- (2) Remove the screw cap of valve and aim the pipe joint at the bellmouth of pipe. (As show in Fig.22)



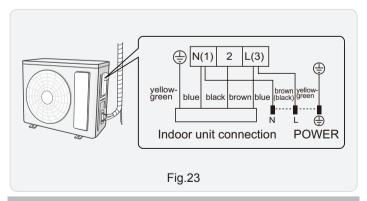
- (3) Pretightening the union nut with hand.
- (4) Tighten the union nut with torque wrench.

Refer to the following table for wrench moment of force:

Piping size (inch)	Tightoning torque (N m)
Fibility Size (Ilicit)	Tightening torque (N·m)
1/4	15~20
3/8	30~40
1/2	45~55
5/8	60~65
3/4	70~75

5. Connect Outdoor Electric Wire

(1) Remove the wire clip; connect the power connection wire and signal control wire (only for cooling and heating unit) to the wiring terminal according to the color; fix them with screws. (As show in Fig.23)



NOTICE:

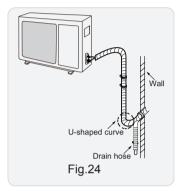
- The wiring board is for reference only, please refer to the actual one.
- (2) Fix the power connection wire and signal control wire with wire clip (only for heat pump models).

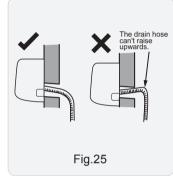
NOTICE:

- After tightening the screw, pull the power cord slightly to check if it is firm.
- Never cut the power connection wire to prolong or shorten the distance.

6. Neaten the Pipes

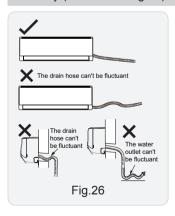
- (1) The pipes should be placed along the wall, bent reasonably and hidden possibly. Min. semidiameter of bending the pipe is 10cm.
- (2) If the outdoor unit is higher than the wall hole, you must set a U-shaped curve in the pipe before pipe goes into the room, in order to prevent rain from getting into the room. (As show in Fig.24)





NOTICE:

- The through-wall height of drain hose shouldnt be higher than the outlet pipe hole of indoor unit.(As show in Fig.25)
- Slant the drain hose slightly downwards. The drain hose cant be curved, raised and fluctuant, etc.(As show in Fig.26)
- The water outlet cant be placed in water in order to drain smoothly.(As show in Fig.27)



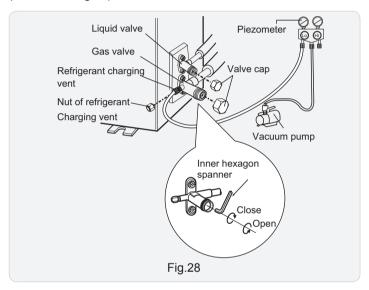


8.7 Vacuum Pumping and Leak Detection

1. Use Vacuum Pump

(1) Remove the valve caps on the liquid valve and gas valve and the nut of refrigerant charging vent.

- (2) Connect the charging hose of piezometer to the refrigerant charging vent of gas valve and then connect the other charging hose to the vacuum pump.
- (3) Open the piezometer completely and operate for 10-15min to check if the pressure of piezometer remains in -0.1MPa.
- (4) Close the vacuum pump and maintain this status for 1-2min to check if the pressure of piezometer remains in -0.1MPa. If the pressure decreases, there may be leakage.
- (5) Remove the piezometer, open the valve core of liquid valve and gas valve completely with inner hexagon spanner.
- (6) Tighten the screw caps of valves and refrigerant charging vent. (As show in Fig.28)



2. Leakage Detection

(1) With leakage detector:

Check if there is leakage with leakage detector.

(2) With soap water:

If leakage detector is not available, please use soap water for leakage detection. Apply soap water at the suspected position and keep the soap water for more than 3min. If there are air bubbles coming out of this position, There's a leakage.

8.8 Check after Installation and Test Operation

1. Check after Installation

Check according to the following requirement after finishing installation.

NO.	Items to be checked	Possible malfunction
1	Has the unit been installed firmly?	The unit may drop, shake or emit noise.
2	Have you done the refrigerant leakage test?	It may cause insufficient cooling (heating) capacity.
3	Is heat insulation of pipeline sufficient?	It may cause condensation and water dripping.
4	Is water drained well?	It may cause condensation and water dripping.
5	Is the voltage of power supply according to the voltage marked on the nameplate?	It may cause malfunction or damage the parts.
6	Is electric wiring and pipeline installed correctly?	It may cause malfunction or damage the parts.
7	Is the unit grounded securely?	It may cause electric leakage.
8	Does the power cord follow the specification?	It may cause malfunction or damage the parts.
9	Is there any obstruction in air inlet and air outlet?	It may cause insufficient cooling (heating) capacity.
10	The dust and sundries caused during installation are removed?	It may cause malfunction or damaging the parts.
11	The gas valve and liquid valve of connection pipe are open completely?	It may cause insufficient cooling (heating) capacity.
12	Is the inlet and outlet of piping hole been covered?	It may cause insufficient cooling(heating) capacity or waster eletricity.

2. Test Operation

- (1) Preparation of test operation
- The client approves the air conditioner installation.
- Specify the important notes for air conditioner to the client.
- (2) Method of test operation
- Put through the power, press ON/OFF button on the remote controller to start operation.
- Press MODE button to select AUTO, COOL, DRY, FAN and HEAT to check whether the operation is normal or not.
- If the ambient temperature is lower than 16°C, the air conditioner can't start cooling.

9. Maintenance

9.1 Error Code List

Error code	Malfunction name	AC status	Possible causes
65	Malfunction of jumper cap	The complete unit stops operation	 Jumper cap is not installed in control panel; Poor contact of jumper cap; Jumper cap is damaged; The tested circuit of jumper cap on control panel is abnormal.
88	Communication malfunction between indoor unit and outdoor unit	Cool: compressor stops operation, while indoor fan operates; Heat: all loads stops operation.	See "Communication malfunction"
H5	IPM protection	Cool/Dry: compressor stops operation, while indoor fan operates. Heat: all loads stops operation.	See "IPM protection, over-phase current of compressor"
L3 L8	Malfunction of outdoor fan/ malfunction of DC motor	Cool/Dry: all loads stops operation except indoor fan. Heat: all loads stops operation.	 Outdoor condenser, air inlet and air outlet are blocked by filth or dirt; Fan is blocked or loosened; Motor or connection wire of motor is damaged; Main board of outdoor unit is damaged; (As for dual-outdoor fan, L3 indicates fan 1; LA indicates fan 2)
H3	Overload protection of compressor	Cool/Dry: compressor stops operation, while indoor fan operates. Heat: all loads stops operation.	Overload wire of compressor is loose; The overload protector is damaged. Under normal circumstances, the resistance between both ends of terminal is less than 10hm. See "Overload protection of compressor, High discharge temperature protection of compressor"
FO	Refrigerant insufficient protection, cut-off protection of refrigerant	Cool: compressor and outdoor fan stops operation, while indoor fan operates; Heat: Compressor, outdoor fan and indoor fan stops operation.	 Is system cooling under high humidity environment, thus temperature difference of heat transfer is small; Check whether the big valve and small valve of outdoor unit are opened completely; Is the temperature sensor of evaporator of indoor unit loose? Is the temperature sensor of condenser of outdoor unit loose? Is the capillary or the electronic expansion valve blocked? Is refrigerant leaking?
FI	Indoor ambient temperature sensor is open/short-circuited	Cool/Dry: indoor fan operates, while compressor and outdoor fan stops operation; Heat: all loads stops operation.	Temperature sensor is not well connected; Temperature sensor is damaged 3. Main board of indoor unit is damaged.
F2	Indoor evaporator temperature sensor is open/short-circuited	Cool/Dry: indoor fan operates, while compressor and outdoor fan stops operation; Heat: all loads stops operation.	1. Temperature sensor is not well connected; 2. Temperature sensor is damaged 3. Main board of indoor unit is damaged.
н5	No feedback from indoor unit's motor	The complete unit stops operation	 Is the fan blocked? Is the motor terminal loose? Is the connection wire of motor damaged? Is the motor damaged? Is the main board of indoor unit damaged?
۲p	Indoor unit and outdoor can be matched with each other	Heat: compressor, outdoor unit and indoor fan stops operation.	Capacity of indoor unit and outdoor unit can't be matched.
[4	Malfunction of jumper cap of outdoor unit	Heat: all loads are stopped; other modes: outdoor unit stops operation.	Jumper cap of outdoor unit hasn't been installed.
67	Gas valve temperature sensor is ON / short-circuited		Temperature sensor is not well connected or damaged; The wire of temperature sensor is damaged, causing short circuit to copper pipe or outer casing; Main board of outdoor unit is damaged.

Error code	Malfunction name	AC status	Possible causes
65	Liquid valve temperature sensor is ON / short- circuited		Temperature sensor is not well connected or damaged; The wire of temperature sensor is damaged, causing short circuit to copper pipe or outer casing; Main board of outdoor unit is damaged.
E :	High pressure protection of system	Cool/Dry: all loads stops operation except indoor fan; Heat: all loads stops operation.	1. Heat exchange of outdoor unit is too dirty, or it blocked the air inlet/outlet; 2. Is power voltage normal; (three-phase unit) 3. Ambient temperature is too high; 4. Wiring of high pressure switch is loose or high pressure switch is damaged; 5. The internal system is blocked; (dirt blockage, ice blockage, oil blockage, angle valve is not completely opened) 6. Main board of outdoor unit is damaged; 7. Refrigerant is too much.
£3	Low pressure/low system pressure protection/ compressor low pressure protection	Cool: compressor, outdoor fan and indoor fan stop operation; Heat: compressor and outdoor fan stop operation at first. About 1 minute later, indoor fan stops operation; 2 minutes later, the 4-way valve stop operation.	Low pressure switch is damaged; Refrigerant inside the system is insufficient.
E 4	High discharge temperature protection of compressor	Cool/Dry: compressor and outdoor fan stops operation, while indoor fan operates; Heat: all loads stops operation.	See "Overload protection of compressor , High discharge temperature protection of compressor"
E S	AC overcurrent protection	Cool/Dry: compressor and outdoor fan stops operation, while indoor fan operates; Heat: all loads stops operation.	 Power voltage is unstable; Power voltage is too low; System load is too high, which leads to high current; Heat exchange of indoor unit is too dirty, or it blocked the air inlet/outlet; Fan motor operation is abnormal; the fan speed is too low or not functioning; Compressor is blocked; The internal system is blocked; (dirt blockage, ice blockage, oil blockage, angle valve is not completely opened) Main board of outdoor unit is damaged. See "AC overcurrent protection"
£7	Mode shock/sysmte mode shock	Load of indoor unit stops operation (indoor fan, E-heater, swing)	Malfunction of one-to-more system; there may be two indoor units which has set the shock mode, such as one is cooling and the other is heating.
83	High temperature prevention protection	Cool: compressor stops operation while indoor fan operates; Heat: all loads stops operation.	See "High temperature prevention protection; high power; system isabnormal"
88	Malfunction of EEPROM	Cool/Dry: compressor stops operation, while indoor fan operates; Heat: all loads stops operation.	Main board of outdoor unit is damaged.
Fo	Refrigerant-recovery mode	Cool/Dry: compressor and outdoor fan stops operation, while indoor fan operates.	Refrigerant recovery. The maintenance personnel operate it when he is maintaining the unit.
F3	Outdoor ambient temperature is open/short-circuited	Cool/Dry: compressor and outdoor fan stop operation, while indoor fan operates; Heat: all loads stops operation.	Temperature sensor is not connected well or damaged; Temperature sensor wire of outdoor unit is damaged; short circuit between the temperature sensor and copper pipe or outer case; Main board of outdoor unit is damaged;

Error code	Malfunction name	AC status	Possible causes
FY	Outdoor condenser temperature sensor is open/short-circuited	Cool/Dry: compressor and outdoor fan stop operation, while indoor fan operates; Heat: after operating for 3 minutes, all loads stops operation.	Temperature sensor is not connected well or damaged; Temperature sensor wire of outdoor unit is damaged; short circuit between the temperature sensor and copper pipe or outer case; Main board of outdoor unit is damaged.
FS	Outdoor air discharge temperature is open/short- circuited	Complete unit stops operation; motor of sliding door is cut off power.	The exhaust temperature sensor is not connected well or damaged. Temperature sensor wire of outdoor unit is damaged; short circuit between the temperature sensor and copper pipe or outer case Main board of outdoor unit is damaged;
F[Malfunction of micro switch	Cool/Dry: compressor stops operation, while indoor fan operates; Heat: all loads stops operation.	The sliding door is blocked; Malfunction of the photoelectric inspection panel of sliding door;
HY	System is abnormal	Cool/Dry: all loads stops operation except indoor fan; Heat: all loads stops operation.	See "High temperature prevention protection; high power; system is abnormal"
HT	Desynchronizing of compressor	Cool/Dry: compressor stops operation, while indoor fan operates; Heat: all loads stops operation.	See "Desynchronization diagnosis for compressor"
HE	PFC protection	Cool/Dry: compressor stops operation, while indoor fan operates; Heat: all loads stops operation.	 The power grid quality is bad; AC input voltage fluctuates sharply; Power plug of air conditioner or wiring board or reactor is not connected reliably; Indoor and outdoor heat exchanger is too dirty, or air inlet/outlet is blocked; Main board of outdoor unit is damaged.
HE	Demagnetization protection of compressor	Cool: compressor and outdoor fan stop operation; Heat: compressor and outdoor fan stop operation at first; about 1 minute later, indoor fan stops operation.	The main board of outdoor unit is damaged; Compressor is damaged;
JF	Communication malfunction between indoor unit and inspection board	Normal operation	Poor connection between the indoor unit and the inspection board. The main board of indoor unit is damaged; The inspection board is damaged;
LI	Malfunction of humidity sensor	Compressor, outdoor fan and indoor fan stop operation;	The inspection board is damaged.
19	High power protection	Cool: compressor and outdoor fan stops operation, while indoor fan operates.	See "High temperature prevention protection; high power; system is abnormal"
Lc	Start-up failed	Cool/Dry: compressor stops, while indoor fan operates; Heat: all loads stops operation.	See "Malfunction diagnosis for failure startup"
Ld	Lost phase	Cool: compressor and outdoor fan stop operation; Heat: compressor and outdoor fan stop operation at first; about 1 minute later, indoor fan stops operation.	The main board of outdoor unit is damaged; The compressor is damaged; The connection wire of compressor is not connected well.
25	Over-phase current protection of compressor	Cool/Dry: compressor stops operation, while indoor fan operates; Heat: all loads stops operation.	See "Overload protection of compressor , High discharge temperature protection of compressor"

Error code	Malfunction name	AC status	Possible causes
оЕ	Undefined outdoor unit error	Cool: compressor and outdoor fan stops operation, while indoor fan operates; Heat: compressor, outdoor fan and indoor fan stop operation.	1. Outdoor ambient temperature exceeds the operation range of unit (e.g.: less than 20°C or more than 60°C for cooling; more than 30°C for heating); 2. Are wires of compressor not connected tightly? 3. Failure startup of compressor? 4. Is compressor damaged? 5. Is main board damaged?
28	Communication malfunction between the drive board and the main board	Cool: compressor and outdoor fan stops operation; Heat: compressor and outdoor fan stop at first; about 1 minute later, indoor fan stops operation;	The drive board is damaged; The main board of outdoor unit is damaged; The drive board and the main board is not connected well.
P7	Circuit malfunction of mod- ule temperature sensor	Cool/Dry: compressor stops operation, while indoor fan operates; Heat: all loads stops operation.	Replace outdoor control board
P8	Module overheating protection	Cool: compressor stops operation, while indoor fan operates; Heat: all loads stops operation.	Air inlet / air outlet of outdoor unit are blocked by filth or dirt; Condenser of outdoor unit is blocked by filth or dirt; IPM screw of main board is not tightened; Main board of outdoor unit is damaged;
PF	Malfunction of ambient temperature sensor of drive board	Cool: compressor, outdoor fan and indoor fan stop operation; Heat: compressor and outdoor fan stop operation at first; about 1 minute later, indoor fan stops operation.	The ambient temperature sensor of the drive board is not connected well; Malfunction of the ambient temperature sensor of drive board.
PH	DC bus voltage is too high	Cool/Dry: compressor stops operation, while indoor fan operates; Heat: all loads stops operation.	Measure the voltage between position L and position N on the wiring board (XT). If it's higher than 265 VAC, please turn on the unit until the power voltage is decreased to the normal range; If the AC input is normal, please replace the outdoor control board.
PL	DC bus voltage is too low	Cool/Dry: compressor stops operation, while indoor fan operates; Heat: all loads stops operation.	Measure the voltage between position L and position N on the wiring board (XT). If it's lower than 150 VAC, please turn on the unit until the power voltage is increased to the normal range; If the AC input is normal, please replace the outdoor control board.
PU	Charging malfunction of capacitor	Cool/Dry: compressor stops operation, while indoor fan operates; Heat: all loads stops operation.	See "Charging malfunction of capacitor"
rF	Malfunction of RF module	Cool: compressor and outdoor fan stop operation; Heat: compressor and outdoor fan stop operation at first; about 1 minute later, indoor fan stops operation.	The connection wire of RF module is not connected well. Malfunction of RF module;
U I	Phase current detection circuit malfunction of	Cool: compressor and outdoor fan stops operation, while indoor fan operates; Heat: compressor, outdoor fan and indoor fan stops operation.	The control board is damaged
U2	Lost phase protection of compressor	Cool: compressor and outdoor fan stop operation; Heat: compressor and outdoor fan stop operation at first; about 1 minute later, indoor fan stops operation.	The main board of outdoor unit is damaged; The compressor is damaged; The connection wire of compressor is not connected well.

Error code	Malfunction name	AC status	Possible causes
U3	DC bus voltage drop mal- function	Cool/Dry: compressor stops operation, while indoor fan operates; Heat: all loads stops operation.	The power voltage is unstable.
US	Current detection malfunction of unit	Cool: compressor and outdoor fan stops operation, while indoor fan operates; Heat: compressor, outdoor fan and indoor fan stops operation.	Is the complete unit lacking of refrigerant? There's malfunction for the circuit of control board of outdoor unit. Replace the control board of outdoor unit.
UT	4-way valve is abnormal	This malfunction occurs when the unit is heating. All loads stops operation.	Power voltage is lower than AC175V; Wiring terminal of 4-way valve is loose or broken;3. 4-way valve is damaged. Replace the 4-way valve.
88	Malfunction of zero-cross- ing signal of indoor unit	Compressor, outdoor fan and indoor fan stop operation.	The power is abnormal; Main board of indoor unit is damaged.
U9	Zero-crossing malfunction of outdoor unit	Cool: compressor stops operation, while indoor fan operates; Heat: all loads stops operation.	Replace the control board of outdoor unit.
82	Evaporator anti-freezing protection		Not error code, it is the status code in cooling process
E9	Anti cold air protection		Not error code, it is the status code in cooling process
	Defrosting	Heat indicator Flash once/10s	Not error code, it is the status code in cooling process

Analysis or processing of some of the malfunction display:

1. Compressor discharge protection

Possible causes: shortage of refrigerant; blockage of air filter; poor ventilation or air flow short pass for condenser; the system has noncondensing gas (such as air, water etc.); Blockage of capillary assy (including filter); leakage inside four-way valve causes incorrect operation; malfunction of compressor; malfunction of protection relay; malfunction of discharge sensor; outdoor temperature too high.

Processing method: refer to the malfunction analysis in the above section.

2. Low voltage overcurrent protection

Possible cause: Sudden drop of supply voltage.

3. Communication malfunction

Processing method: Check if communication signal cable is connected reliably.

4. Sensor open or short circuit

Processing method: Check whether sensor is normal, connected with the corresponding position on the controller and if damage of lead wire is found.

5. Compressor over load protection

Possible causes: insufficient or too much refrigerant; blockage of capillary and increase of suction temp.; improper running of compressor, burning in or stuck of bearing, damage of discharge valve; malfunction of protector.

Processing method: adjust refrigerant amount; replace the capillary; replace the compressor; use universal meter to check if the contactor of compress or is fine when it is not overheated, if not replace the protector.

6. System malfunction

i.e. overload protection. When tube temperature (Check the temperature of outdoor heat exchanger when cooling and check the temperature of indoor heat exchanger when heating) is too high, protection will be activated.

Possible causes: Outdoor temperature is too high when cooling; insufficient outdoor air circulation; refrigerant flow malfunction.

Please refer to the malfunction analysis in the previous section for handling method .

7. IPM module protection

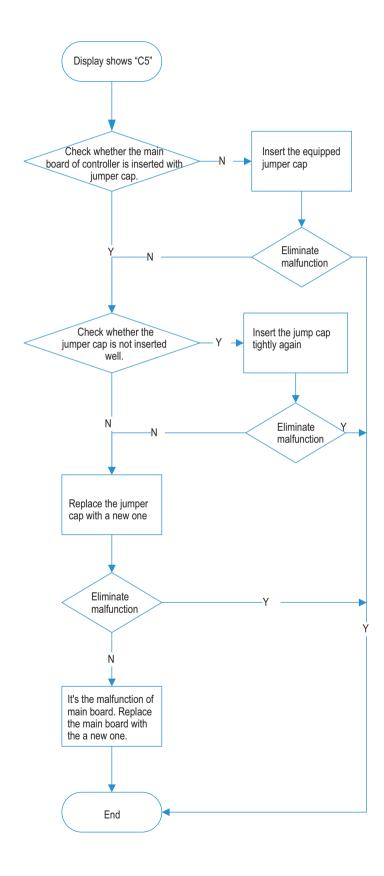
Processing method: Once the module malfunction happens, if it persists for a long time and can not be self-canceled, cut off the power and turn off the unit, and then re-energize the unit again after about 10 min. After repeating the procedure for sever times, if the malfunction still exists, replace the module.

9.2 Procedure of Troubleshooting

1. Troubleshooting for jumper cap [5

Main check points:

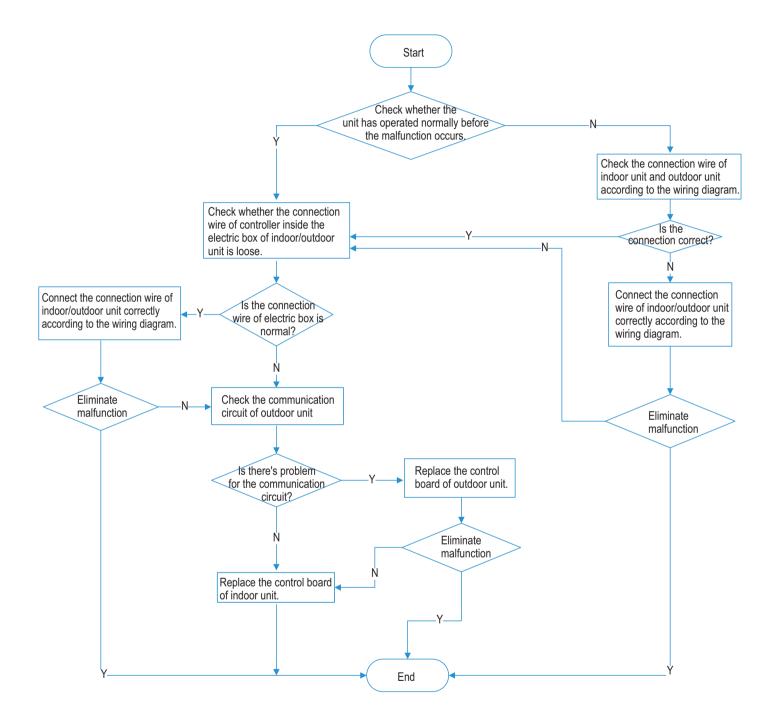
(1) jumper cap (2) control board of indoor unit



2. Communication malfunction &&

Main check points:

- (1) Connection wire between indoor unit and outdoor unit
- (2) Wiring inside the unit
- (3) Communication circuit of control board of indoor unit
- (4) Communication circuit of control board of outdoor unit



3. IPM protection 45, over-phase current of compressor 25

Main check points:

- (1) compressor COMP terminal (2) power supply voltage (3) compressor (4) charging amount of refrigerant (5) air inlet and air outlet of indoor/outdoor unit NOTE: The control board as below means the control board of outdoor unit.
 - Put through the power and turn on the unit Check the connection between the control board and the IPM occurs when compressor according to the the unit has operated for a period of time. electric wiring diagram. Connect the compressor wires Check whether the correctly according to the electric compressor wire (UVW) is connected wiring diagram, and then put Measure the voltage of terminal and the connection sequence through the power and then turn is correct. L and terminal N of wiring board on the unit with AC voltmeter. Ν Measure the resistance among three terminals (UVW) with the resistance measuring meter. Check the power supply Is the voltage between voltage and make it resume terminal L and terminal N of XT in the to the range of ±10% of range of ±10% of rated rated voltage. voltage? Is the resistance value for the three terminals of compressor are almost the same? 1. Check whether the heat exchanger of indoor/outdoor unit is dirty and whether the Measure the resistance among heat exchanger is covered by foreign object three terminals (UVW) and the 2. Check whether the indoor fan and the outdoor fan operate normally; copper pipe with the resistance 3. Check whether the system pressure is too high; measuring meter. 4. Check whether the pressure is too high because there are too much refrigerant: Is the resistance more than 500M Correct them basing on the Service Manual and Are there abnormal Ν then put through the circumstances described power and then turn on as above? the unit. Replace the compressor N Does the unit operate normally? N Replace the control board End

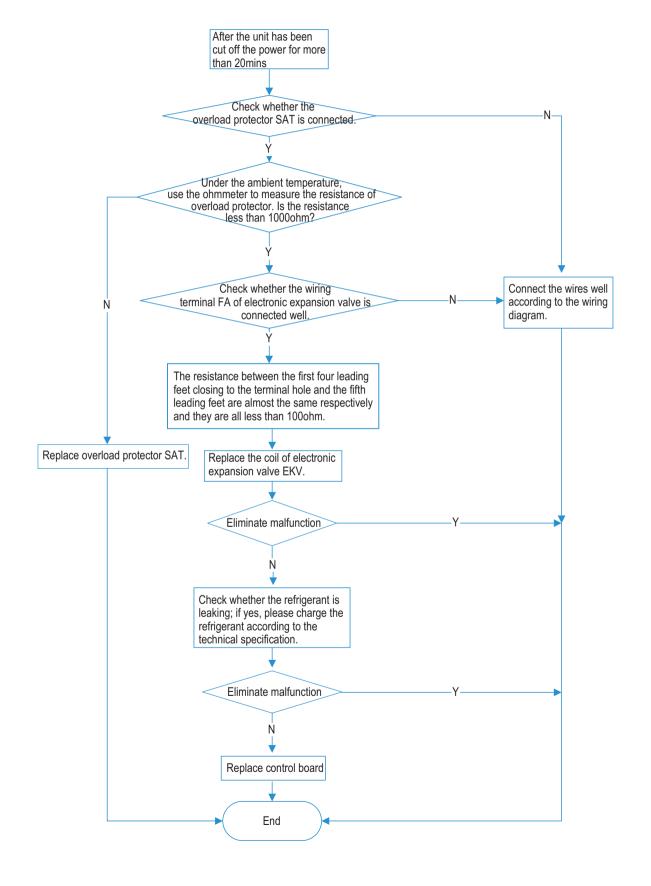
4. Overload protection of compressor ⊬3, high discharge temperature, protection of compressor ⊱4

Main check points:

(1) electronic expansion valve (2) expansion valve terminal

(3) charging amount of refrigerant (4) overload protector

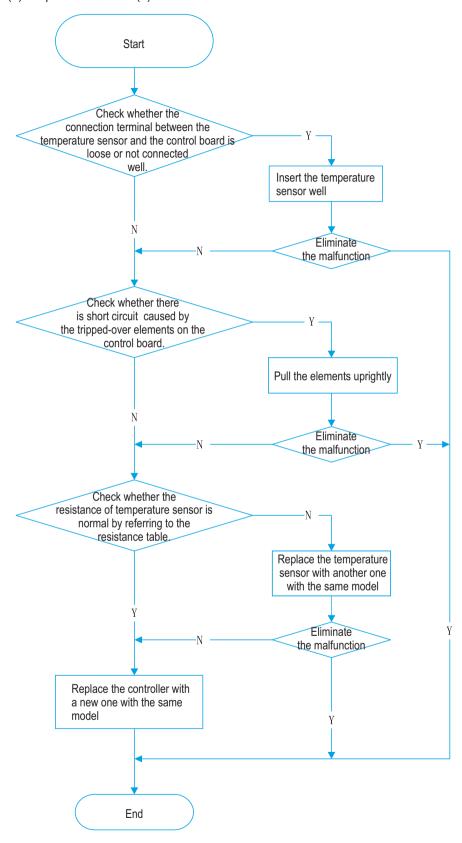
NOTE: The control board as below means the control board of outdoor unit.



5. Troubleshooting for temperature sensor F 4,F2,F3,F4,F5

Main check points:

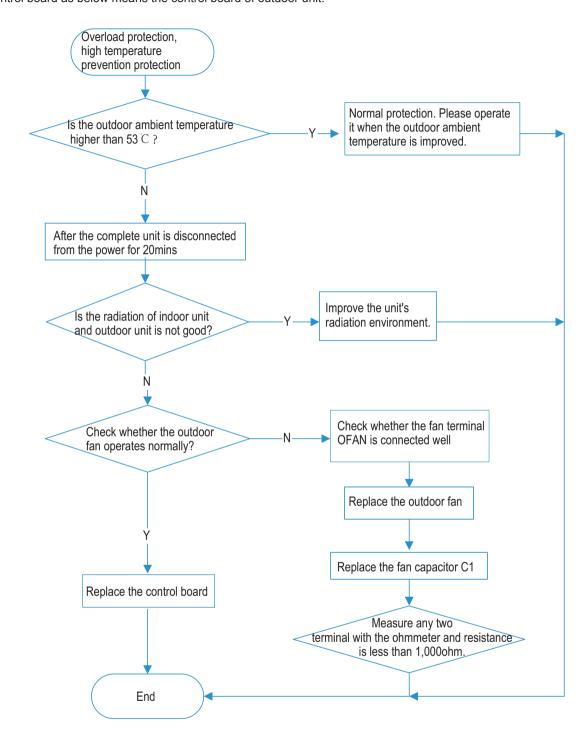
(1) connection terminal (2) temperature sensor (3) main board



6. High temperature prevention protection £8; high power £9; system is abnormal 89

Main check points:

(1) outdoor temperature (2) fan (3)air inlet and air outlet of indoor/outdoor unit NOTE: The control board as below means the control board of outdoor unit.

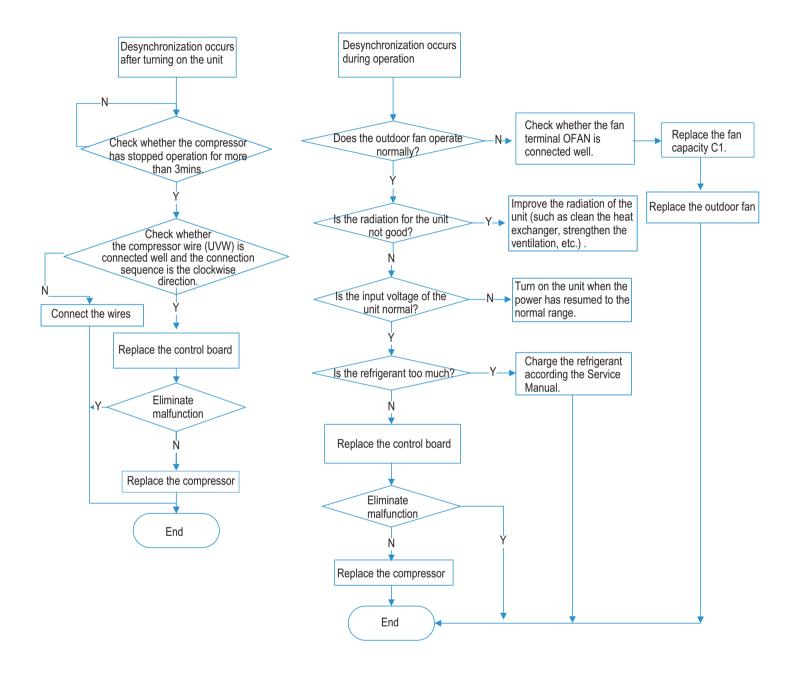


7. Desynchronization diagnosis for compressor #7

Main check point:

(1) system pressure (2) power supply voltage

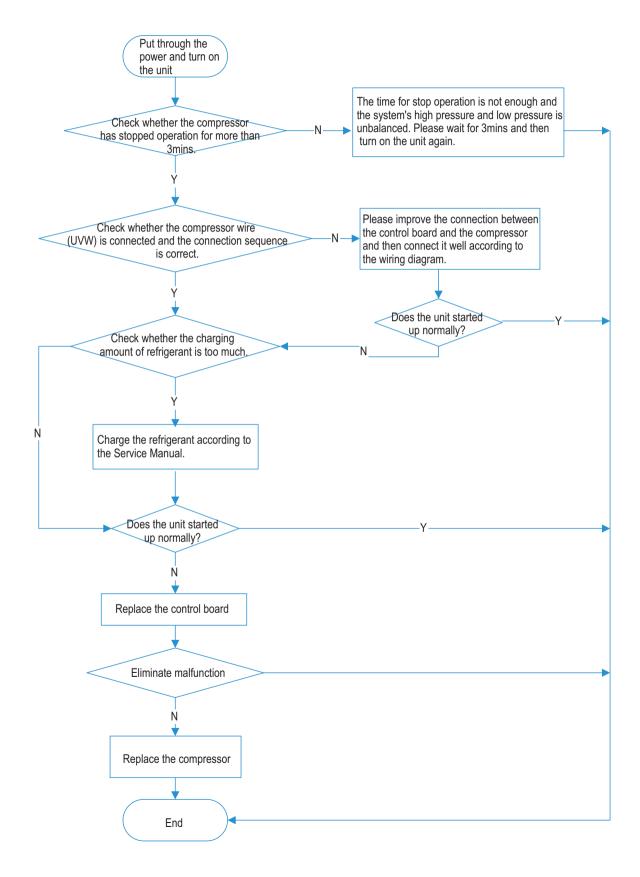
NOTE: The control board as below means the control board of outdoor unit.



8. Malfunction diagnosis for failure startup Lc

Main check points:

(1) compressor wire (2) compressor (3) charging amount of refrigerant NOTE: The control board as below means the control board of outdoor unit.

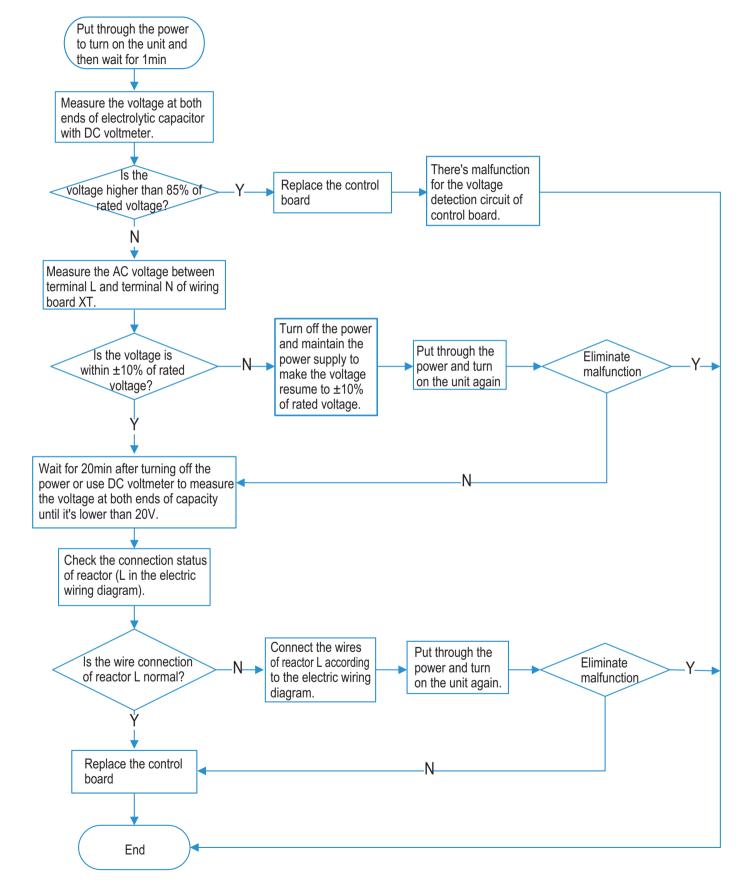


9. Charging malfunction of capacitor PU

Main check points:

(1) wiring board XT (2) reactor

NOTE: The control board as below means the control board of outdoor unit.

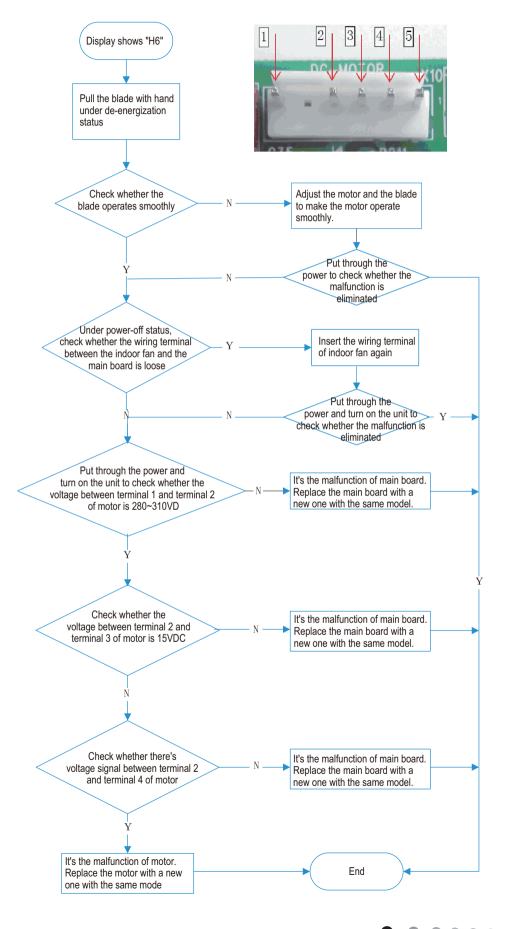


10. Troubleshooting-motor(indoor fan) doesn't operate 45

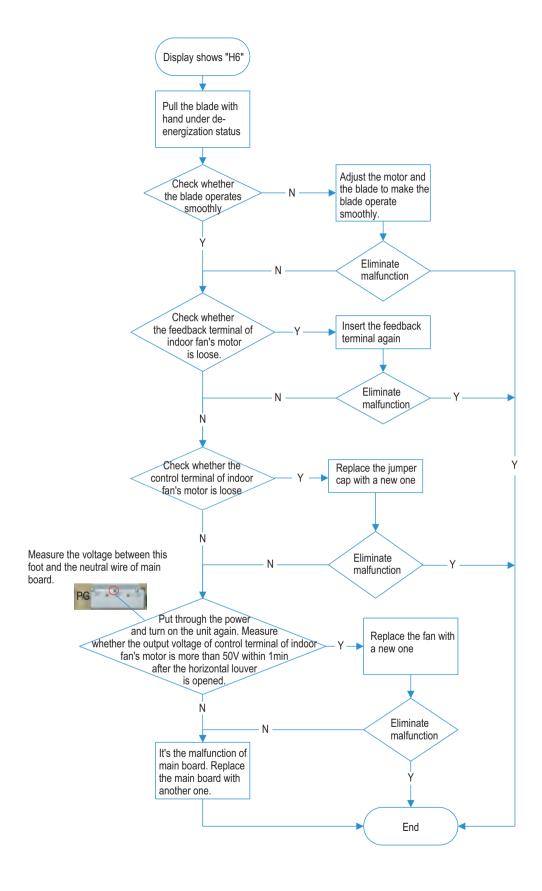
Main check points:

(1) connection terminal (2) motor (3) control board AP1 of indoor unit (4) blade

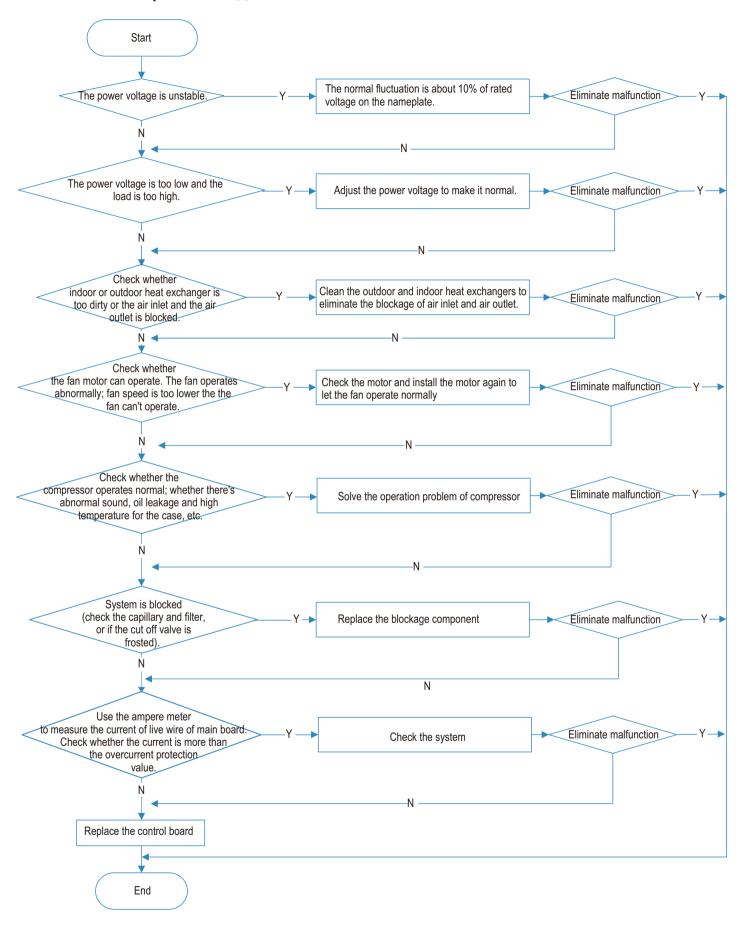
10.1 DC motor



10.2 PG motor



11. AC overcurrent protection §5



9.3 Troubleshooting for Normal Malfunction

1. Air Conditioner can't be Started Up

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
No power supply, or poor connection for power plug	After energization, operation indicator isn't bright and the buzzer can't give out sound	Confirm whether it's due to power failure. If yes, wait for power recovery. If not, check power supply circuit and make sure the power plug is connected well.
Wrong wire connection between indoor unit and outdoor unit, or poor connection for wiring terminals	Under normal power supply circumstances, operation indicator isn't bright after energization	Check the circuit according to circuit diagram and connect wires correctly. Make sure all wiring terminals are connected firmly
Electric leakage for air conditioner	After energization, room circuit breaker trips off at once	Make sure the air conditioner is grounded reliably. Make sure wires of air conditioner is connected correctly. Check the wiring inside air conditioner. Check whether the insulation layer of power cord is damaged; if yes, place the power cord.
Model selection for air switch is improper	After energization, air switch trips off	Select proper air switch
Malfunction of remote controller	After energization, operation indicator is bright, while no display on remote controller or buttons have no action.	Replace batteries for remote controller Repair or replace remote controller

2. Poor Cooling (Heating) for Air Conditioner

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Set temperature is improper	Observe the set temperature on remote controller	Adjust the set temperature
Rotation speed of the IDU fan motor is set too low	Small wind blow	Set the fan speed at high or medium
Filter of indoor unit is blocked	Check the filter to see its blocked	Clean the filter
Installation position for indoor unit and outdoor unit is improper	Check whether the installation position is proper according to installation requirement for air conditioner	Adjust the installation position, and install the rain- proof and sunproof for outdoor unit
Refrigerant is leaking	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Units pressure is much lower than regulated range	Find out the leakage causes and deal with it. Add refrigerant.
Malfunction of 4-way valve	Blow cold wind during heating	Replace the 4-way valve
Malfunction of capillary	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unit pressure is much lower than regulated range. If refrigerant isn't leaking, part of capillary is blocked	Replace the capillary
Flow volume of valve is insufficient	The pressure of valves is much lower than that stated in the specification	Open the valve completely
Malfunction of horizontal louver	Horizontal louver can't swing	Refer to point 3 of maintenance method for details
Malfunction of the IDU fan motor	The IDU fan motor can't operate	Refer to troubleshooting for H6 for maintenance method in details
Malfunction of the ODU fan motor	The ODU fan motor can't operate	Refer to point 4 of maintenance method for details
Malfunction of compressor	Compressor can't operate	Refer to point 5 of maintenance method for details

3. Horizontal Louver can't Swing

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Stepping motor is damaged	Stepping motor can't operate	Repair or replace stepping motor
Main board is damaged	Others are all normal, while horizontal louver can't operate	Replace the main board with the same model

4. ODU Fan Motor can't Operate

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Capacity of the ODU fan motor is damaged	Measure the capacity of fan capacitor with an universal meter and find that the capacity is out of the deviation range indicated on the nameplate of fan capacitor.	Replace the capacity of fan
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Motor of outdoor unit is damaged	When unit is on, cooling/heating performance is bad and ODU compressor generates a lot of noise and heat.	Change compressor oil and refrigerant. If no better, replace the compressor with a new one

5. Compressor can't Operate

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Capacity of compressor is damaged	Measure the capacity of fan capacitor with an universal meter and find that the capacity is out of the deviation range indicated on the nameplate of fan capacitor.	Replace the compressor capacitor
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Coil of compressor is burnt out	Use universal meter to measure the resistance between compressor terminals and it's 0	Repair or replace compressor
Cylinder of compressor is blocked	Compressor can't operate	Repair or replace compressor

6. Air Conditioner is Leaking

	<u> </u>	
Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Drain pipe is blocked	Water leaking from indoor unit	Eliminate the foreign objects inside the drain pipe
Drain pipe is broken	Water leaking from drain pipe	Replace drain pipe
Wrapping is not tight	Water leaking from the pipe connection place of indoor unit	Wrap it again and bundle it tightly

7. Abnormal Sound and Vibration

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
When turn on or turn off the unit, the panel and other parts will expand and there's abnormal sound	There's the sound of "PAPA"	Normal phenomenon. Abnormal sound will disappear after a few minutes.
When turn on or turn off the unit, there's abnormal sound due to flow of refrigerant inside air conditioner	Water-running sound can be heard	Normal phenomenon. Abnormal sound will disappear after a few minutes.
Foreign objects inside the indoor unit or there are parts touching together inside the indoor unit	There's abnormal sound fro indoor unit	Remove foreign objects. Adjust all parts position of indoor unit, tighten screws and stick damping plaster between connected parts
Foreign objects inside the outdoor unit or there are parts touching together inside the outdoor unit	There's abnormal sound fro outdoor unit	Remove foreign objects. Adjust all parts position of outdoor unit, tighten screws and stick damping plaster between connected parts
Short circuit inside the magnetic coil	During heating, the way valve has abnormal electromagnetic sound	Replace magnetic coil
Abnormal shake of compressor	Outdoor unit gives out abnormal sound	Adjust the support foot mat of compressor, tighten the bolts
Abnormal sound inside the compressor	Abnormal sound inside the compressor	If add too much refrigerant during maintenance, please reduce refrigerant properly. Replace compressor for other circumstances.

10. Removal Procedure

10.1 Removal Procedure of Indoor Unit

Note: Take AWA/AWB for example.



Caution: discharge the refrigerant completely before removal.

Before disassemble

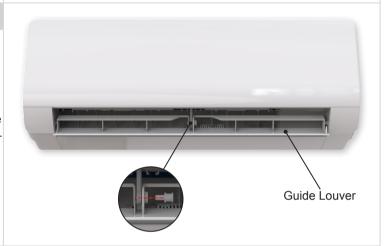
Step

Turn off the air conditioner and disconnect the power before disassemble the air conditioner.



1. Remove guide louver

Push out the plug pin on guide louver, bend the guide louver with hand and then separate the guide louver from the crank shaft of step motor to remove it.

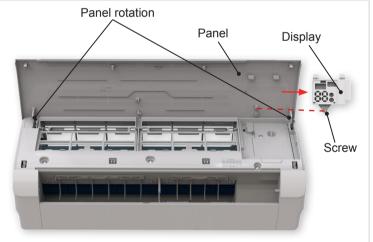


2. Remove panel

Open the front panel; separate the panel rotation shaft from the groove fixing the front panel and then removes the front panel.

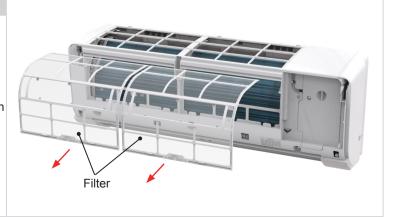
Note:

The display of some models is fixed on the panel; unscrew the screws fixing the display on the panel before removing the panel.



3. Remove filter

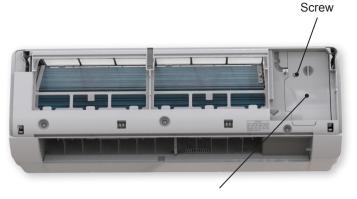
Hold the handle on the filter, pull it forwards and then the filter can be pulled out.



Step Procedure

4. Remove electric box cover 2

Remove the screws on the electric box cover 2 to remove the electric box cover 2.



Electric box cover 2

5. Remove front case sub-assy

Remove the screws fixing front case.

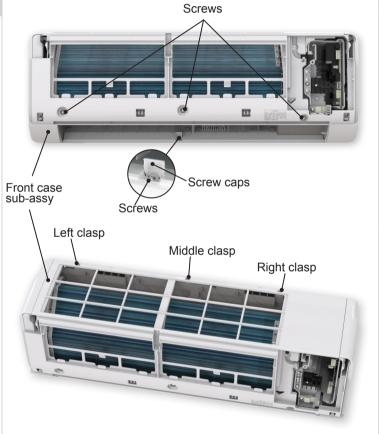
Note:

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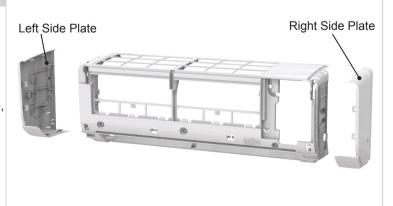
- (1) Open the screw caps before removing the screws around the air outlet.
 - (2) The quantity of screws fixing the front case subassy is different for different models.

Loosen the clasps at left, middle and right sides of front case. Life the front case sub-assy upwards to remove it.



6. Remove left side plate and right side plate

Loosen the clasps of left side plate and right side plate, then removes them.



Step Procedure

7. Remove electric box assy

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Remove the screw fixing electric box assy.

① Cut off the wire binder and pull out the indoor tube temperature sensor.

- 2 Screw off one grounding screw.
- ③ Remove the wiring terminals of motor, cold plasma generator and stepping motor.
- b 4 Remove the electric box assy.
 - ⑤ Screw off the screws that are locking each.

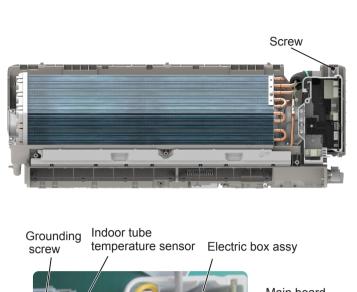
Rotate the electric box assy. Twist off the screws that are locking the wire clip and loosen the power cord. Remove the wiring terminal of power cord. Lift up the main board and take it off.

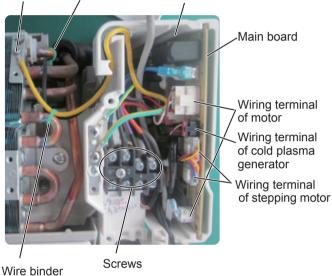
(NOTE: This step is only available to the unit which is indoor power supply.)

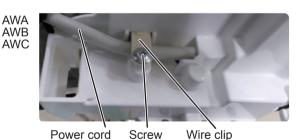
С

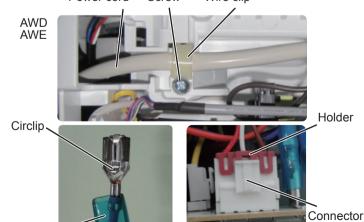
Instruction:Some wiring terminal of this products is with lock catch and other devices. The pulling method is as below:

- 1.Remove the soft sheath for some terminals at first, hold the circlip and then pull out the terminals,
- 2.Pull out the holder for some terminals at first(holder is not available for some wiring terminal).hold the connector and then pull the terminal.









Soft sheath

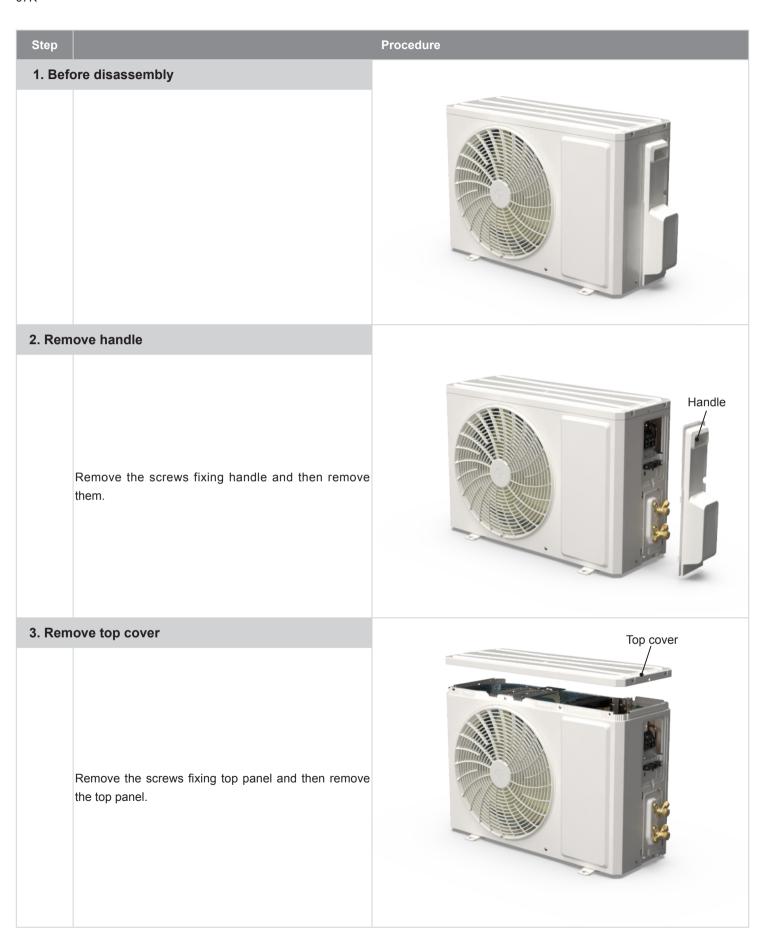
Step Procedure 8. Remove evaporator assy Remove 2 screws fixing evaporator assy. а Screws At the back of the unit, Loosen the clasp of the Connection pipe clamp b connection pipe clamp and then remove the connection pipe clamp. First remove the left side of evaporator from the groove С of bottom shell and then remove the right side from the clasp on the bottom shell. clasp Adjust the position of connection pipe on evaporator slightly and then lift the evaporator upwards to remove d Connection pipe

Step Procedure 9. Remove motor and cross flow fan Remove 3 screws fixing motor clamp and then remove the motor clamp. Screws Screw Loose the screws (2-3 circles) used for fixing the cross b flow fan, pull right to pull out the motor. 10. Remove swing motor Screw off the screws that are locking the swing motor and take the motor off. Screw

10.2 Removal Procedure of Outdoor Unit

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Caution: discharge the refrigerant completely before removal.



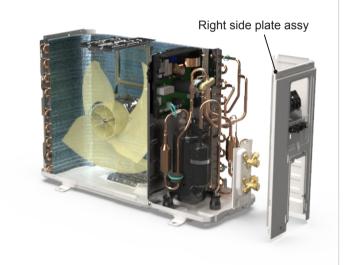
4. Remove front panel assy

Remove connection screws connecting the front panel assy with the chassis and the motor support, and then remove the front panel assy.



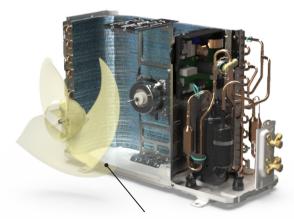
5. Remove right side plate assy

Rescrew the ground screws, remove the ground wires, loosen the screws fixing terminal board, remove the terminal board, rescrew the screws fixing the right plate, and remove the right side plate assy.



6. Remove axial flow fan

Remove the nut on the fan and then remove the axial flow fan.

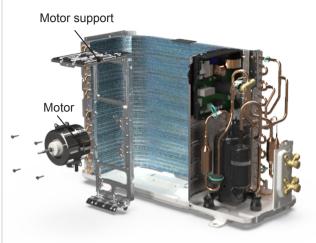


Axial flow fan

7. Remove motor support and motor

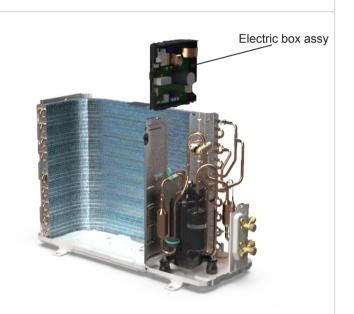
Remove the screws fixing the motor support and lift the motor support to remove it.

Remove the screws fixing the motor and then remove the motor.



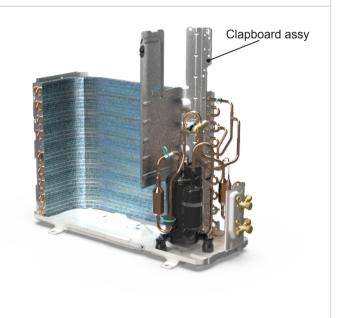
8. Remove electric box assy

Remove the terminals, lift up and rotate the electrical box assy to the right so that the snaps on the clapboard are removed and the electrical box assy are removed.



9. Remove clapboard assy

Remove the screws fixing the clapboard assy and then remove the clapboard assy.

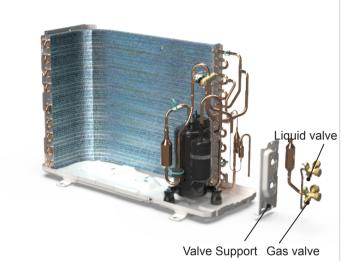


10. Remove gas valve and liquid valve

Remove the valve support bolck, remove the screws fixing the gas valve and the liquid valve, unsolder the welding joint connecting the gas valve and the liquid valve, remove them.

Note:

Discharge the refrigerant completely befor unsoldering; when unsoldering, wrap the gas valve with a wet cloth completely to avoid damage to the valve caused by high temperature.



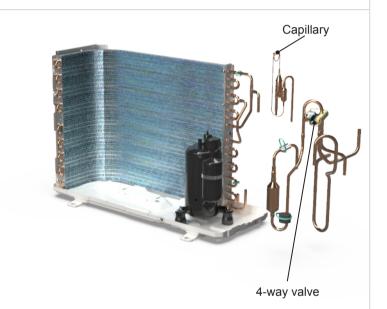
11. Remove 4-way valve and capillary

Unsolder the welding joints connecting capillary, and then remove it.

Unsolder the welding joints connecting the 4-way valve assy with capillary sub-assy, compressor and condenser; remove the 4-way valve. Cooling only unit removes Discharge Tube and Inhalation Tube.

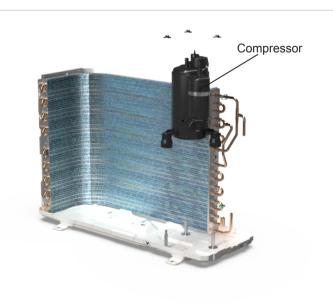
Note:

Before unsoldering the welding joint, wrap the 4-way valve with a wet cloth completely to avoid damage to the valve caused by high temperature.



12. Remove compressor

Remove the 3 foot nuts on the compressor and then remove the compressor.



NOTE: The front grill appearance is for reference only. Step Procedure 1. Before disassembly 2. Remove big handle and valve cover Big handle Remove the screws fixing big handle, valve cover and then remove them. Valve cover 3. Remove top cover Top cover Remove the screws fixing top panel and then remove the top panel.

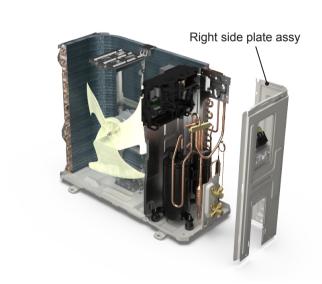
4. Remove front panel assy

Remove connection screws connecting the front panel assy with the chassis and the motor support, and then remove the front panel assy.



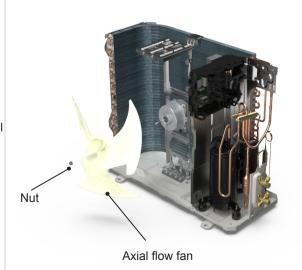
5. Remove right side plate assy

Rescrew the ground screws, remove the ground wires, loosen the screws fixing terminal board, remove the terminal board, rescrew the screws fixing the right plate, and remove the right side plate assy.



6. Remove axial flow fan

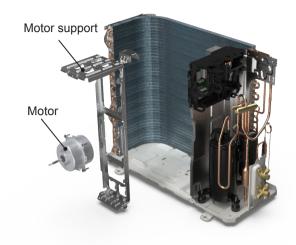
Remove the nut on the fan and then remove the axial flow fan.



7. Remove motor support and motor

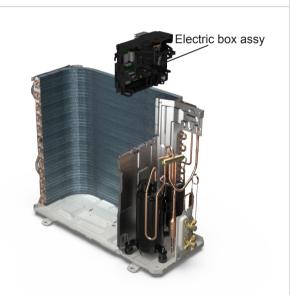
Remove the screws fixing the motor support and lift the motor support to remove it.

Remove the screws fixing the motor and then remove the motor.



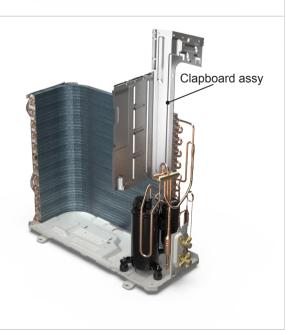
8. Remove electric box assy

Remove the terminals, lift up and rotate the electrical box assy to the right so that the snaps on the clapboard are removed and the electrical box assy are removed.



9. Remove clapboard assy

Remove the screws fixing the clapboard assy and then remove the clapboard assy.

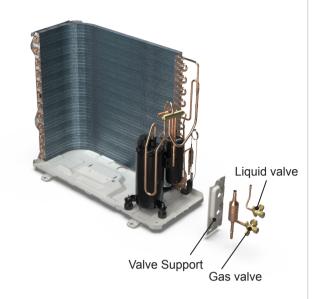


10. Remove gas valve and liquid valve

Remove the valve support bolck, remove the screws fixing the gas valve and the liquid valve, unsolder the welding joint connecting the gas valve and the liquid valve, remove them.

Note:

Discharge the refrigerant completely befor unsoldering; when unsoldering, wrap the gas valve with a wet cloth completely to avoid damage to the valve caused by high temperature.



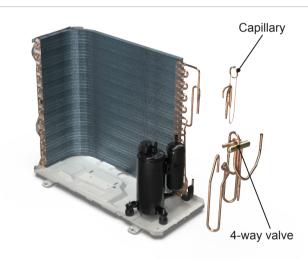
11. Remove 4-way valve and capillary

Unsolder the welding joints connecting capillary, and then remove it.

Unsolder the welding joints connecting the 4-way valve assy with capillary sub-assy, compressor and condenser; remove the 4-way valve. Cooling only unit removes Discharge Tube and Inhalation Tube.

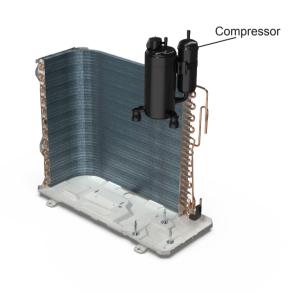
Note:

Before unsoldering the welding joint, wrap the 4-way valve with a wet cloth completely to avoid damage to the valve caused by high temperature.



12. Remove compressor

Remove the 3 foot nuts on the compressor and then remove the compressor.





4. Remove front panel assy

Remove connection screws connecting the front panel assy with the chassis and the motor support, and then remove the front panel assy.



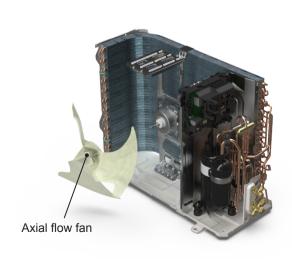
5. Remove right side plate assy

Rescrew the ground screws, remove the ground wires, loosen the screws fixing terminal board, remove the terminal board, rescrew the screws fixing the right plate, and remove the right side plate assy.



6. Remove axial flow fan

Remove the nut on the fan and then remove the axial flow fan.



7. Remove electric box assy

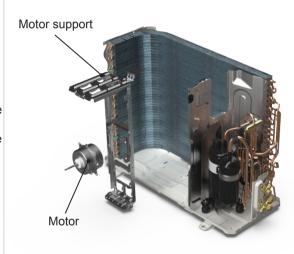
Remove the terminals, lift up and rotate the electrical box assy to the right so that the snaps on the clapboard are removed and the electrical box assy are removed.



8. Remove motor and motor support

Remove the screws fixing the motor and then remove the motor.

Remove the screws fixing the motor support and lift the motor support to remove it.



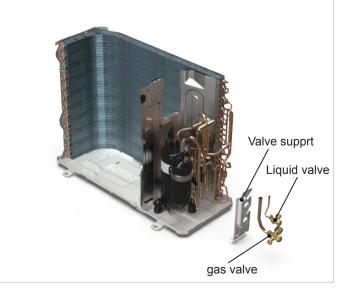
9. Remove gas valve, liquid valve and valve suppprt

Remove the valve support bolck, remove the screws fixing the gas valve and the liquid valve, unsolder the welding joint connecting the gas valve and the liquid valve, remove them.

Note:

Discharge the refrigerant completely befor unsoldering; when unsoldering, wrap the gas valve with a wet cloth completely to avoid damage to the valve caused by high temperature.

Remove the screws fixing valve support, then remove the valve support.

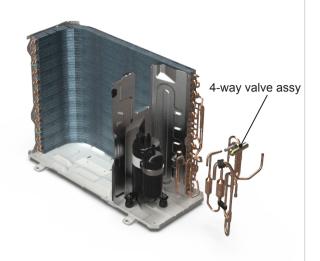


10. Remove 4-way valve assy

Unsolder the welding joints connecting the 4-way valve assy, remove the 4-way valve.

Note:

Before unsoldering the welding joint, wrap the 4-way valve with a wet cloth completely to avoid damage to the valve caused by high temperature.

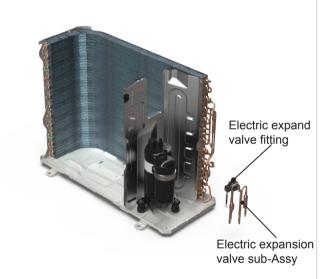


11. Remove electric expansion valve sub-Assy

Unsolder the spot weld of electric expansion valve sub-Assy and condenser, and then remove the electric expansion valve sub-Assy.

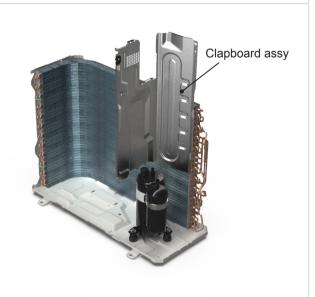
Note:

When unsoldering the spot weld, wrap the electric expansion valve sub-Assy with wet cloth completely to avoid damaging the valve due to high temperature.



12. Remove clapboard assy

Remove the screws fixing the clapboard assy and then remove the clapboard assy.



NOTE: The front grill appearance is for reference only. Step Procedure 1. Before disassembly 2. Remove big handle and valve cover Big handle Remove the screws fixing big handle, valve cover and then remove them. Valve cover 3. Remove top cover Top cover Remove the screws fixing top panel and then remove the top panel.

4. Remove front panel assy

Remove connection screws connecting the front panel assy with the chassis and the motor support, and then remove the front panel assy.



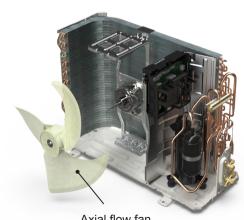
5. Remove right side plate assy

Rescrew the ground screws, remove the ground wires, loosen the screws fixing terminal board, remove the terminal board, rescrew the screws fixing the right plate, and remove the right side plate assy.



6. Remove axial flow fan

Remove the nut on the fan and then remove the axial flow fan.

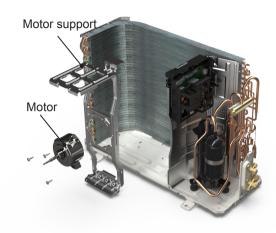


Axial flow fan

7. Remove motor support and motor

Remove the screws fixing the motor support and lift the motor support to remove it.

Remove the screws fixing the motor and then remove the motor.



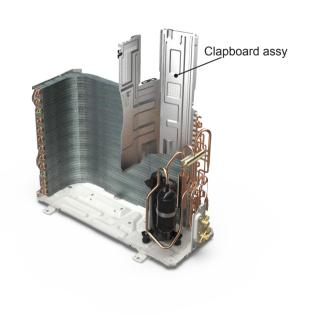
8. Remove electric box assy

Remove the terminals, lift up and rotate the electrical box assy to the right so that the snaps on the clapboard are removed and the electrical box assy are removed.



9. Remove clapboard assy

Remove the screws fixing the clapboard assy and then remove the clapboard assy.

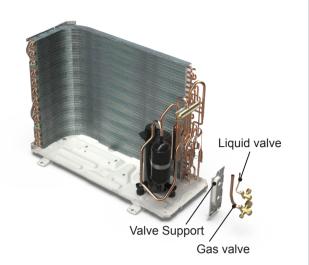


10. Remove gas valve and liquid valve

Remove the valve support bolck, remove the screws fixing the gas valve and the liquid valve, unsolder the welding joint connecting the gas valve and the liquid valve, remove them.

Note:

Discharge the refrigerant completely befor unsoldering; when unsoldering, wrap the gas valve with a wet cloth completely to avoid damage to the valve caused by high temperature.



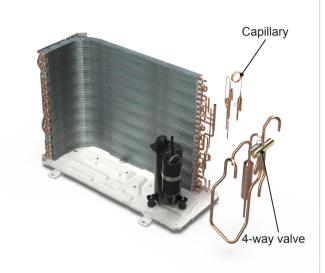
11. Remove 4-way valve and capillary

Unsolder the welding joints connecting capillary, and then remove it.

Unsolder the welding joints connecting the 4-way valve assy with capillary sub-assy, compressor and condenser; remove the 4-way valve. Cooling only unit removes Discharge Tube and Inhalation Tube.

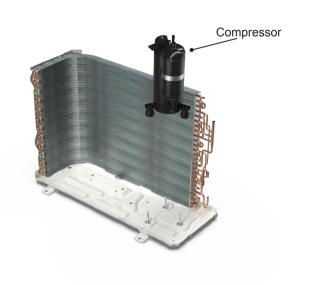
Note:

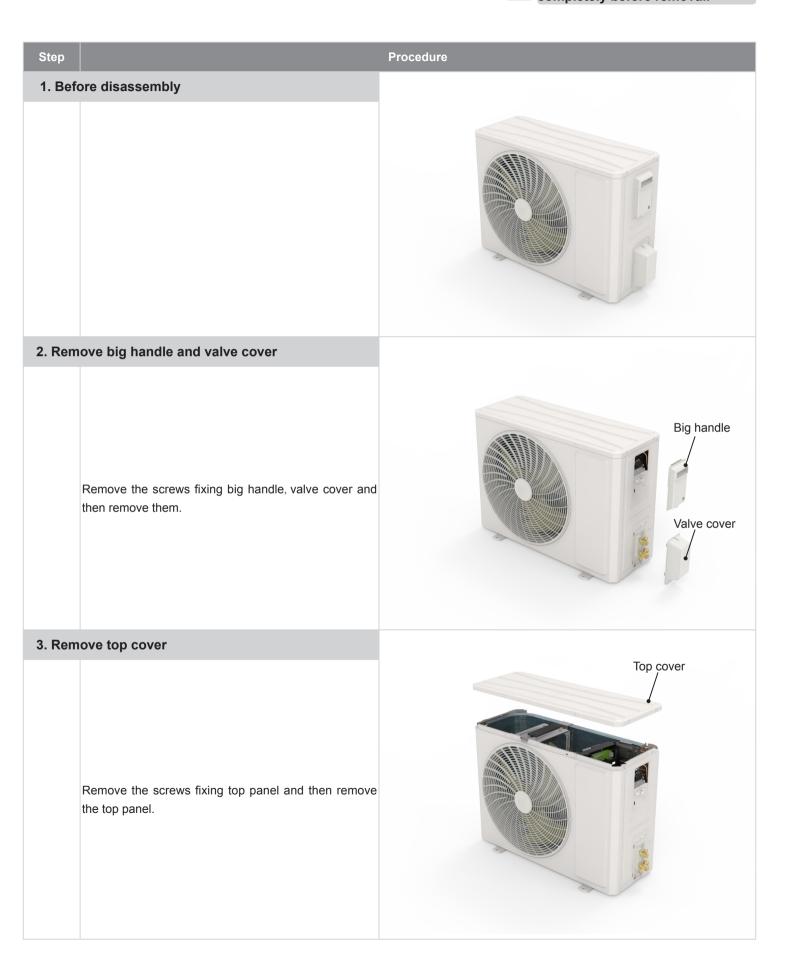
Before unsoldering the welding joint, wrap the 4-way valve with a wet cloth completely to avoid damage to the valve caused by high temperature.



12. Remove compressor

Remove the 3 foot nuts on the compressor and then remove the compressor.





4. Remove front panel assy

Remove connection screws connecting the front panel assy with the chassis and the motor support, and then remove the front panel assy.



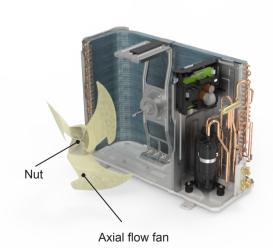
5. Remove right side plate assy

Rescrew the ground screws, remove the ground wires, loosen the screws fixing terminal board, remove the terminal board, rescrew the screws fixing the right plate, and remove the right side plate assy.



6. Remove axial flow fan

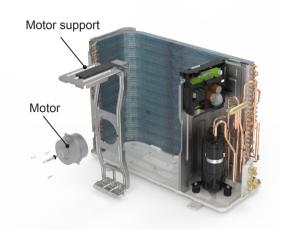
Remove the nut on the fan and then remove the axial flow fan.



7. Remove motor support and motor

Remove the screws fixing the motor support and lift the motor support to remove it.

Remove the screws fixing the motor and then remove the motor.



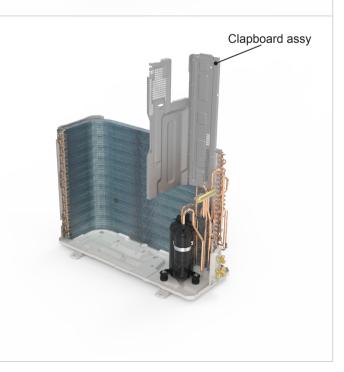
8. Remove electric box assy

Remove the terminals, lift up and rotate the electrical box assy to the right so that the snaps on the clapboard are removed and the electrical box assy are removed.



9. Remove clapboard assy

Remove the screws fixing the clapboard assy and then remove the clapboard assy.

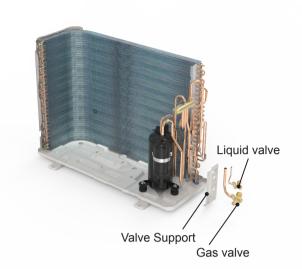


10. Remove gas valve and liquid valve

Remove the valve support bolck, remove the screws fixing the gas valve and the liquid valve, unsolder the welding joint connecting the gas valve and the liquid valve, remove them.

Note:

Discharge the refrigerant completely befor unsoldering; when unsoldering, wrap the gas valve with a wet cloth completely to avoid damage to the valve caused by high temperature.



11. Remove 4-way valve and electric expansion valve sub-Assy

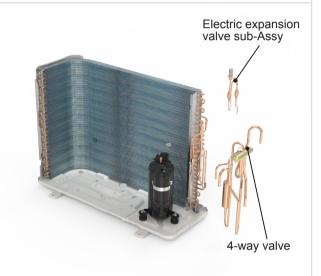
Unsolder the welding joints connecting the 4-way valve assy, remove the 4-way valve.

Unsolder the spot weld of electric expansion valve sub-Assy and condenser, and then remove the electric expansion valve sub-Assy.

Note:

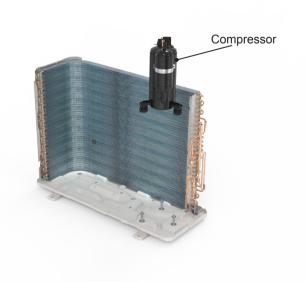
Before unsoldering the welding joint, wrap the 4-way valve with a wet cloth completely to avoid damage to the valve caused by high temperature.

When unsoldering the spot weld, wrap the electric expansion valve sub-Assy with wet cloth completely to avoid damaging the valve due to high temperature.



12. Remove compressor

Remove the 3 foot nuts on the compressor and then remove the compressor.



Appendix:

Appendix 1: Reference Sheet of Celsius and Fahrenheit

Conversion formula for Fahrenheit degree and Celsius degree: Tf=Tcx1.8+32

Set temperature

Fahrenheit display temperature(°F)	Fahrenheit (°F)	Celsius (°C)
61	60.8	16
62/63	62.6	17
64/65	64.4	18
66/67	66.2	19
68	68	20

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
69/70	69.8	21
71/72	71.6	22
73/74	73.4	23
75/76	75.2	24
77	77	25

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
78/79	78.8	26
80/81	80.6	27
82/83	82.4	28
84/85	84.2	29
86	86	30

Ambient temperature

/ unbionic tompora	taro		
Fahrenheit display	Fahrenheit	Celsius	Fahrenhe
temperature (°F)	(°F)	(°C)	temperatu
32/33	32	0	55/
34/35	33.8	1	57/
36	35.6	2	59/
37/38	37.4	3	61/
39/40	39.2	4	63
41/42	41	5	64/
43/44	42.8	6	66/
45	44.6	7	68/
46/47	46.4	8	70/
48/49	48.2	9	72
50/51	50	10	73/
52/53	51.8	11	75/
54	53.6	12	77/

Fahrenheit display	Fahrenheit	Celsius
temperature (°F)	(°F)	(°C)
55/56	55.4	13
57/58	57.2	14
59/60	59	15
61/62	60.8	16
63	62.6	17
64/65	64.4	18
66/67	66.2	19
68/69	68	20
70/71	69.8	21
72	71.6	22
73/74	73.4	23
75/76	75.2	24
77/78	77	25

Fahrenheit display	Fahrenheit (°F)	Celsius (°C)
temperature (°F)	(- / -	(0)
79/80	78.8	26
81	80.6	27
82/83	82.4	28
84/85	84.2	29
86/87	86	30
88/89	87.8	31
90	89.6	32
91/92	91.4	33
93/94	93.2	34
95/96	95	35
97/98	96.8	36
99	98.6	37

Appendix 2: Configuration of Connection Pipe

- 1. Standard length of connection pipe(More details please refer to the specifications.)
- 2. Min. length of connection pipe for the unit with standard connection pipe of 5m, there is no limitation for the min. length of connection pipe. For the unit with standard connection pipe of 7.5m and 8m, the min. length of connection pipe is 3m.
- 3. Max. length of connection pipe and max. high difference.(More details please refer to the specifications.)
- 4. The additional refrigerant oil and refrigerant charging required after prolonging connection pipe
- After the length of connection pipe is prolonged for 10m at the basis of standard length, you should add 5ml of refrigerant oil for each additional 5m of connection pipe.
- The calculation method of additional refrigerant charging amount (on the basis of liquid pipe):
- Basing on the length of standard pipe, add refrigerant according to the requirement as shown in the table. The additional refrigerant charging amount per meter is different according to the diameter of liquid pipe. See the following sheet.
- Additional refrigerant charging amount = prolonged length of liquid pipe X additional refrigerant charging amount per meter.

	Additional refrigerant charging amount for R32		
Pipin	g size	Outdoor u	nit throttle
Liquid pipe	Gas pipe	Cooling only(g/m)	Cooling and heating(g/m)
1/4"	3/8" or 1/2"	12	16
1/4" or 3/8"	5/8" or 3/4"	12	40
1/2"	3/4" or 7/8"	24	96
5/8"	1" or 1 1/4"	48	96
3/4"	1	200	200
7/8"	1	280	280

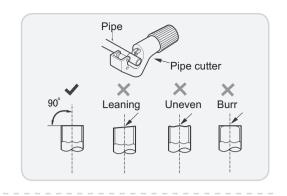
Appendix 3: Pipe Expanding Method

⚠ Note:

Improper pipe expanding is the main cause of refrigerant leakage. Please expand the pipe according to the following steps:

A:Cut the pip

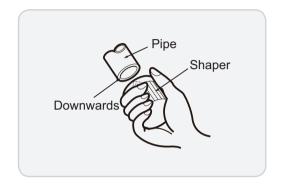
- Confirm the pipe length according to the distance of indoor unit and outdoor unit.
- Cut the required pipe with pipe cutter.



B:Remove the burrs

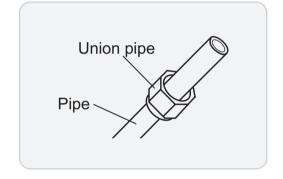
• Remove the burrs with shaper and prevent the burrs from getting into the pipe.

C:Put on suitable insulating pipe.



D:Put on the union nut

• Remove the union nut on the indoor connection pipe and outdoor valve; install the union nut on the pipe.



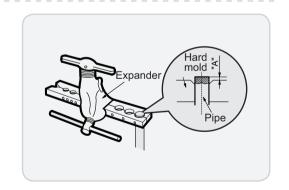
E:Expand the port

Expand the port with expander.

⚠ Note:

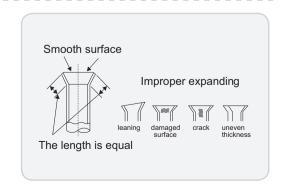
• "A" is different according to the diameter, please refer to the sheet below:

Outer diameter/mm)	A(mr	n)
Outer diameter(mm)	Max	Min
Ф6 - 6.35 (1/4")	1.3	0.7
Ф9.52 (3/8")	1.6	1.0
Ф12 - 12.70 (1/2")	1.8	1.0
Ф16 - 15.88 (5/8")	2.4	2.2



F:Inspection

• Check the quality of expanding port. If there is any blemish, expand the port again according to the steps above.



Appendix 4: List of Resistance for Temperature Sensor

Resistance Table of Ambient Temperature Sensor for Indoor and Outdoor Units(15K)

Temp(°C)	Resistance(kΩ)
-19	138.10
-18	128.60
-16	115.00
-14	102.90
-12	92.22
-10	82.75
-8	74.35
-6	66.88
-4	60.23
-2	54.31

Temp(°C)	Resistance(kΩ)
0	49.02
2	44.31
4	40.09
6	36.32
8	32.94
10	29.90
12	27.18
14	24.73
16	22.53
18	20.54

Temp(°C)	Resistance(kΩ)
20	18.75
22	17.14
24	15.68
26	14.36
28	13.16
30	12.07
32	11.09
34	10.20
36	9.38
38	8.64

Temp(°C)	Resistance(kΩ)
40	7.97
42	7.35
44	6.79
46	6.28
48	5.81
50	5.38
52	4.99
54	4.63
56	4.29
58	3.99

Resistance Table of Tube Temperature Sensors for Indoor and Outdoor (20K)

Temp(°C)	Resistance(kΩ)
-19	181.40
-15	145.00
-10	110.30
-5	84.61
0	65.37
5	50.87
10	39.87
15	31.47

Temp(°C)	Resistance(kΩ)
20	25.01
25	20.00
30	16.10
35	13.04
40	10.62
45	8.71
50	7.17
55	5.94

Temp(°C)	Resistance(kΩ)
60	4.95
65	4.14
70	3.48
75	2.94
80	2.50
85	2.13
90	1.82
95	1.56

Temp(°C)	Resistance(kΩ)
100	1.35
105	1.16
110	1.01
115	0.88
120	0.77
125	0.67
130	0.59
135	0.52

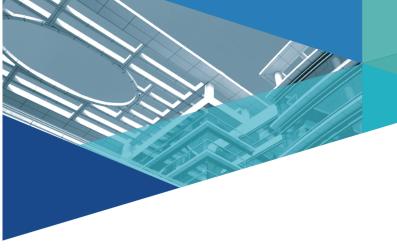
Resistance Table of Discharge Temperature Sensor for Outdoor(50K)

Temp(°C)	Resistance(kΩ)
-30	911.400
-25	660.8
-20	486.5
-15	362.9
-10	274
-5	209
0	161
5	125.1

Temp(°C)	Resistance(kΩ)
10	98
15	77.35
20	61.48
25	49.19
30	39.61
35	32.09
40	26.15
45	21.43

Temp(°C)	Resistance(kΩ)
50	17.65
55	14.62
60	12.17
65	10.18
70	8.555
75	7.224
80	6.129
85	5.222

Temp(°C)	Resistance(kΩ)
90	4.469
95	3.841
100	3.315
105	2.872
110	2.498
115	2.182
120	1.912
125	1.682



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For product improvement, specifications and appearance in this manual are subject to change without prior notice.