GREE
Change for Life

Service Manual

Models: GWH12TB-S3DBA1E
GWH12TB-S3DBA2E
GWH12TB-S3DBA3E
(Refrigerant R410A)

GREE ELECTRIC APPLIANCES,INC.OF ZHUHAI

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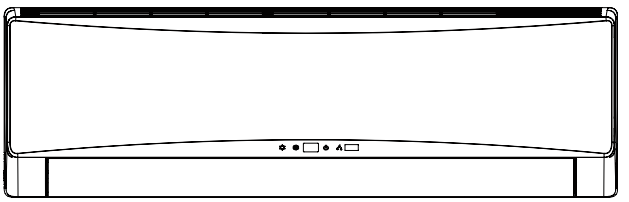
Part Ⅰ : Technical Information

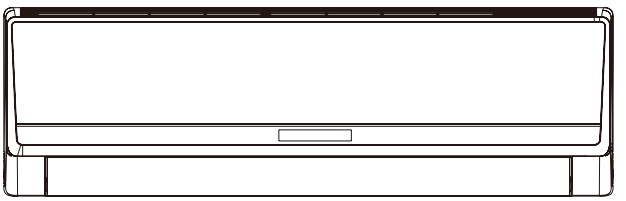
1. Summary

Indoor Unit:

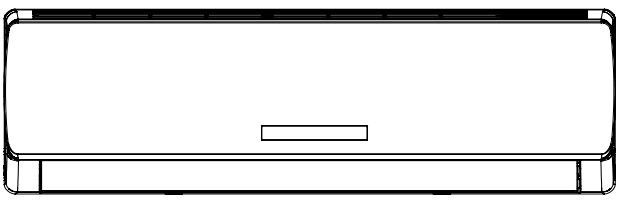
GWH12TB-S3DBA1E/I



GWH12TB-S3DBA2E/I

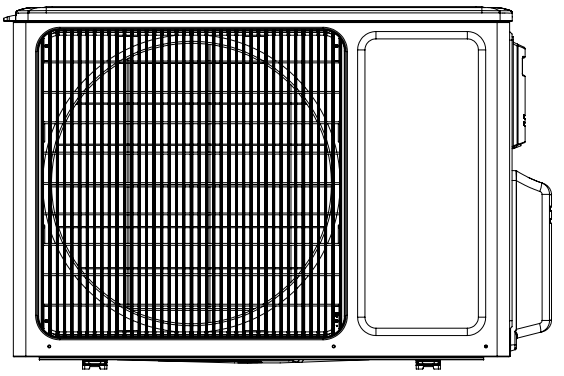


GWH12TB-S3DBA3E/I



Outdoor Unit:

GWH12TB-S3DBA3E/O



Remote Controller:

YAC1FB

2. Specifications

2.1 Specification Sheet

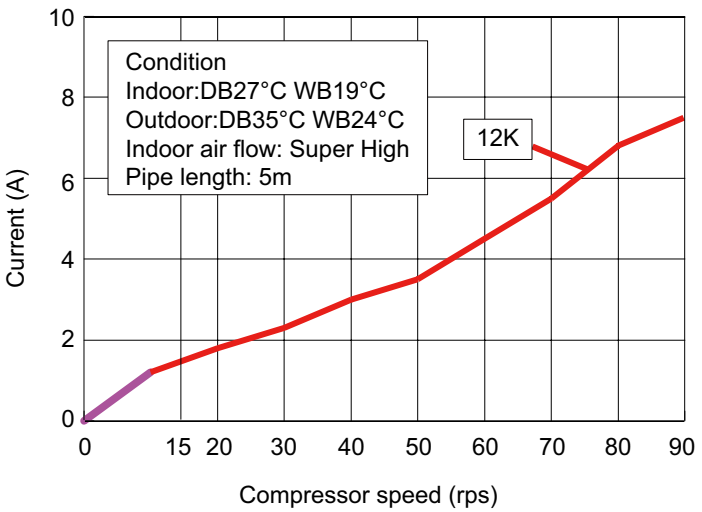
Parameter		Unit	Value
Model			1.GWH12TB-S3DBA1E 2.GWH12TB-S3DBA2E 3.GWH12TB-S3DBA3E
Product Code			1.CB148009102 2.CB411003901 3.CB412002902 CB412002903
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50/60
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity(Min~Max)		W	3500(1150~4000)
Heating Capacity(Min~Max)		W	3650(2000-5300)
Cooling Power Input(Min~Max)		W	890(215~1300)
Heating Power Input(Min~Max)		W	900(390~1900)
Cooling Current Input		A	4.00
Heating Current Input		A	4.00
Rated Input		W	1900
Rated Current		A	8.50
Air Flow Volume (SH/H/MH/M/ML/L/SL)		m^3/h	740/670/610/530/460/410/380
Dehumidifying Volume		L/h	1.40
AEER			3.93
ACOP			4.06
SEER			7.80
SCOP			Average:4.6 Warmer：5.6 Colder:3.2
Application Area		m^2	16-24
Indoor Unit	Indoor Unit Model		1.GWH12TB-S3DBA1E/I 2.GWH12TB-S3DBA2E/I 3.GWH12TB-S3DBA3E/I
	Indoor Unit Product Code		1.CB148N09102 2.CB411N03900 3.CB412N02902 CB412N02903
	Indoor Unit Fan Type		Cross-flow
	Indoor Unit Fan Diameter Length(DXL)	mm	Φ98X662
	Cooling Speed (SH/H/MH/M/ML/L/SL)	r/min	1350/1070/1000/900/800/700/500
	Heating Speed (SH/H/MH/M/ML/L/SL)	r/min	1350/1150/1080/1030/980/900/850
	Indoor Unit Fan Motor Power Output	W	15
	Indoor Unit Fan Motor RLA	A	0.07
	Indoor Unit Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
	Evaporator Row-fin Gap	mm	2-1.5
	Evaporator Coil Length (LXDXW)	mm	662X25.4X305
	Swing Motor Model		MP24HA/MP24HB/MP24HC
	Swing Motor Power Output	W	2.4/2.4/2.4
	Fuse Current	A	3.15
	Sound Pressure Level (SH/H/MH/M/ML/L/SL)	dB (A)	45/36/34/32/28/24/22
	Sound Power Level (SH/H/MH/M/ML/L/SL)	dB (A)	59/50/48/46/42/38/35
	Dimension (WXHXD)	mm	866X292X209
	Dimension of Carton Box (LXWXH)	mm	942X374X282
	Dimension of Package (LXWXH)	mm	945X377X297
	Net Weight	kg	11
	Gross Weight	kg	13

Outdoor Unit	Outdoor Unit Model		GWH12TB-S3DBA3E/O
	Outdoor Unit Product Code		CB412W02901
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD
	Compressor Model		QXAT-B096zE070
	Compressor Oil		68EP
	Compressor Type		Rotary
	Compressor Locked Rotor Amp (L.R.A)	A	40.00
	Compressor Rated Load Amp (RLA)	A	5.40
	Compressor Power Input	W	1130
	Compressor Overload Protector		1NT11L-6233
	Throttling Method		Electron expansion valve
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~54
	Heating Operation Ambient Temperature Range	°C	-30~24
	Condenser Form		Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	2.5-1.4
	Condenser Coil Length (LXDXW)	mm	773X57X550
	Outdoor Unit Fan Motor Speed	rpm	850/700/600
	Outdoor Unit Fan Motor Power Output	W	30
	Outdoor Unit Fan Motor RLA	A	0.15
	Outdoor Unit Fan Motor Capacitor	μF	/
	Outdoor Unit Air Flow Volume	m^3/h	2000
	Outdoor Unit Fan Type		Axial-flow
	Outdoor Unit Fan Diameter	mm	Φ438
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IP24
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level (H/M/L)	dB (A)	55/-/-
	Sound Power Level (H/M/L)	dB (A)	62/-/-
	Dimension (WXHXD)	mm	899X596X378
	Dimension of Carton Box (LXWXH)	mm	945X417X630
	Dimension of Package (LXWXH)	mm	948X420X645
	Net Weight	kg	43.5
	Gross Weight	kg	46.5
	Refrigerant		R410A
	Refrigerant Charge	kg	1.3
Connection Pipe	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	20
	Outer Diameter of Liquid Pipe	mm	Φ6
	Outer Diameter of Gas Pipe	mm	Φ12
	Max Distance Height	m	10
	Max Distance Length	m	20
	Note: The connection pipe applies metric diameter.		

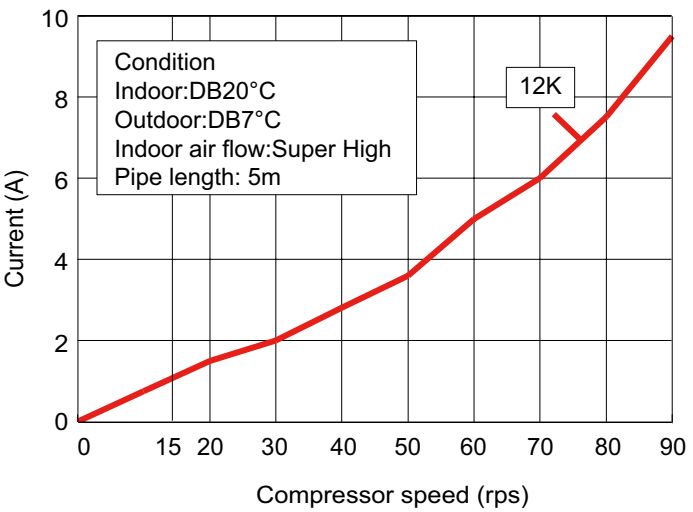
The above data is subject to change without notice; please refer to the nameplate of the unit.

2.2 Operation Characteristic Curve

Cooling

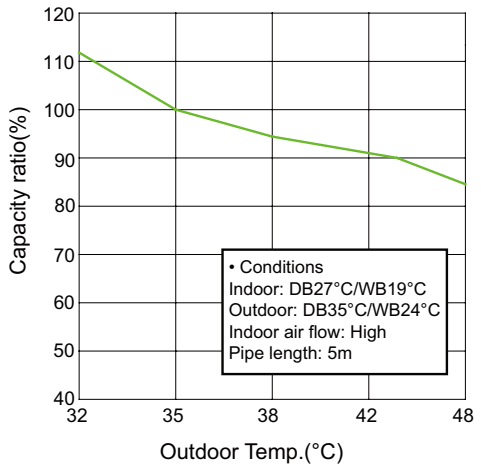


Heating

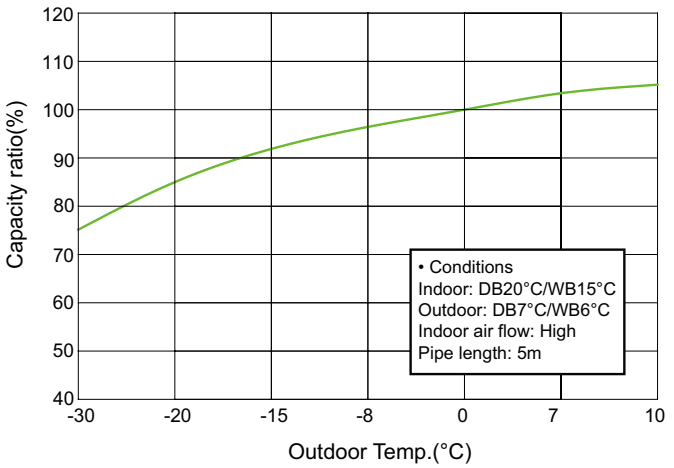


2.3 Capacity Variation Ratio According to Temperature

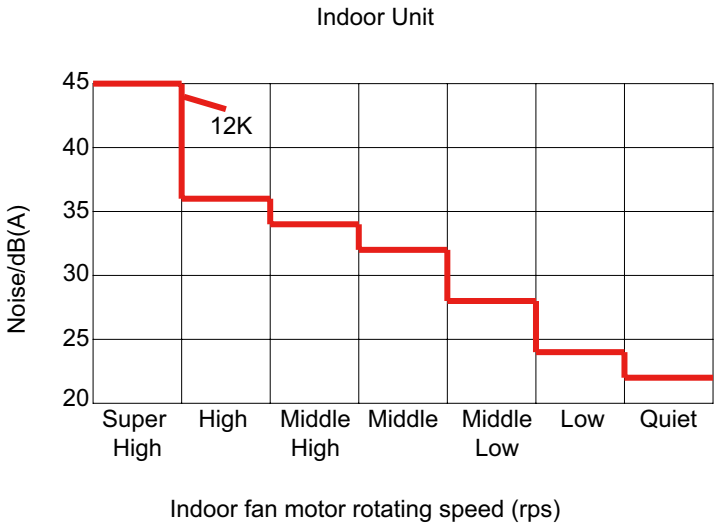
Cooling

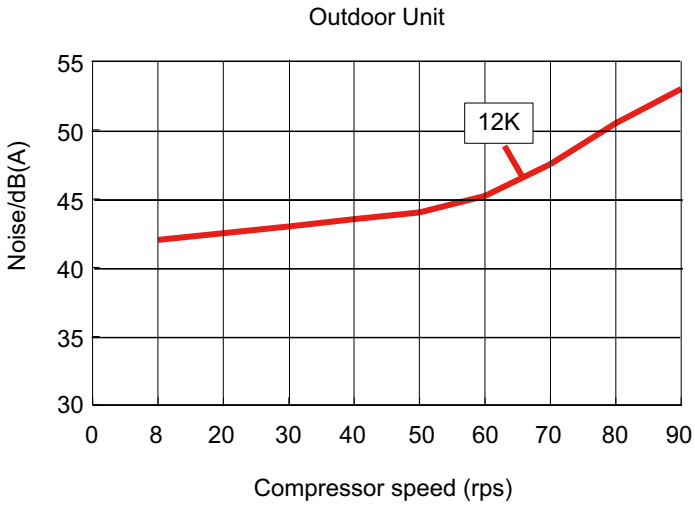


Heating



2.4 Noise Curve





2.5 Cooling and Heating Data Sheet in Rated Frequency

Cooling:

Rated cooling condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor revolution (rps)
Indoor	Outdoor		P (MPa)	T1 (°C)	T2 (°C)			
27/19	35/-	12K	0.9 ~ 1.2	12 to 14	39 to 43	TURBO	High	54

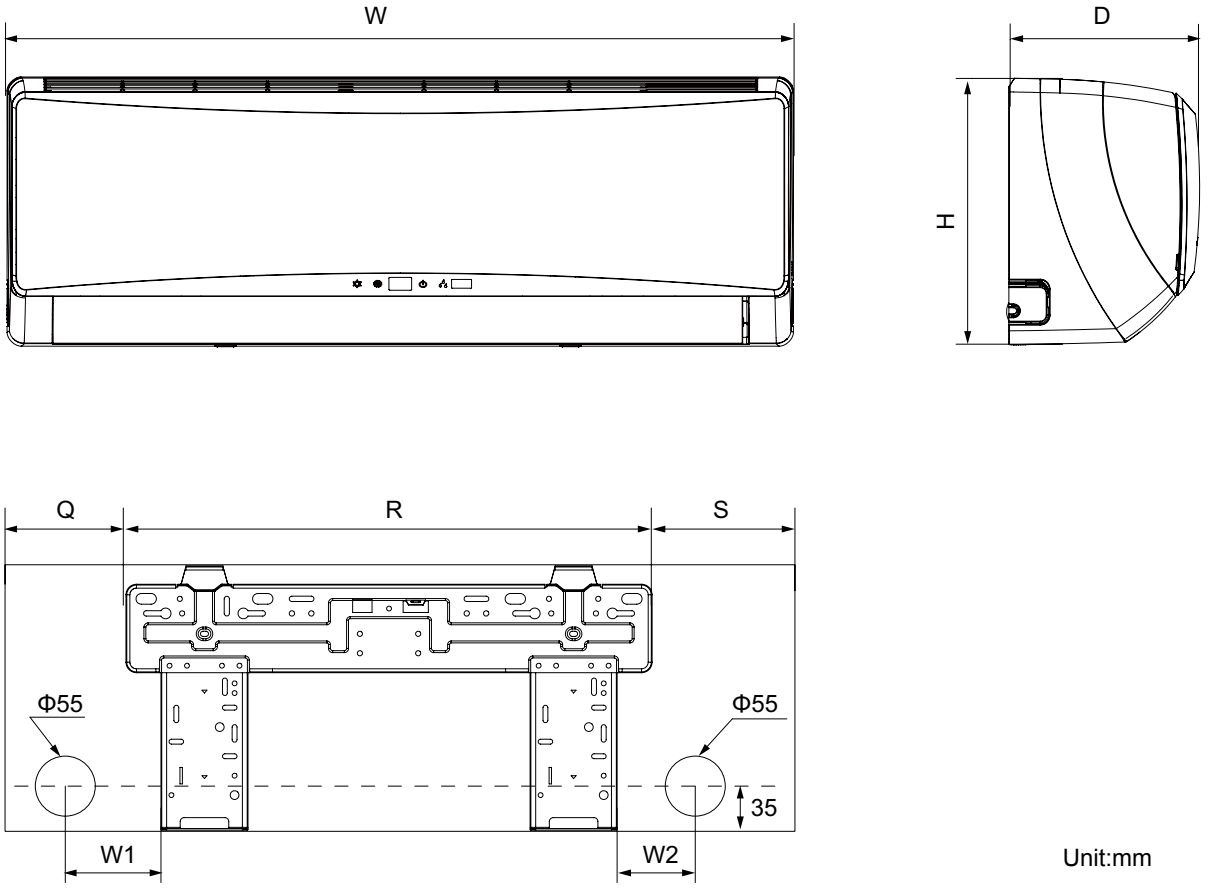
Heating:

Rated heating condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor revolution (rps)
Indoor	Outdoor		P (MPa)	T1 (°C)	T2 (°C)			
20/15	7/6	12K	2.1 ~ 2.6	34 to 37	3 to 5	TURBO	High	56

Instruction:
T1: Inlet and outlet pipe temperature of evaporator
T2: Inlet and outlet pipe temperature of condenser
P: Pressure at the side of big valve
Connection pipe length: 5 m.

3. Outline Dimension Diagram

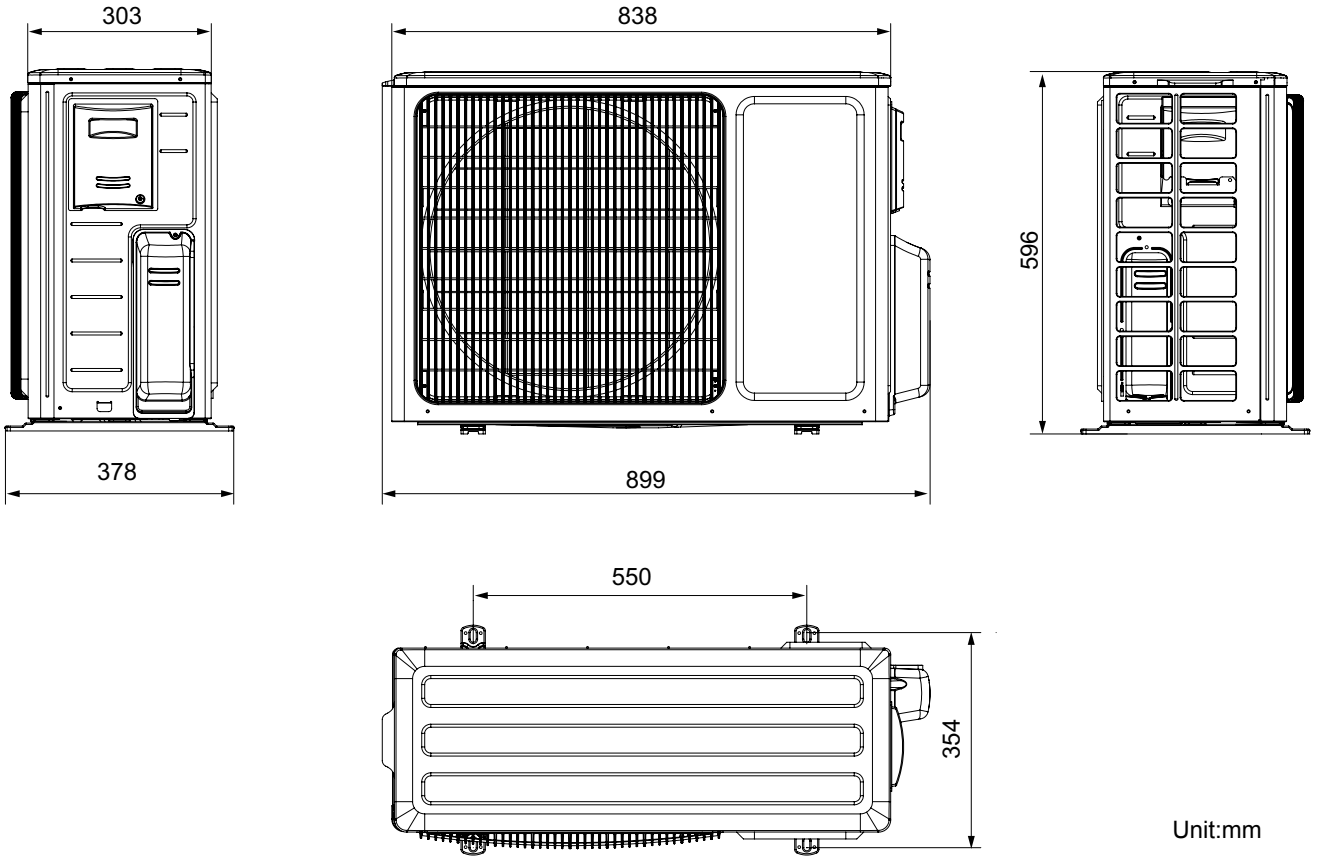
3.1 Indoor Unit



Unit:mm

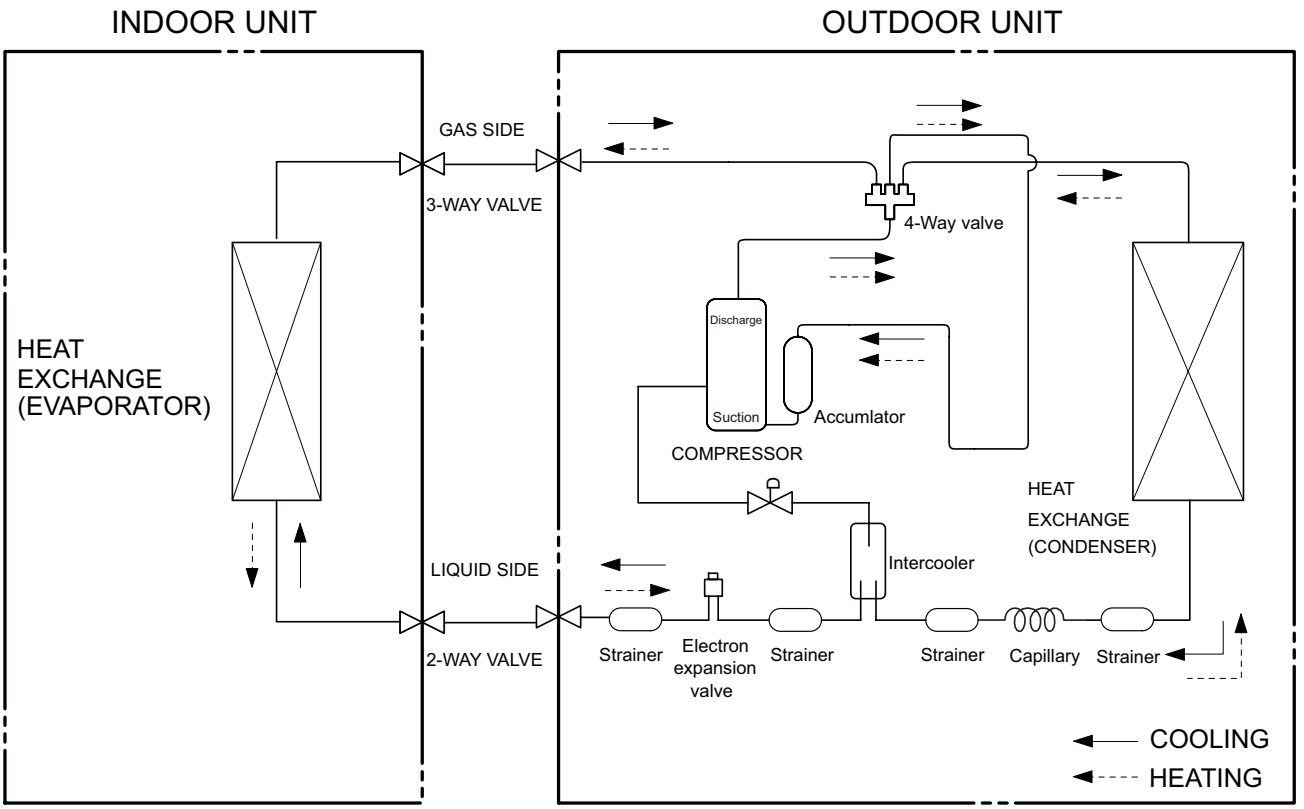
Model	W	H	D	Q	R	S	W1	W2
12K	866	292	209	162	541	163	160	80

3.2 Outdoor Unit



Unit:mm

4. Refrigerant System Diagram



Connection pipe specification:

Liquid : 1/4" (6 mm)

Gas :1/2" (12mm)

5. Electrical Part

5.1 Wiring Diagram

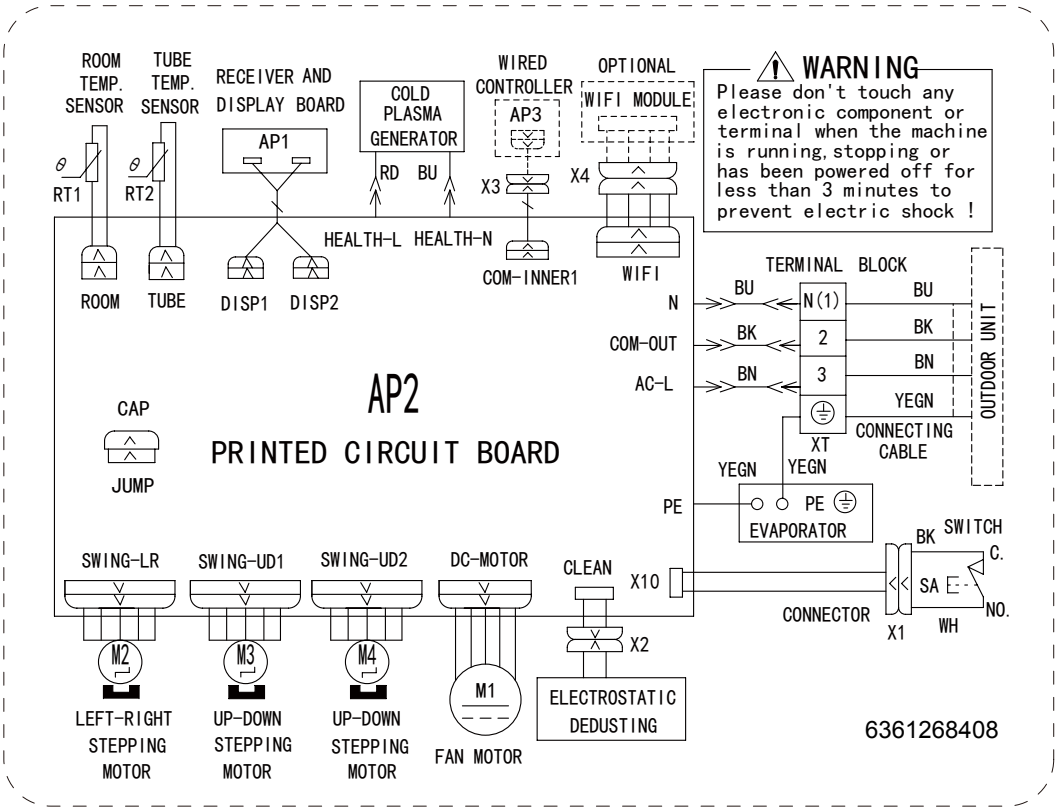
●Instruction

Symbol	Symbol Color	Symbol	Symbol Color	Symbol	Name
WH	White	GN	Green	CAP	Jumper cap
YE	Yellow	BN	Brown	COMP	Compressor
RD	Red	BU	Blue	⏚	Grounding wire
YEGN	Yellow/Green	BK	Black	/	/
VT	Violet	OG	Orange	/	/

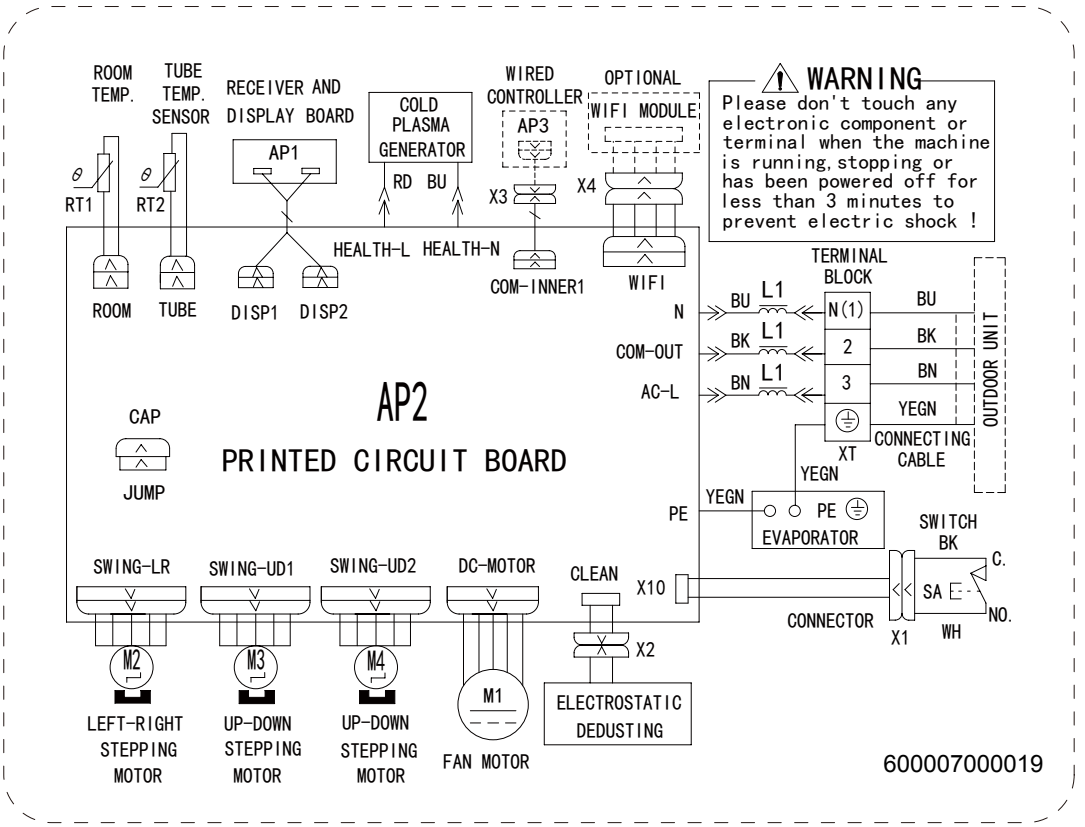
Note: Jumper cap is used to determine fan speed and the swing angle of horizontal lover for this model.

● Indoor Unit

GWH12TB-S3DBA3E/I(CB412N02902)

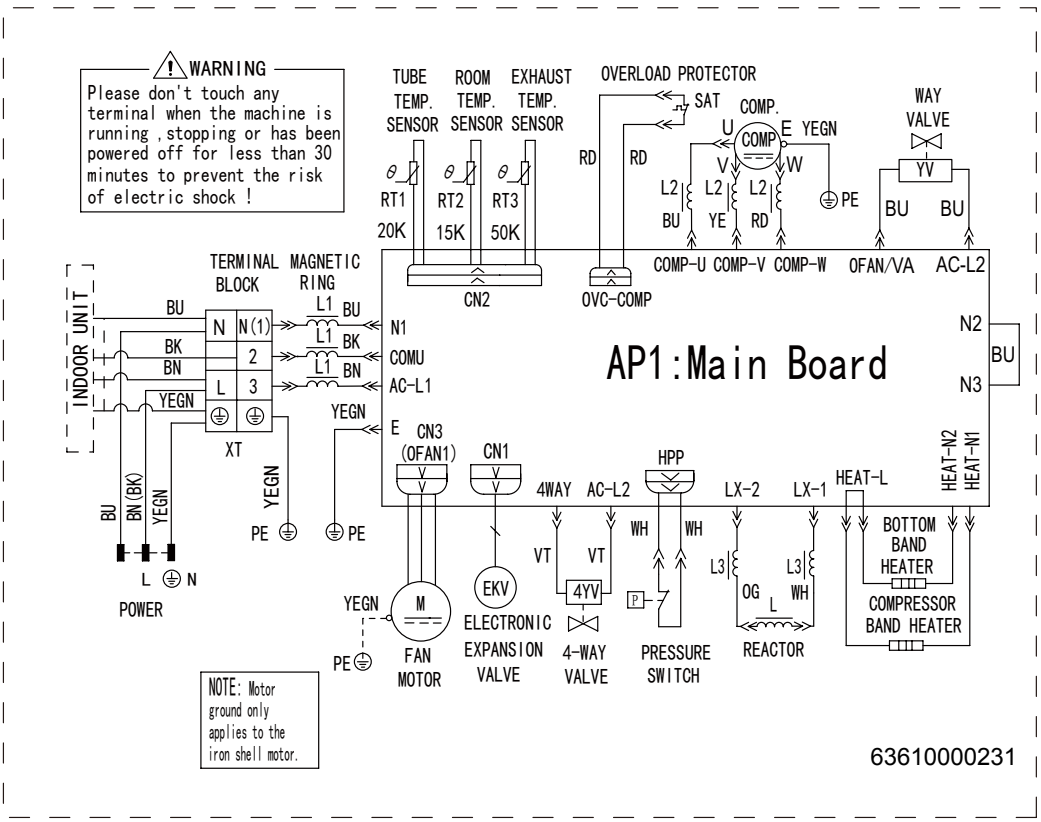


GWH12TB-S3DBA1E/I GWH12TB-S3DBA2E/I GWH12TB-S3DBA3E/I(CB412N02903)



● Outdoor Unit

GWH12TB-S3DBA3E/O

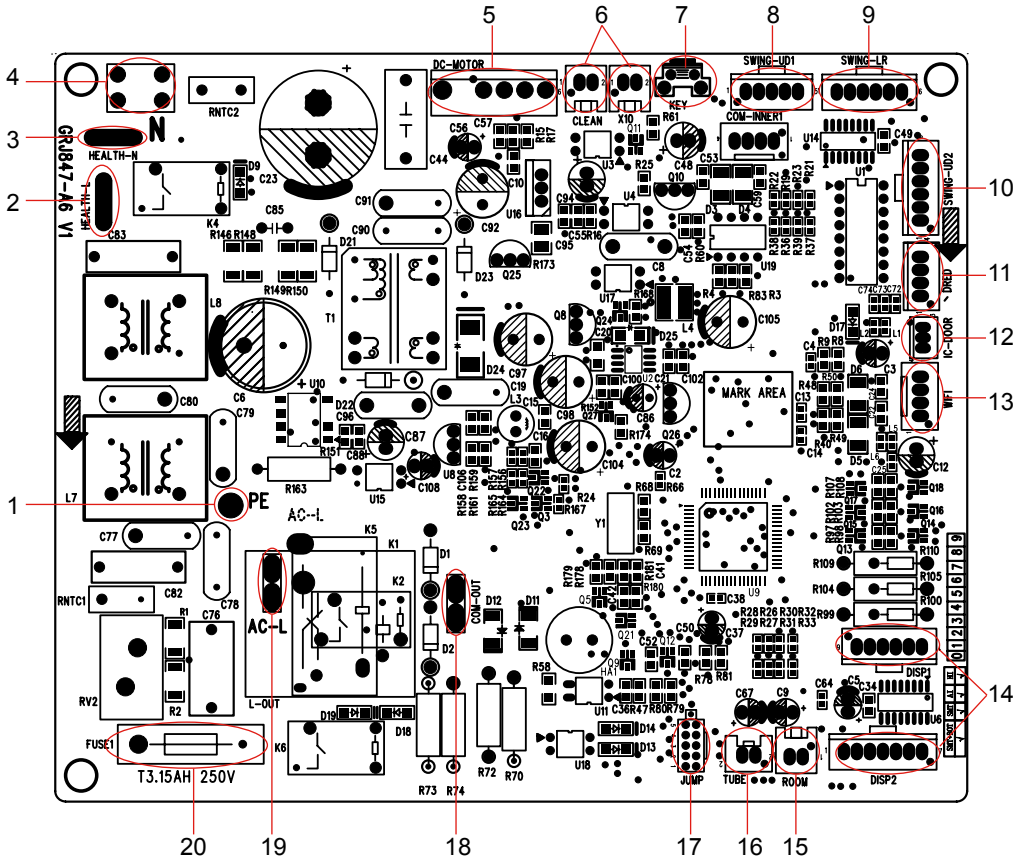


These wiring diagrams are subject to change without notice; please refer to the one supplied with the unit.

5.2 PCB Printed Diagram

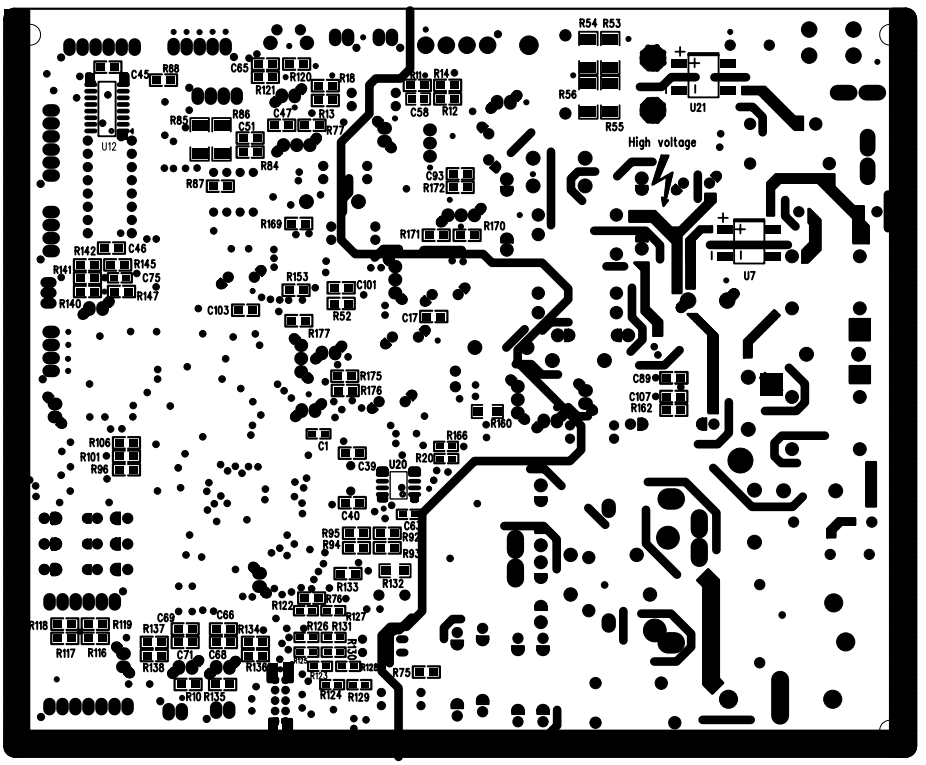
Indoor unit

- **Top view**



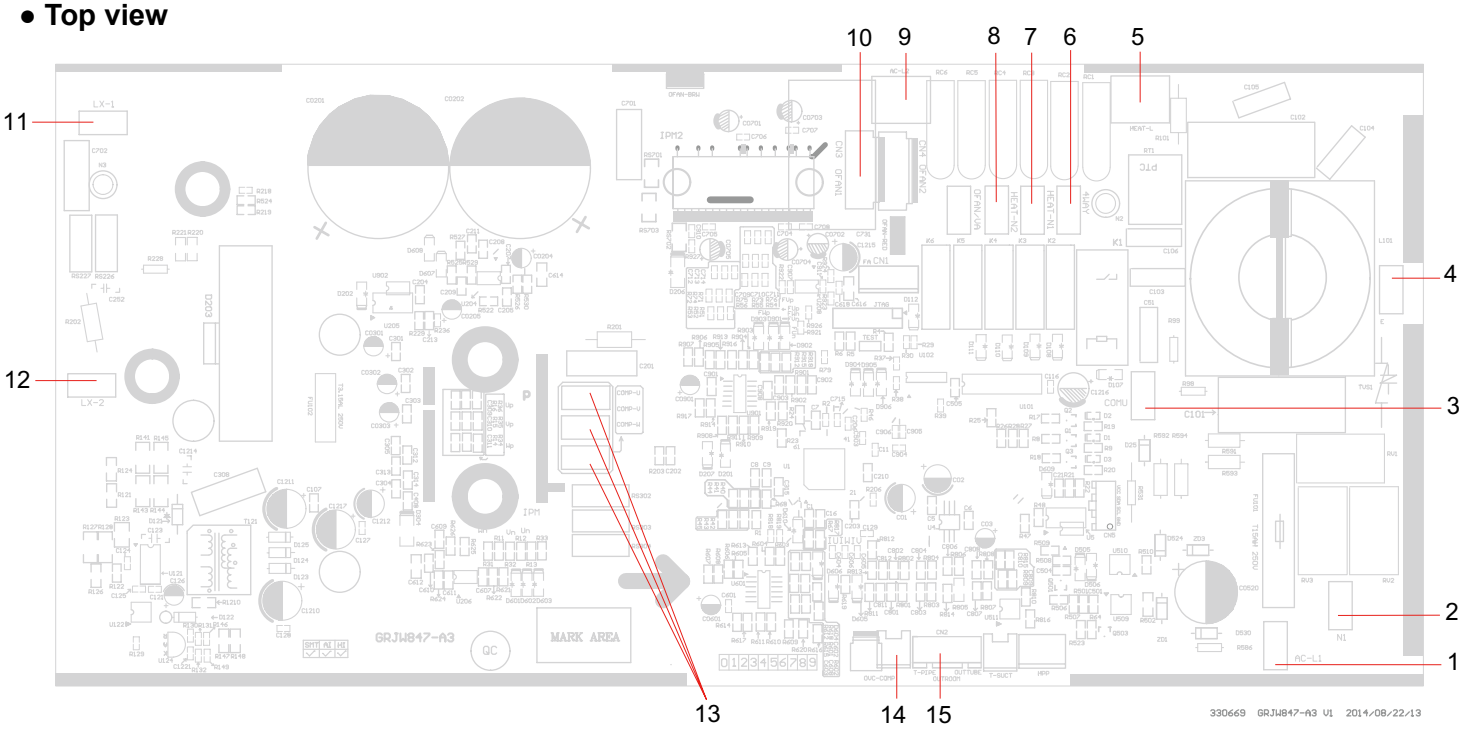
1	Grounding wire
2	Interface of health function live wire
3	Interface of health function neutral wire
4	Neutral wire
5	Interface of DC motor
6	Interface of electrostatuc dedusting
7	Auto button
8	Up&down swing interface 1
9	eft&right swing interface
10	Up&down swing interface 2
11	Interface of DRED
12	Interface of IC-DOOR
13	Interface of WiFi
14	Display interface
15	Interface of ambient temperature sensor
16	Interface of tube temperature sensor
17	Jumper cap
18	Communication interface
19	Live wire interface
20	Fuse

- **Bottom view**



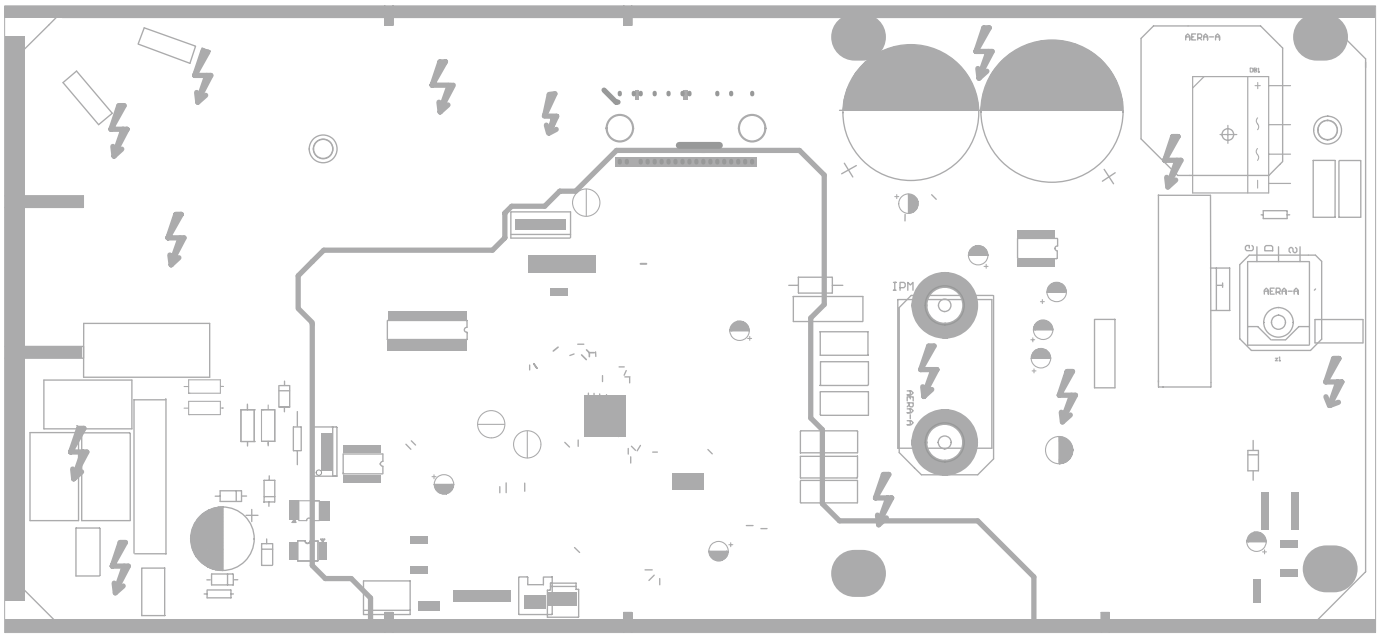
Outdoor unit

• Top view



1	Input of live wire of power	4	Input of ground wire of power	7	Neutral wire of electric heater of compressor	10	Interface of fan	13	U,V,W three phases of compressor
2	Input of neutral wire of power	5	Live wire of electric heater	8	Neutral wire of electric heater of chassis	11	Interface 1 of electric reactor	14	Input of overload
3	Communication interface	6	Neutral wire of 4-way valve	9	Live wire of 4-way valve	12	Interface 2 of electric reactor	15	Temp. sensor

• Bottom view

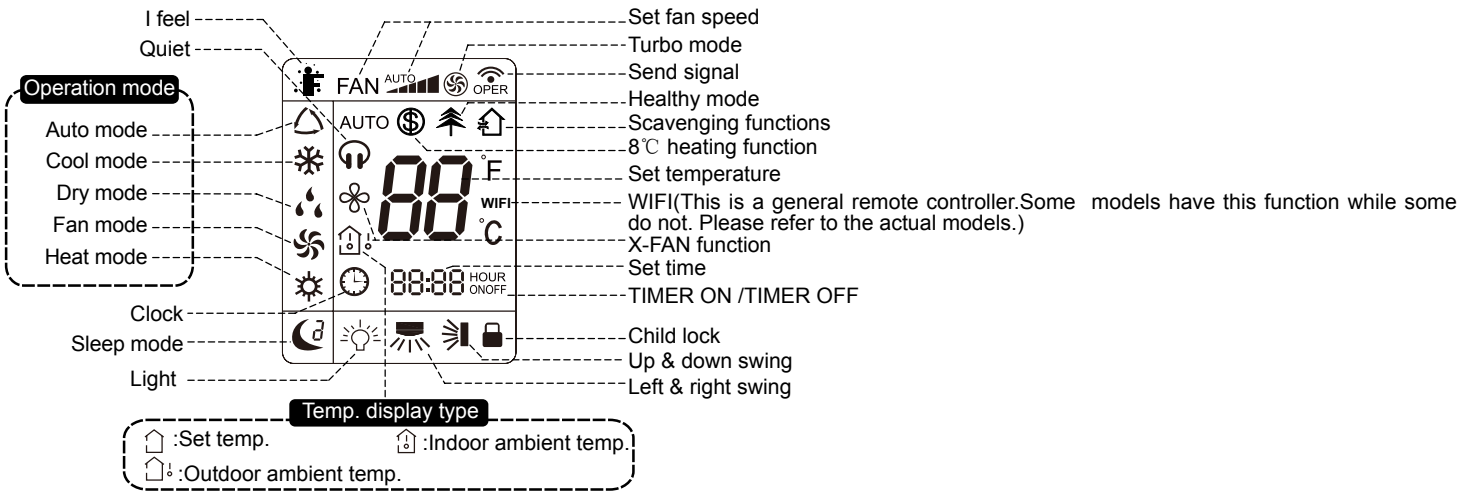


6. Function and Control

6.1 Remote Controller Introduction

1. ON/OFF button
2. MODE button
3. FAN button
4. TURBO button
5. ▲/ ▼button
6. button
7. button
8. SLEEP button
9. I FEEL button
10. TIMER ON / TIMER OFF button
11. CLOCK button
12. QUIET button(This function is unavailable for this model)
13. X-FAN button(Note: X-FAN is the same with BLOW.)
14. LIGHT button
15. /button
16. TEMP button

Introduction for icons on display screen



Introduction for buttons on remote controller

Note:

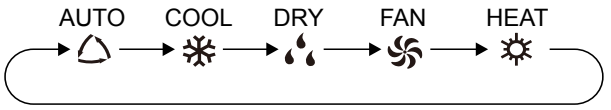
- This is a general use remote controller, it could be used for the air conditioners with multifunction; For some function, which the model doesn't have, if press the corresponding button on the remote controller that the unit will keep the original running status.
- After putting through the power, the air conditioner will give out a sound. Operation indictor " " is ON (red indicator). After that, you can operate the air conditioner by using remote controller.
- Under on status, pressing the button on the remote controller, the signal icon " "on the display of remote controller will blink once and the air conditioner will give out a “de” sound, which means the signal has been sent to the air conditioner.

1. ON/OFF button

Press this button can turn on or turn off the air conditioner. After turning on the air conditioner, operation indicator " ⏻ "on indoor unit's display is ON (green indicator. The colour is different for different models), and indoor unit will give out a sound.

2. MODE button

Press this button to select your required operation mode.



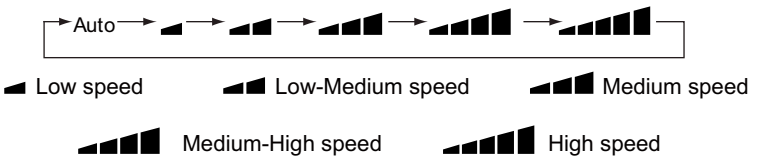
● When selecting auto mode, air conditioner will operate automatically according to ex-factory setting. Set temperature can't be adjusted and will not be displayed as well. Press "FAN" button can adjust fan speed. Press " " / " " button can adjust fan blowing angle.
● After selecting cool mode, air conditioner will operate under cool mode. Cool indicator " " "on indoor unit is ON. Press "▲" or " ▼ " button to adjust set temperature. Press "FAN" button to adjust fan speed. Press " " / " " button to adjust fan blowing angle.
● When selecting dry mode, the air conditioner operates at low speed under dry mode. Dry indicator " " on indoor unit is ON. Under dry mode, fan speed can't be adjusted. Press " " / " " button to adjust fan blowing angle.
● When selecting fan mode, the air conditioner will only blow fan, no cooling and no heating. All indicators are OFF. Press "FAN" button to adjust fan speed. Press " " / " " button to adjust fan blowing angle.
● When selecting heating mode, the air conditioner operates under heat mode. Heat indicator " " on indoor unit is ON. Press "▲" or " ▼ " button to adjust set temperature. Press "FAN" button to adjust fan speed. Press " " / " " button to adjust fan blowing angle. (Cooling only unit won't receive heating mode signal. If setting heat mode with remote controller, press ON/OFF button can't start up the unit.

Note:

● For preventing cold air, after starting up heating mode, indoor unit will delay 1~5 minutes to blow air (actual delay time is depend on indoor ambient temperature).
● Set temperature range from remote controller: 16~30℃ (61-86°F); Fan speed: auto, low speed, medium speed, high speed.

3. FAN button

This button is used for setting Fan Speed in the sequence that goes from AUTO , , , , , to then back to Auto.



4. TURBO button

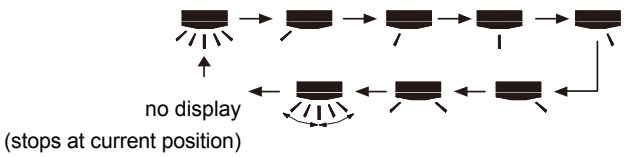
Under COOL or HEAT mode, press this button to turn to quick COOL or quick HEAT mode. " " icon is displayed on remote controller. Press this button again to exit turbo function and " " icon will disappear. If start this function, the unit will run at super-high fan speed to cool or heat quickly so that the ambient temp. approachs the preset temp. as soon as possible.

5. ▲/▼ button

● Press " ▲ " or " ▼ " button once increase or decrease set temperature 1℃ (°F). Holding " ▲ " or " ▼ " button, 2s later, set temperature on remote controller will change quickly. On releasing button after setting is finished, temperature indicator on indoor unit will change accordingly. (Temperature can't be adjusted under auto mode)
● When setting TIMER ON, TIMER OFF or CLOCK, press " ▲ " or " ▼ " button to adjust time. (Refer to CLOCK, TIMER ON, TIMER OFF buttons) When setting TIMER ON, TIMER OFF or CLOCK, press " ▲ " or " ▼ " button to adjust time. (Refer to CLOCK, TIMER ON, TIMER OFF buttons)

6. button

Press this button can select left & right swing angle. Fan blow angle can be selected circularly as below:



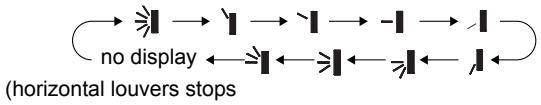
Note:

● Press this button continuously more than 2s, the main unit will swing back and forth from left to right, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.

● Under swing left and right mode, when the status is switched from off to , if press this button again 2s later, status will switch to off status directly; if press this button again within 2s, the change of swing status will also depend on the circulation sequence stated above.

7. button

Press this button can select up & down swing angle. Fan blow angle can be selected circularly as below:



(horizontal louvers stops at current position)

● When selecting " ", air conditioner is blowing fan automatically. Horizontal louver will automatically swing up & down at maximum angle.
● When selecting " ", air conditioner is blowing fan at fixed position. Horizontal louver will stop at the fixed position.
● When selecting " ", air conditioner is blowing fan at fixed angle. Horizontal louver will send air at the fixed angle.
● Hold " "button above 2s to set your required swing angle. When reaching your required angle, release the button.

Note:

● " " may not be available. When air conditioner receives this signal, the air conditioner will blow fan automatically.
● Press this button continuously more than 2s, the main unit will swing back and forth from up to down, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.
● Under swing up and down mode, when the status is switched from off to , if press this button again 2s later, status will switch to off status directly; if press this button again within 2s,the change of swing status will also depend on the circulation sequence stated above.

8. SLEEP button

Press this button, can select Sleep 1 ( ), Sleep 2 ( ), Sleep 3 ( ) and cancel the Sleep, circulate between these, after electrified, Sleep Cancel is defaulted.
● Sleep 1 is Sleep mode 1, in Cool modes; sleep status after run for one hour, the main unit setting temperature will increase 1°C, two hours, setting temperature increa sed 2°C, then the unit will run at this setting temperature; In Heat mode: sleep status after run for one hour, the setting temperature will decrease 1°C, two hours, setting temperature will decrease 2°C, then the unit will run at this setting temperature.
● Sleep 2 is sleep mode 2, that is air conditioner will run according to the presetting agroup of sleep temperature curve.
● Sleep 3-the sleep curve setting under Sleep mode by DIY;
(1)Under Sleep 3 mode, press “Turbo” button for a long time, remote controller entersinto user individuation sleep setting status, at this time, the time of remote controllerwill display “1hour”, the setting temperature “88” will display the corresponding temp-erature of last setting sleep curve and blink (The first entering will display according tothe initial curve setting value of original factory);
(2)Adjust “+” and “-” button, could change the corresponding setting temperature, afteradjusted, press “Turbo” button for confirmation;
(3)At this time, 1hour will be automatically increased at the timer postion on the remotecontrol, (that are "2hours" or "3hours" or "8hours"), the place of setting temperature "88"will display the corresponding temperature of last setting sleep curve and blink;(4) Repeat the above step (2)~(3) operation, until 8 hours temperature setting finished,sleep,curve setting finished, at this time, the remote controller will resume the original timer display; temperature display will resume to original setting temperature.
● Sleep3- the sleep curve setting under Sleep mode by DIY could be inquired:The user could accord to sleep curve setting method to inquire the presetting sleep curve, enter into user individuation sleep setting status, but do not change the tempera-ture, press “Turbo” button directly for confirmation. Note: In the above presetting or enquiry procedure, if continuously within 10s, there is no button pressed, the sleep curve setting within 10s, there is no button pressed, the sleep curve setting status will be automatically quit and resume to display the original displaying. In the presetting orenquiry procedure, press "ON/OFF" button, "Mode" button, "Timer" button or "Sleep" button, the sleep curve setting or enquiry status will quit similarly.

9. I FEEL button

Press this button to start I FEEL function and " " will be displayed on the remote controller. After this function is set, the remote controller will send the detected ambient temperature to the controller and the unit will automatically adjust the indoor temperature according to the detected temperature. Press this button again to close I FEEL function and " " will disappear.
● Please put the remote controller near user when this function is set. Do not put the remote controller near the object of high temperature or low temperature in order to avoid detecting inaccurate ambient temperature.

10. TIMER ON / TIMER OFF button

● TIMER ON button
"TIMER ON" button can set the time for timer on. After pressing this button, " " icon disappears and the word "ON" on remote controller blinks. Press " ▲ " or " ▼ "button to adjust TIMER ON setting. After each pressing " ▲ " or " ▼ " button, TIMER ON setting will increase or decrease 1min. Hold " ▲ " or " ▼ " button, 2s later, the time will change quickly until reaching your required time. Press "TIMER ON" to confirm it. The word "ON" will stop blinking. " " icon resumes displaying. Cancel TIMER ON: Under the condition that TIMER ON is started up, press "TIMER ON" button to cancel it.
● TIMER OFF button

"TIMER OFF" button can set the time for timer off. After pressing this button," "icon disappears and the word "OFF" on remote controller blinks. Press " ▲ " or " ▼ " button to adjust TIMER OFF setting. After each pressing " ▲ " or " ▼ " button, TIMER OFF setting will increase or decrease 1min. Hold " ▲ " or " ▼ " button, 2s later, the time will change quickly until reaching your required time. Press "TIMER OFF" word "OFF" will stop blinking. " " icon resumes displaying. Cancel TIMER OFF. Under the condition that TIMER OFF is started up, press "TIMER OFF" button to cancel it.

Note:

● Under on and off status, you can set TIMER OFF or TIMER ON simultaneously.
● Before setting TIMER ON or TIMER OFF, please adjust the clock time.
● After starting up TIMER ON or TIMER OFF, set the constant circulating valid. After that, air conditioner will be turned on or turned off according to setting time. ON/OFF button has no effect on setting. If you don't need this function, please use remote controller to cancel it.

11. CLOCK button

Press this button to set clock time. " " icon on remote controller will blink. Press " ▲ " or " ▼ " button within 5s to set clock time. Each pressing of " ▲ " or " ▼ " button, clock time will increase or decrease 1 minute. If hold " ▲ " or " ▼ " button, 2s later, time will change quickly. Release this button when reaching your required time. Press "CLOCK" button to confirm the time. " " icon stops blinking.

Note:

● Clock time adopts 24-hour mode.
● The interval between two operation can't exceeds 5s. Otherwise, remote controller will quit setting status. Operation for TIMER ON/TIMER OFF is the same.

12. QUIET button

Press this button, the Quiet status is under the Auto Quiet mode (display " " and "AUTO" signal) and Quiet mode (display " " singal) and Quiet OFF (there is no signal of " " displayed), after powered on, the Quiet OFF is defaulted.

Note:

● The Quiet function can be set up in all modes; Under the Quiet mode,the fan speed is not available.
● When quiet function is selected:
Under cooling mode: indoor fan operates at notch 4 speed. 10 minutes later or when indoor ambient temperature≤28°C, indoor fan will operate at notch 2 speed or quiet mode according to the comparison between indoor ambinet temperature and set temperature.
Under heating mode: indoor fan operates at notch 3 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.
Under dry, fan mode: indoor fan operates at quiet mode.
Under auto mode: the indoor fan operates at the auto quiet mode according to actual cooling, heating or fan mode.
● The Quiet function is only available for some models.

13. X-FAN button

Pressing this button in COOL or DRY mode, the icon " " is displayed and the indoor fan will continue operation for 2 minutes in order to dry the indoor unit even though you have turned off the unit. After energization, X-FAN OFF is defaulted.X-FAN is not available in AUTO, FAN or HEAT mode.
This function indicates that moisture on evaporator of indoor unit will be blowed after the unit is stopped to avoid mould.
● Having set X-FAN function on: After turning off the unit by pressing ON/OFF button indoor fan will continue running for about 2 min. at low speed. In this period, press X-FAN button to stop indoor fan directly.
● Having set X-FAN function off: After turning off the unit by pressing ON/OFF button, the complete unit will be off directly.

14. LIGHT button

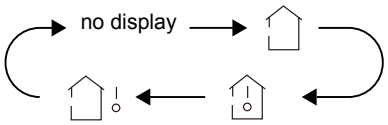
Press this button to turn off display light on indoor unit. " " icon on remote controller disappears. Press this button again to turn on display light. " " icon is displayed.

15. / button

Press this button to achieve the on and off of healthy and scavenging functions in operation status. Press this button for the first time to start scavenging function; LCD displays " ". Press the button for the second time to start healthy and scavenging functions simultaneously; LCD displays " " and " " . Press this button for the third time to quit healthy and scavenging functions simultaneously. Press the button for the fourth t ime to start healthy function; LCD display " " . Press this button again to repeat the operation above.
● This function is applicable to partial of models.

16. TEMP button

By pressing this button, you can see indoor set temperature, indoor ambient temperature or outdoor ambient temperature on indoor unit's display. The setting on remote controlleris selected circularly as below:



● When selecting "  " or no display with remote controller, temperature indicator on indoor unit displays set temperature.
● When selecting "  " with remote controller, temperature indicator on indoor unit displays indoor ambient temperature.
● When selecting "  " with remote controller, temperature indicator on indoor unit displays outdoor ambient temperature.

Note:

● Outdoor temperature display is not available for some models. At that time, indoor unit receives "  "signal, while it displays indoor set temperature.
● It's defaulted to display set temperature when turning on the unit.There is no display in the remote controller.
● Only for the models whose indoor unit has dual-8 display.
● When selecting displaying of indoor or outdoor ambient temperature, indoor temperature indicator displays corresponding temperature and automatically turn to display set temperature after three or five seconds.

Function introduction for combination buttons

1. Energy-saving function

Under cooling mode, press "TEMP" and " CLOCK" buttons simultaneously to start up or turn off energy-saving function. When energy-saving function is started up, "SE" will be shown on remote controller, and air conditioner will adjust the set temperature automatically according to ex-factory setting to reach to the best energy-saving effect. Press "TEMP" and "CLOCK"buttons simultaneously again to exit energy-saving function.

Note:

● Under energy-saving function, fan speed is defaulted at auto speed and it can't be adjusted.
● Under energy-saving function, set temperature can't be adjusted. Press "TURBO" button and the remote controller won't send signal.
● Sleep function and energy-saving function can't operate at the same time. If energy-saving function has been set under cooling mode, press sleep button will cancel energy-saving function. If sleep function has been set under cooling mode, start up the energy-saving function will cancel sleep function.

2. 8℃ heating function

Under heating mode, press "TEMP" and "CLOCK" buttons simultaneously to start up or turn off 8℃ heating function. When this function is started up, " $ " and "8℃ " will be shown on remote controller, and the air conditioner keep the heating status at 8℃ . Press "TEMP" and "CLOCK" buttons simultaneously again to exit 8℃ heating function.

Note:

● Under 8℃ heating function, fan speed is defaulted at auto speed and it can't be adjusted.
● Under 8℃ heating function, set temperature can't be adjusted. Press "TURBO" button and the remote controller won't send signal.
● Sleep function and 8℃ heating function can't operate at the same time. If 8℃ heating function has been set under cooling mode, press sleep button will cancel 8℃ heating function. If sleep function has been set under cooling mode, start up the 8℃ heating function will cancel sleep function.
● Under ℉ temperature display, the remote controller will display 46 ℉ heating.

3. Child lock function

Press " ▲ " and " " simultaneously to turn on or turn off child lock function. When child lock function is on, "  " icon is displayed on remote controller. If you operate the remote controller, the "  " icon will blink three times without sending signal to the unit.

4. Temperature display switchover function

Under OFF status, press " ▼ " and "MODE" buttons simultaneously to switch temperature display between ℃ and ℉ .

5. WIFI fuction

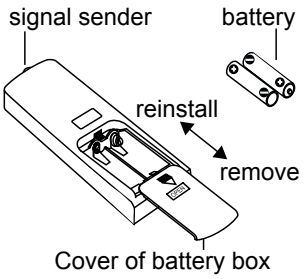
Press "MODE" and "TURBO" button simultaneously to turn on or turn off WIFI function. When WIFI function is turned on, the " **WiFi**" icon will be displayed on remote controller; Long press "MODE" and "TURBO" buttons simultaneously for 10s, remote controller will send WIFI reset code and then the WIFI function will be turned on. **WiFi** function is defaulted ON after energization of the remote controller.
● This function is only available for some models.

Operation guide

1. After putting through the power, press "ON/OFF" button on remote controller to turn on the air conditioner.
2. Press "MODE" button to select your required mode: AUTO, COOL, DRY, FAN, HEAT.
3. Press " ▲ " or " ▼ " button to set your required temperature. (Temperature can't be adjusted under auto mode).
4. Press "FAN" button to set your required fan speed: auto, low, medium and high speed.
5. Press "SWING" button to select fan blowing angle.

Replacement of batteries in remote controller

1. Press the back side of remote controller marked with " OPEN ", as shown in the fig, and then push out the cover of battery box along the arrow direction.
2. Replace two 7# (AAA 1.5V) dry batteries, and make sure the position of "+" polar and "-" polar are correct.
3. Reinstall the cover of battery box.



Note:

● During operation, point the remote control signal sender at the receiving window on indoor unit.

● The distance between signal sender and receiving window should be no more than 8m, and there should be no obstacles between them.

● Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.

● Replace new batteries of the same model when replacement is required.

● When you don't use remote controller for a long time, please take out the batteries.

● If the display on remote controller is fuzzy or there's no display, please replace batteries.

6.2 Operation of Smart Control (Smart Phone, Tablet PC) For Gree

Operation Instructions

Download and install APP

Scan the following QR code with your smart phone and download Wifi Smart.

Install the APP according to its guidance. When successfully installed, your smart phone homepage will show this icon

User of IOS system can search for the Gree Smart in Apple store to download the Apple version APP.

Configuration

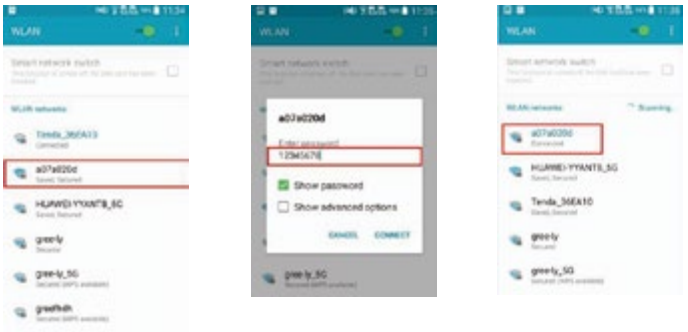
NOTE: Select either the original configuration or AP configuration according to the APP functions.

1.Original configuration

Before operation, please finish the following configuration in order to realize Wifi control and the connection between air conditioner and intelligent device.

(1).Short-distance control setting for air conditioner using Wifi hotspot

Step 1: Air conditioner Wifi is set in AP mode in factory. You can search the air conditioner Wifi hotspot through your smart phone. The name of Wifi hotspot is the last 8 numbers of the air conditioner mac address. Password is 12345678.



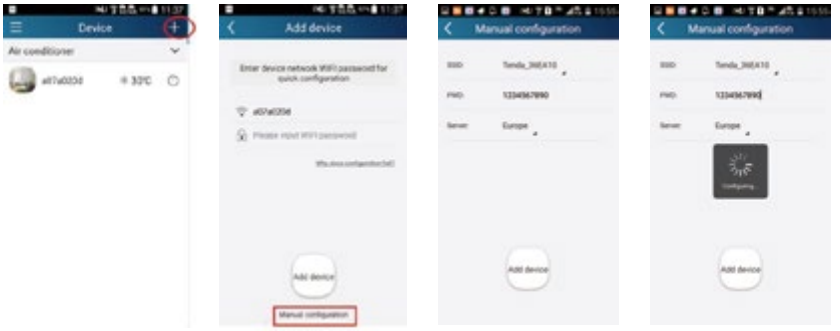
Step 2: Open APP and the screen will show the air conditioner that you just connected. Tap the name of this air conditioner on your phone to enter and realize short-distance control, as shown below. Please refer to "Functions introduction" for specific control methods.

NOTE:One AC can be controlled by 4 smart phones in maximum at the same time.

(2).Short-distance and long-distance control setting for air conditioner connecting with router

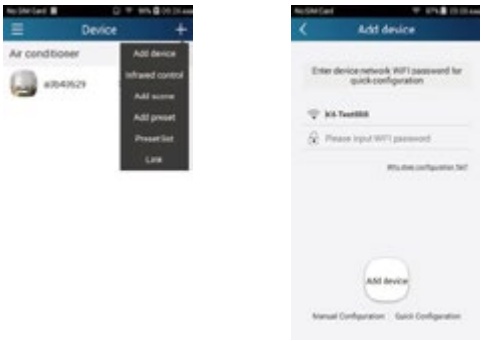
Step 1: Under short-distance control, return to the homepage "Home Control". Tap + at the top right corner of the homepage "Device".

Select "Add device" and enter the page of "Add device". Tap "Manual configuration" and enter the page "Manual configuration".
Step 2: Select the correct network name and enter the password. Select the server (The server setting here must keep the same as the server setting in "Settings" mentioned below. Otherwise, remote control will fail.), then tap the button "Add device" for configuration. At this time, "Configuring" is displayed on the APP. The buzzer in the indoor unit will give out a sound when configuration succeeds.



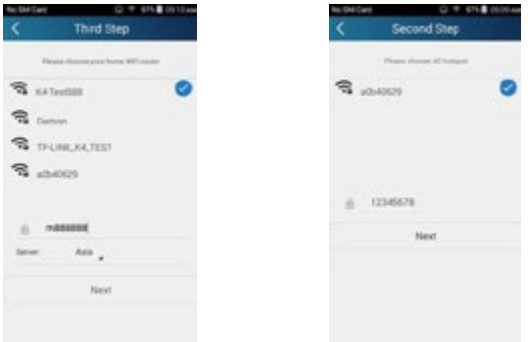
2.AP configuration

4 steps of configuration
Step 1: Enter homepage "Device", and then tap + at the top right corner.
Select "Add device" and enter the page "Add device". Tap "Manual Configuration".

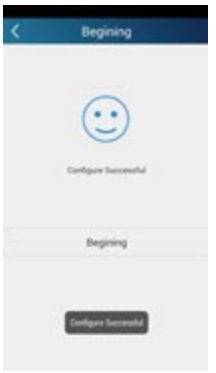


Step 2: Tap "Next" in the First Step.

Step 3: Select the wireless network of air conditioner. APP will show the password 12345678 (default password of the network of air conditioner). Then tap "Next"; select the name of home Wifi router, then enter the correct password and select a server.



Step 4: If configuration is successful, a window will pop up and read "Configuration succeeded". Then configuration is completed.



NOTE: After configuration is completed, the air conditioner hot spot connected to your phone will disAPPear. You should reconnect your phone to the home Wifi router to realize long-distance control.
The above configuration only needs one phone. Other types of phones shall install this APP, connect with the air conditioner hot spot or wireless router of Wifi air conditioner. When connection is done, open the APP to use short-distance operation to control the air conditioner and then you can use the long-distance control.

Functions introduction

1.User registration

Purpose: To realize long-distance control

Operation instruction: For the first time login, you have to register a new username. If you already have a username, skip the registration step and enter email address and password on the "Login Page" to log in. If password is forgotton, you can reset the password.

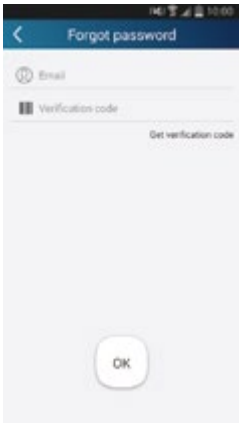
Operation steps:

(1) Select the sever address

(2) Account login: Slide the page "Device", and enter the page "Menu" on the left. Tap "Login" to enter the page "Register username". New user must first register a username. Tap "Register".

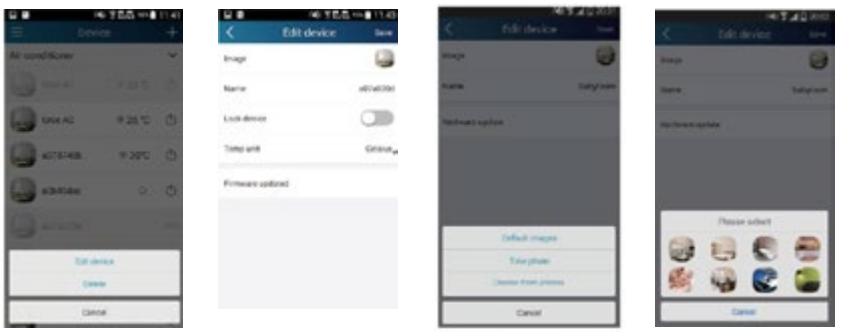
(3) Enter your email address. Wait until you receive the verification code. Enter the code and then tap "OK" to log in.

(4) If password is forgotten, you can reset the password with your email address.
Tap "Forgot password" and enter the page "Forgot password". Tap "Get verification code" to get an email verification code. Enter a new password and tap "OK" to log in.

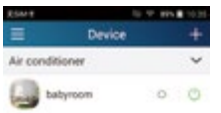


2.Personal settings
Purpose: Set name (device name, preset name, etc.) and images (device image) in order to identify a user easily.
(1) Set device name
After quick configuration, a list of controllable smart devices will be generated. Default name for air conditioner is the last 8 numbers of the air condtioner mac address.

Step 1: Tap and hold "a0b417ac" to enter the page "Edit device". Tap "Image" to select the source of image. Select from "Default images" or "Take photo" or "Choose from photos" and save an image.



Step 2: Tap "Name" to change device name. Save it and the new device name will be shown. Enable button "Lock device" to lock the device so that other smart phones can't search the device. Tap "Temp unit" to change the temperature unit.

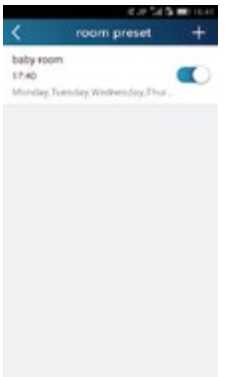


Step 3: Tap "Firmware update" to upgrade the firmware of the device. Tap"1.8" and then the device will be updated automatically.

(2) Set preset name

Step 1: Tap + at the top right corner of the homepage "Device". Select "Add preset" and enter the page "Preset edit".

Step 2: Choose the time. Tap "Name". As shown in the picture, its name is "baby room". For timer type, select "On". Then select the repeating days. Save the setting of preset name.



(3) Set device image

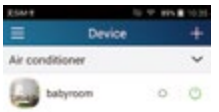
Please refer to step 1 in 2(1)

3.Control functions

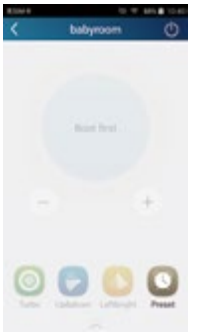
(1) Common control functions: General control on the operation of smart devices (On/Off, temperature, fan speed, mode, etc.) and the setting of advanced functions (air exchange, dry, health, light, sleep, energy saving upper limit).

Step 1: General control

Enter the homepage "Home control" first. Take "babyroom"as an example.

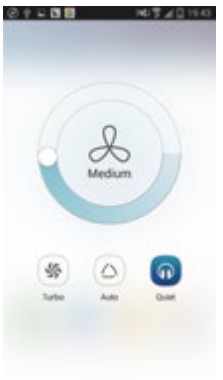


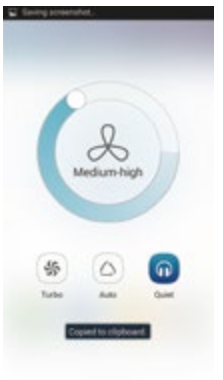
Tap "babyroom" and enter the page of air conditioner control. Tap ⏻ to turn on the control switch.



Tap + or − to increase or decrease temperature. Tap Cool to change working mode. Tap Turbo to enter the page of fan speed adjustment.

Tap and go around the circle to adjust fan speed.





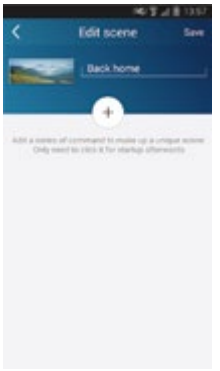
Step 2: Advanced settings

Tap to enter advanced settings. You may select "Air", "Dry", "Health", "Light", "Sleep" or "Energy saving".

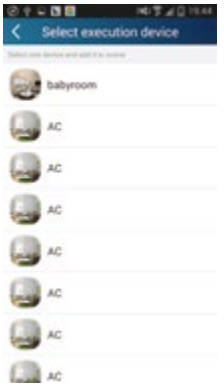
(2) Advanced control functions: Set scene; Preset; Link; Infrared control (only APPlicable to smart phones with infrared emitter)

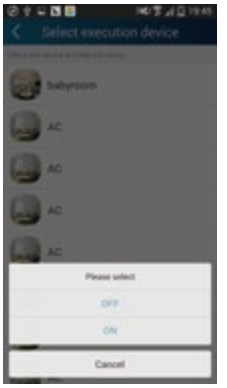
Set scene: Preset the operation of several smart devices by one tap.

On the page "Home control", tap the image of "Home control" to enter the page "Edit scene".

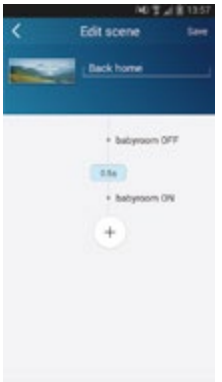


Tap "Add scene" and edit the scene name, for example, "Back home". Add execution devices.
Tap  to add commands. On the page "Select execution device", select the air conditioner named "babyroom". Then select "ON" or "OFF".

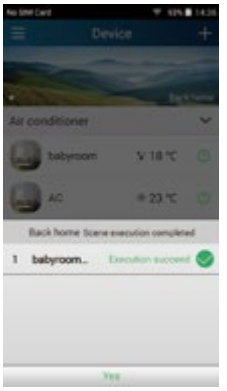




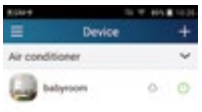
Continue to select the next execution device as instructed above. Tap to set the interval.



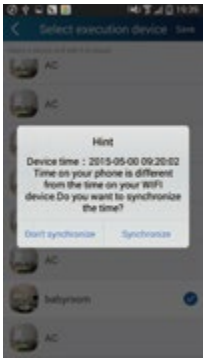
Tap "Save". Tap the scene picture displayed on homepage "Device" to send the command. Then the scene "Back home" will be in execution. You may view the execution condition of the scene.



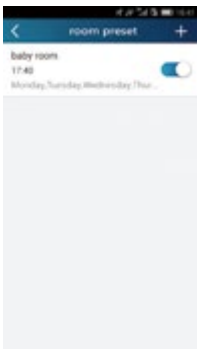
(3) Preset includes single-device preset and multi-device preset
Single-device preset: This can preset a certain device to be On/Off at a specific time.
On the homepage "Device", take air conditioner "babyroom" as an example. Tap  at the bottom of the page "babyroom". Then you will enter the page "Preset edit".



Slide up and down to set the time. If you need to synchronize the time, tap " synchronize". If such "Hint" interface doesn't show up, please skip this operation step.



Tap "Name" to customize the preset name.
Preset device can’t be selected and it will default to "babyroom". Select "On" for the timer type. Select repeating days to complete the preset.



Multi-device preset: This can preset multiple devices to execute a command at a specific time.
Please refer to the instructions as how to set preset time, name, timer type and repeating days for a single device.
Tap "Preset device" to select one or more devices. Then return to the page "Device".

(4) Link(This function is APPlicable to some models)

Select a master device. When the environment satisfies the parameters as set in the master device, slave devices will execute commands to realize devices linkage.

Step 1: Set the parameters of master device (Select master device, select environment parameters, select master device status).

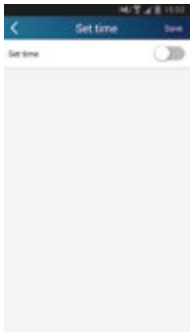
Tap + at the top right corner of the homepage "Device". Select "Link" and enter the page "Add linkage". Tap "Device/Param" to enter the page "Select device". Take "baby room" as an example. Tap "babyroom".

Enter the page "Select environment parameters".

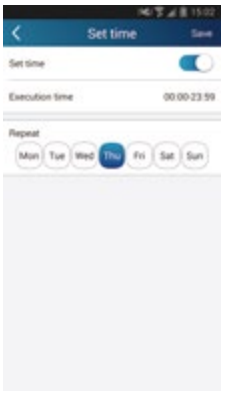
Tap "Temperature" to enter the page "Select temperature parameter". Slide up or down to adjust temperature. Tap "Upper limit" or "Lower limit".

Tap "Mode" and "On/Off" to select the status of master device. Then tap "Save".

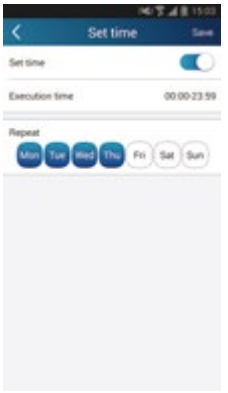
Step 2: Set time parameter for linkage. Tap "Time parameter" to enter the page "Set time". Slide rightwards to turn on the setting time.



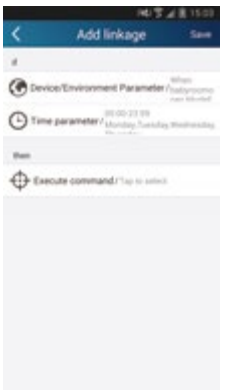
Tap "Execution time"; then tap "Start" and "Stop" to set start time and stop time respectively. Tap "OK" at the top right corner to save the setting.



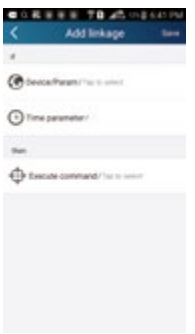
Tap the days below "Repeat" to select the repeating days. Then tap "Save".



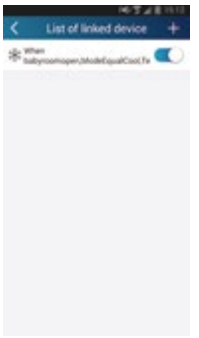
Step 3: Select "Execute command"
Tap "Execute command" and enter the page "Select device".



Tap the name of device that you want to control. Tap "ON" or "OFF" and then tap "Save" to complete the linkage.



Tap "Save" and then repeat the above steps to set linkage of several scenes.



(5) Infrared control (only APPlicable to smart phones with infrared emitter).
Function: Smart phone can be used as a remote controller.
Tap + at the top right corner of the homepage "Device". Select "Infrared" and enter the page "Remote controller". Tap ^ and slide up to enter the page of advanced functions.

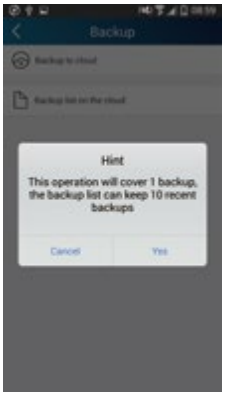
Tap ⏻ to turn on the device. Tap Mode to select mode. Tap ◎ to adjust fan speed and swing angle. Tap "Health", "Energy saving", "Sleep" etc. to set advanced functions.
Tap "Sleep" to enter the page "Sleep". You can select "Traditional sleep", "Expert sleep" or "DIY sleep". Tap "DIY sleep" and then tap the left and right arrows to set sleep time. Tap up and down arrows to adjust temperature at a specific sleep time.

4.Menu functions
Menu functions (Share, Set, History, Feedback)
(1) Share: To share quick configuration information and unit's information, including local export and local import.
For local import, you just need to tap "Local import" and wait for the data download.
Local export
Step 1: Export local data to another smart phone.
Enter "Menu" on the left side and tap "Share" to enter the page "Share". Then tap "Local export".

Step 2: Another smart phone to be imported.
Tap the model name and wait for the download.

(2) Backup: To keep backup of the quick configuration information and unit's information, including backup to cloud and backup list on the cloud.
Backup to cloud
Enter the "Menu" on the left and tap "Backup".

Tap "Backup to cloud" and then tap "Yes". Then wait for the data download.

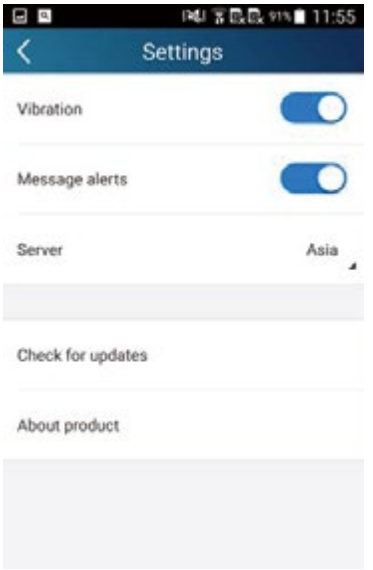


Select "Backup list on the cloud". Then backup records will APPear. Tap "Record" to download data and recover data to local unit.

(3) Settings

User can set vibration, message alerts, server, updates, etc. The server setting here must be the same as the server setting in "Configuration" mentioned before.

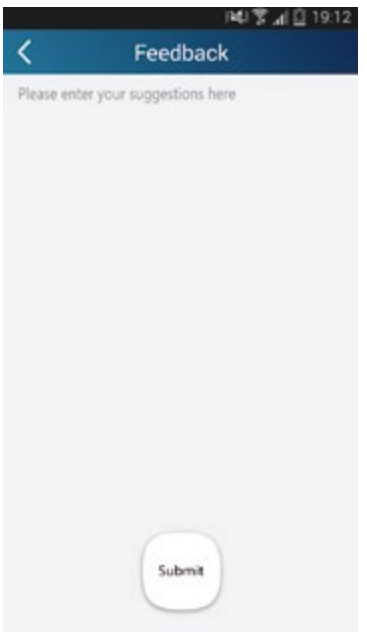
Otherwise, remote control will be invalid.



(4) Feedback

User can feedback suggestions to back-stage management for maintenance and development.

Tap "Feedback". Enter your suggestions and then submit it.



6.3 Operation of Smart Control (Smart Phone, Tablet PC)

Operation Instructions

Download and install APP

Scan the following QR code with your smart phone and download Wifi Smart.

Install the APP according to its guidance. When successfully installed, your smart phone homepage will show this icon 

User of IOS system can search for the Wifi Smart in Apple store to download the Apple version APP. Android user can search "WiFi Smart" on Google Play to download it.

Configuration

NOTE: Select either the original configuration or AP configuration according to the APP functions.

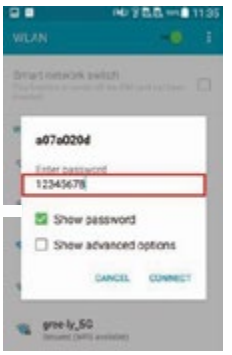
1.Original configuration

Before operation, please finish the following configuration in order to realize Wifi control and the connection between air conditioner and intelligent device.

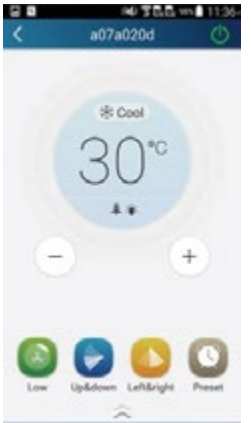
(1).Short-distance control setting for air conditioner using wifi hotspot

Step 1: Air conditioner wifi is set in APP mode in factory.

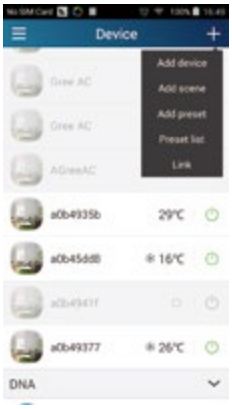
You can search the air conditioner wifi hotspot through your smart phone.The name of wifi hotspot is the last 8 numbers of the air conditioner mac address. Password is 12345678.



Step 2: Open APP and the screen will show the air conditioner that you just connected. Tap the name of this air conditioner on your phone to enter and realize short-distance control, as shown below. Please refer to "Functions introduction" for specific control methods.

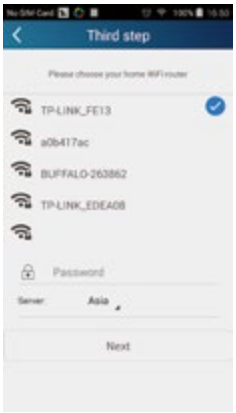


2.Configuration method for Android phones
4 steps of configuration
Step 1: Enter homepage "Device", and then tap + at the top right corner.
Select "Add device" and enter the page "Add device".
Tap "Manual configuration" and enter the page "Manual configuration".



Step 2: Tap "Next" in the First Step.

Step 3: Select the wireless network of air conditioner. APP will show the password 12345678 (default password of the network of air conditioner). Then tap "Next"; select the name of home WiFi router, then enter the correct password and select a server.

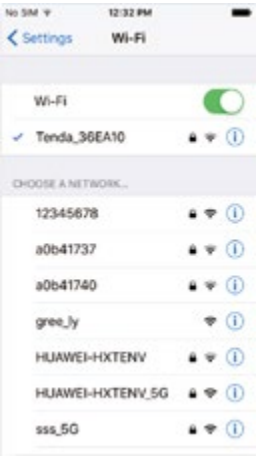


Step 4: If configuration is successful, a window will pop up and read “WIFI module starts to connect the configured wireless router”.Then configuration is completed.

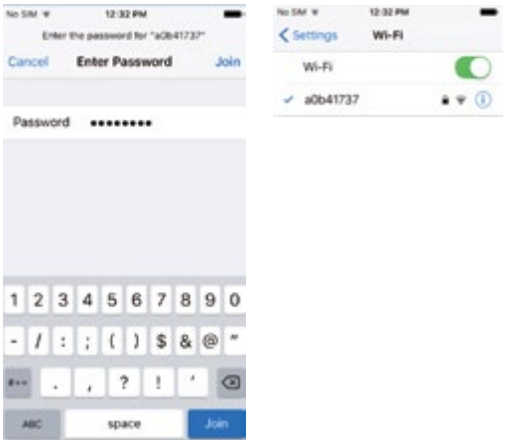
NOTE: After configuration is completed, the air conditioner hot spot connected to your phone will disappear. You should reconnect your phone to the home WiFi router to realize long-distance control.The above configuration only needs onephone. Other types of phones shall install this APP, connect with the air conditioner hot spot or wireless router of WiFi air conditioner. When connection is done, open the APP to use short-distance operation to control the air conditioner and then you can use the long-distance control.

3.Configuration method for Apple phones

Step 1: Turn on Wi-Fi “Settings” on the phone.



Step 2: In general, the hot spot signal of air conditioner is the last 8 bits of MAC address. Eg: Select “a0b41737” and enter the defaulted password “12345678” to connect it.



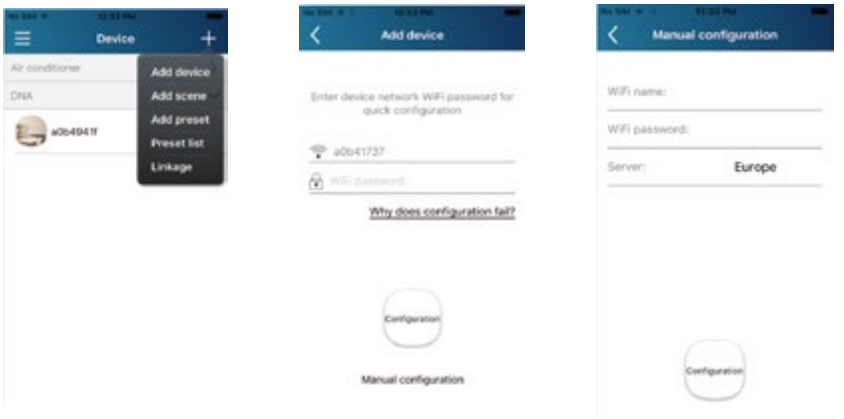
Step 3: Turn on APP, press “+” button, press “Add device” to enter into the page of “Add device” and then select “Manual configuration”. Enter wireless router’s SSID and PSW on the page of “Manual configuration”. The display on the server will be the same as the selection when registering the account (server selection in “Setting”).

Eg: WiFi name: Tenda_XXX;

WiFi password:123456789

Server: Europe

Check whether the filled information is correct. If the information is wrong, configuration will fail. Press “Configuration” to start configuration.



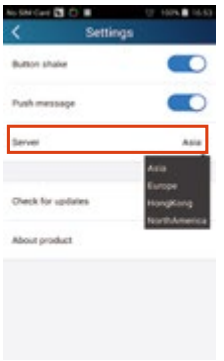
Notice:

- Finally, press “Configuration”, and APP will send the filled information to Wifi Smart. At this time, the buzzer will give out a sound, which indicates it has started to connect the wireless router.

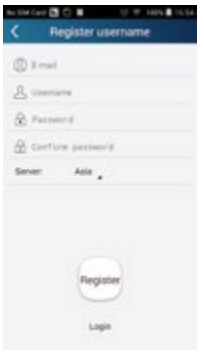
- If the name of router or the password is wrong, Wifi Smart can't connect to the wireless router. 2 mins later, please conduct the configuration operation again. Reset Wi-Fi adaptor by pointing you remote at the indoor unit and holding the mode and Turbo buttons on your remote control for 10 seconds and until you hear the beep.
- Wrong server selection will cause long-distance control invalid. Therefore, please make sure thatthe server selection when registering the account is the same as this one.
- If the password is blank, no password is defaulted for the wireless router, which is the OPEN mode.
- Configuration should be conducted at one time. As for other phones, they can automatically search for the device after connecting to the wireless router (such as Tenda_XXX) and turning on the APP.

Functions introduction

1.User registration
Purpose: To realize long-distance control.
Operation instruction: For the first time login, you have to register a new username. If you already have a username, skip the registration step and enter email address and password on the "Login Page" to log in. If password is forgotton, you can reset the password.
Operation steps:
(1) Select the sever address.



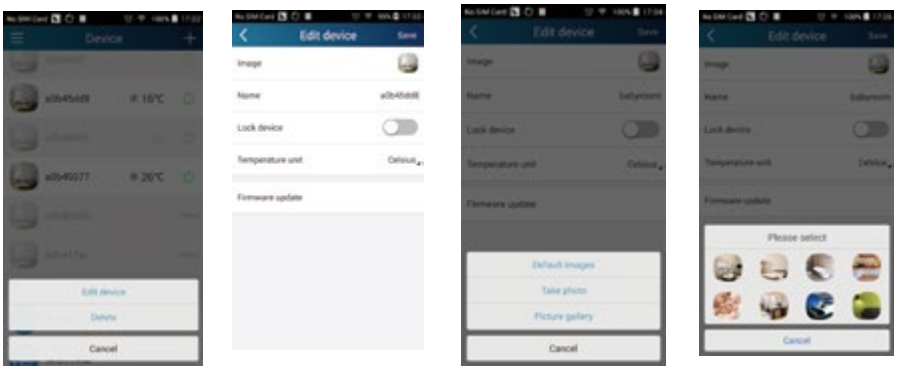
(2) Account login: Slide the page "Device", and enter the menu page on the left.Tap "Login" to enter the page "Register username". New user must first register a username. Tap "Register".



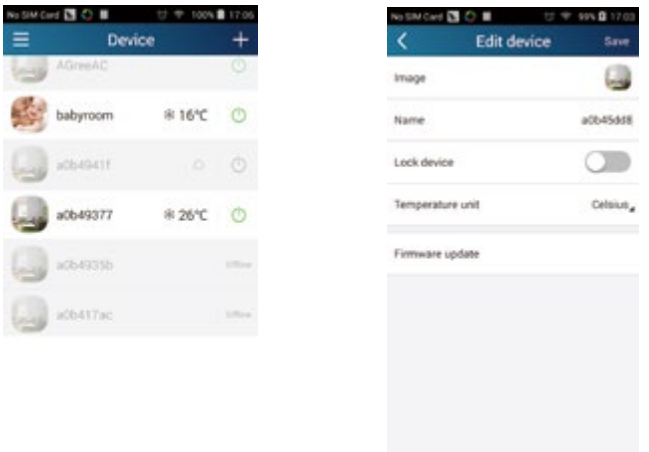
(3) If password is forgotten, you can reset the password with your email address.
Tap "Forgot password" and enter the page "Forgot password". Enter your registered email account the first. Tap "Get verification code" to get an email verification code. Enter a new password and tap "OK" to log in.

2.Personal settings
Purpose: Set name (device name, preset name, etc.) and images (device image) in order to identify a user easily.
(1) Set device name
After quick configuration, a list of controllable smart devices will be generated. Default name for air conditioner is the last 8 numbers of the air condtioner mac address.

Step 1: Tap and hold the Wifi model name, such as “a0b417ac”, to enter the page "Edit device". Tap "Image" to select the source of image. Select from "Default images " or " Take photo" or "Choose from photos" and save an image.



Step 2: Tap "Name" to change device name. Save it and the new device name will be shown. Enable button "Lock device"to lock the device so that other smart phones can’t search the device. Tap "Temperature unit" to change the temperature unit.

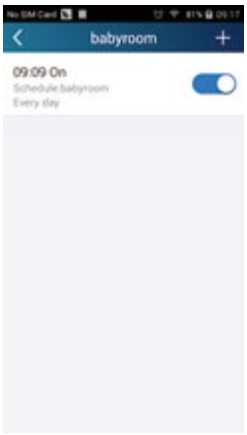


Notice: If this device is not locked, other phones within the local area network can be found through wifi smart APP and operate the device.
Step 3: Tap "Firmware update" to upgrade the firmware of the device. Tap"1.7" and then the device will be updated automatically.

(2) Set preset name

Step 1: Tap + at the top right corner of the homepage "Device". Select "Add preset" and enter the page "Preset edit".

Step 2: Choose the time. Tap "Name". As shown in the picture, its name is "baby room". For timer type, select "On". Then select the repeating days. Save the setting of preset name.



(3) Set device image

Please refer to step 1 in 2(1)

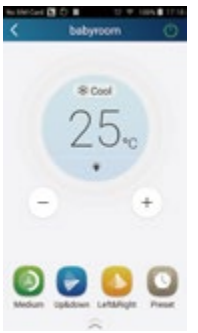
3.Control functions

(1) Common control functions: General control on the operation of smart devices (On/Off, temperature, fan speed, mode, etc.) and the setting of advanced functions (air exchange, dry, health, light, sleep, energy saving upper limit).

Step 1: General control

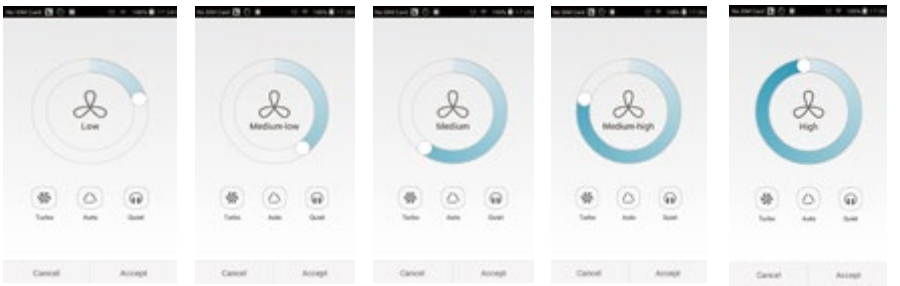
Enter the homepage "Device" first. Take "babyroom" as an example.

Tap "babyroom" and enter the page of air conditioner control. Tap  to turn on the control switch.



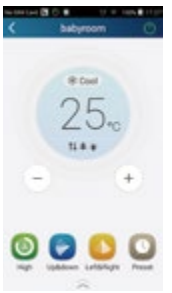
Tap or to increase or decrease temperature. Tap to  change working mode. Tap  to enter the page of fan speed adjustment.

Tap  and go around the circle to adjust fan speed.



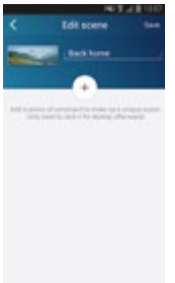
Step 2: Advanced settings

Tap to enter advanced settings. You may select "Air", "Dry", "Health", "Light", "Sleep" or "Energy saving".



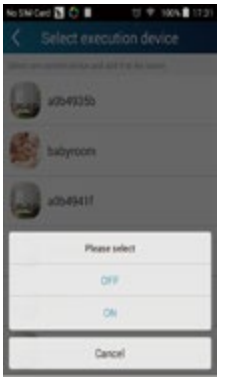
(2) Advanced control functions; Set scene; Preset; Link: Infrared control(only applicable to smart phones with infrared emitter)

Set scene: Preset the operation of several smart devices by one tap. On the page "Device", tap the image of "Device" to enter the page "Edit scene".



Tap "Add scene" and edit the scene name, for example, "Back home". Add execution devices.

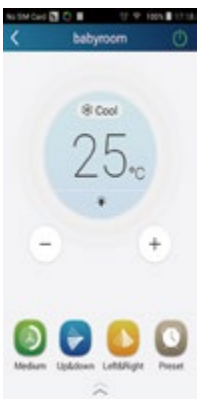
Tap  to add commands. On the page "Select execution device", select the air conditioner named "babyroom". Then select "ON" or "OFF".



Continue to select the next execution device as instructed above. Tap 0.5s to set the interval.

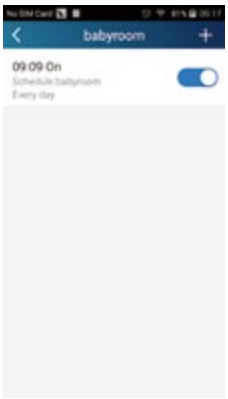
Tap "Save". Tap the scene picture displayed on homepage "Device" to send the command. Then the scene "Back home" will be in execution. You may view the execution condition of the scene.

(3) Preset includes single-device preset and multi-device preset
Single-device preset: This can preset a certain device to be On/Off at a specific time.
On the homepage "Device", take air conditioner "babyroom" as an example. Tap Preset at the bottom of the page "babyroom". Then you will enter the page "Preset edit".



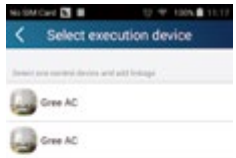
Slide up and down to set the time. If you need to synchronize the time, tap " synchronize". If such "Hint" interface doesn't show up, please skip this operation step.

Tap "Name" to customize the preset name.
Preset device can't be selected and it will default to "babyroom". Select "On" for the timer type. Select repeating days to complete the preset.



Multi-device preset: This can preset multiple devices to execute a command at a specific time.
Please refer to the instructions as how to set preset time, name, timer type and repeating days for a single device.
Tap "Preset device" to select one or more devices. Then return to the page "Device".

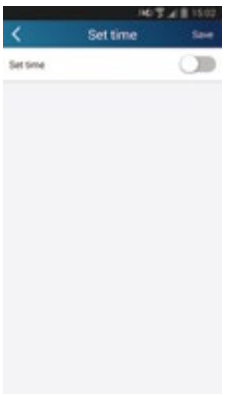
(4) Link(This function is applicable to some models)
Select a master device. When the environment satisfies the parameters as set in the master device, slave devices will execute commands to realize devices linkage.
Step 1: Set the parameters of master device (Select master device, select environment parameters, select master device status).
Tap + at the top right corner of the homepage "Device". Select "Link" and enter the page "Add linkage". Tap "Device/Param" to enter the page "Select device". Take "baby room" as an example. Tap "babyroom".



Enter the page "Select environment parameters".

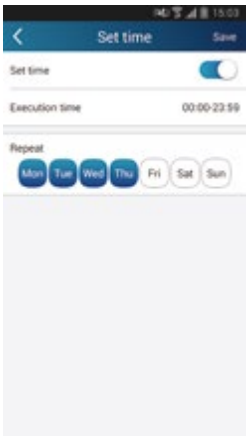
Tap "Temperature" to enter the page "Select temperature parameter". Slide up or down to adjust temperature. Tap "Upper limit" or "Lower limit".
Tap "Mode" and "On/Off" to select the status of master device. Then tap "Save".

Step 2: Set time parameter for linkage. Tap "Time parameter" to enter the page "Set time". Slide rightwards to turn on the setting time.



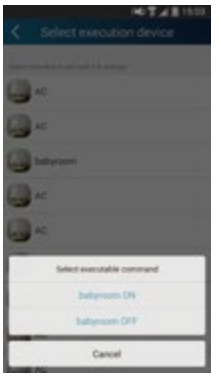
Tap "Execution time"; then tap "Start" and "Stop" to set start time and stop time respectively. Tap "OK" at the top right corner to save the setting.

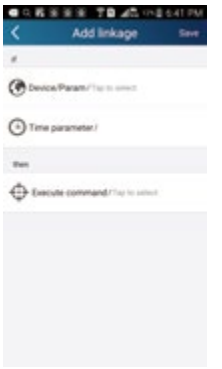
Tap the days below "Repeat" to select the repeating days. Then tap "Save".



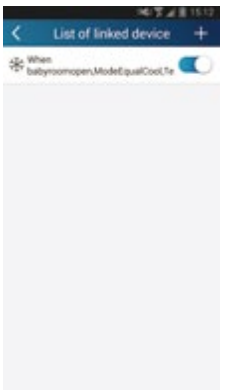
Step 3: Select "Execute command" Tap "Execute command" and enter the page "Select device".

Tap the name of device that you want to control. Tap "ON" or "OFF" and then tap "Save" to complete the linkage.





Tap "Save" and then repeat the above steps to set linkage of several scenes.



4.Menu functions

Menu functions (Share, Set, History, Feedback)

(1) Share: To share quick configuration information and unit's information, including local export and local import.

For local import, you just need to tap "Local import" and wait for the data download.

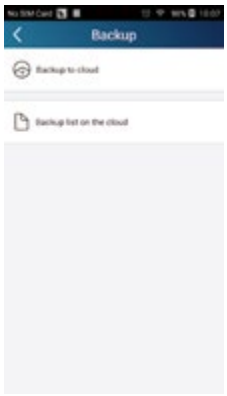
Local export

Step 1: Export local data to another smart phone.

Enter menu page on the left side and tap "Share" to enter the page "Share". Then tap "Local export".

Step 2: Another smart phone to be imported.
Tap the model name and wait for the download.

Notice:
This function requires that the two phones are of the same operating system. They are either Android phones or Apple phones,and are connecting to the same wireless router.
(2) Backup: To keep backup of the quick configuration information and unit's information, including backup to cloud and backup list on the cloud.
Backup to cloud
Enter the menu page on the left and tap "Backup".



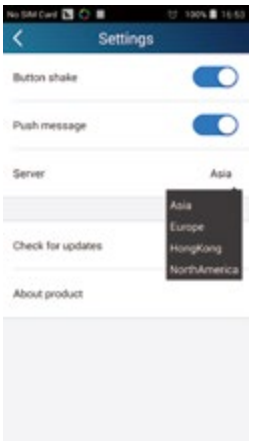
Tap "Backup to cloud" and then tap "Yes". Then wait for the data download.

Select "Backup list on the cloud". Then backup records will appear. Tap "Record" to download data and recover data to local unit.

(3) Settings

User can set vibration, message alerts, server, updates, etc. The server setting here must be the same as the server setting in "Configuration" mentioned before.

Otherwise, remote control will be invalid.



(4) Help

Please refer to “Help” of APP for the instruction of the latest functions.

6.4 Brief Description of Modes and Functions

● Indoor Unit

1.Temperature Parameters

Indoor preset temperature (Tpreset)

Indoor ambient temperature (Tamb.)

2.Basic functions (The temperature in this manual is expressed by Centigrade. If Fahrenheit is used, the switchover between them Tf=TcX1.8+32.)

Once the compressor is energized, there should be a minimum interval of 3 minutes between two start-ups. But if the unit is de-energized and then energized, the compressor can restart within 3 minutes.

(1)Cooling mode

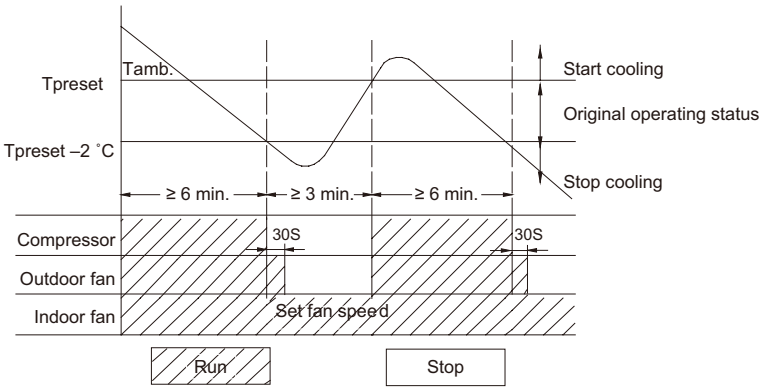
① Cooling conditions and process

When Tamb. ≥Tpreset, the unit starts cooling operation. In this case, the compressor and the outdoor fan operate and the indoor fan operates at set speed.

When Tamb. ≤Tpreset-2°C, the compressor will stop, the outdoor fan will delay 30 seconds to stop, and the indoor fan will run at the set speed.

When Tpreset-2°C<Tamb.<Tpreset, the unit will maintain its previous running status.

In cooling mode, temperature setting range is 16~30°C; the indoor unit displays operation icon, cooling icon and set temperature.



② When outdoor unit has malfunction or stops for protection, indoor unit will keep previous operation status and display malfunction code.

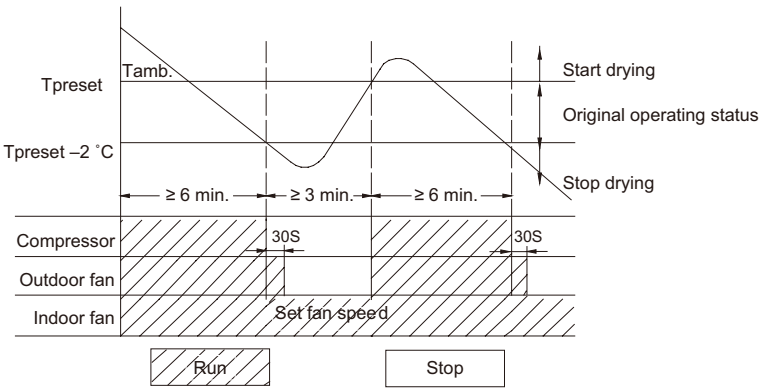
(2)Dry Mode

When Tamb.>Tpreset, the unit operates in cooling mode. Meanwhile, compressor and outdoor fan operate, and indoor fan operates at set fan speed (low fan speed, quiet fan speed or auto quiet fan speed).

When Tpreset-2°C<Tamb. ≤Tpreset, the unit keeps previous operation status.

When Tamb.≤Tpreset-2°C, the compressor will stop, the outdoor fan will stop with a time lag of 30s and indoor fan operate at set fan speed (low fan speed, quiet fan speed or auto quiet fan speed).

Under this mode, the temperature setting range is 16~30°C. Display displays operation icon, drying icon and set temperature.



(3)Heating mode (not available for cooling only type)

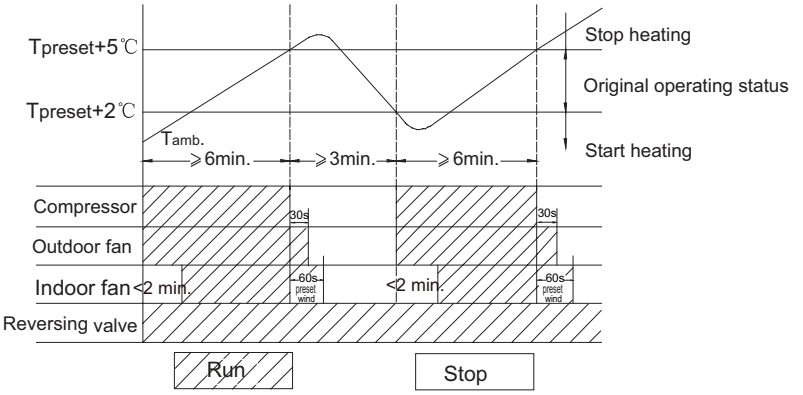
① Heating conditions and process

When Tamb. ≤Tpreset+2°C, the unit starts heating operation. In this case, compressor and outdoor fan operate simultaneously; the indoor fan operates at cold-air prevention mode.

When Tamb.≥Tpreset+5°C,the compressor will stop, the outdoor fan will stop with a time lag of 30s; the indoor fan blows residual heat.

When Tpreset+2°C<Tamb.<Tpreset +5°C, the unit will maintain its previous running status.

Under this mode, temperature setting range is 16~30°C; the indoor unit displays operation icon, heating icon and set temperature.



② Defrosting and Oil Return

When receiving the signal of defrosting and oil return, the horizontal louver(big one) will rotate to the position where the angle is minimum and the other horizontal louver(small one) will close. In 10 seconds later, indoor fan will stop operation. During defrosting, oil return and 5 minutes after quit, all indoor pipe temperature sensors will not be detected. When receiving oil return signal or defrosting signal sent by outdoor unit, Heating indicator on indoor unit is off for 0.5s and then blinks for 10s.

③ Blow residual heat

In heating mode, when temperature reaches the set temperature, the compressor and outdoor fan will stop.

The horizontal louver (big one) will rotate to the default position for cooling and the other one (small one) will close. Indoor unit will operate at set speed for 60s and then stop operation.

When the unit is in heating mode or auto heating mode, and also the compressor and indoor fan are operating, if turning off the unit,compressor and outdoor fan will stop. Horizontal louver (big one) will rotate to the position where gentle wind is blown out (default position for cooling) and the other horizontal louver (small one) will close. Indoor unit will operate at low speed for 10 seconds and then the unit will be turned off.

(4)Fan Mode

In this mode, indoor fan operates at set speed while compressor and outdoor fan stop operation. The set temperature range is 16~30°C. Operation icon and set temperature are displayed.

(5)Auto Mode

In this mode, operation mode (Cool, Heat, Fan) will be automatically selected according to change of ambient temperature. Operation icon, actual operation icon and set temperature will be displayed. There is 30s delay for protection when changing mode. The protection function is as the same as that under each mode.

① When Tamb.≥26°C the unit will operate at cooling mode, the default set temperature is 25°C.

② When Tamb. ≤21°C the unit will operate at heating mode, the default set temperature is 20°C if the cooling only unit operates at fan mode, the default set temperature is 25°C;

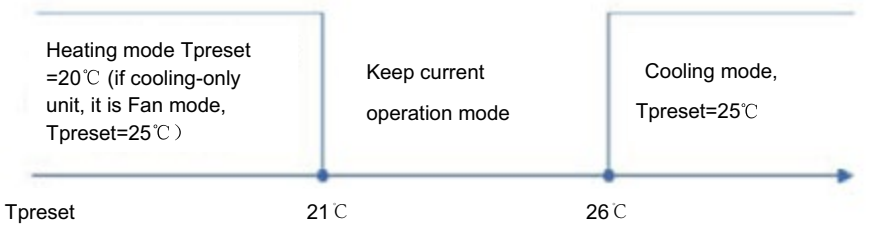
③ When 22°C≤Tamb.≤25°C and the unit is turned on for the first time, if it changes to auto mode from other mode, the previous operation mode will be maintained; If it changes to auto mode from dry mode, the unit will operate at fan mode.

④ When the unit operates at auto mode, the frequency of compressor is as the same as that under cooling mode, while it is as the same as that under heating mode.

Protection function

A. Under cooling mode, the protection function is as the same as that under cooling mode.

B. Under heating mode, the protection function is as the same as that under heating mode.



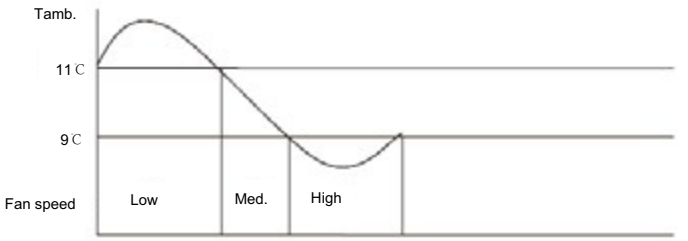
(6) "8°C" Heating

Under heating mode, press buttons "Temp" and "Clock" simultaneously, the 8°C heating function will be activated and "cold air prevention" will be shielded.

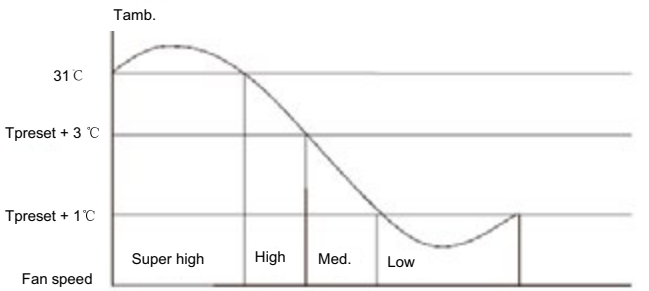
① 8°C heating can't co-exist with sleep function. If 8°C heating function is set, it can be cancelled by pressing sleep button, In that case, the set temperature will be that before entering 8 heating; If sleep function is set, press buttons "Temp" and "Clock" simultaneously to activate 8°C function and cancel sleep function at the same time.

② Set temperature is 8°C and it is displayed on the indoor display panel.

③ In this mode, TURBO can't be set and fan speed can't be adjusted.
④ In this mode, when compressor operates, fan speed will be adjusted as follows; when compressor stops operation, indoor unit will operate at blowing residual heat.
When Tindoor amb. ≤9°C, indoor fan operates at high fan speed;
When 9°C ＜ Tindoor amb. ＜ 11°C, indoor fan operates at medium fan speed;
When Tindoor amb.≥11°C, indoor fan operates at low fan speed;
When changing among low high, medium, and low speeds, the minimum operation time is 210 seconds.
⑤ The unit with memory function can memorize 8°C heating mode.



(7)Energysaving Function
① In cooling mode, when receiving command of energysaving sent by remote control, the controller enters energysaving mode; If the unit is under energysaving mode already, such command will not be executed.
② When remote control is set to display set temperature, "dual 8"nixie tube displays "SE".
③ In this mode, when compressor operates, fan speed will be adjusted according to auto fan mode under energysaving operation; when compressor stops operation, indoor fan will operate at low speed.
a. When Tamb.≥31°C, indoor fan will operate at super high speed;
b. When 31°C>Tamb.≥Tpreset+3°C, indoor fan will operate at high speed;
c. When Tpreset+1<Tamb.<Tpreset+3°C indoor fan will operate at medium speed;
d. When Tamb.≤Tpreset+1°C indoor fan will operate at low speed;
Note: The switchover among superhigh speed, high speed, medium speed and low speed requires minimum 210seconds of operation.



④ In this mode, set temperature will be automatically adjusted according to actual operation conditions.

3.Other Control

(1)Clock Timer

Timer ON

If timer ON is set during operation of the unit, the unit will continue to operate. If timer ON is set at unit OFF, upon ON time reaches the unit will start to operate according to previous setting status.

Timer OFF

If timer OFF is set at unit OFF, the system will keep standby status. If timer OFF is set at unit ON, upon OFF time reaches the unit will stop operation.

Timer Change

Although timer has been set, the unit still can be turned on/off by pressing ON/OFF button of the remote controller. You can also set the timer once again, and then the unit will operate according to the last setting.

If timer ON and timer OFF are set at the same time during operation of the unit, the unit will keep operating at current status till OFF time reaches.

If timer ON and timer OFF are set at the same time at unit OFF, the unit will keep off status till ON time reaches.

Each day in future, the system will operate according to preset mode till OFF time reaches and stop operation till ON time reaches. If ON time and OFF time are the same, OFF command will prevail.

(2)Auto Button

If this button is pressed, the unit will operate in AUTO mode and indoor fan will operate at auto speed; meanwhile, the swing motor operates. Press this button again to turn off the unit.

(3)Buzzer

Upon energization or availably operating the unit or remote controller, the buzzer will give out a beep.

(4)Sleep Function

Cooling mode、Dry mode: Basing on the set temperature of remote controller, after turning on the sleep function for a few hours, set temperature will increase properly and automatically according to human body's comfort.

Heating mode: Basing on the set temperature of remote controller, after turning on the sleep function for a few hours, set temperature will decrease properly and automatically according to human body's comfort.

(5)Turbo Function

This function can be set in cooling or heating mode to quickly cool or heat the room.

(6)X-FAN Function

① When the unit is operating at COOL or DRY mode(it is not available under AUTO, HEAT, FAN modes), the X-FAN function can be turned on/off. When it is turned on,once pressing ON/OFF button to turn off the unit, indoor fan will continue operation at low speed for 2 minutes. Within the 2 minutes, horizontal louver will keep its previous status while cold plasma and static dedusting will be forced to be turned on and other loads will be turned off. Then the complete unit will be turned off; When X-FAN function is set to be off,once pressing ON./OFF button, the complete unit will be turned on immediately.

② During X-FAN operation, press X-FAN button, the indoor fan, horizontal louver, cold plasma and static-dedusting will be turned off immediately.

(7)Control of Indoor Fan

Indoor fan can be set by remote control within the range of Mute, Fan speed 1, Fan speed 2, Fan speed 3, Fan speed 4, Fan speed 5 and Turbo and Fan will operate at low, med. high or super high speed accordingly. And also, auto fan speed can be set. Under auto fan speed mode, indoor fan will automatically select high, med., low or mute speed according to change of ambient temperature.

① Under Auto Heat mode or regular Heat mode, auto fan speed will be as follows:

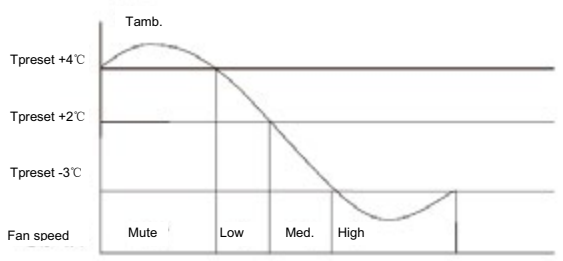
When Tamb.<Tpreset-3°C, indoor fan will operate at high speed;

When Tpreset-3°C≤Tamb.<Tpreset+2°C indoor fan will operate at med. speed;

When Tpreset+2°C≤Tamb.<Tpreset+4°C, indoor fan will operate at low fan speed;

When Tamb≥Tpreset+4°C indoor fan will operate at mute.

Control Diagram of Auto Fan Speed under HEAT Mode



② Under FAN or COOL mode: if it is auto cooling mode or regular cooling mode, auto fan speed will be as follows:

When Tamb.≥Tpreset+3°C, indoor fan will operate at high speed;

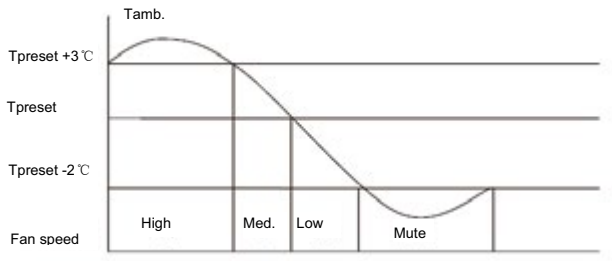
When Tpreset<Tamb.<Tpreset+3°C indoor fan will operate at med. speed;

When Tpreset-2°C<Tamb.≤Tpreset, indoor fan will operate at low speed;

When Tamb.≤Tpreset-2°C indoor fan will operate at mute;

③ There is no auto fan speed under DRY mode

Note: Fan speed "High", "Med." and "Low" are respectively corresponding to "Fan speed 5", "Fan speed 3" and "Fan speed 1". There is 210 seconds delay for fan speed switchover of auto fan.

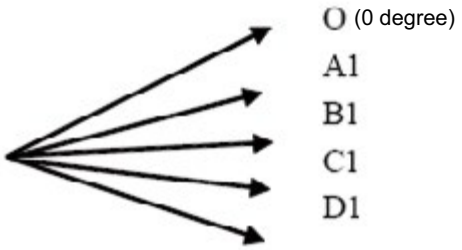


(8)Vertical Swing

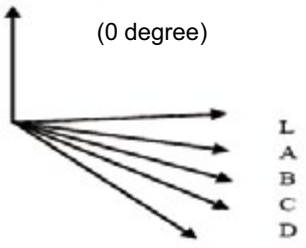
① Small Horizontal Louver

After energization, vertical swing motor will firstly have the horizontal louver rotate anticlockwise to position O to close air outlet. If swing function has not been set after startup of the unit, horizontal louver will turn clockwise to position D1 in HEAT mode. If swing function is set when starting up the unit, the horizontal louver will swing between O and D1.There are 7 swing status of horizontal louver: Positions O, A1, B1, C1 and D1, swing between O and D1 and stop at any position between L and D (angles between O and D1 are equiangular). Upon turning off the unit, the horizontal louver will close at position O. Swing function is available only when

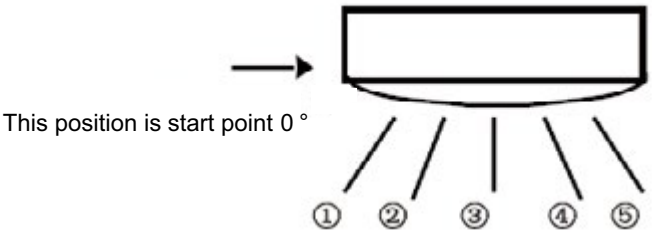
swing function is set and indoor fan is operating.
Note:
a. If the position is set between O and D1, A 1and C1 or B1 and D1 by remote controller, the horizontal louver will swing between O and D1.
b. For model 9K/12K, only when big horizontal louver rotates to the second position for heating(62°of corresponding angle), this louver will be activated
c. Under cooling mode, this horizontal louver will be always in the position O.



② Big Horizontal Louver
After energization, up & down swing motor will firstly have the horizontal louver rotate anticlockwise to position O to close air outlet. If swing function has not been set after startup of the unit, horizontal louver will turn clockwise to position D in HEAT mode, or turn clockwise to level position L in other modes. If swing function is set when starting up the unit, the horizontal louver will swing between L and D.There are 7 swing status of horizontal louver: Positions L, A, B, C and D, swing between L and D and stop at any position between L and D (angles between L and D are equiangular). Upon turning off the unit, the horizontal louver will close at position O.
Note: If the position is set between L and B, A and C or B and D by remote controller, the horizontal louver will swing between L and D.



(9)Horizontal Swing
Upon energization, the vertical louver will be reset to the start position firstly and then stop in the middle position. When setting horizontal swing, there are 7 status: Position ① , Position ② , Position ③ , Positon ④ , Position ⑤ , swing between ① and ⑤ and stop at any position between ① and ⑤ . If setting horizontal swing during operation of the unit, the horizontal swing motor will drive the louver to swing horizontally. When cancelling horizontal swing or it is not set when turning on the unit, the louver will stop in the current.



(10)Display
① Operation and Mode Icons
Upon energization, the unit will display all icons within 3 seconds. Under standby state, LED lamp of standby is on. If the unit is turned on by remote controller, LED lamp of operation is on; meanwhile, the mark of current running mode will be displayed. If the light button is turned off, no mark will be displayed.
② Display of Nixie Tube on Indoor Unit
When energized & started for the first time, the indoor unit defaults to displaying current set temperature (16~30°C). When set temperature display is set by remote controller, it will display set temperature; when room temperature display is set, it will display room or outdoor temperature. After that, when operating the remote controller for other settings, the temperature display method will keep original. When operating the remote controller during room temperature display, the set temperature will be displayed for 5 seconds firstly and then room temperature display returns. If there is malfunction, corresponding malfunction code will be displayed. For example, if ambient temperature sensor has malfunction, “F1” will be displayed; if indoor pipe temperature has malfunction, “F2”

will be displayed; if jumper cap has malfunction, “C5” will be displayed.

(11)Memory Function

① Memory when power failure upon turning on the unit

◆ Memory content: ON status, mode, up&down swing, light, set temperature, set fan speed, general timer, Fahrenheit/ Centigrade

◆ General timer can be memorized. Timer will be recalculated from the time of energization.

◆ Clock timer can’t be memorized.

② Memory when power failure upon turning off the unit

◆ Memory content: ON status, mode, up&down swing, light, set temperature, set fan speed, general timer, Fahrenheit/ Centigrade

◆ General timer can be memorized. Timer will be recalculated from the time of energization.

◆ Clock timer can’t be memorized.

(12)I Feel function

When I FEEL command is received by controller, and also the ambient temperature is received from remote control, the controller will operate according to the ambient temperature sent by the remote controller (For cold blow prevention, the unit operates according to the ambient temperature sensed by the air conditioner). The remote controller will send ambient temperature data to the controller for every 10 minutes. When the data has not been received for 11 minutes, the unit will operate according to the temperature sensed by the air conditioner. If I FEEL function is not selected, the ambient temperature will be that sensed by the air conditioner. Ambient temperature of I FEEL displayed by controller is 1 ~59°C.

(13)Health and Cold Plasma Function(Optional)

When the unit is operating, turn health or cold plasma to be ON/OFF by health button in remote control (if there is no such button in remote control, the health is on as default). Only when health or cold plasma is turned on and indoor fan is operation, such function can be activated.

(14)Static Dedusting Function(Optional)

When the unit is operating, turn static dedusting ON/OFF by health button in remote control (if there is no such button in remote control, the health is on as default). Only when static dedusting is turned on and indoor fan is operation, such function can be activated.

(15)Fahrenheit Display

Nixie tube displays current set temperature. If remote signal is Fahrenheit, the temperature will be displayed in Fahrenheit. The set temperature range is 16~30°C. Under Auto mode, in COOL operation and FAN operation, 25°C will be displayed, while in HEAT operation and FAN operation, 20°C will be displayed. For cooling-only controller, only 25°C will be displayed.

(16)Locked protection to Indoor Fan Motor

If the indoor fan motor keeps low rotation speed for a continuous period of time after startup, the unit will stop operation and display“H6”.

(17)Mute Mode

① Auto Mute: When selecting fan speed of auto mute, the fan speed will be adjusted according to change of ambient temperature; when temperature meets the requirement of the setting, the unit will operate at lowest speed.

② Mute mode: When selecting fan speed of mute, the unit will directly operate at lowest fan speed.

This position is start point

(18)Compulsive Defrosting Function

① Start up compulsory defrosting function

Under ON status, set heating mode with remote controller and adjust the temperature to 16°C. Press “+, -, +, -, +,-” button successively within 5s and the complete unit will enter into compulsory defrosting status. Meanwhile, heating indicator on indoor unit will ON 10s and OFF 0.5s successively. (Note: If complete unit has malfunction or stops operation due to protection, compulsory defrosting function can be started up after malfunction or protection is resumed.

② Exit compulsory defrosting mode

After compulsory defrosting is started up, the complete unit will exit defrosting operation according to the actual defrosting result, and the complete unit will resume normal heating operation.

(19)Refrigerant Recycling Function

① Enter refrigerant recycling function

Within 5min after energizing (unit ON or OFF status is ok), continuously press LIGHT button for 3 times within 3s to enter refrigerant recycling mode; Fo is displayed and refrigerant recycling function is started. At this moment, the maintenance people closes liquid valve. After 5min, stick the thimble of maintenance valve with a tool. If there is no refrigerant spraying out, close the gas valve immediately and then turn off the unit to remove the connection pipe.

② Exit refrigerant recycling function

After entering refrigerant recycling mode, when receive any remote control signal or enter refrigerant recycling mode for 25min, the unit will exit refrigerant recycling mode automatically If the unit is in standby mode before refrigerant recycling, it will be still in standby mode after finishing refrigerant recycling; if the unit is in ON status before refrigerant recycling, it will still run in original operation mode.

● Outdoor Unit

1. Compensation function of input parameters

According to the structure of wall-mounting unit, considering the comfortability for operation, indoor ambient temperature when the compressor is at OFF status is higher than set temperature under heating mode.

2. Control of detecting the availability of parameters

For ensuring the safety and reliability of operation, please insert the outdoor discharge temperature sensor into the corresponding temperature sensor bushing to make sure that the control system can detect system discharge temperature accurately. Otherwise, the unit will stop operation and it displays malfunction of discharge temperature sensor (discharge temperature sensor hasn't been inserted

well), which can only be resumed by pressing ON/OFF button on remote controller. Basic functions:

3. Cooling mode

3.1 Working condition and process for cooling

3.1.1 If compressor is at OFF status, and T_{preset}-($T_{indoor\ amb.}$- $T_{indoor\ amb.\ compensation\ of\ cooling}$) ≤0°C, the unit operates in cooling mode;

3.1.2 During cooling operation, if 0°C ≤ T_{preset}-($T_{indoor\ amb.}$- $T_{indoor\ amb.\ compensation\ of\ cooling}$) <3°C, the unit still operates in cooling mode;

3.1.3 During cooling operation, if 3°C ≤ T_{preset}-($T_{indoor\ amb.}$- $T_{indoor\ amb.\ compensation\ of\ cooling}$) , the unit stops operation when reaching the temperature point in cooling.

3.2 under the mode,the temperature setting range is 16~30°C.

4. Dry mode

4.1 Working conditioner and process for drying is same as that for cooling mode;

4.2 Temperature setting range is 16~30°C;

5. Fan mode

5.1 Compressor, outdoor fan and 4-way valve are all turned off;

5.2 Temperature setting range is 16~30°C.

6. Heating mode

6.1 Working conditioner and process of heating($T_{indoor\ amb.}$ is the actual temperature detected by indoor ambient temperature sensor; △ $T_{indoor\ amb.\ compensation\ of\ heating}$ is indoor ambient temperature compensation during heating operation).

6.1.1 If compressor is at OFF status, and $T_{indoor\ amb.}$ - $T_{indoor\ amb.\ compensation\ of\ heating}$ -T_{preset} ≤-1°C, the unit operates in heating mode.

6.1.2 During heating operation, if 0°C≤ ($T_{indoor\ amb.}$- $T_{indoor\ amb.\ compensation\ of\ heating}$)-$T_{preset}$ <2°C, the unit still operates in heating mode.

6.1.3 During heating mode, if 2°C≤ ($T_{indoor\ amb.}$ - $T_{indoor\ amb.\ compensation\ of\ heating}$)-$T_{preset}$, the unit stops operation when reaching the temperature point in heating.

6.2 Under this mode, the temperature setting range is 16~30°C.

7. Defrosting control heating mode

7.1 If it turns to defrosting time and it detected that the defrosting temperature is satisfied for 3mins successively, the unit turns into defrosting process.

7.2 Defrosting-starting: compressor stops operation and restart it up after 90s delayed,

7.3 Defrosting-ending: Compressor stops operation and it starts up after 90s delayed.

7.4 When any one of below defrosting-ending conditions is satisfied, the unit will quit from defrosting operation:

7.4.1 $T_{outdoor\ tube}$≥$T_{quit\ temperature\ 1}$ for defrosting;

7.4.2 Defrosting operation time is reached $T_{max.defrosting\ time}$.

8. Control of compressor

8.1 Frequecny of compressor intangibly controls the frequency according to the relation between ambient temperature and set temperature, and the change speed of ambient temperature;

8.2 Under cooling, heating or drying mode, compressor will be started up after outdoor fan is started for 5s.

8.3 At the OFF status, stop operation because of protection and switchover to fan mode, the compressor stops operation immediately.

8.4 Under each mode: Once the compressor is started up, it can be stopped only after operation.

8.5 Under each mode, one the compressor is stopped, it can be restarted up only after 3min delayed

9. Control of outdoor fan

9.1 When turn off the unit by remote controller, stop operation because of protection or stop operation after reaching the temperature point, outdoor can stop operation only after the compressor is stopped for 1min;

9.2 Under fan mode: outdoor fan stops operation.

9.3 defrosting-starting: enter into defrosting. Outdoor fan stops operation after compressor stops for 50s.

9.4 Defrosting-ending: quit defrosting. When the compressor stops operation, the outdoor fan operates.

10. Control of 4-way valve

10.1 4-way valve status under cooling, drying and fan modes: OFF;

10.2 When the unit turned on and operated in heating mode, the 4-way valve is energized immediately.

10.3 If turn off unit or switch to other mode in heating mode, the 4-way valve is de-energized after the compressor stops for 2min;

10.4 When the unit is turned off because of each protection, the 4-way valve is de-energized after 4 mins delayed.

10.5 Defrosting-starting: enter into defrosting. After the compressor stops for 50s, the 4-way valve will be de-energized.

10.6 Defrosting-ending: quit defrosting. After the compressor stops for 50s, the 4-way valve is energized.

11. Freeze protection

11.1 Under cooling or drying mode, After compressor is turned on in 6 min later, if $T_{inner\ tube}$≤$T_{limit\ temperature\ of\ freeze\ protection}$,operation frequency of compressor will stop rising;If $T_{inner\ tube}$≤$T_{decrease\ frequency\ temperature\ of\ freeze\ protection}$, operation frequency of compressor may decrease;

11.2 Under cooling or drying mode, if it's detected that $T_{inner\ tube}$≤$T_{stop\ operation\ temperature\ of\ freeze\ protection}$ for 3min successively, the unit will stop

operation due to freeze protection. If $T_{inner\ tube} \geq T_{temperature\ of\ freeze\ protection}$ and the compressor has stopped for 3min, the complete unit can resume operation.

11.3 If the unit is stopped because of freeze protection for 6 times successively, it can't resume operation automatically and the malfunction will be displayed continuously, which can only be resumed by pressing ON/OFF button. During operation, if operation time of compressor is over, the times of stop operation because of freeze protection will be cleared. If turn off the unit or switch to fan/ heating mode, malfunction and times of malfunction is eliminated immediately.

12. Overload protection

12.1 Overload protection under cooling or drying mode: If $T_{overload\ stop\ operation\ temp.\ in\ cooling} \leq T_{outdoor\ tube}$, the unit stops operation because of overload in cooling; if $T_{outdoor\ tube} < T_{overload\ limit\text{-}frequecny\ temp\ in\ cooling}$ and the compressor has stopped for 3min, the complete unit can resume operation.

12.2 Under cooling or drying mode, if $T_{overload\ limit\text{-}frequecny\ temp.\ in\ cooling} \leq T_{outdoor\ tube}$, the frequency of compressor may decrease;

12.3 Overload protection under heating mode: If $T_{overload\ stop\ operation\ temp.\ in\ heating} \leq T_{indoor\ tube}$, the unit stops operation because of overload in heating; if $T_{indoor\ tube} < T_{overload\ limit\text{-}frequecny\ temp.\ in\ heating}$ and the compressor has stopped for 3min, the complete unit can resume operation.

12.4 Under heating mode, if $T_{overload\ limit\text{-}frequecny\ temp.\ in\ heating} \leq T_{indoor\ tube}$, operation frequency of compressor may decrease;

12.5 If the unit is stopped because of overload protection for 6 times successively, it can't resume operation automatically and the malfunction will be displayed continuously, which can only be resumed by pressing ON/OFF button. During operation, if operation time of compressor is over, the times of stop operation because of overload protection will be cleared. If turn off the unit, fan or switch to fan/ heating mode, malfunction and times of malfunction is eliminated immediately.

13. Discharge temperature protection of compressor

13.1 If $T_{stop\ operation\ temperature\ for\ discharge} \leq T_{discharge}$, the unit stops operation because of discharge protection; If $T_{discharge} < T_{normal\ speed\ decreasefrequency\ for\ discharge}$ and compressor has stopped for 3min, the complete unit can resume operation;

13.2 If $T_{normal\ speed\ decrease\text{-}frequency\ for\ discharge} \leq T_{discharge}$, operation frequency of compressor may decrease;

13.3 If the unit is stopped because of discharge protection of compressor for 6 times successively, it can't resume operation automatically,which can only be resumed by pressing ON/OFF button. During operation, if operation time of compressor is over, the times of stop operation because of discharge protection will be cleared. If turn off the unit, or switch to fan/heating mode, malfunction and times of malfunction is eliminated immediately.

14. Current protection function

14.1 If $I_{AC\ current} \geq I_{limit\ frequency\ current\ for\ current\ protection}$,operation frequency of compressor will stop rising;

If $I_{AC\ current} \geq I_{decrease\ frequency\ current\ for\ current\ protection}$,operation frequency of compressor may decrease;

If $I_{AC\ current} \geq I_{stop\ operation\ current\ for\ current\ protection}$,the unit will stop operation because of overcurrent protection.

14.2 If the unit is stopped because of overcurrent for 6 times successively, it can't resume operation automatically, which can only be resumed by pressing ON/OFF button. During operation, if operation time of compressor is over, the times of stop operation because of overcurrent protection will be cleared.

15. Voltage drop protection

During operation of compressor, if the voltage is decreasing quickly, the system may stop operation and voltage drop malfunction is caused. 3min later, the system will be restarted up automatically.

16. Communication malfunction

When it hasn't received the correct signal from indoor unit for 3min, the unit will stop operation because if communication malfunction; If communication malfunction is eliminated and compressor has stopped for 3min, the complete unit can resume operation.

17. IPM module protection

After compressor is turned on, if the overcurrent happens for IPM module, or control voltage is too low because of abnormal causes, IPM will detect module protection signal immediately. Once it detected the module protection signal, the unit will stop operation because of module protection. If module protection is resumed and compressor has stopped for 3min, the complete unit will resume operation.

If the unit is stopped because of module protection for 3 times successively, the unit can resume operation automatically unless press ON/OFF button. If the operation time for compressor is over, the times of stop operation because of module protection will be cleared.

18. Overheat protection of module

18.1 If $T_{normal\ speed\ frequency\text{-}decreasing\ temp.\ of\ module} \leq T_{module}$, the operation frequency of compressor may decrease;

18.2 If $T_{stop\ operation\ temperature\ of\ module} \leq T_{module}$, the syste will stop operation for protection. If $T_{module} < T_{frequency\text{-}limiting\ temperature\ of\ module}$ and compressor has stopped for 3min, the complete unit will resume operation;

18.3 If the unit is stopped because of overheating of compressor module for 6 times successively, it can't resume operation automatically,which can only be resumed by pressing ON/OFF button. During operation, if operation time of compressor is over, the times of stop operation because of compressor overheating protection will be cleared. If turn off the unit, or switch to fan mode, times of malfunction is eliminated immediately.

19. Overload protection of compressor

19.1 If it detected that the overload switch for compressor is open for 3min successively, the complete unit will stop operation for protection;

19.2 If overload protection is resumed and compressor has stopped for 3min, the complete unit can resume operation;

19.3 If the unit stops operation because of overload protection for compressor for 3times successively, it can't resume operation automatically, which can only be resumed by pressing ON/OFF button. After compressor has operated for 30min, overload protection times for compressor will be eliminated.

Part II : Installation and Maintenance

7. Notes for Installation and Maintenance

Safety Precautions: Important!

Please read the safety precautions carefully before installation and maintenance.
The following contents are very important for installation and maintenance.

Please follow the instructions below.

●The installation or maintenance must accord with the instructions.
●Comply with all national electrical codes and local electrical codes.
●Pay attention to the warnings and cautions in this manual.
●All installation and maintenance shall be performed by distributor or qualified person.
●All electric work must be performed by a licensed technician according to local regulations and the instructions given in this manual.
●Be caution during installation and maintenance. Prohibit incorrect operation to prevent electric shock, casualty and other accidents.

Warnings

Electrical Safety Precautions:

1. Cut off the power supply of air conditioner before checking and maintenance.
2. The air condition must apply specialized circuit and prohibit share the same circuit with other appliances.
3. The air conditioner should be installed in suitable location and ensure the power plug is touchable.
4. Make sure each wiring terminal is connected firmly during installation and maintenance.
5. Have the unit adequately grounded. The grounding wire can't be used for other purposes.
6. Must apply protective accessories such as protective boards, cable-cross loop and wire clip.
7. The live wire, neutral wire and grounding wire of power supply must be corresponding to the live wire, neutral wire and grounding wire of the air conditioner.
8. The power cord and power connection wires can't be pressed by hard objects.
9. If power cord or connection wire is broken, it must be replaced by a qualified person.
10. If the power cord or connection wire is not long enough, please get the specialized power cord or connection wire from the manufacture or distributor. Prohibit prolong the wire by yourself.
11. For the air conditioner without plug, an air switch must be installed in the circuit. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.
12. Make sure all wires and pipes are connected properly and the valves are opened before energizing.
13. Check if there is electric leakage on the unit body. If yes, please eliminate the electric leakage.
14. Replace the fuse with a new one of the same specification if it is burnt down; don't replace it with a cooper wire or conducting wire.
15. If the unit is to be installed in a humid place, the circuit breaker must be installed.

Installation Safety Precautions:

1. Select the installation location according to the requirement of this manual.(See the requirements in installation part)
2. Handle unit transportation with care; the unit should not be carried by only one person if it is more than 20kg.
3. When installing the indoor unit and outdoor unit, a sufficient fixing bolt must be installed; make sure the installation support is firm.
4. Ware safety belt if the height of working is above 2m.
5. Use equipped components or appointed components during installation.
6. Make sure no foreign objects are left in the unit after finishing installation.

Improper installation may lead to fire hazard, explosion, electric shock or injury.

Safety Precautions for Installing and Relocating the Unit:

To ensure safety, please be mindful of the following precautions.

Warnings

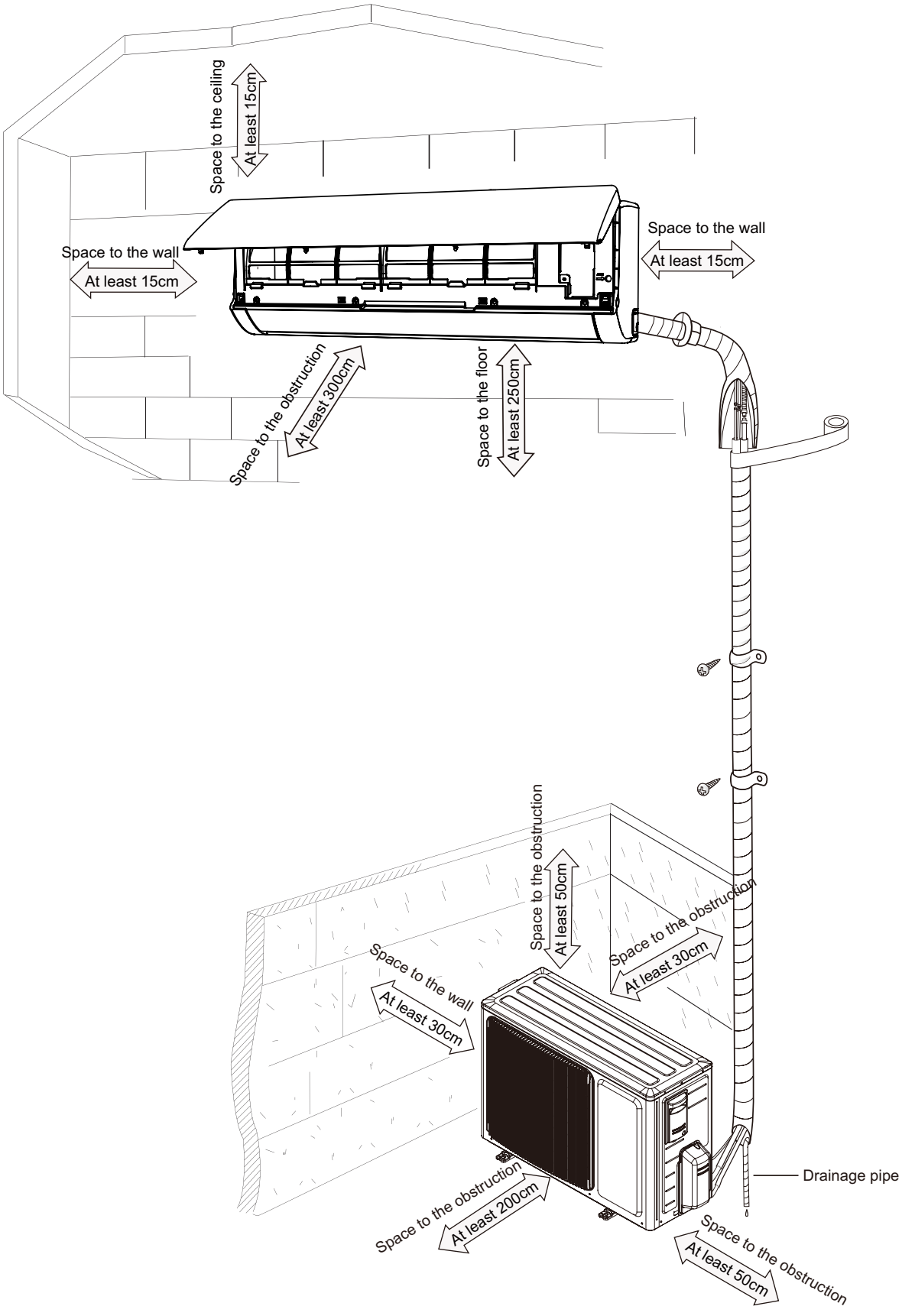
1. When installing or relocating the unit, be sure to keep the refrigerant circuit free from air or substances other than the specified refrigerant.
Any presence of air or other foreign substance in the refrigerant circuit will cause system pressure rise or compressor rupture, resulting in injury.
2.When installing or moving this unit, do not charge the refrigerant which is not comply with that on the nameplate or unqualified refrigerant.
Otherwise, it may cause abnormal operation, wrong action, mechanical malfunction or even series safety accident.
3.When refrigerant needs to be recovered during relocating or repairing the unit, be sure that the unit is running in cooling mode.Then, fully close the valve at high pressure side (liquid valve).About 30-40 seconds later, fully close the valve at low pressure side (gas valve), immediately stop the unit and disconnect power. Please note that the time for refrigerant recovery should not exceed 1 minute.
If refrigerant recovery takes too much time, air may be sucked in and cause pressure rise or compressor rupture, resulting in injury.
4.During refrigerant recovery, make sure that liquid valve and gas valve are fully closed and power is disconnected before detaching the connection pipe.
If compressor starts running when stop valve is open and connection pipe is not yet connected, air will be sucked in and cause pressure rise or compressor rupture, resulting in injury.
5.When installing the unit, make sure that connection pipe is securely connected before the compressor starts running.
If compressor starts running when stop valve is open and connection pipe is not yet connected, air will be sucked in and cause pressure rise or compressor rupture, resulting in injury.
6.Prohibit installing the unit at the place where there may be leaked corrosive gas or flammable gas.
If there leaked gas around the unit, it may cause explosion and other accidents.
7.Do not use extension cords for electrical connections. If the electric wire is not long enough, please contact a local service center authorized and ask for a proper electric wire.
Poor connections may lead to electric shock or fire.
8.Use the specified types of wires for electrical connections between the indoor and outdoor units. Firmly clamp the wires so that their terminals receive no external stresses.
Electric wires with insufficient capacity, wrong wire connections and insecure wire terminals may cause electric shock or fire.

Main Tools for Installation and Maintenance

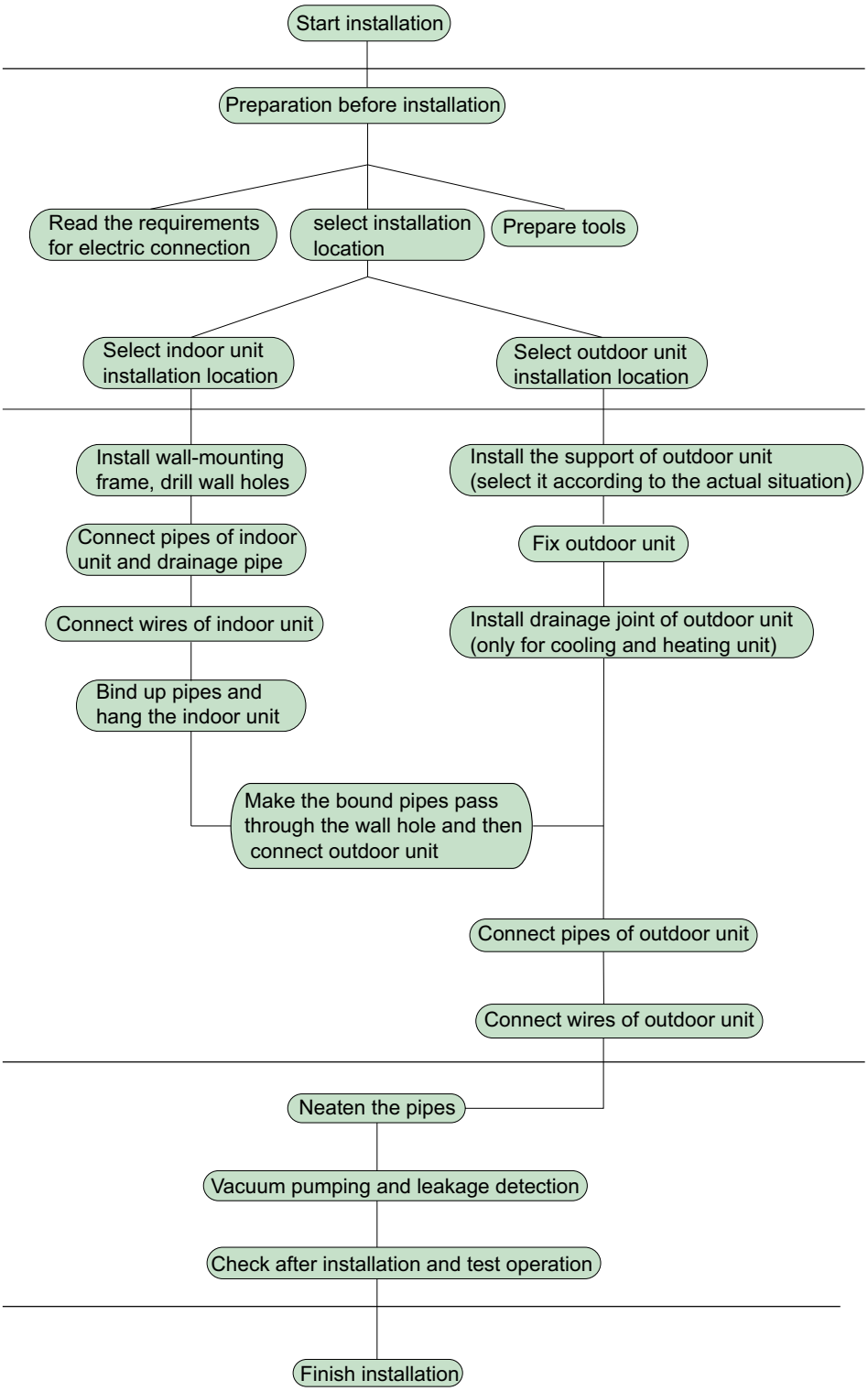
1. Level meter, measuring tape 	**2. Screw driver** 	**3. Impact drill, drill head, electric drill** 
4. Electroprobe 	**5. Universal meter** 	**6. Torque wrench, open-end wrench, inner hexagon spanner** 
7. Electronic leakage detector 	**8. Vacuum pump** 	**9. Pressure meter** 
10. Pipe pliers, pipe cutter   	**11. Pipe expander, pipe bender**  	**12. Soldering appliance, refrigerant container**  

8. Installation

8.1 Installation Dimension Diagram



Installation procedures



Note: this flow is only for reference; please find the more detailed installation steps in this section.

8.2 Installation Parts-checking

No.	Name	No.	Name
1	Indoor unit	8	Sealing gum
2	Outdoor unit	9	Wrapping tape
3	Connection pipe	10	Support of outdoor unit
4	Drainage pipe	11	Fixing screw
5	Wall-mounting frame	12	Drainage plug(cooling and heating unit)
6	Connecting cable(power cord)	13	Owners manual, remote controller
7	Wall pipe		

⚠ **Note:**

1. Please contact the local agent for installation.
2. Dont use unqualified power cord.

8.3 Selection of Installation Location

1. Basic Requirement:

Installing the unit in the following places may cause malfunction. If it is unavoidable, please consult the local dealer:

(1) The place with strong heat sources, vapors, flammable or explosive gas, or volatile objects spread in the air.

(2) The place with high-frequency devices (such as welding machine, medical equipment).

(3) The place near coast area.

(4) The place with oil or fumes in the air.

(5) The place with sulfureted gas.

(6) Other places with special circumstances.

(7) The appliance shall not be installed in the laundry.

2. Indoor Unit:

(1) There should be no obstruction near air inlet and air outlet.

(2) Select a location where the condensation water can be dispersed easily and wont affect other people.

(3) Select a location which is convenient to connect the outdoor unit and near the power socket.

(4) Select a location which is out of reach for children.

(5) The location should be able to withstand the weight of indoor unit and wont increase noise and vibration.

(6) The appliance must be installed 2.5m above floor.

(7) Dont install the indoor unit right above the electric appliance.

(8) Please try your best to keep way from fluorescent lamp.

3. Outdoor Unit:

(1) Select a location where the noise and outflow air emitted by the outdoor unit will not affect neighborhood.

(2) The location should be well ventilated and dry, in which the outdoor unit wont be exposed directly to sunlight or strong wind.

(3) The location should be able to withstand the weight of outdoor unit.

(4) Make sure that the installation follows the requirement of installation dimension diagram.

(5) Select a location which is out of reach for children and far away from animals or plants.If it is unavoidable, please add fence for safety purpose.

8.4 Electric Connection Requirement

1. Safety Precaution

(1) Must follow the electric safety regulations when installing the unit.

(2) According to the local safety regulations, use qualified power supply circuit and air switch.

(3) Make sure the power supply matches with the requirement of air conditioner. Unstable power supply or incorrect wiring may result in electric shock,fire hazard or malfunction. Please install proper power supply cables before using the air conditioner.

(4) Properly connect the live wire, neutral wire and grounding wire of power socket.

(5) Be sure to cut off the power supply before proceeding any work related to electricity and safety.

(6) Do not put through the power before finishing installation.

(7) If the supply cord is damaged,it must be replaced by the manufacturer,its service agent or similarly qualified persons in order to avoid a hazard.

(8) The temperature of refrigerant circuit will be high, please keep the interconnection cable away from the copper tube.

(9) The appliance shall be installed in accordance with national wiring regulations.

2. Grounding Requirement:

(1) The air conditioner is first class electric appliance. It must be properly grounding with specialized grounding device by a professional. Please make sure it is always grounded effectively, otherwise it may cause electric shock.

(2) The yellow-green wire in air conditioner is grounding wire, which can't be used for other purposes.

(3) The grounding resistance should comply with national electric safety regulations.

(4) The appliance must be positioned so that the plug is accessible.

(5) An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.

(6) Including an air switch with suitable capacity, please note the following table. Air switch should be included magnet buckle and heating buckle function, it can protect the circuit-short and overload. (Caution: please do not use the fuse only for protect the circuit)

Air-conditioner	Air switch capacity
12K	16A

8.5 Installation of Indoor Unit

1. Choosing Installation location

Recommend the installation location to the client and then confirm it with the client.

2. Install Wall-mounting Frame

(1) Hang the wall-mounting frame on the wall; adjust it in horizontal position with the level meter and then point out the screw fixing holes on the wall.

(2) Drill the screw fixing holes on the wall with impact drill (the specification of drill head should be the same as the plastic expansion particle) and then fill the plastic expansion particles in the holes.

(3) Fix the wall-mounting frame on the wall with tapping screws (ST4.2X25TA) and then check if the frame is firmly installed by pulling the frame. If the plastic expansion particle is loose, please drill another fixing hole nearby.

3. Install Wall-mounting Frame

(1) Choose the position of piping hole according to the direction of outlet pipe. The position of piping hole should be a little lower than the wall-mounted frame.(As show in Fig.1)

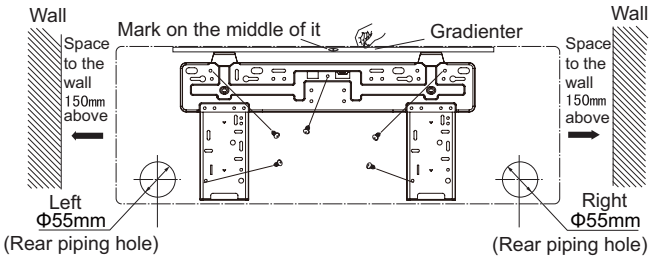


Fig.1

(2) Open a piping hole with the diameter of Φ55mm on the selected outlet pipe position.In order to drain smoothly, slant the piping hole on the wall slightly downward to the outdoor side with the gradient of 5-10°.(As show in Fig.2)

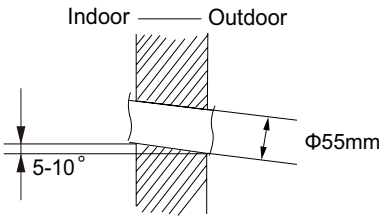


Fig.2

⚠ **Note:**

(1) Pay attention to dust prevention and take relevant safety measures when opening the hole.

(2) The plastic expansion particles are not provided and should be bought locally.

4. Outlet Pipe

(1) The pipe can be led out in the direction of right, rear right, left or rear left.(As show in Fig.3)

(2) When selecting leading out the pipe from left or right, please cut off the corresponding hole on the bottom case.(As show in Fig.4)

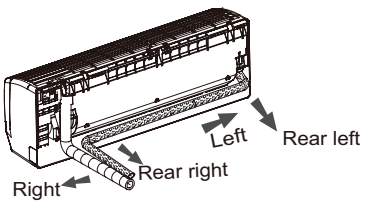


Fig.3

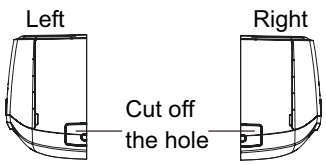


Fig.4

5. Connect the Pipe of Indoor Unit

(1) Aim the pipe joint at the corresponding bellmouth.(As show in Fig.5)

(2) Pretightening the union nut with hand.

(3) Adjust the torque force by referring to the following sheet. Place the open-end wrench on the pipe joint and place the torque wrench on the union nut. Tighten the union nut with torque wrench.(As show in Fig.6)

(4) Wrap the indoor pipe and joint of connection pipe with insulating pipe, and then wrap it with tape.(As show in Fig.7)

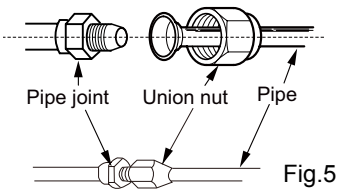


Fig.5

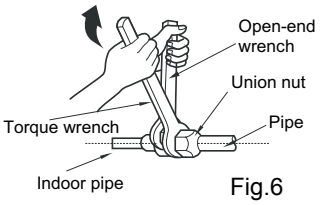


Fig.6

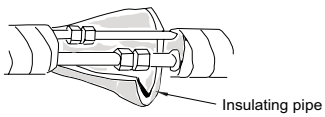


Fig.7

Refer to the following table for wrench moment of force:

Hex nut diameter(mm)	Tightening torque(N·m)
Φ6	15~20
Φ9.52	30~40
Φ12	45~55
Φ16	60~65
Φ19	70~75

6. Install Drain Hose

(1) Connect the drain hose to the outlet pipe of indoor unit.(As show in Fig.8)

(2) Bind the joint with tape.(As show in Fig.9)

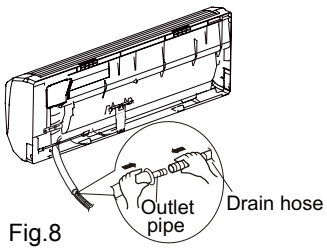


Fig.8

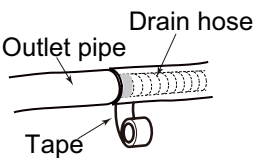


Fig.9

⚠ **Note:**

(1) Add insulating pipe in the indoor drain hose in order to prevent condensation.

(2) The plastic expansion particles are not provided.

(As show in Fig.10)

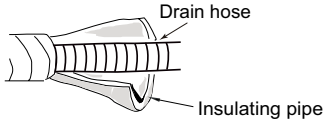


Fig.10

7. Connect Wire of Indoor Unit

(1) Open the panel, remove the screw on the wiring cover and then take down the cover.(As show in Fig.11)

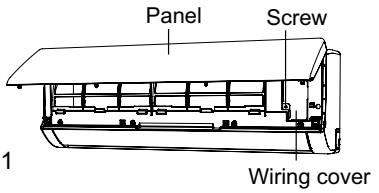


Fig.11

(2) Make the power connection wire go through the cable-cross hole at the back of indoor unit and then pull it out from the front side.(As show in Fig.12)

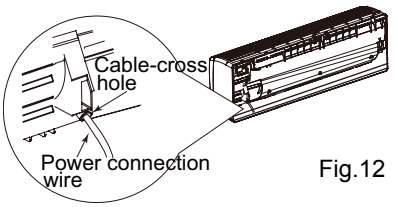


Fig.12

(3) Remove the wire clip; connect the power connection wire to the wiring terminal according to the color; tighten the screw and then fix the power connection wire with wire clip.(As show in Fig.13)

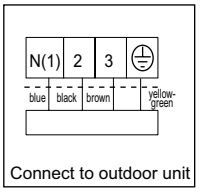
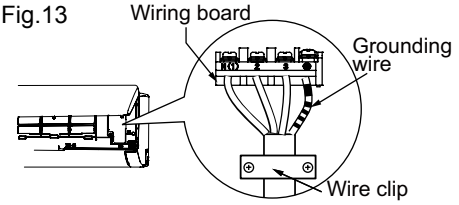


Fig.13



Note: The wiring connect is for reference only, please refer to the actual one.

(4) Put wiring cover back and then tighten the screw.
(5) Close the panel.

⚠ **Note:**

(1) All wires of indoor unit and outdoor unit should be connected by a professional.
(2) If the length of power connection wire is insufficient, please contact the supplier for a new one. Avoid extending the wire by yourself.
(3) For the air conditioner with plug, the plug should be reachable after finishing installation.
(4) For the air conditioner without plug, an air switch must be installed in the line. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.

8. Bind up Pipe

(1) Bind up the connection pipe, power cord and drain hose with the band.(As show in Fig.14)
(2) Reserve a certain length of drain hose and power cord for installation when binding them. When binding to a certain degree, separate the indoor power and then separate the drain hose.(As show in Fig.15)
(3) Bind them evenly.
(4) The liquid pipe and gas pipe should be bound separately at the end.

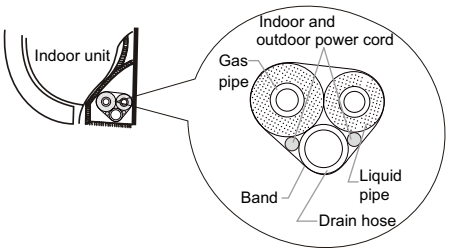


Fig.14

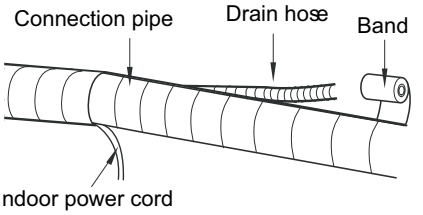


Fig.15

⚠ **Note:**

(1) The power cord and control wire cant be crossed or winding.
(2) The drain hose should be bound at the bottom.

9. Hang the Indoor Unit

(1) Put the bound pipes in the wall pipe and then make them pass through the wall hole.
(2) Hang the indoor unit on the wall-mounting frame.
(3) Stuff the gap between pipes and wall hole with sealing gum.
(4) Fix the wall pipe.(As show in Fig.16)
(5) Check if the indoor unit is installed firmly and closed to the wall.(As show in Fig.17)

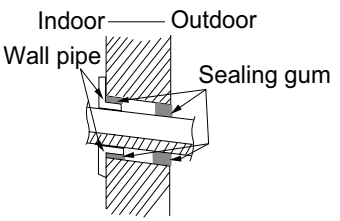
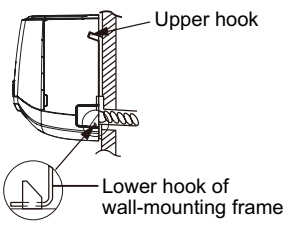


Fig.16

Fig.17



⚠ **Note:**

Do not bend the drain hose too excessively in order to prevent blocking.

8.6 Installation of Outdoor Unit

1. Fix the Support of Outdoor Unit(select it according to the actual installation situation)

(1) Select installation location according to the house structure.
(2) Fix the support of outdoor unit on the selected location with expansion screws.

⚠ **Note:**

(1) Take sufficient protective measures when installing the outdoor unit.
(2) Make sure the support can withstand at least four times the unit weight.
(3) The outdoor unit should be installed at least 3cm above the floor in order to install drain joint.(As show in Fig.18)
(4) For the unit with cooling capacity of 2300W~5000W, 6 expansion screws are needed; for the unit with cooling capacity of 6000W~8000W, 8 expansion screws are needed; for the unit with cooling capacity of 10000W~16000W, 10 expansion screws are needed.

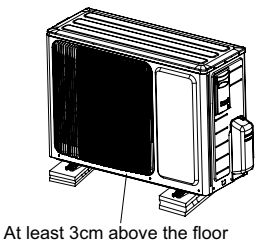


Fig.18

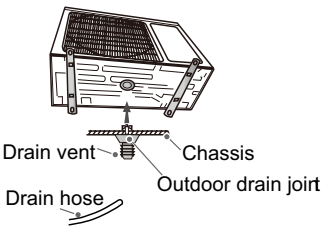


Fig.19

2. Install Drain Joint(Only for cooling and heating unit)

(1) Connect the outdoor drain joint into the hole on the chassis.
(2) Connect the drain hose into the drain vent.
(As show in Fig.19)

3. Fix Outdoor Unit

(1) Place the outdoor unit on the support.
(2) Fix the foot holes of outdoor unit with bolts.
(As show in Fig.20)

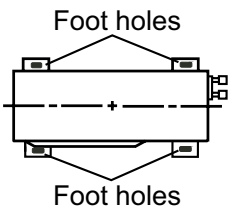


Fig.20

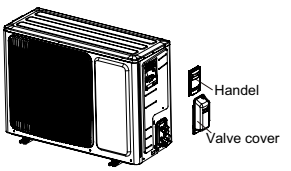


Fig.21

4.Connect Indoor and Outdoor Pipes

(1) Remove the screw on the right handle and valve cover of outdoor unit and then remove the handle and valve cover.
(As show in Fig.21)
(2) Remove the screw cap of valve and aim the pipe joint at the bellmouth of pipe.(As show in Fig.22)

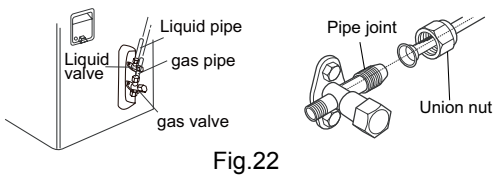


Fig.22

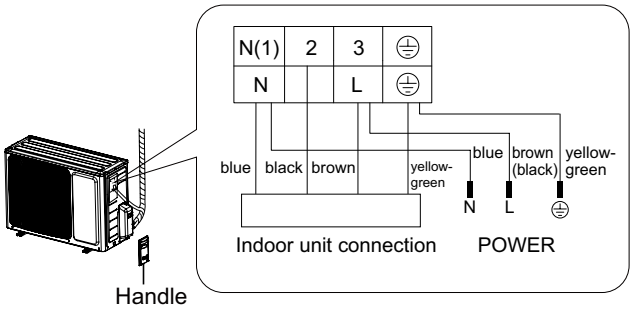
(3) Pretightening the union nut with hand.
(4) Tighten the union nut with torque wrench .

Refer to the following table for wrench moment of force:

Hex nut diameter(mm)	Tightening torque(N·m)
Φ6	15~20
Φ9.52	30~40
Φ12	45~55
Φ16	60~65
Φ19	70~75

5. Connect Outdoor Electric Wire

(1) Remove the wire clip; connect the power connection wire to the wiring terminal according to the color; fix them with screws. (As show in Fig.23)



Note: the wiring connect is for reference only, please refer to the actual one.

Fig.23

(2) Fix the power connection wire with wire clip.

⚠ **Note:**

(1) After tightening the screw, pull the power cord slightly to check if it is firm.
(2) Never cut the power connection wire to prolong or shorten the distance.

6. Neaten the Pipes

(1) The pipes should be placed along the wall, bent reasonably and hidden possibly. Min. semidiameter of bending the pipe is 10cm.
(2) If the outdoor unit is higher than the wall hole, you must set a U-shaped curve in the pipe before pipe goes into the room, in order to prevent rain from getting into the room.(As show in Fig.24)

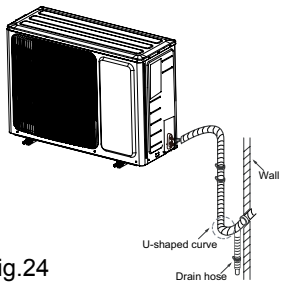


Fig.24

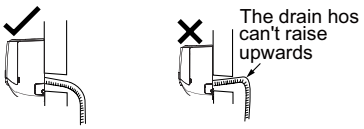


Fig.25

⚠ **Note:**

(1) The through-wall height of drain hose shouldnt be higher than the outlet pipe hole of indoor unit.(As show in Fig.25)
(2) Slant the drain hose slightly downwards. The drain hose cant be curved, raised and fluctuant, etc.(As show in Fig.26)

(3) The water outlet cant be placed in water in order to drain smoothly.(As show in Fig.27)

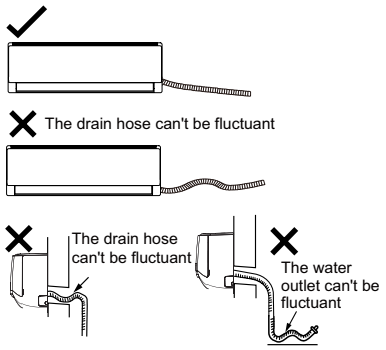


Fig.26

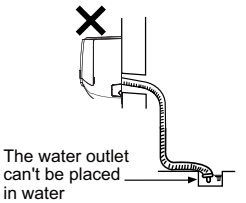


Fig.27

8.7 Vacuum Pumping and Leak Detection

1. Use Vacuum Pump

(1) Remove the valve caps on the liquid valve and gas valve and the nut of refrigerant charging vent.

(2) Connect the charging hose of piezometer to the refrigerant charging vent of gas valve and then connect the other charging hose to the vacuum pump.

(3) Open the piezometer completely and operate for 10-15min to check if the pressure of piezometer remains in -0.1MPa.

(4) Close the vacuum pump and maintain this status for 1-2min to check if the pressure of piezometer remains in -0.1MPa. If the pressure decreases, there may be leakage.

(5) Remove the piezometer, open the valve core of liquid valve and gas valve completely with inner hexagon spanner.

(6) Tighten the screw caps of valves and refrigerant charging vent.(As show in Fig.28)

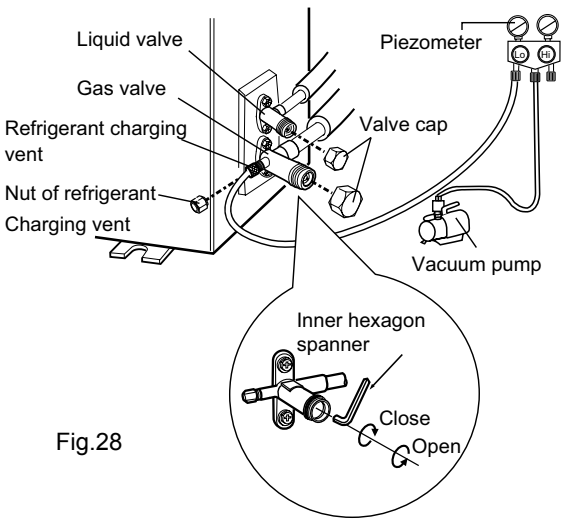


Fig.28

2. Leakage Detection

(1) With leakage detector:

Check if there is leakage with leakage detector.

(2) With soap water:

If leakage detector is not available, please use soap water for leakage detection. Apply soap water at the suspected position and keep the soap water for more than 3min. If there are air bubbles coming out of this position, theres a leakage.

8.8 Check after Installation and Test Operation

1. Check after Installation

Check according to the following requirement after finishing installation.

NO.	Items to be checked	Possible malfunction
1	Has the unit been installed firmly?	The unit may drop, shake or emit noise.
2	Have you done the refrigerant leakage test?	It may cause insufficient cooling (heating) capacity.
3	Is heat insulation of pipeline sufficient?	It may cause condensation and water dripping.
4	Is water drained well?	It may cause condensation and water dripping.
5	Is the voltage of power supply according to the voltage marked on the nameplate?	It may cause malfunction or damage the parts.
6	Is electric wiring and pipeline installed correctly?	It may cause malfunction or damage the parts.
7	Is the unit grounded securely?	It may cause electric leakage.
8	Does the power cord follow the specification?	It may cause malfunction or damage the parts.
9	Is there any obstruction in air inlet and air outlet?	It may cause insufficient cooling (heating) capacity.
10	The dust and sundries caused during installation are removed?	It may cause malfunction or damaging the parts.
11	The gas valve and liquid valve of connection pipe are open completely?	It may cause insufficient cooling (heating) capacity.
12	Is the inlet and outlet of piping hole been covered?	It may cause insufficient cooling (heating) capacity or waster eletricity.

2. Test Operation

(1) Preparation of test operation

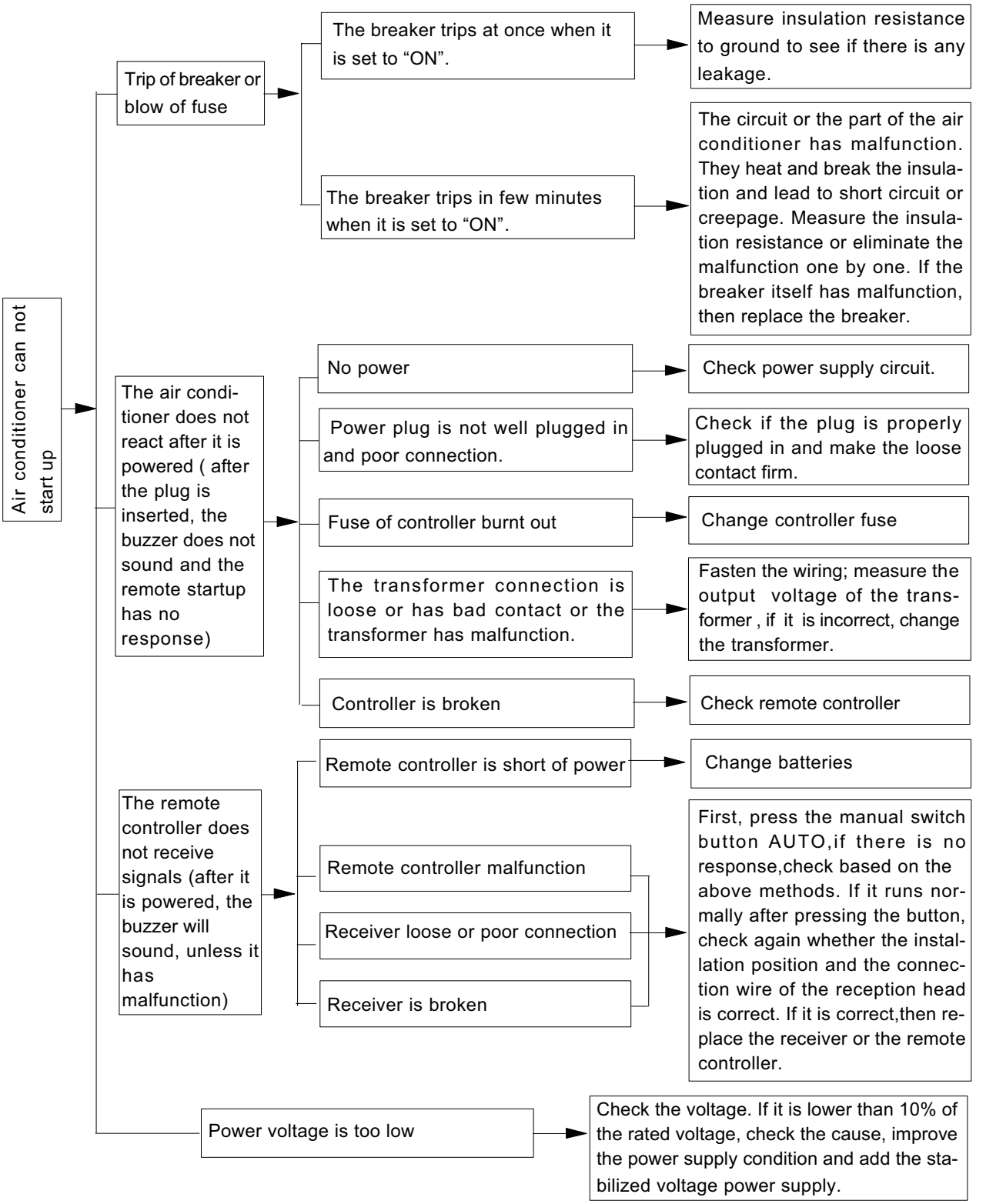
- The client approves the air conditioner installation.
- Specify the important notes for air conditioner to the client.

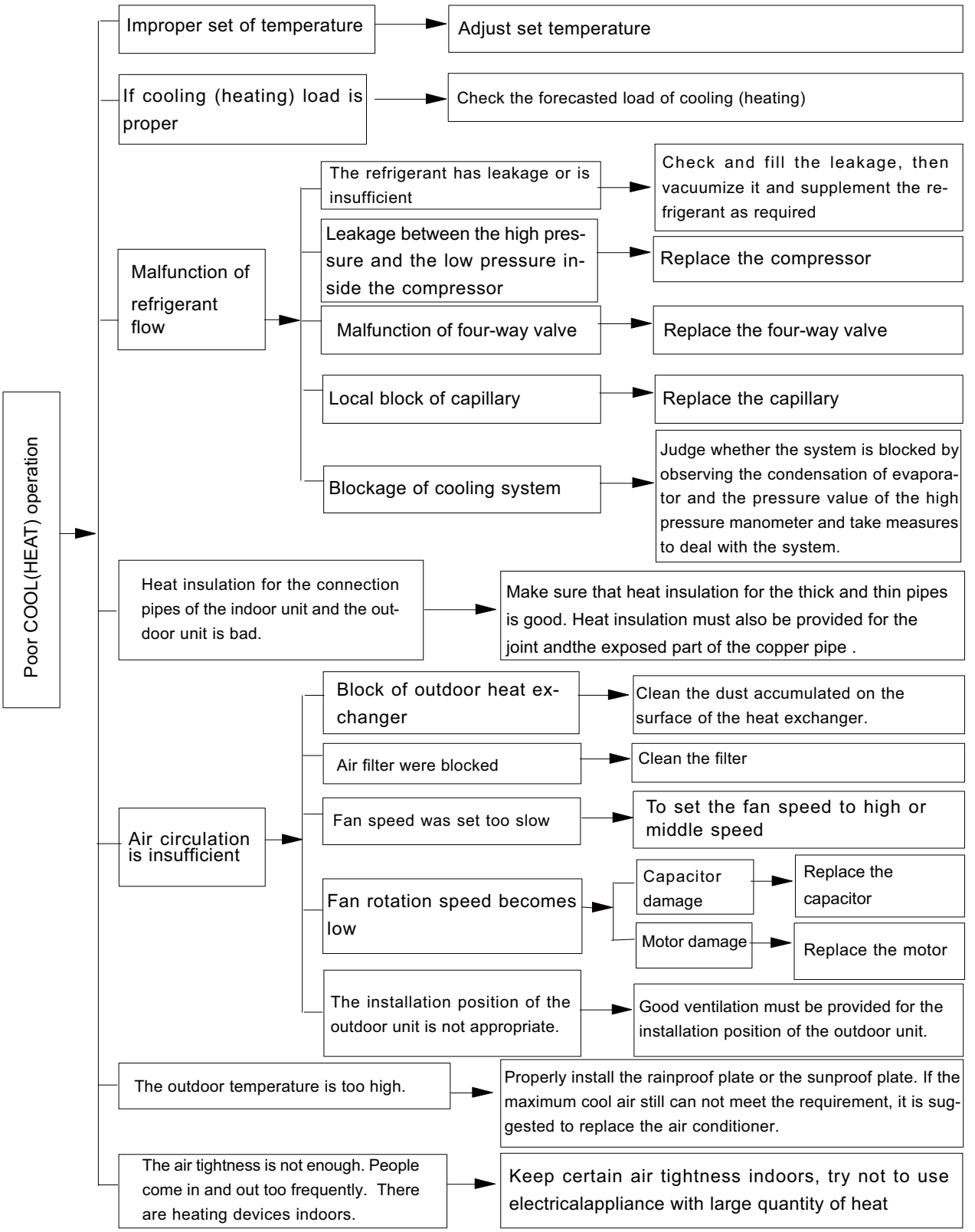
(2) Method of test operation

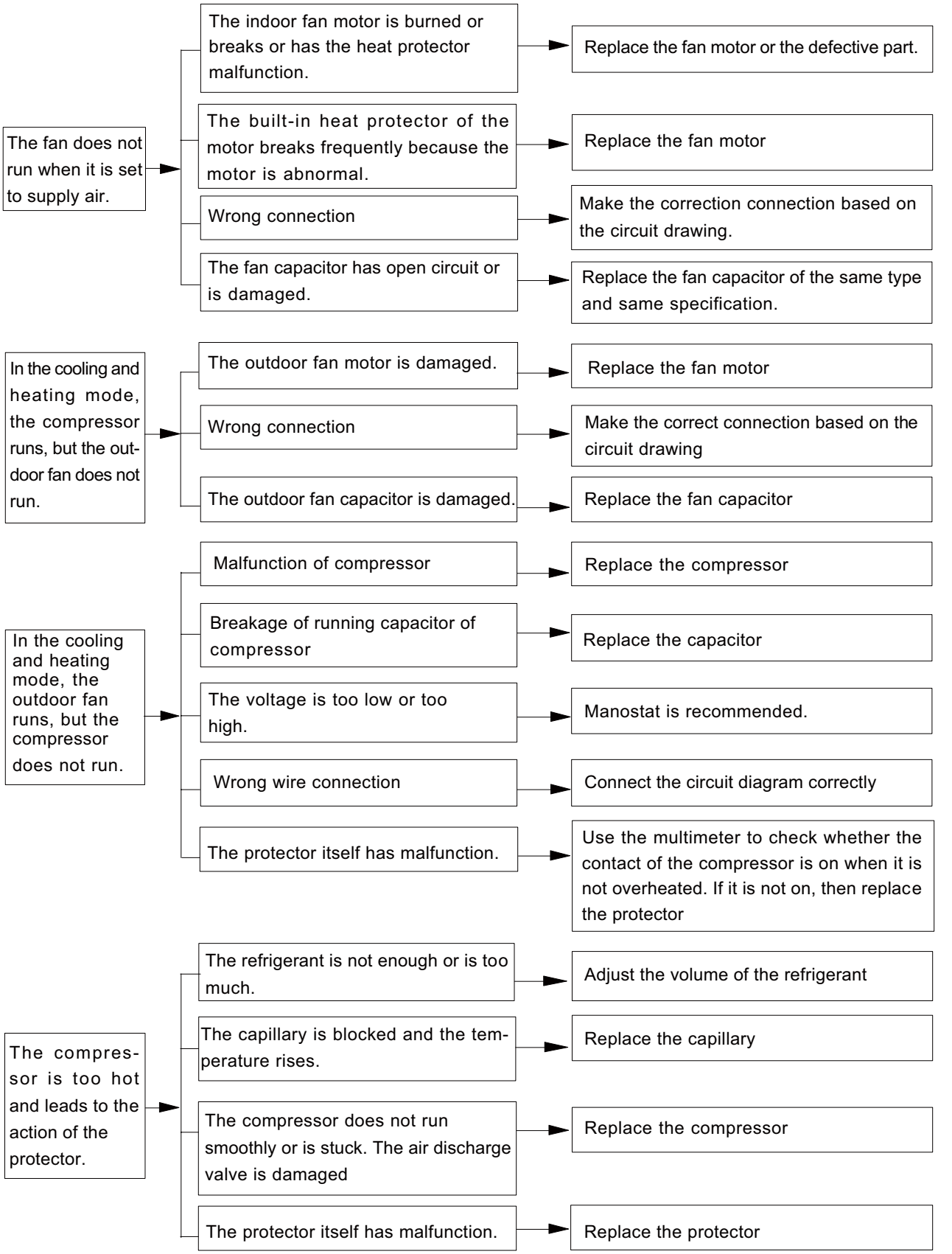
- Put through the power, press ON/OFF button on the remote controller to start operation.
- Press MODE button to select AUTO, COOL, DRY, FAN and HEAT to check whether the operation is normal or not.
- If the ambient temperature is lower than 16℃ , the air conditioner cant start cooling.

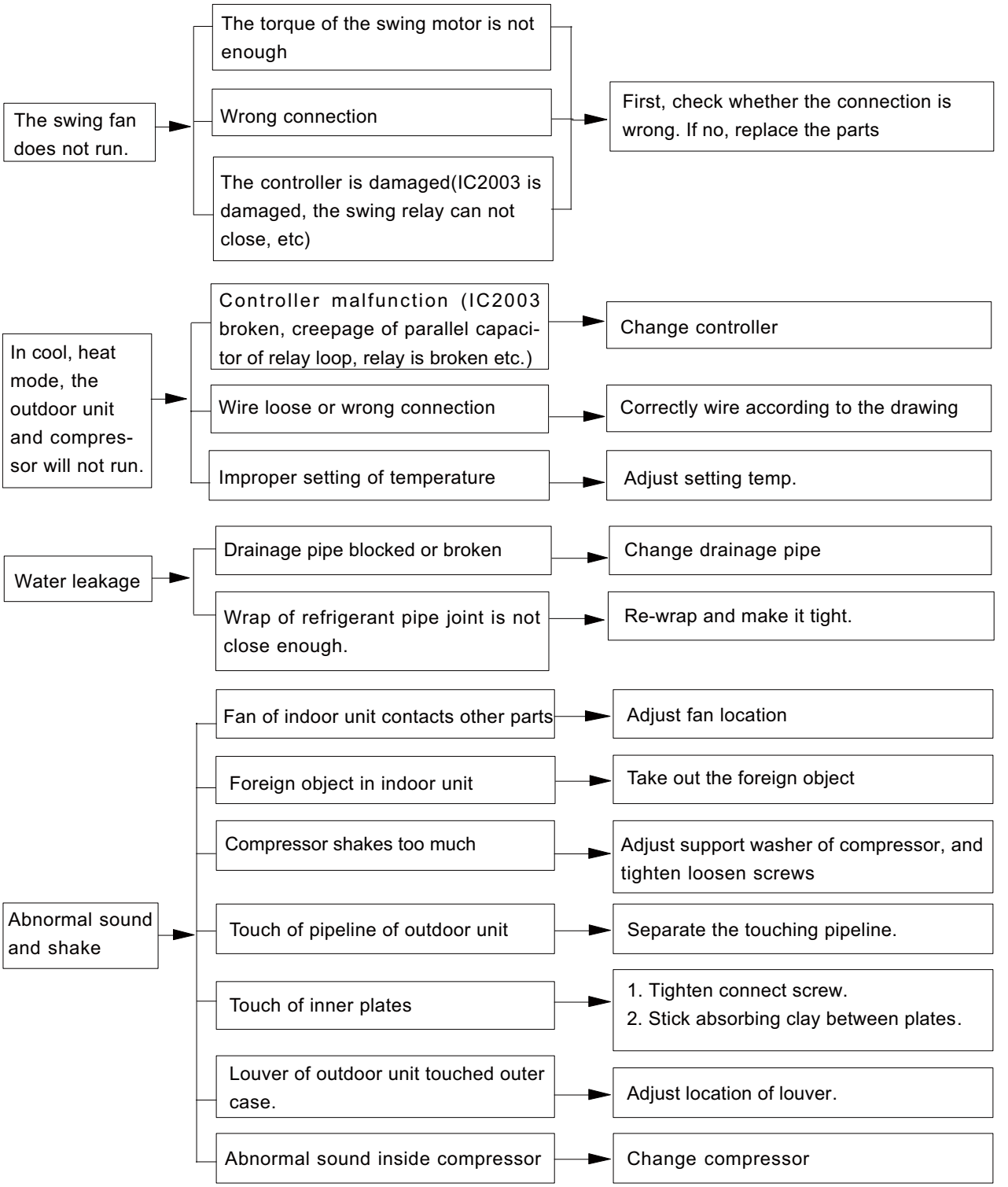
9. Maintenance

9.1 Troubleshooting for Normal Malfunction




Poor COOL(HEAT) operation
Improper set of temperature
Adjust set temperature
If cooling (heating) load is proper
Check the forecasted load of cooling (heating)
Malfunction of refrigerant flow
The refrigerant has leakage or is insufficient
Check and fill the leakage, then vacuumize it and supplement the refrigerant as required
Leakage between the high pressure and the low pressure inside the compressor
Replace the compressor
Malfunction of four-way valve
Replace the four-way valve
Local block of capillary
Replace the capillary
Blockage of cooling system
Judge whether the system is blocked by observing the condensation of evaporator and the pressure value of the high pressure manometer and take measures to deal with the system.
Heat insulation for the connection pipes of the indoor unit and the outdoor unit is bad.
Make sure that heat insulation for the thick and thin pipes is good. Heat insulation must also be provided for the joint andthe exposed part of the copper pipe .
Air circulation is insufficient
Block of outdoor heat exchanger
Clean the dust accumulated on the surface of the heat exchanger.
Air filter were blocked
Clean the filter
Fan speed was set too slow
To set the fan speed to high or middle speed
Fan rotation speed becomes low
Capacitor damage
Replace the capacitor
Motor damage
Replace the motor
The installation position of the outdoor unit is not appropriate.
Good ventilation must be provided for the installation position of the outdoor unit.
The outdoor temperature is too high.
Properly install the rainproof plate or the sunproof plate. If the maximum cool air still can not meet the requirement, it is suggested to replace the air conditioner.
The air tightness is not enough. People come in and out too frequently. There are heating devices indoors.
Keep certain air tightness indoors, try not to use electricalappliance with large quantity of heat


The fan does not run when it is set to supply air.
The indoor fan motor is burned or breaks or has the heat protector malfunction.
Replace the fan motor or the defective part.
The built-in heat protector of the motor breaks frequently because the motor is abnormal.
Replace the fan motor
Wrong connection
Make the correction connection based on the circuit drawing.
The fan capacitor has open circuit or is damaged.
Replace the fan capacitor of the same type and same specification.
In the cooling and heating mode, the compressor runs, but the outdoor fan does not run.
The outdoor fan motor is damaged.
Replace the fan motor
Wrong connection
Make the correct connection based on the circuit drawing
The outdoor fan capacitor is damaged.
Replace the fan capacitor
In the cooling and heating mode, the outdoor fan runs, but the compressor does not run.
Malfunction of compressor
Replace the compressor
Breakage of running capacitor of compressor
Replace the capacitor
The voltage is too low or too high.
Manostat is recommended.
Wrong wire connection
Connect the circuit diagram correctly
The protector itself has malfunction.
Use the multimeter to check whether the contact of the compressor is on when it is not overheated. If it is not on, then replace the protector
The compressor is too hot and leads to the action of the protector.
The refrigerant is not enough or is too much.
Adjust the volume of the refrigerant
The capillary is blocked and the temperature rises.
Replace the capillary
The compressor does not run smoothly or is stuck. The air discharge valve is damaged
Replace the compressor
The protector itself has malfunction.
Replace the protector


The swing fan does not run.
The torque of the swing motor is not enough
Wrong connection
The controller is damaged(IC2003 is damaged, the swing relay can not close, etc)
First, check whether the connection is wrong. If no, replace the parts
In cool, heat mode, the outdoor unit and compressor will not run.
Controller malfunction (IC2003 broken, creepage of parallel capacitor of relay loop, relay is broken etc.)
Change controller
Wire loose or wrong connection
Correctly wire according to the drawing
Improper setting of temperature
Adjust setting temp.
Water leakage
Drainage pipe blocked or broken
Change drainage pipe
Wrap of refrigerant pipe joint is not close enough.
Re-wrap and make it tight.
Abnormal sound and shake
Fan of indoor unit contacts other parts
Adjust fan location
Foreign object in indoor unit
Take out the foreign object
Compressor shakes too much
Adjust support washer of compressor, and tighten loosen screws
Touch of pipeline of outdoor unit
Separate the touching pipeline.
Touch of inner plates
1. Tighten connect screw.
2. Stick absorbing clay between plates.
Louver of outdoor unit touched outer case.
Adjust location of louver.
Abnormal sound inside compressor
Change compressor

9.2 Error Code List

No.	Malfunction Name	Dual-8 Code Display	Display Method of Outdoor Unit Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s			A/C status	Possible Causes
			Yellow Indicator	Red Indicator	Green Indicator		
1	High pressure protection of system	E1				During cooling and drying operation, except indoor fan operates, all loads stop operation. During heating operation, the complete unit stops.	1. Refrigerant was superabundant; 2. Poor heat exchange (including filth blockage of heat exchanger and bad radiating environment);Ambient temperature is too high.
2	Antifreezing protection	E2	OFF 1s and blink 3 times			During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates.	1. Poor air-return in indoor unit; 2. Fan speed is abnormal; 3. Evaporator is dirty.
3	Refrigerant leakage protection	F0		OFF 1s and blink 9 times		The Dual-8 Code Display will show F0 and the complete unit stops.	1.Refrigerant leakage; 2.Indoor evaporator temperature sensor works abnormally; 3.The unit has been plugged up somewhere.
4	High discharge temperature protection of compressor	E4		OFF 1s and blink 7 times		During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates. During heating operation, all loads stop.	Please refer to the malfunction analysis (discharge protection,overload).
5	Overcurrent protection	E5	OFF 1s and blink 5 times			During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates. During heating operation, all loads stop.	1. Supply voltage is unstable; 2. Supply voltage is too low and load is too high; 3. Evaporator is dirty.
6	Communication Malfunction	E6	Always ON			During cooling operation,compressor stops while indoor fan motor operates. During heating operation, the complete unit stops.	Refer to the corresponding malfunction analysis.
7	High temperature resistant protection	E8	OFF 1s and blink 6 times			During cooling operation:compressor will stop while indoor fan will operate. During heating operation, the complete unit stops.	Refer to the malfunction analysis(overload, high temperature resistant).
8	EEPROM malfunction	EE	OFF 1s and blink 11 times			During cooling and drying operation, compressor will stop while indoor fan will operate;During heating operation, the complete unit will stop	Replace outdoor control panel AP1
9	Limit/decrease frequency due to high temperature of module	EU				All loads operate normally,while operation frequency for compressor is decreased	Discharging after the complete unit is de-energized for 20mins, check whether the thermal grease on IPM Module of outdoor control panel AP1 is sufficient and whether the radiator is inserted tightly.If its no use, please replace control panel AP1.
10	Malfunction protection of jumper cap	C5				Wireless remote receiver and button are effective, but can not dispose the related command	1. No jumper cap insert on mainboard. 2. Incorrect insert of jumper cap. 3. Jumper cap damaged. 4. Abnormal detecting circuit of mainboard.

No.	Malfunction Name	Dual-8 Code Display	Display Method of Outdoor Unit Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s			A/C status	Possible Causes
			Yellow Indicator	Red Indicator	Green Indicator		
11	Gathering refrigerant	Fo	OFF 1s and blink 17 times			When the outdoor unit receive signal of Gathering refrigerant,the system will be forced to run under cooling mode for gathering refrigerant	Nominal cooling mode
12	Indoor ambient temperature sensor is open/ short circuited	F1				During cooling and drying operation, indoor unit operates while other loads will stop; during heating operation,the complete unit will stop operation.	1. Loosening or bad contact of indoor ambient temp. sensor and mainboard terminal. 2. Components in mainboard fell down leads short circuit. 3. Indoor ambient temp. sensor damaged.(check with sensor resistance value chart) 4. Mainboard damaged.
13	Indoor evaporator temperature sensor is open/ short circuited	F2				AC stops operation once reaches the setting temperature. Cooling,drying:internal fan motor stops operation while other loads stop operation; Heating: AC stop operation	1. Loosening or bad contact of Indoor evaporator temp. sensor and mainboard terminal. 2. Components on the mainboard fall down leads short circuit. 3. Indoor evaporator temp. sensor damaged.(check temp. sensor value chart for testing) 4. Mainboard damaged.
14	Outdoor ambient temperature sensor is open/ short circuited	F3		OFF 1s and blink 6 times		During cooling and drying operating, compressor stops while indoor fan operates; During heating operation, the complete unit will stop operation	Outdoor temperature sensor hasnt been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor)
15	Outdoor condenser temperature sensor is open/ short circuited	F4		OFF 1s and blink 5 times		During cooling and drying operation, compressor stops while indoor fan will operate; During heating operation,the complete unit will stop operation.	Outdoor temperature sensor hasnt been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor)
16	Outdoor discharge temperature sensor is open/ short circuited	F5		OFF 1s and blink 7 times		During cooling and drying operation, compressor will sop after operating for about 3 mins,while indoor fan will operate; During heating operation,the complete unit will stop after operating for about 3 mins.	1.Outdoor temperature sensor hasnt been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor) 2.The head of temperature sensor hasnt been inserted into the copper tube
17	Limit/decrease frequency due to overload	F6		OFF 1s and blink 3 times		All loads operate normally,while operation frequency for compressor is decreased	Refer to the malfunction analysis(overload, high temperature resistant)
18	Decrease frequency due to overcurrent	F8		OFF 1s and blink once		All loads operate normally,while operation frequency for compressor is decreased	The input supply voltage is too low;System pressure is too high and overload
19	Decrease frequency due to high air discharge	F9		OFF 1s and blink twice		All loads operate normally,while operation frequency for compressor is decreased	Overload or temperature is too high; Refrigerant is insufficient; Malfunction of electric expansion valve (EKV)
20	Limit/decrease frequency due to antifreezing	FH		OFF 1s and blink 4 times		All loads operate normally,while operation frequency for compressor is decreased	Poor air-return in indoor unit or fan speed is too low

No.	Malfunction Name	Dual-8 Code Display	Display Method of Outdoor Unit Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s			A/C status	Possible Causes
			Yellow Indicator	Red Indicator	Green Indicator		
21	Voltage for DC bus-bar is too high	PH	OFF 1s and blink 13 times			During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	1. Measure the voltage of position L and N on wiring board (XT), if the voltage is higher than 265VAC, turn on the unit after the supply voltage is increased to the normal range. 2.If the AC input is normal,measure the voltage of electrolytic capacitor C on control panel (AP1),if its normal, theres malfunction for the circuit, please replace the control panel (AP1)
22	Voltage of DC bus-bar is too low	PL	OFF 1s and blink 12 times			During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	1. Measure the voltage of position L and N on wiring board (XT), if the voltage is higher than 150VAC,turn on the unit after the supply voltage is increased to the normal range. 2.If the AC input is normal,measure the voltage of electrolytic capacitor C on control panel (AP1),if its normal, theres malfunction for the circuit, please replace the control panel (AP1)
23	Compressor Min frequence in test state	P0					Showing during min. cooling or min. heating test
24	Compressor rated frequence in test state	P1					Showing during nominal cooling or nominal heating test
25	Compressor maximum frequence in test state	P2					Showing during max. cooling or max. heating test
26	Compressor intermediate frequence in test state	P3					Showing during middle cooling or middle heating test
27	Overcurrent protection of phase current for compressor	P5				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
28	Charging malfunction of capacitor	PU				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Refer to the part three—charging malfunction analysis of capacitor
29	Malfunction of module temperature sensor circuit	P7				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Replace outdoor control panel AP1

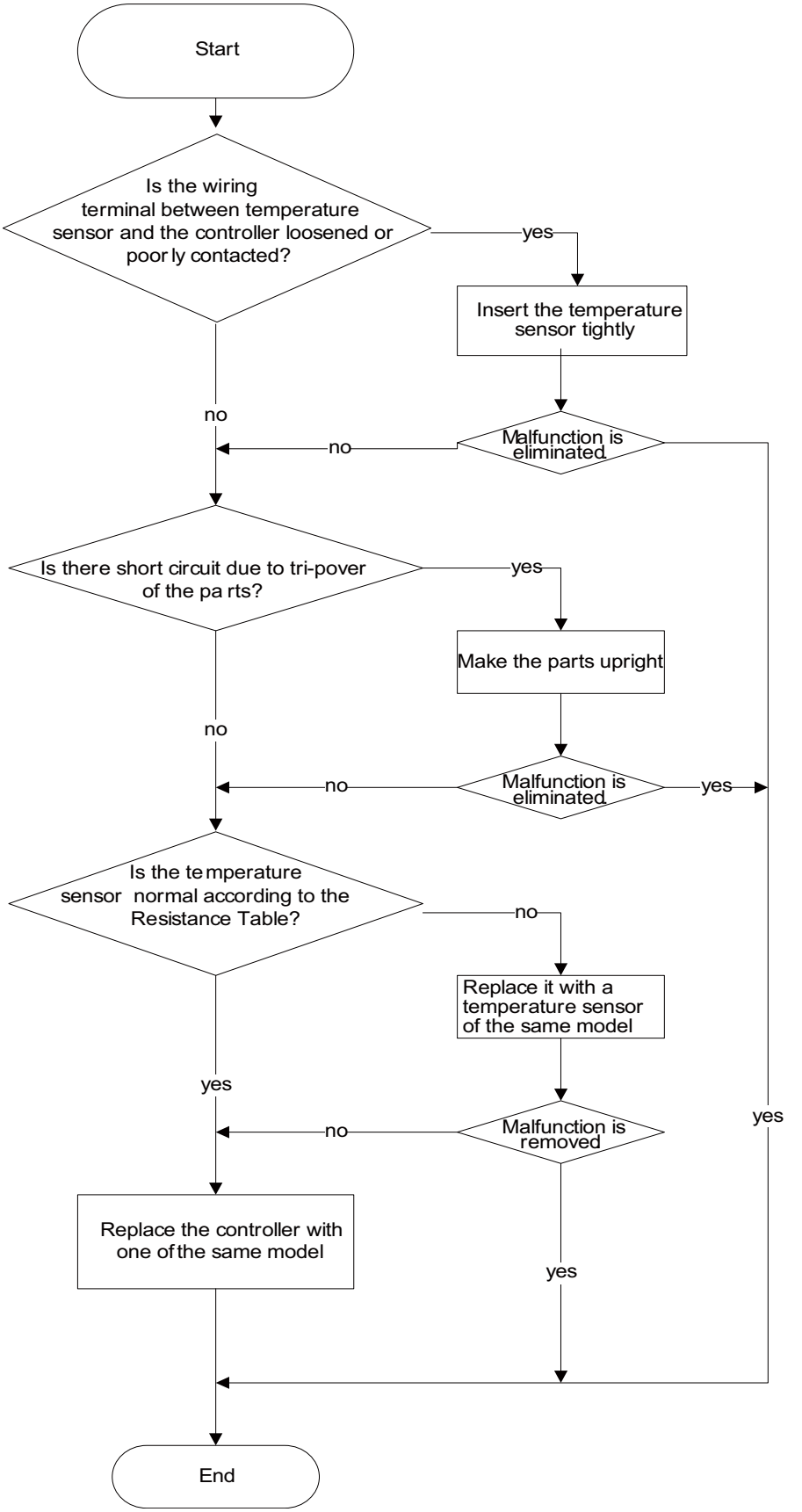
No.	Malfunction Name	Dual-8 Code Display	Display Method of Outdoor Unit Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s			A/C status	Possible Causes
			Yellow Indicator	Red Indicator	Green Indicator		
30	Module high temperature protection	P8				"During cooling operation,compressor will stop while indoor fan will operate; During heating operation,the complete unit will stop"	After the complete unit is deenergized for 20mins, check whether the thermal grease on IPM Module of outdoor control panel AP1 is sufficient and whether the radiator is inserted tightly. If its no use, please replace control panel AP1.
31	Overload protection for compressor	H3	OFF 1s and blink 8 times			"During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation."	Refer to the malfunction analysis(overload, high temperature resistant)
32	IPM protection	H5	OFF 1s and blink 4 times			"During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation,the complete unit will stop operation."	
33	Internal motor(fan motor) do not operate	H6				Internal fan motor, external fan motor, compressor and electric heater stop operation,guide louver stops at present location.	Refer to the malfunction analysis(overload, high temperature resistant)
34	Desynchronizing of compressor	H7				"During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation,the complete unit will stop operation."	Refer to the malfunction analysis (IPM protection,loss of synchronism protection and overcurrent protection of phase current for compressor.
35	PFC protection	HC	OFF 1s and blink 14 times			"During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation,the complete unit will stop operation."	
36	Outdoor DC fan motor malfunction	L3		OFF 1s and blink 14 times		Outdoor DC fan motor malfunction lead to compressor stop operation	1. Bad contact of DC motor feedback terminal. 2. Bad contact of DC motor control end. 3. Fan motor is stalling. 4. Motor malfunction. 5. Malfunction of mainboard rev detecting circuit.
37	power protection	L9	OFF 1s and blink 9 times			compressor stop operation and Outdoor fan motor will stop 30s latter,3 minutes latter fan motor and compressor will restart	Refer to the malfunction analysis (IPM protection,loss of synchronism protection and overcurrent protection of phase current for compressor.
38	Indoor unit and outdoor unit doesn't match	LP	OFF 1s and blink 16 times			compressor and Outdoor fan motor can’t work	Refer to the malfunction analysis
39	Failure startup	LC				"During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation,the complete unit will stop operation."	DC fan motor malfunction or system blocked or the connector loosed

No.	Malfunction Name	Dual-8 Code Display	Display Method of Outdoor Unit Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s			A/C status	Possible Causes
			Yellow Indicator	Red Indicator	Green Indicator		
40	Malfunction of phase current detection circuit for compressor	U1				"During cooling and drying operation,compressor will stop while indoor fan will operate; During heating operation,the complete unit will stop"	To protect the electronical components when detect high power
41	Malfunction of voltage dropping for DC bus-bar	U3				"During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop"	Indoor unit and outdoor unit doesn't match
42	Malfunction of complete units current detection	U5				"During cooling and drying operation,the compressor will stop while indoor fan will operate; During heating operating,the complete unit will stop operation."	Refer to the malfunction analysis
43	The four-way valve is abnormal	U7				If this malfunction occurs during heating operation, the complete unit will stop operation.	Replace outdoor control panel AP1
44	Frequency limiting(power)			OFF 1s and blink 13 times			Supply voltage is unstable
45	Compressor running		OFF 1s and blink once				Theres circuit malfunction on outdoor units control panel AP1,please replace the outdoor units control panel AP1.
46	The temperature for turning on the unit is reached			OFF 1s and blink 8 times			1.Supply voltage is lower than AC175V; 2.Wiring terminal 4V is loosened or broken; 3.4V is damaged, please replace 4V.
47	Frequency limiting(module temperature)			OFF 1s and blink 11 times			Replace outdoor control panel AP1
48	Normal communication				OFF 0.5s and blink once		
49	Defrosting (Heating indicator ON 10s OFF 0.5s)					Defrosting will occur in heating mode.Compressor will operate while indoor fan will stop operation.	
50	Malfunction of detecting plate(WIFI)	JF					

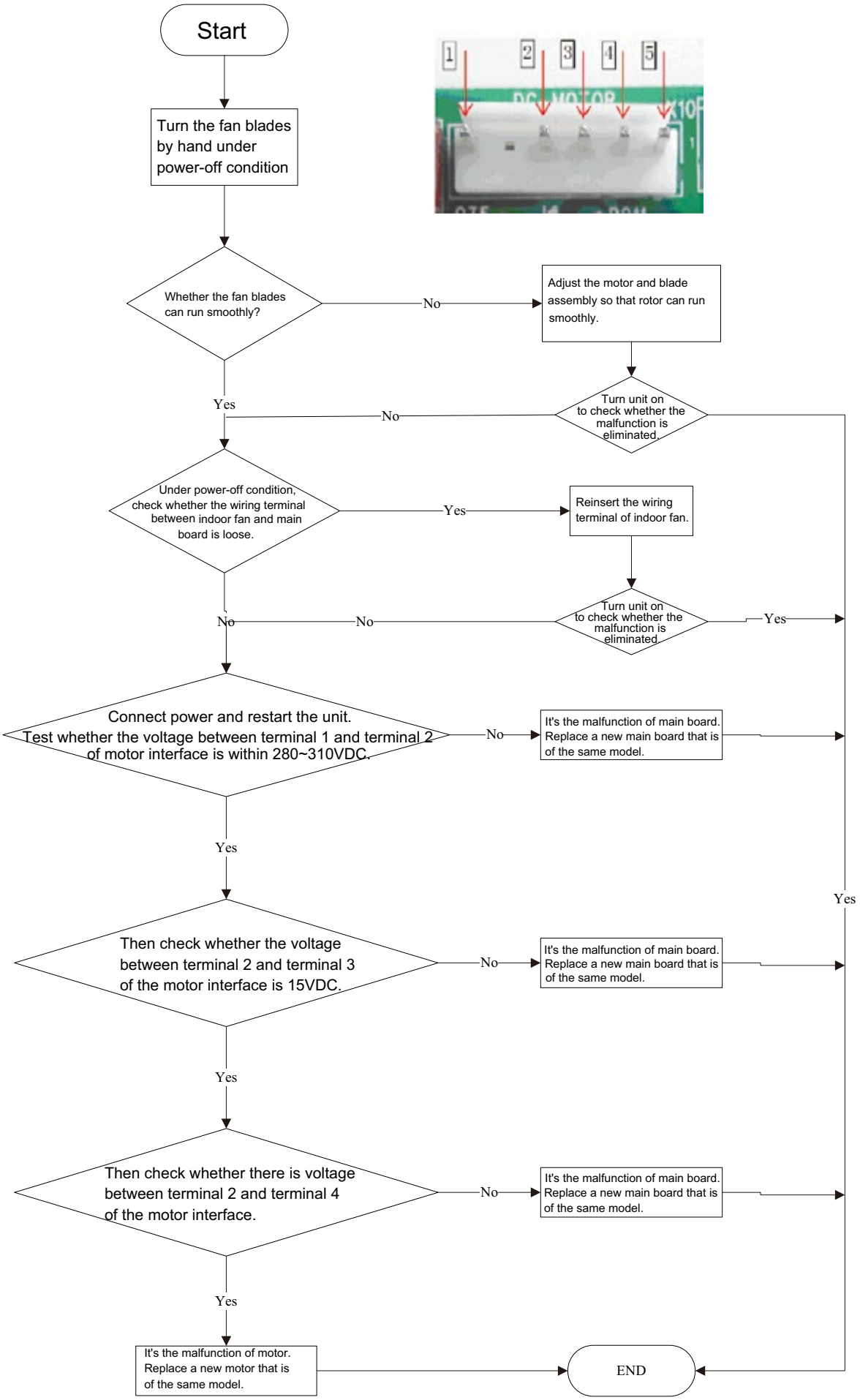
9.3 Troubleshooting for Main Malfunction

●Indoor unit:

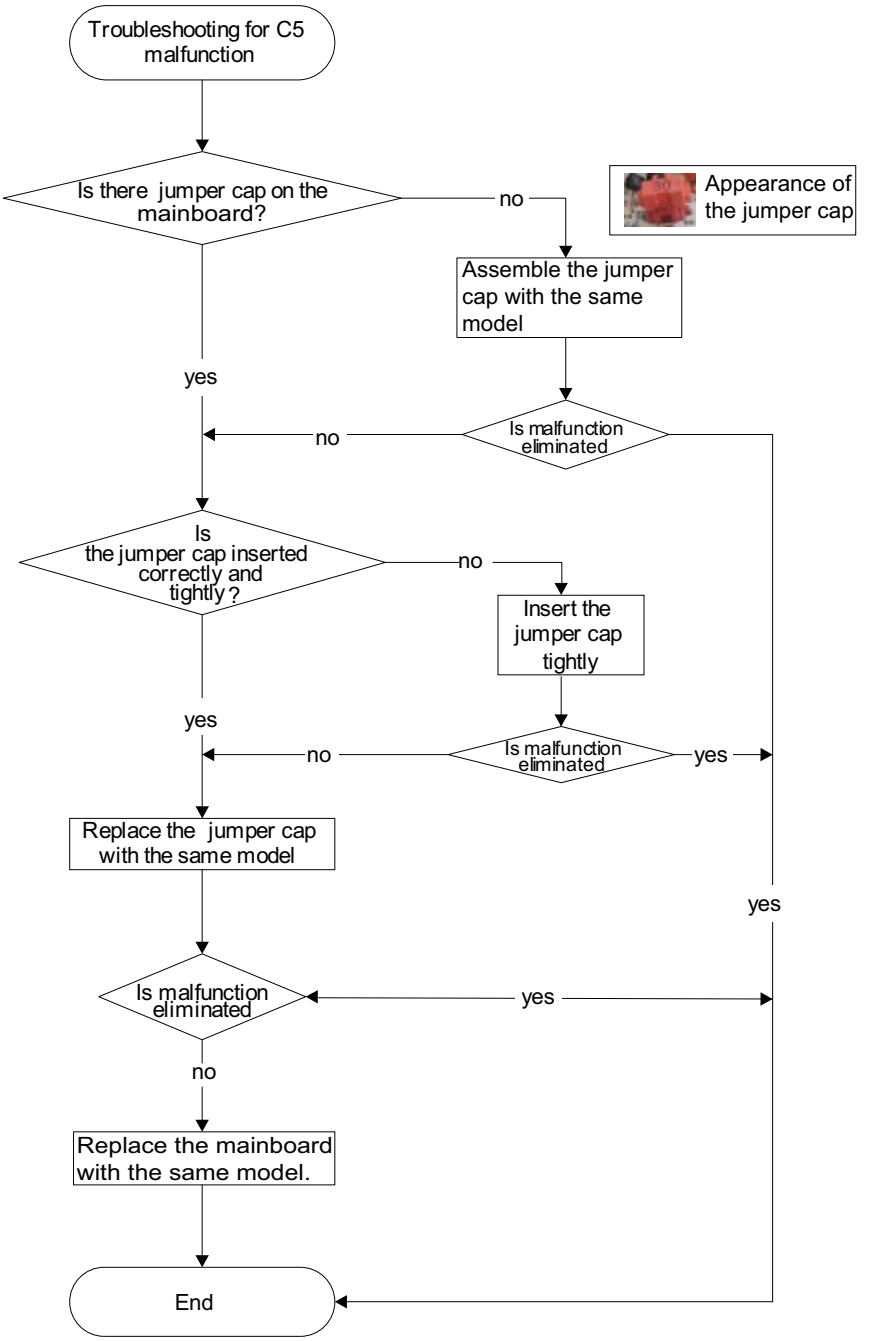
1. Malfunction of Temperature Sensor F1, F2



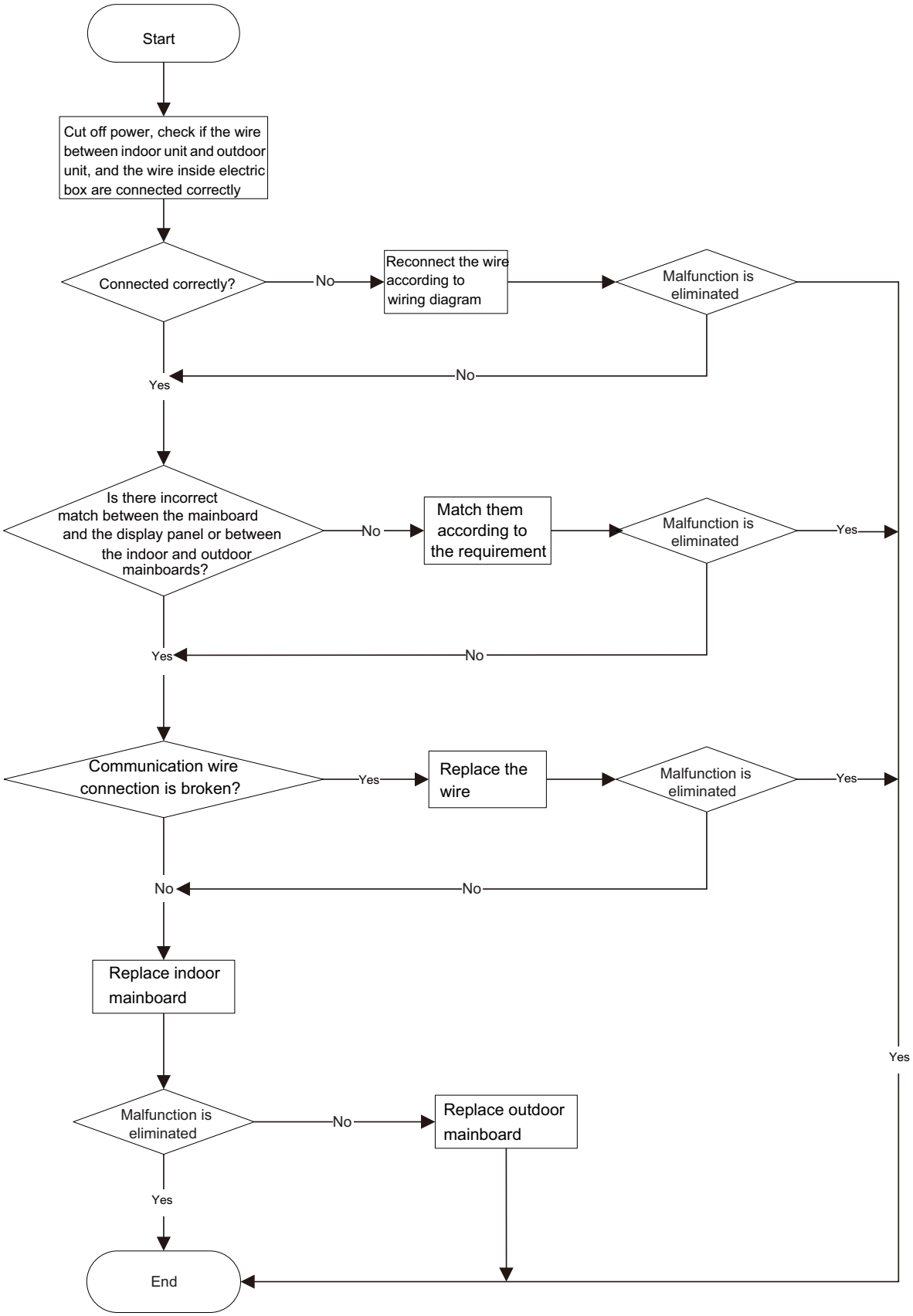
2. Malfunction of Blocked Protection of IDU Fan Motor H6



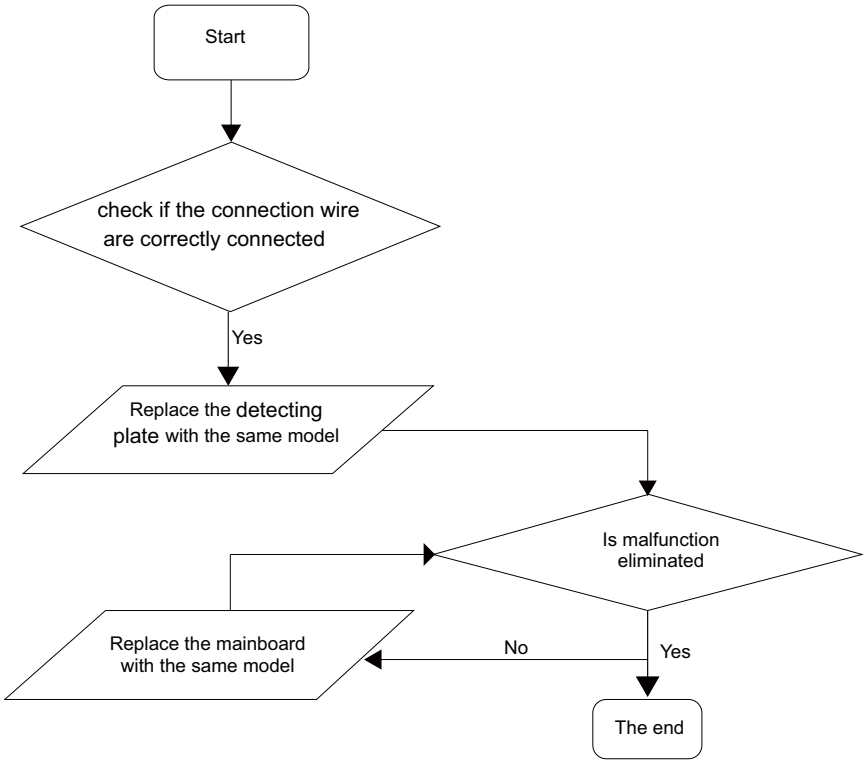
3. Malfunction of Protection of Jumper Cap C5



4. Communication malfunction E6



5. Malfunction of detecting plate(WIFI) JF



●Outdoor unit:

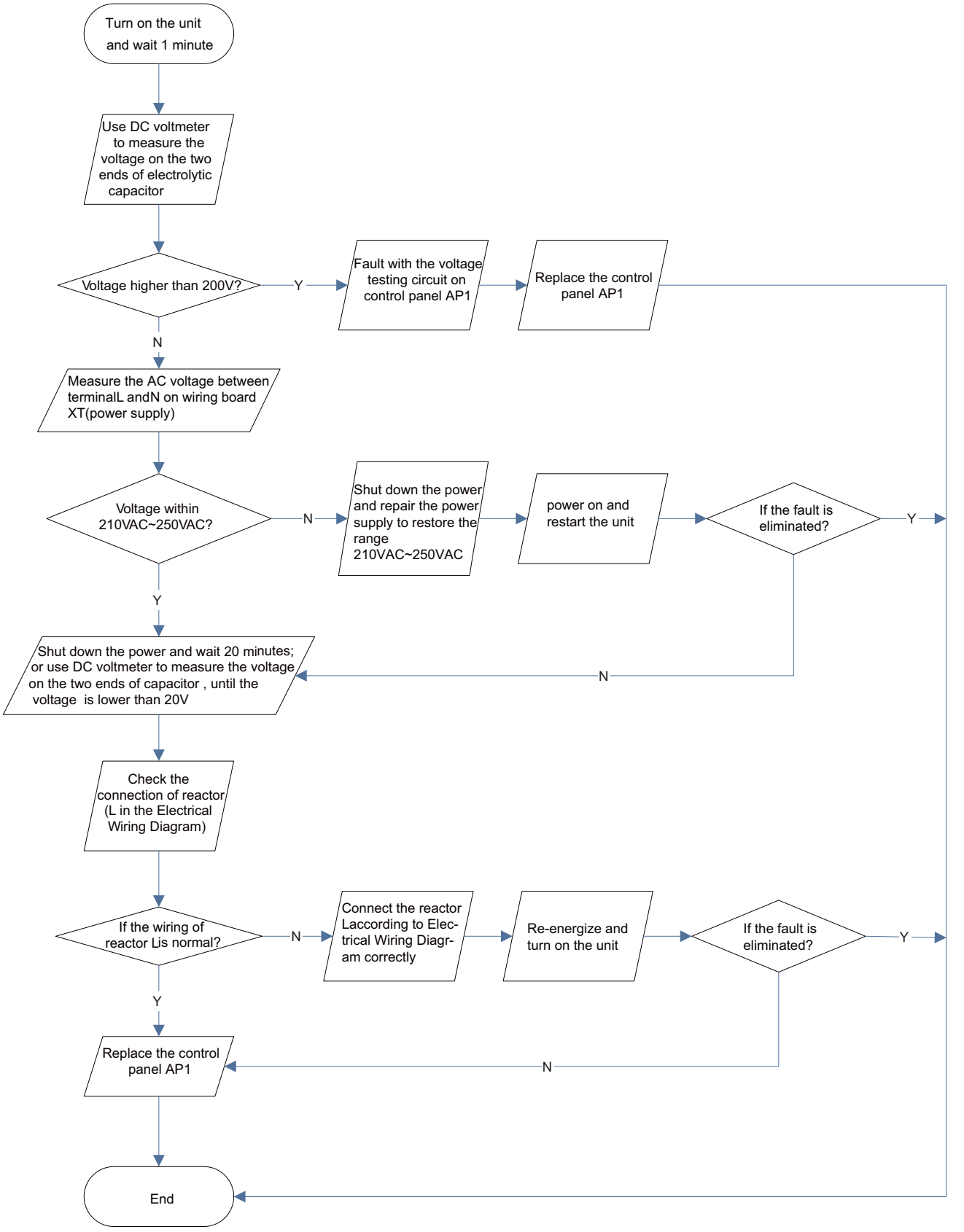
(1) Capacitor charge fault (Fault with outdoor unit) (AP1 below refers to the outdoor control panel)

Main Check Points:

●Use AC voltmeter to check if the voltage between terminal L and N on the wiring board is within 210VAC~240VAC.

●Is the reactor (L) correctly connected? Is the connection loose or fallen? Is the reactor (L) damaged?

Fault diagnosis process:



(2) IPM Protection, Out-of-step Fault, Compressor Phase Overcurrent (AP1 below refers to the outdoor control panel)

Main check points:

●Is the connection between control panel AP1 and compressor COMP secure? Loose? Is the connection in correct order?

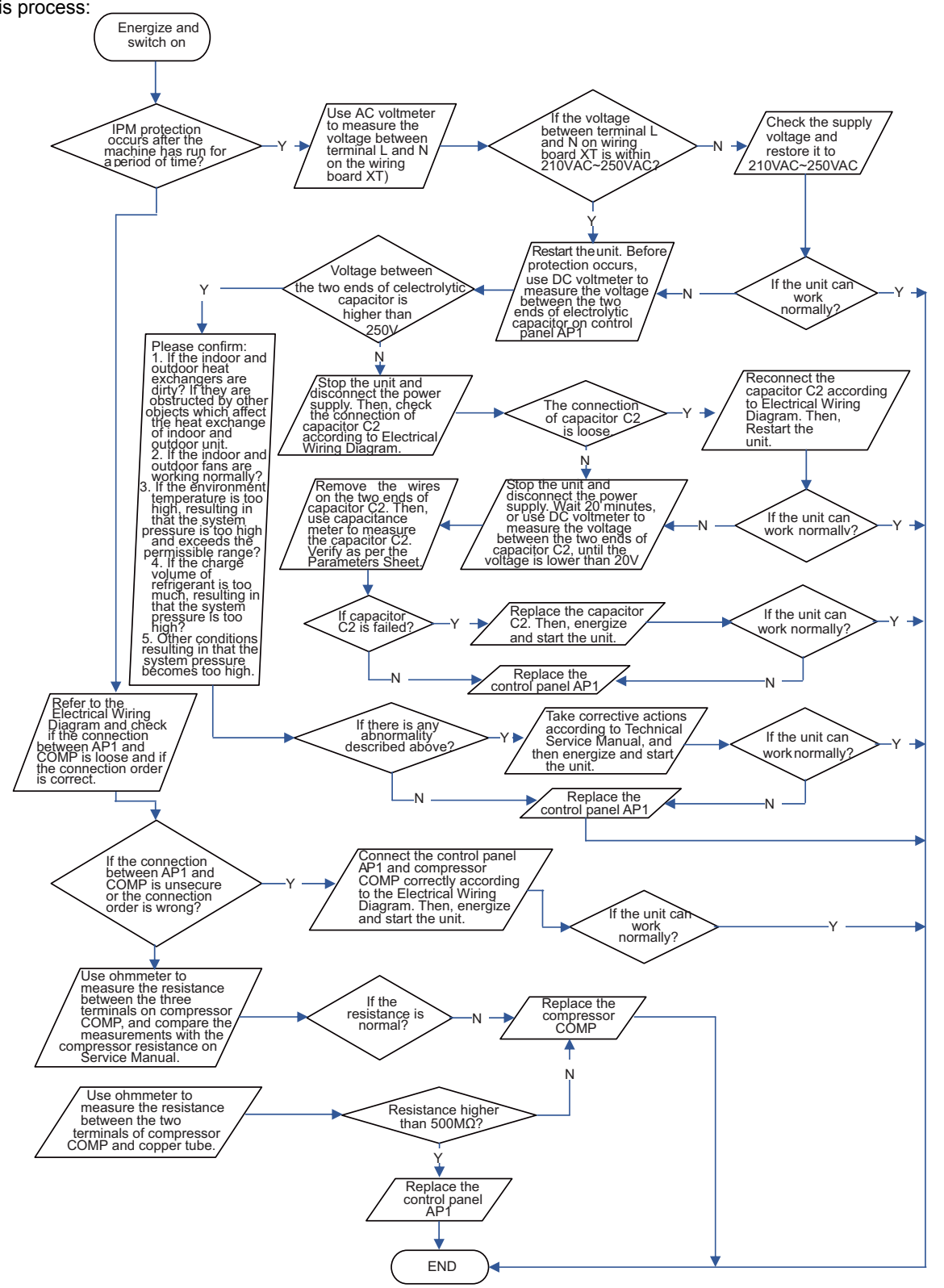
●Is the voltage input of the machine within normal range? (Use AC voltmeter to measure the voltage between terminal L and N on the wiring board XT)

●Is the compressor coil resistance normal? Is the insulation of compressor coil against the copper tube in good condition?

●Is the working load of the machine too high? Is the radiation good?

●Is the charge volume of refrigerant correct?

Fault diagnosis process:



(3) High temperature and overload protection diagnosis (AP1 hereinafter refers to the control board of the outdoor unit)

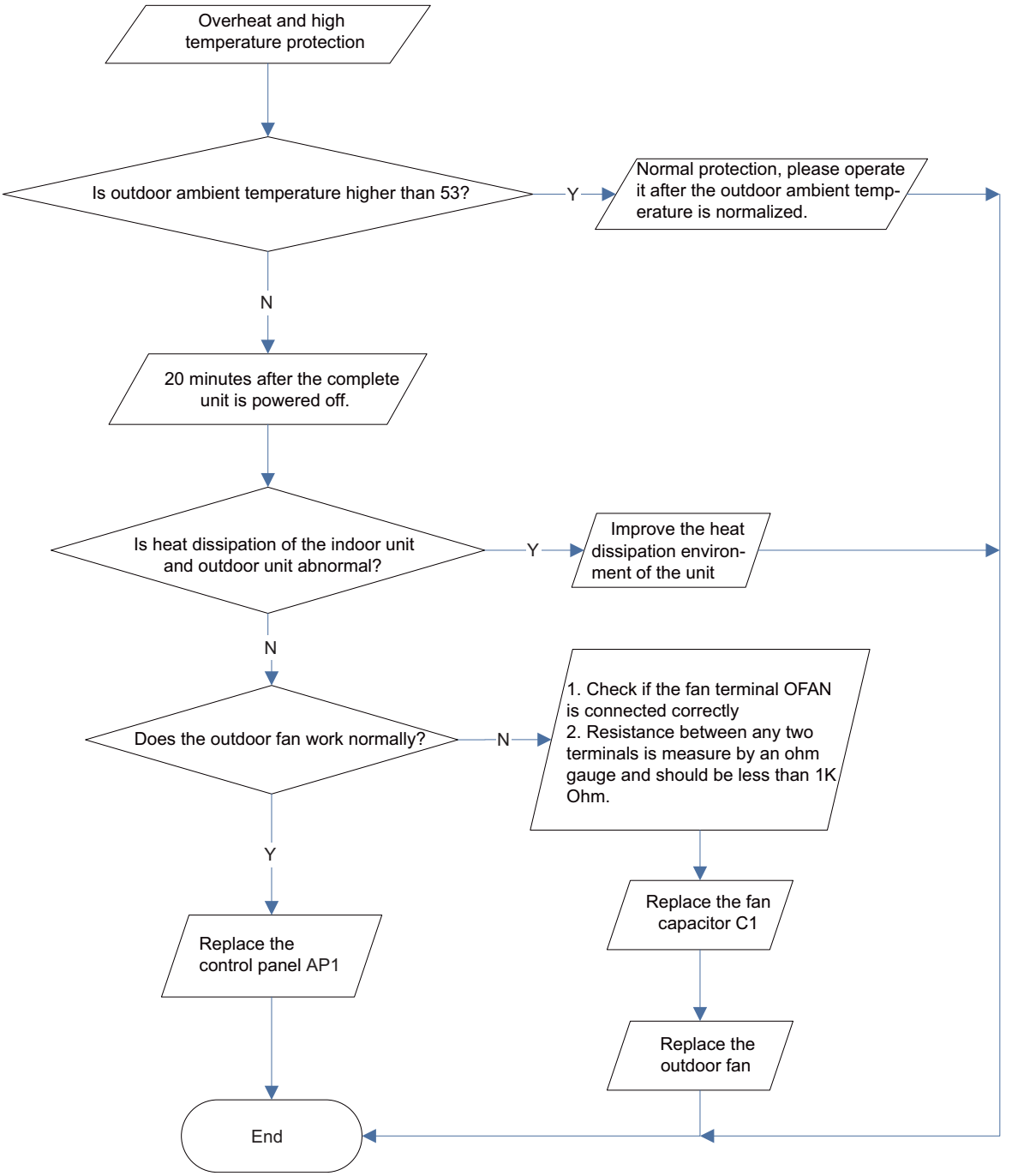
Mainly detect:

●Is outdoor ambient temperature in normal range?

●Are the outdoor and indoor fans operating normally?

●Is the heat dissipation environment inside and outside the unit good?

Fault diagnosis process:



(4) Start-up failure (following AP1 for outdoor unit control board)

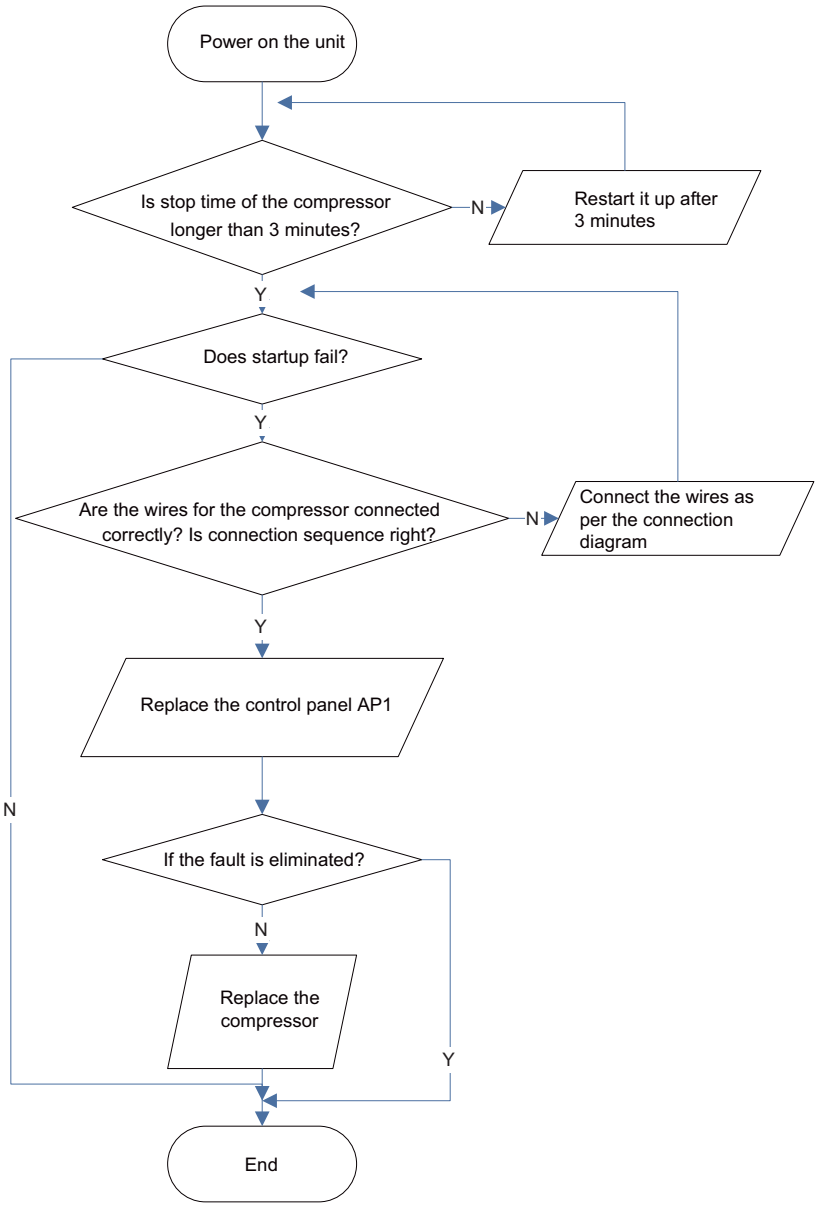
Mainly detect:

●Whether the compressor wiring is connected correct?

●Is compressor broken?

●Is time for compressor stopping enough?

Fault diagnosis process:



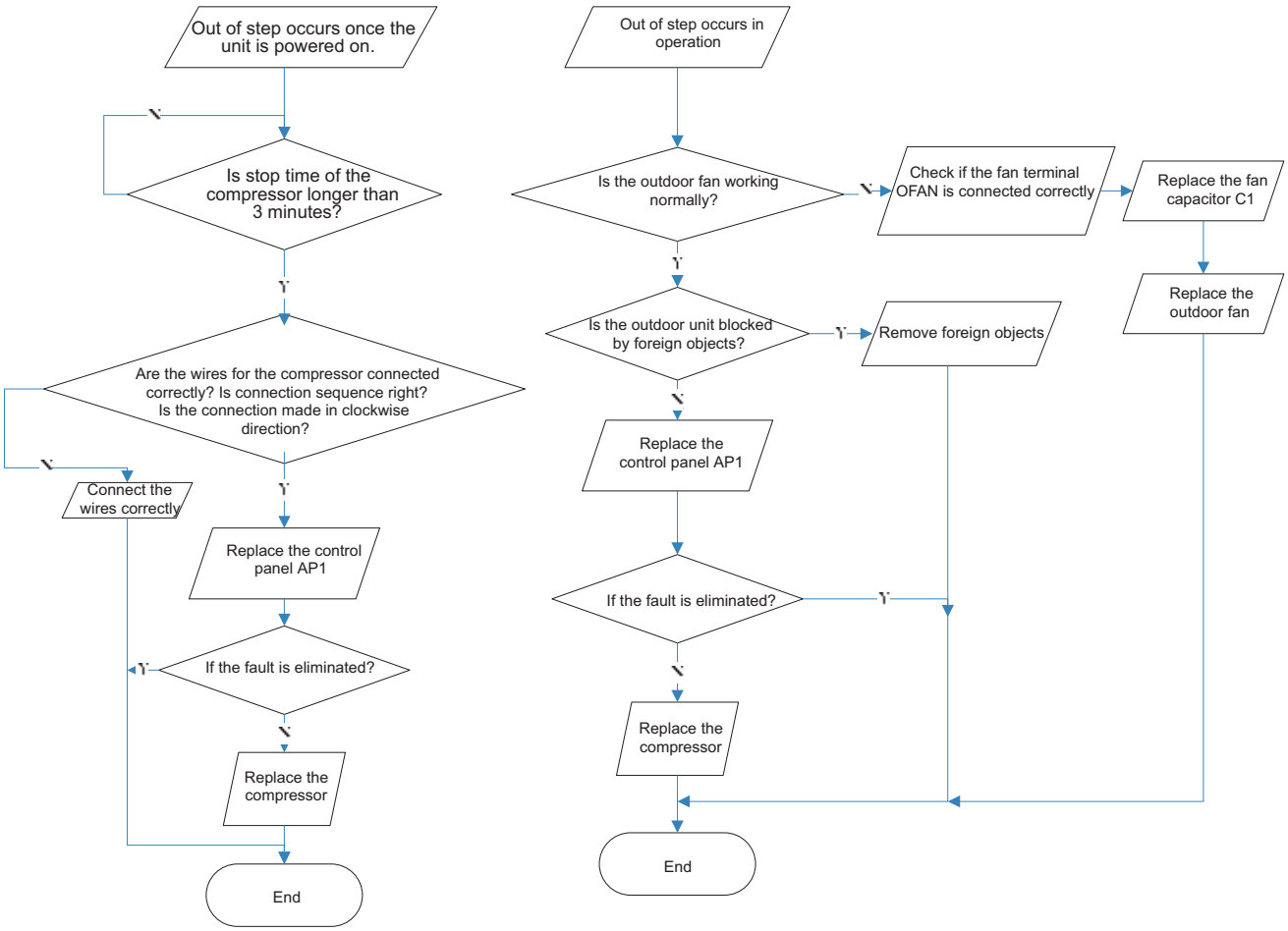
(5) Out of step diagnosis for the compressor (AP1 hereinafter refers to the control board of the outdoor unit)

Mainly detect:

●Is the system pressure too high?

●Is the input voltage too low?

Fault diagnosis process:



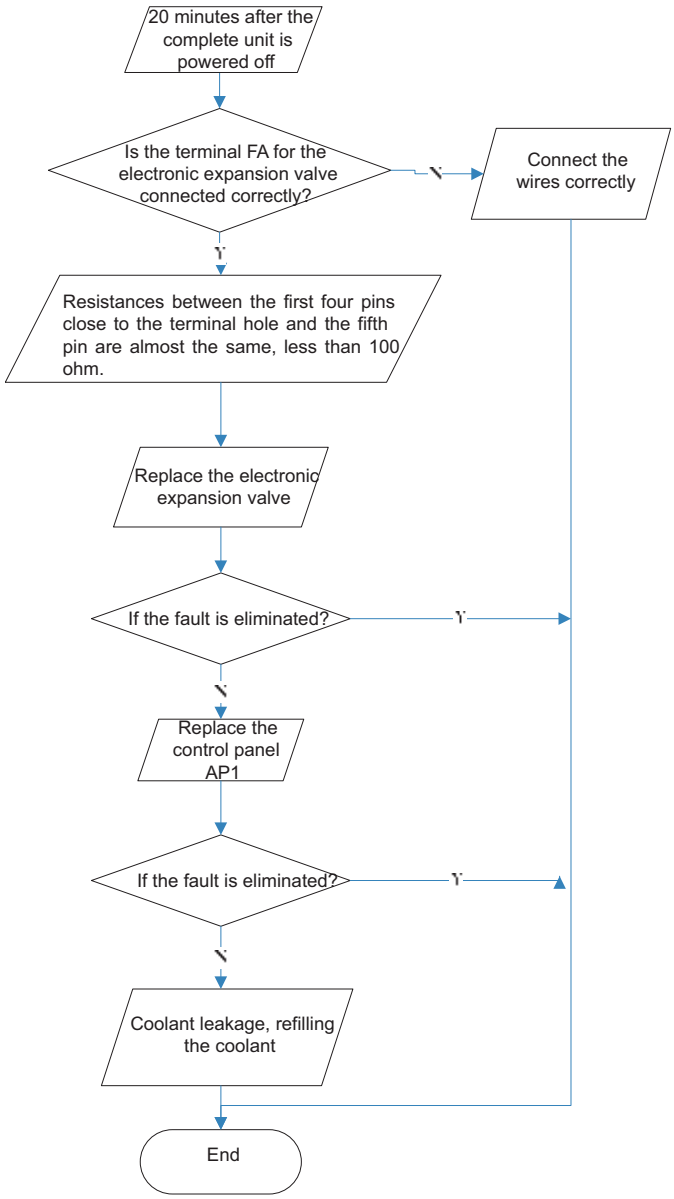
(6) Overload and air exhaust malfunction diagnosis (following AP1 for outdoor unit control board)

Mainly detect:

●Is the PMV connected well or not? Is PMV damaged?

●Is refrigerant leaked?

Fault diagnosis process:

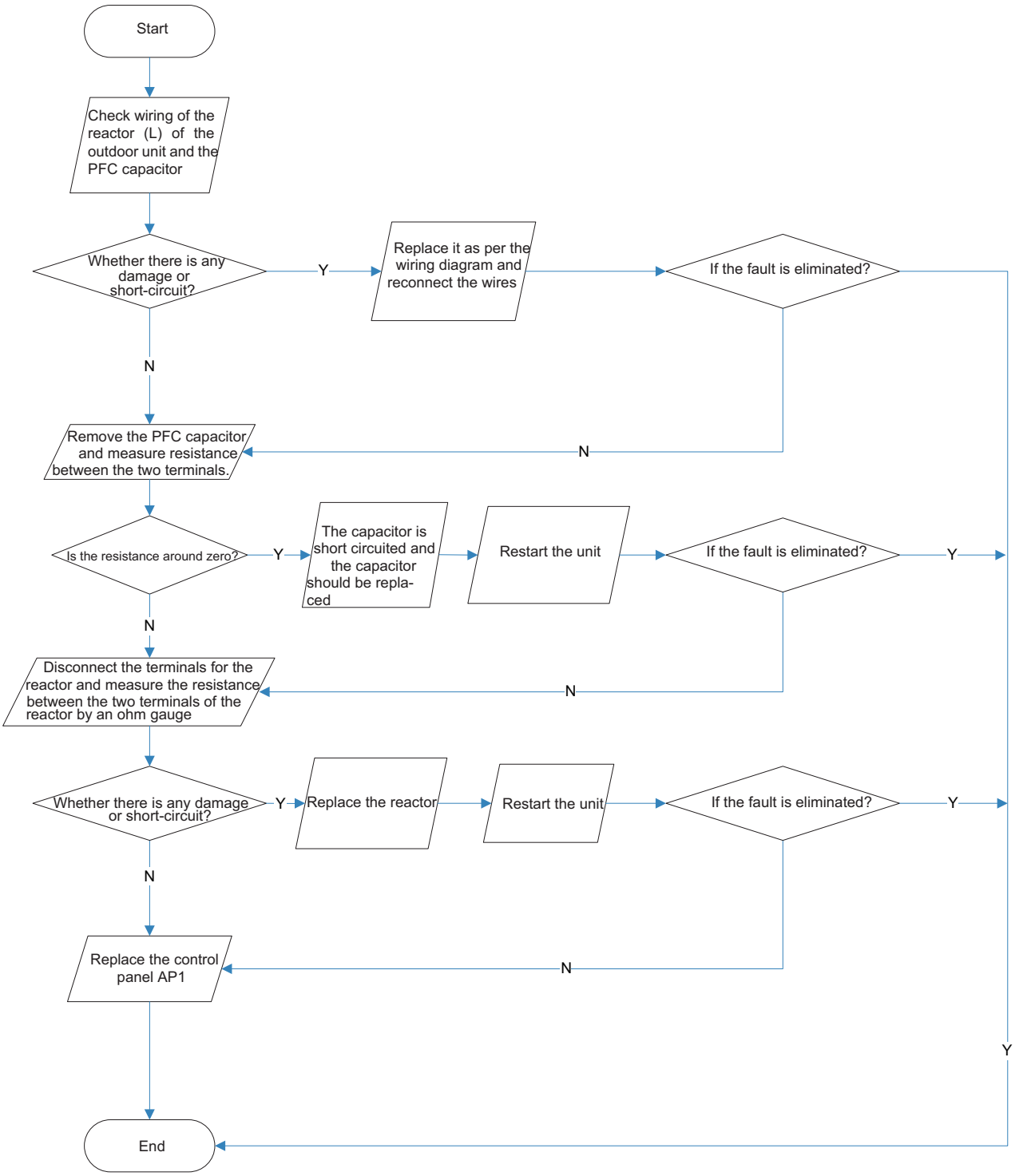


(7) Power factor correct or (PFC) fault (a fault of outdoor unit) (AP1 hereinafter refers to the control board of the outdoor unit)

Mainly detect:

●Check if the reactor (L) of the outdoor unit and the PFC capacitor are broken

Fault diagnosis process:



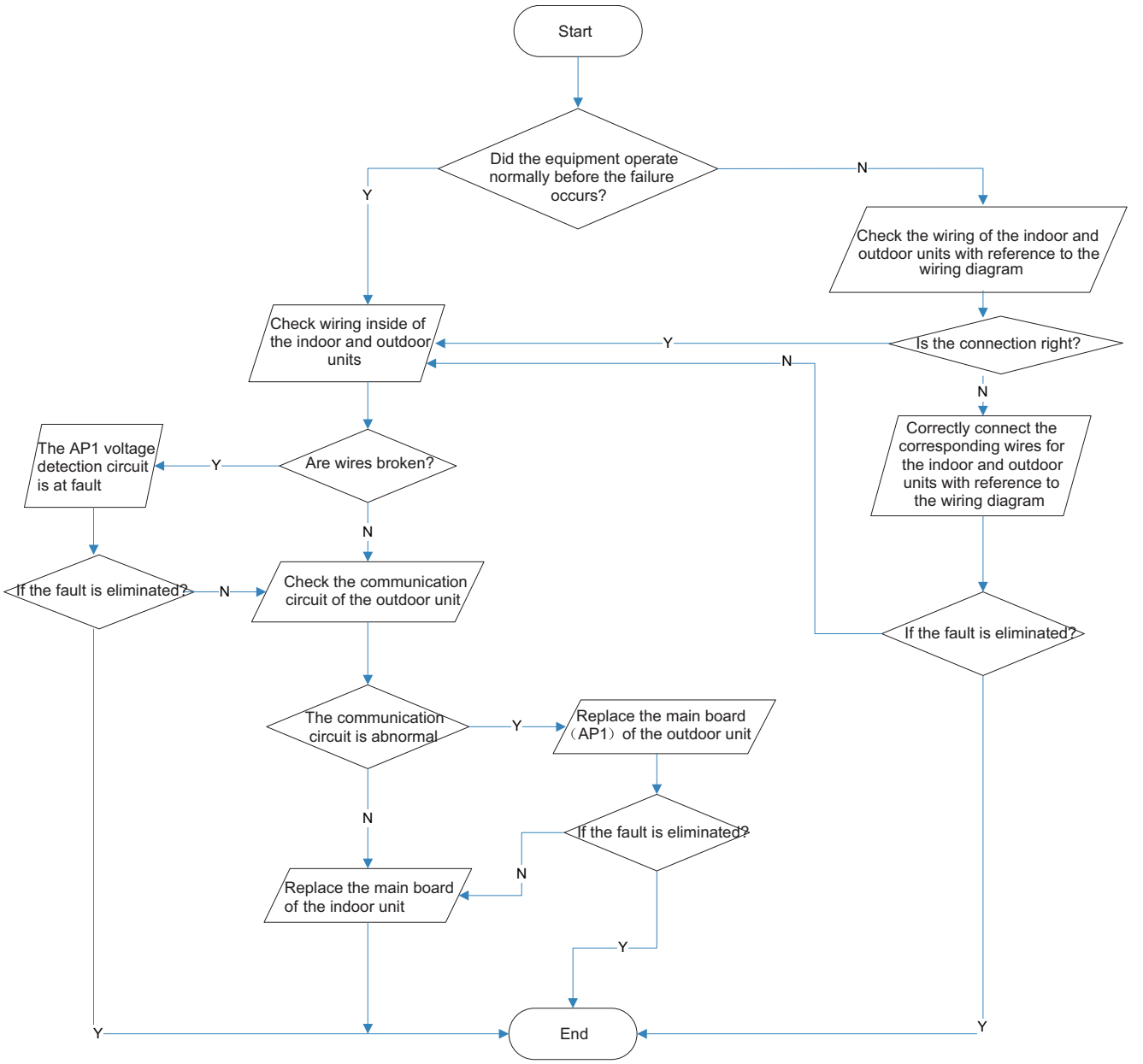
(8) Communication malfunction: (following AP1 for outdoor unit control board)

Mainly detect:

●Is there any damage for the indoor unit mainboard communication circuit? Is communication circuit damaged?

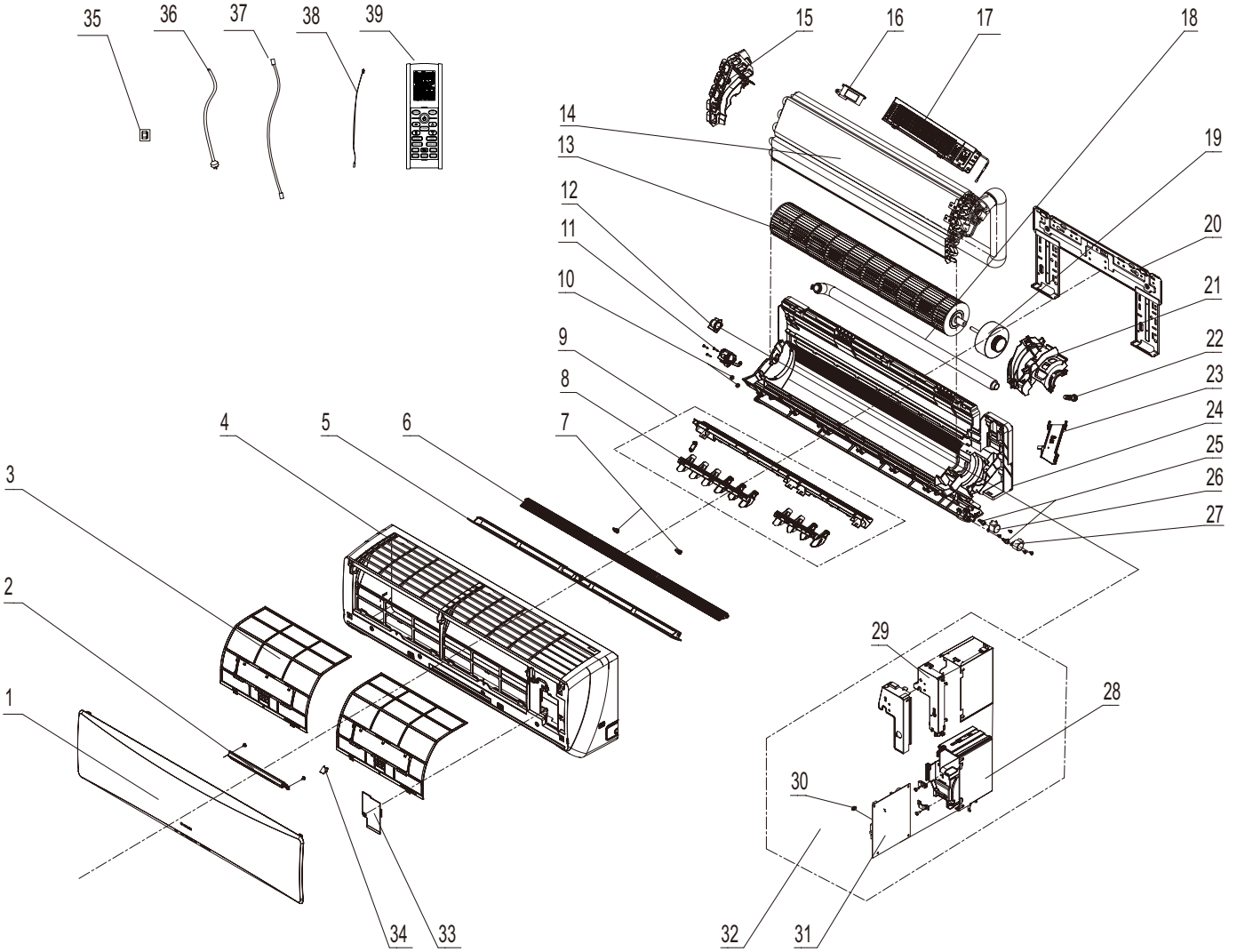
●Detect the indoor and outdoor units connection wire and indoor and outdoor units inside wiring is connect well or not, if is there any damage?

Fault diagnosis process:



10. Exploded View and Parts List

10.1 Indoor Unit



The component picture is only for reference; please refer to the actual product.

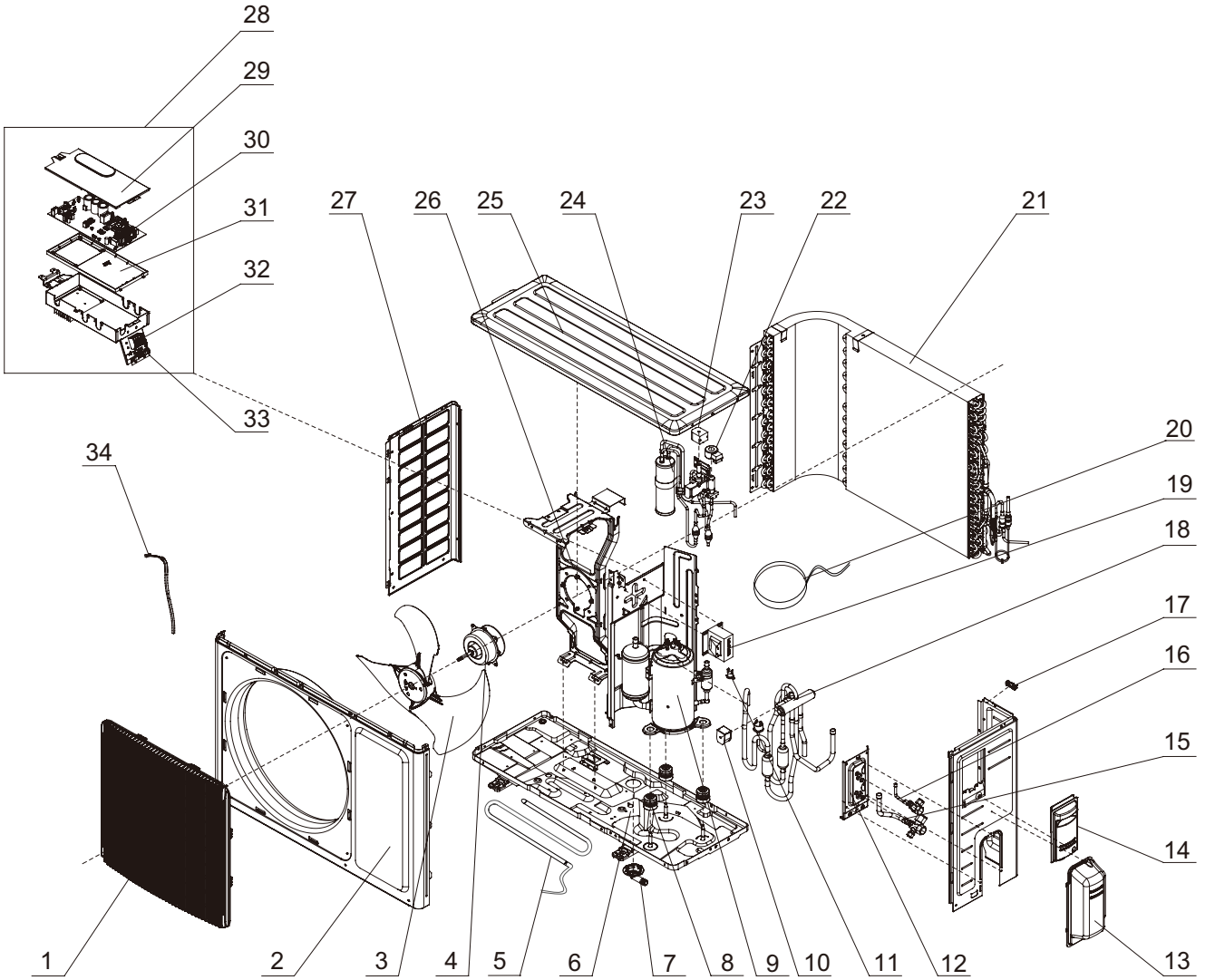
No.	Description	Part Code		Qty
		GWH12TB-S3DBA3E/I		
	Product Code	CB412N02902	CB412N02903	
1	Front Panel	20022219T	20022240	1
2	Display Board	30565203	30565203	1
3	Filter Sub-Assy	1112211602	1112211602	1
4	Front Case Assy	20022256	20022256	1
5	Guide Louver	1051214702	10512127	1
6	Guide Louver	10512127	1051214702	1
7	Crank	10582070	10582070	1
8	Axile Bush	10542036	10542036	2
9	Helicoid Tongue sub-assy	2611224401	2611224401	1
10	Left Axile Bush	10512037	10512037	2
11	Stepping Motor	15212123	15212123	1
12	Propeller Axile Bush	1054202101	1054202101	1
13	Cross Flow Fan	10352033	10352033	1
14	Evaporator Assy	01002641	01002641	1
15	Evaporator Support	24212114	24212114	1
16	Cold Plasma Generator	1114001602	1114001602	1
17	Electrostatic Duster	11012027	11012027	1
18	Drainage Hose	05230014	05230014	1
19	Fan Motor	15012510	15012510	1
20	Wall Mounting Frame	01252484	01252484	1
21	Motor Press Plate	26112209	26112209	1
22	Rubber Plug (Water Tray)	76712012	76712012	1
23	Connecting pipe clamp	2611216402	2611216402	1
24	Rear Case assy	2220216104	2220216104	1
25	Axile Bush	10542036	10542036	2
26	Stepping Motor	15212125	15212125	1
27	Stepping Motor	15212126	15212126	1
28	Electric Box	20112181	20112181	1
29	Electric Box Cover	20122409	20122409	1
30	Jumper	4202300103	4202300103	1
31	Main Board	30138001028	30138001028	1
32	Electric Box Assy	10000204091	10000204091	1
33	Electric Box Cover2	2012207507	2012207507	1
34	Screw Cover	242520179	242520179	3
35	Pipe Connection Nut accessories	06320020	06320020	1
36	Connecting Cable	4002052317	4002052317	0
37	Temperature Sensor	390000598	390000598	1
38	Temperature Sensor	390000451	390000451	1
39	Remote Controller	30510119	30510119	1
40	Detecting plate(WIFI)	30070060	30070060	1

Above data is subject to change without notice.

No.	Description	Part Code		Qty
		GWH12TB-S3DBA1E/I	GWH12TB-S3DBA2E/I	
	Product Code	CB148N09102	CB411N03900	
1	Front Panel	20012850T	20022255T	1
2	Display Board	30565140	30565145	1
3	Filter Sub-Assy	1112211602	1112211602	1
4	Front Case Assy	20012849	2001284902	1
5	Guide Louver	10512127	10512127	1
6	Guide Louver	10512147	1051214702	1
7	Crank	10582070	10582070	1
8	Axile Bush	10542036	10542036	2
9	Helicoid Tongue sub-assy	2611224401	2611224401	1
10	Left Axile Bush	10512037	10512037	2
11	Stepping Motor	15212123	15212123	1
12	Propeller Axile Bush	1054202101	1054202101	1
13	Cross Flow Fan	10352033	10352033	1
14	Evaporator Assy	01002641	01002641	1
15	Evaporator Support	24212114	24212114	1
16	Cold Plasma Generator	1114001602	1114001602	1
17	Electrostatic Duster	11012027	11012027	1
18	Drainage Hose	05230014	05230014	1
19	Fan Motor	15012510	15012510	1
20	Wall Mounting Frame	01252484	01252484	1
21	Motor Press Plate	26112209	26112209	1
22	Rubber Plug (Water Tray)	76712012	76712012	1
23	Connecting pipe clamp	2611216402	2611216402	1
24	Rear Case assy	2220216104	2220216104	1
25	Axile Bush	10542036	10542036	2
26	Stepping Motor	15212125	15212125	1
27	Stepping Motor	15212126	15212126	1
28	Electric Box	20112181	20112181	1
29	Electric Box Cover	20122409	20122409	1
30	Jumper	4202300103	4202300103	1
31	Main Board	30138001028	30138001028	1
32	Electric Box Assy	10000203582	100002001191	1
33	Electric Box Cover2	20122075	2012207507	1
34	Screw Cover	24252016	242520179	3
35	Pipe Connection Nut accessories	06320020	06320020	1
36	Connecting Cable	4002052317	4002052317	0
37	Temperature Sensor	390000598	390000598	1
38	Temperature Sensor	390000451	390000451	1
39	Remote Controller	30510119	30510119	1
40	Detecting plate(WIFI)	30110144	30110144	1

Above data is subject to change without notice.

10.2 Outdoor Unit



The component picture is only for reference; please refer to the actual product.

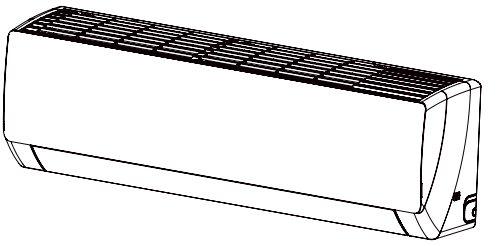
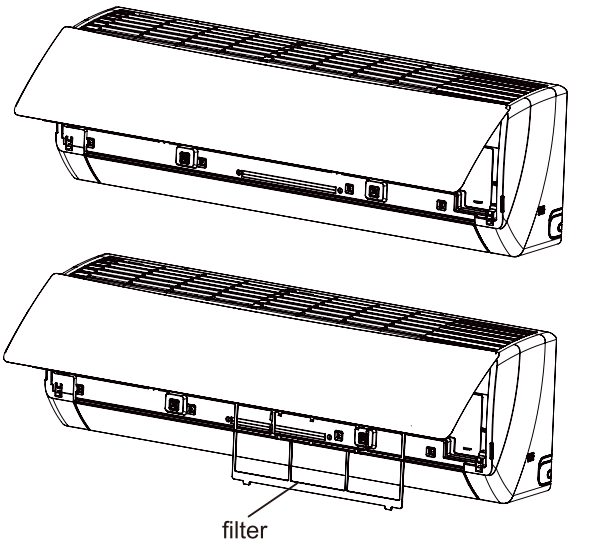
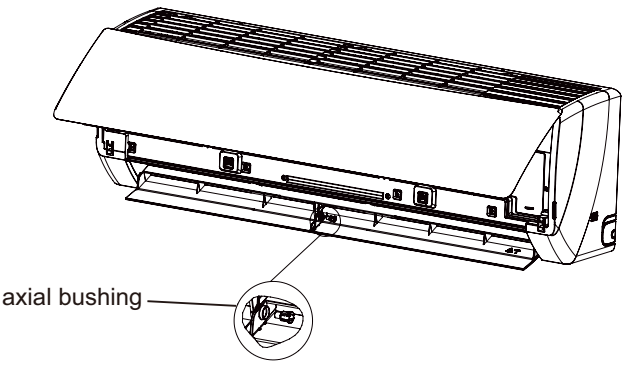
No.	Description	Part Code	Qty
		GWH12TB-S3DBA3E/O	
	Product Code	CB412W02901	
1	Front Grill	22413015	1
2	Cabinet	01433034P	1
3	Axial Flow Fan	10333011	1
4	Fan Motor	15013085	1
5	Electrical Heater (Chassis)	76510004	1
6	Chassis Sub-assy	0280311901P	1
7	Drainage Joint	26113009	1
8	Compressor Gasket	76710287	3
9	Compressor and Fittings	00103899G	1
10	Magnet Coil	4300008301	1
11	Compressor Overload Protector(External)	00180030	1
12	Valve Support Sub-Assy	01703242P	1
13	Valve Cover	22243005	1
14	Big Handle	2623343106	1
15	Cut off Valve Sub-Assy	03005700084	1
16	Cut off Valve Sub-Assy	03005700085	1
17	Wiring Clamp	26115004	1
18	4-Way Valve Assy	03073193	1
19	Reactor	43130185	1
20	Electrical Heater(Compressor)	76513004	1
21	Condenser Assy	01103000008	1
22	Electric Expand Valve Fitting	4300876717	1
23	Magnet Coil	4300008301	1
24	Flash Vaporizer Assy	07223054	1
25	Coping	01253034P	1
26	Motor Support Sub-Assy	01703180	1
27	Left Side Plate	01303169P	1
28	Electric Box Assy	10000100257	1
29	Electric Box Cover Sub-Assy	0260309601	1
30	Main Board	30148945	1
31	Electric Box 1	20113005	1
32	Terminal Board	42010313	1
33	Wire Clamp	71010003	1
34	Temperature Sensor	3900030905	1

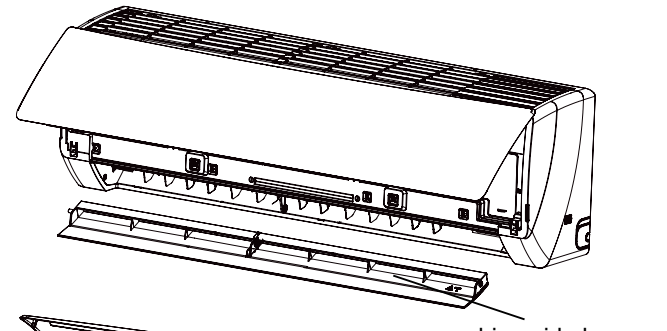
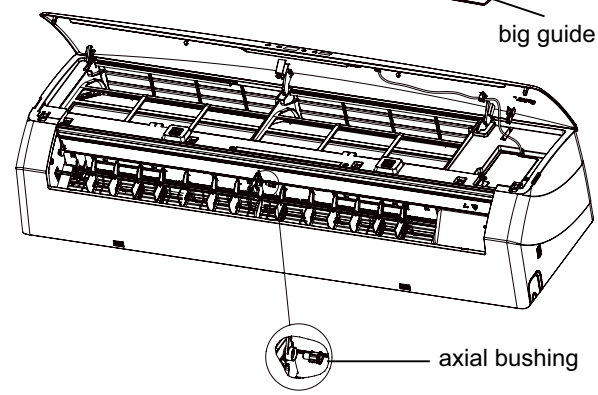
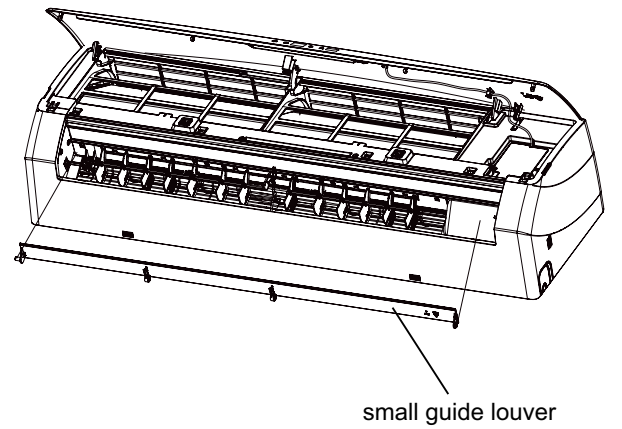
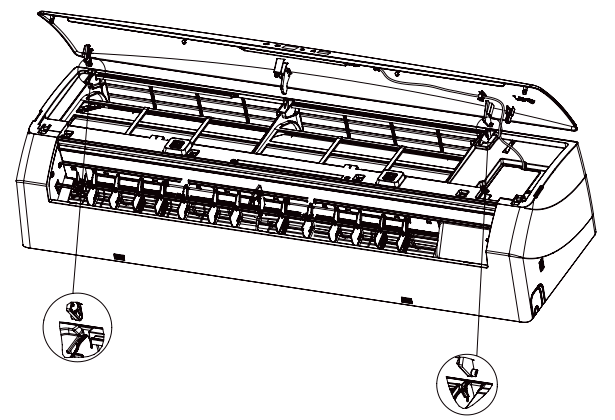
Above data is subject to change without notice.

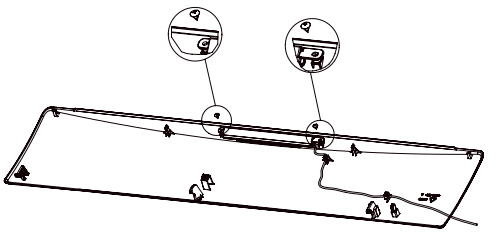
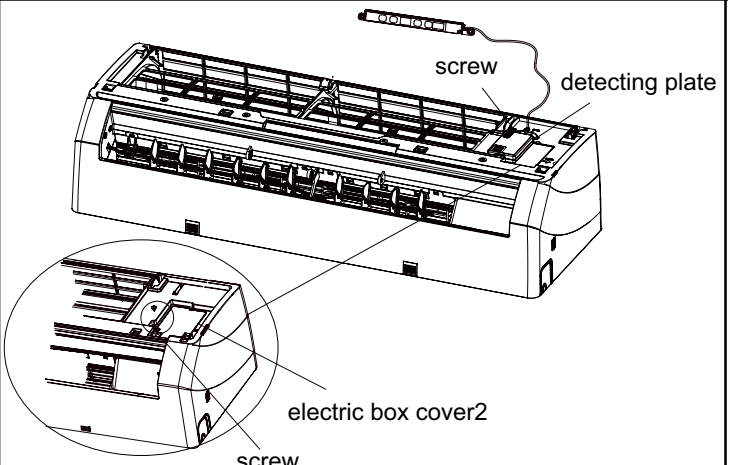
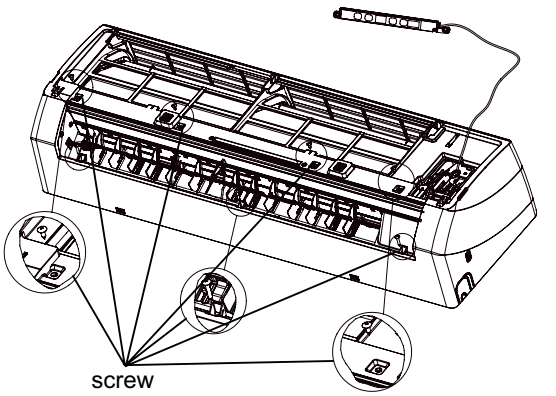
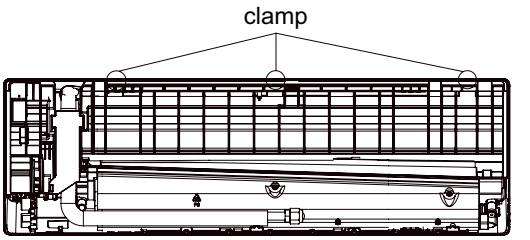
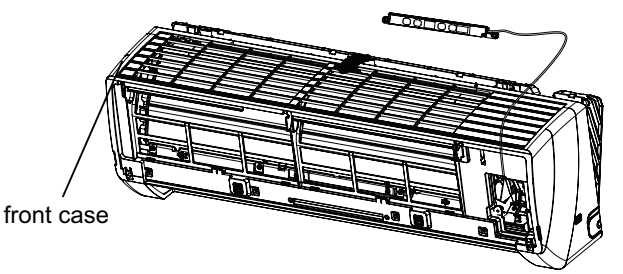
11. Removal Procedure

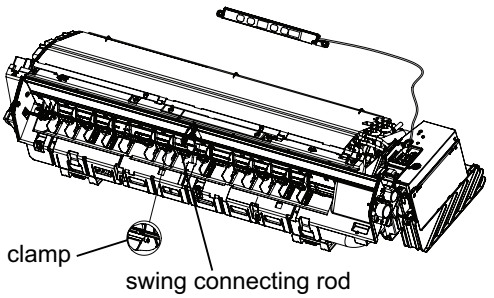
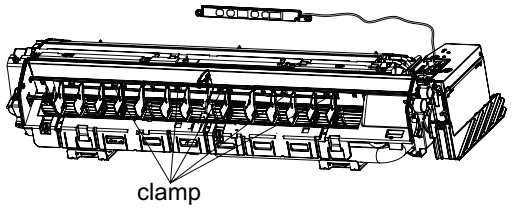
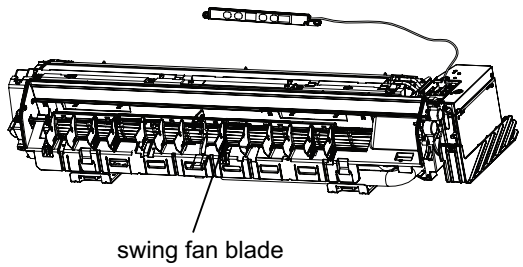
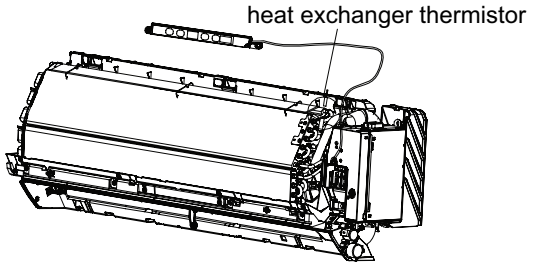
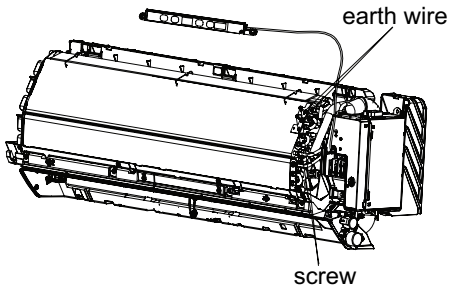
Caution: discharge the refrigerant completely before removal.

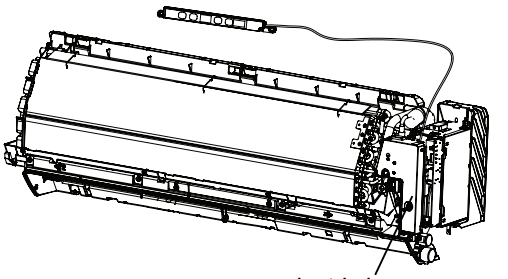
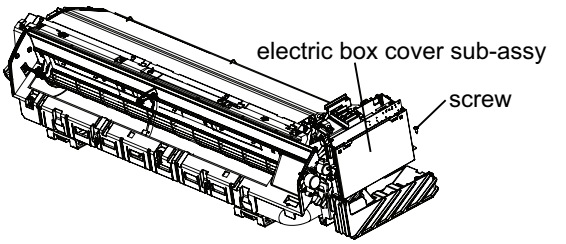
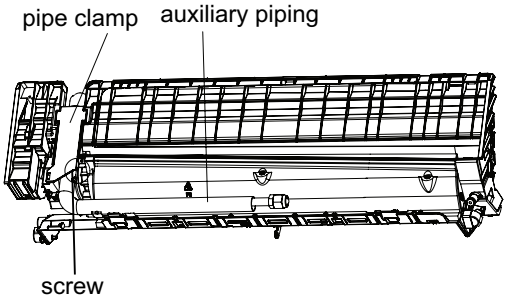
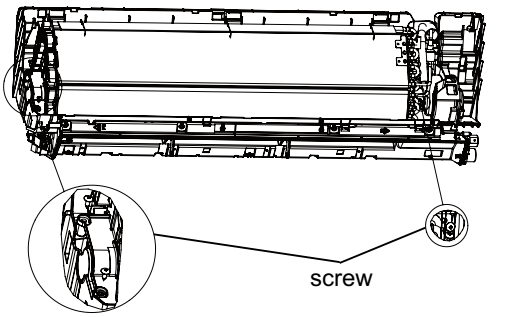
11.1 Removal Procedure of Indoor Unit

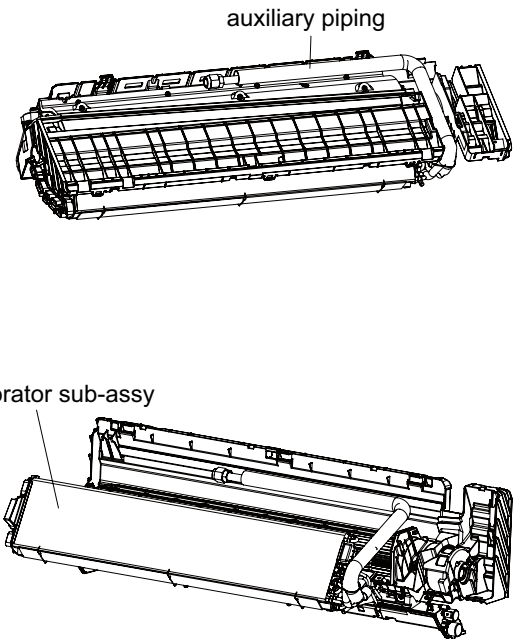
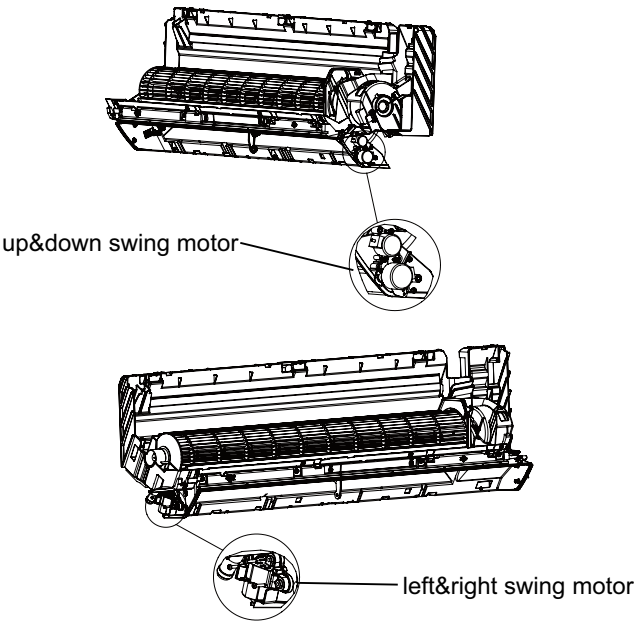
Steps	Procedure
1. Before disassembling the unit	
Before disassembling the unit.	
2. Remove filter	
a Open the panel.	
b Loosen the clasps on filter, push the filter inward and then pull it upward, then the filter can be removed.	
3.Remove guide louver	
a Remove the axial bushing of big guidelouver.	

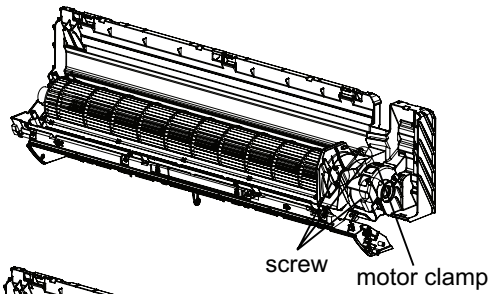
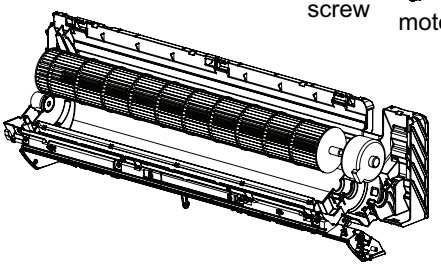
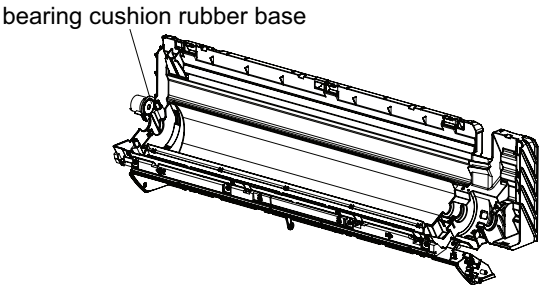
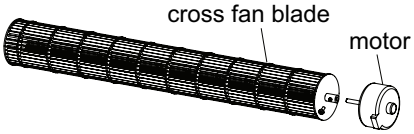
Steps	Procedure	
b	Remove the rotating shaft of big guide louver from the groove, slightly bend thebig guide louver to remove it.	
c	Remove the axial bushing of small guide louver.	
d	Remove the rotating shaft of small guide louver from the groove, slightly bend the small guide louver to remove it.	
4.Remove panel		
a	Loosen the clamps of the panel to remove the panel.	

Steps	Procedure	
	Remove the screws fixing display on the panel, to remove the display.	
5.Remove front case		
	Remove the screw fixing detecting plate and remove the detecting plate. Note: The position of detection board（WIFI）may be different for different models.	
	Remove the screw fixing electric box cover2 and remove the electric box cover2.	
		
	Remove the screws fixing front panel, loosen the clamps, to remove the front case.	
		

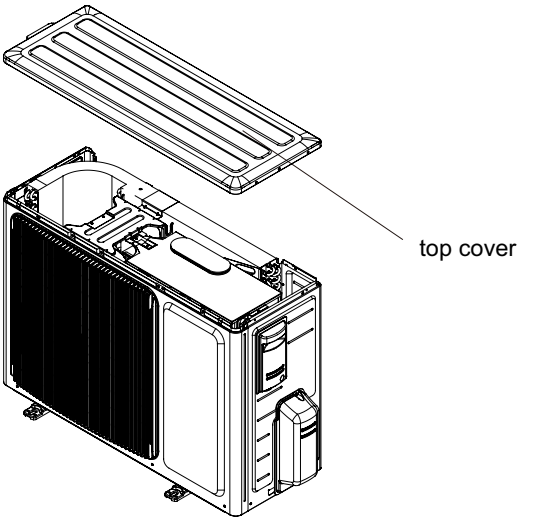
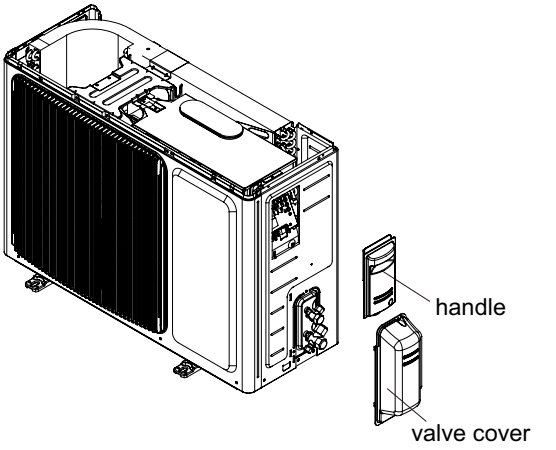
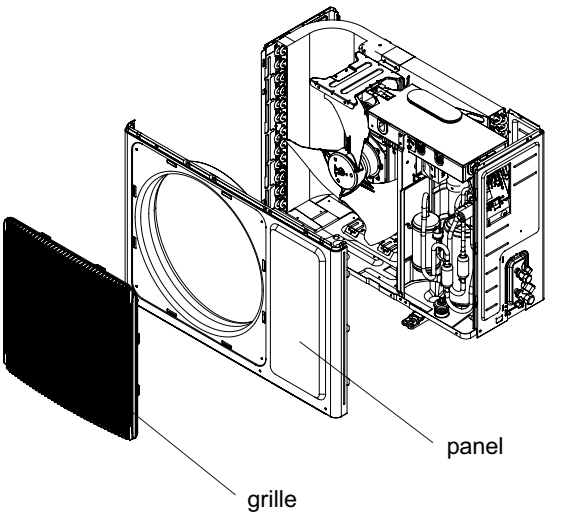
Steps	Procedure	
6.Remove swing fan blade		
a	Loosen the clamps fixing swing connecting rod, to remove the swing connecting rod.	
b	Remove the clamps fixing swing fan blade, to remove the swing fan blade.	 
7.Remove electric box sub-assy		
a	Remove the indoor tube temp. sensor.	
b	Remove the screws fixing earth wire, to remove the earth wire.	

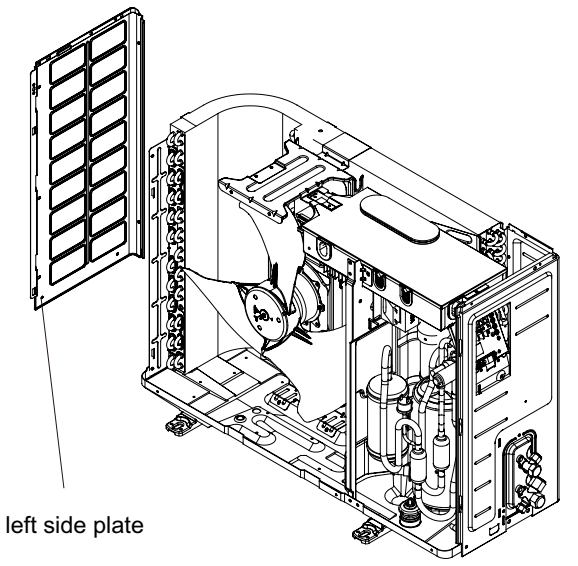
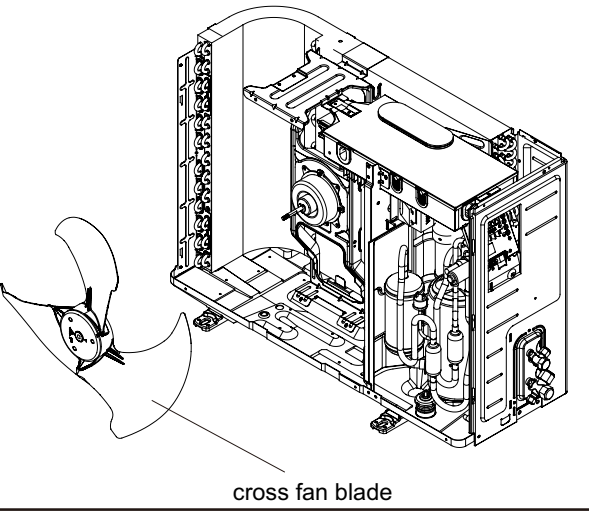
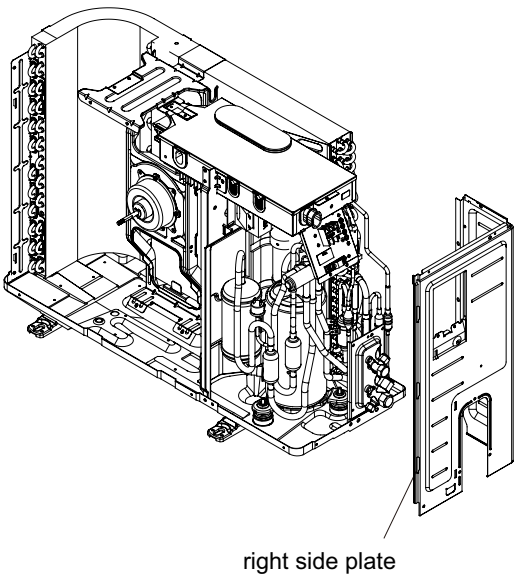
Steps	Procedure	
c	Remove the clamps fixing electric box cover, to remove the cover.	
d	Remove every wiring terminals, and remove the screws fixing electric box cover, to remove the electric box cover sub-assy.	
7.Remove evaporator sub-assy		
a	Remove the screws fixing connection pipe clamp, to remove the connection pipe clamp.	 

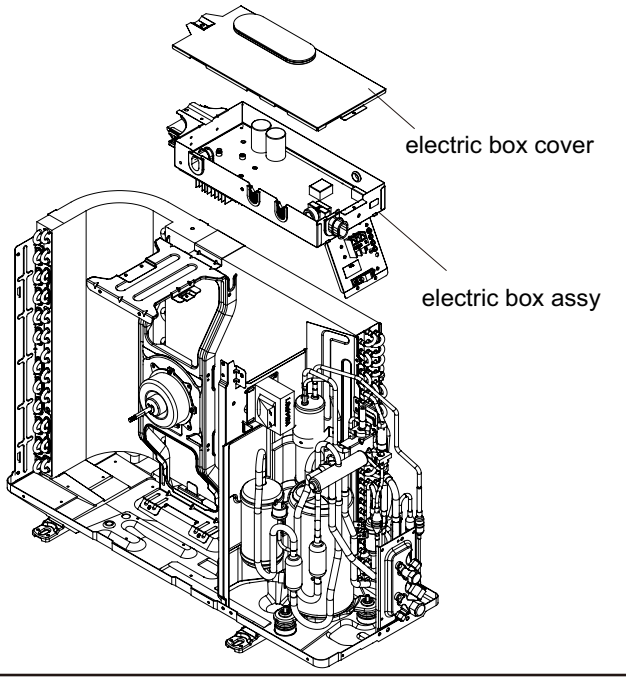
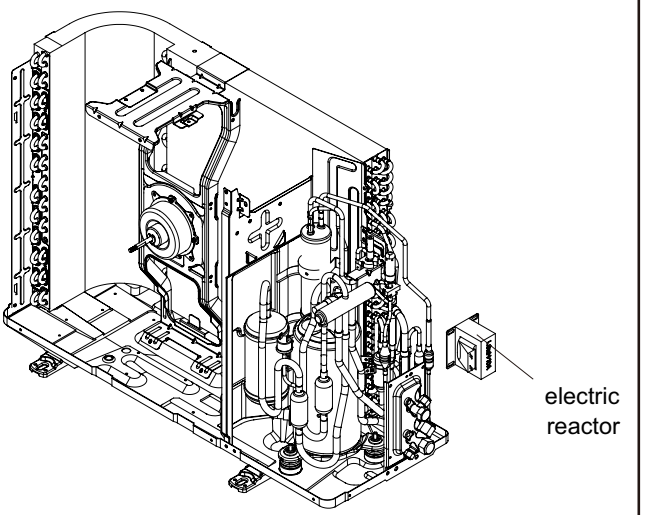
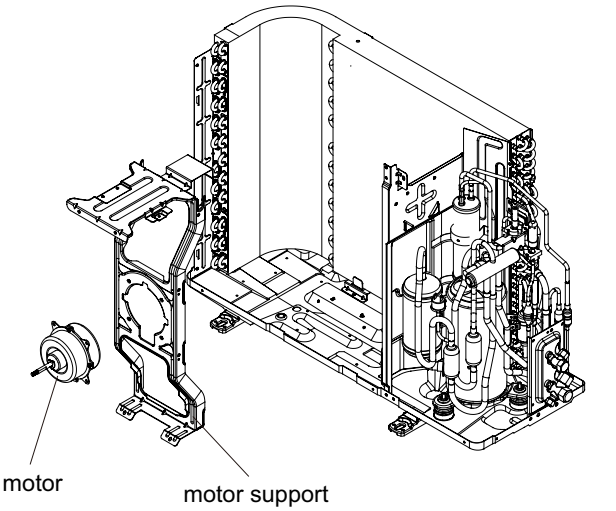
Steps	Procedure	
b	Remove the screws fixing evaporator sub-assy, slightly regulate the tube, to remove the evaporator sub-assy.	
8.Remove cross fan blade and motor		
a	Remove the screws fixing up&down swing motor, to remove the motor.	
b	Remove the screws fixing left&right swing motor, to remove the motor.	

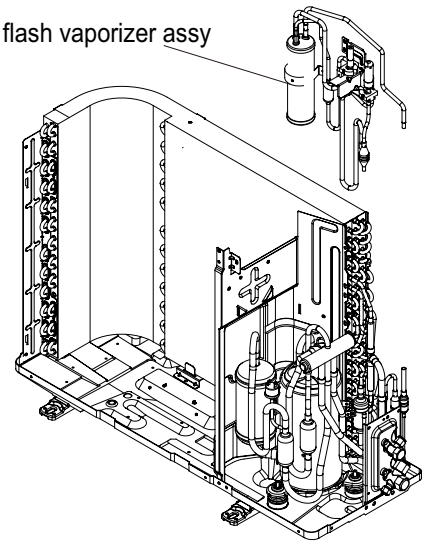
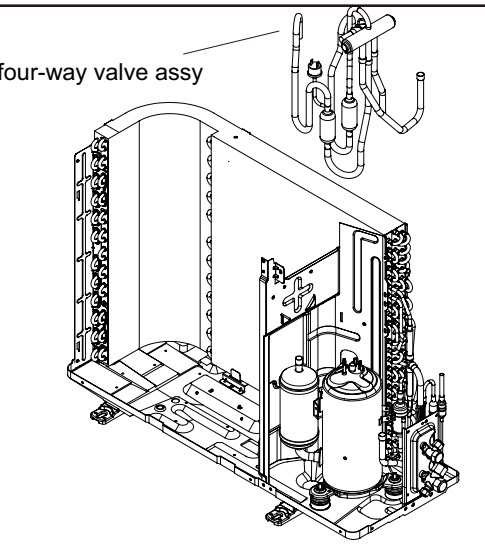
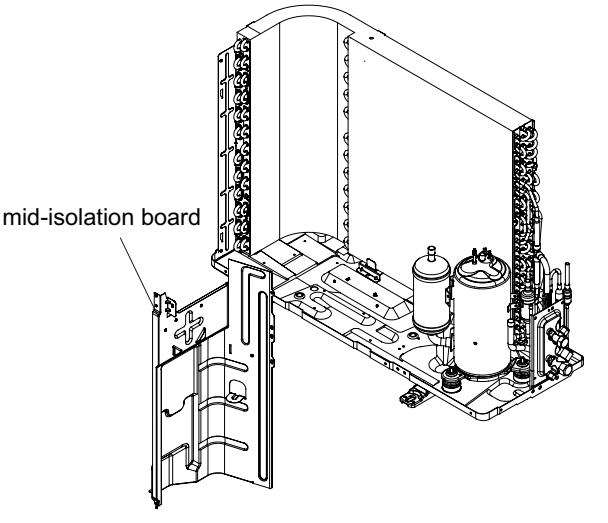
Steps	Procedure	
c	Remove the screws fixing motor clamp, to remove the motor clamp.	
d	Remove the cross fan blade and motor.	
e	Remove the shafting bearing cushion rubber base	
f	Remove the screws fixing cross fan blade and motor, and then remove the motor.	

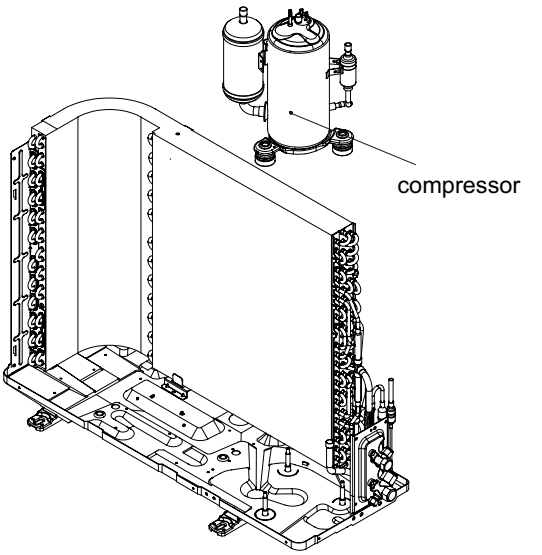
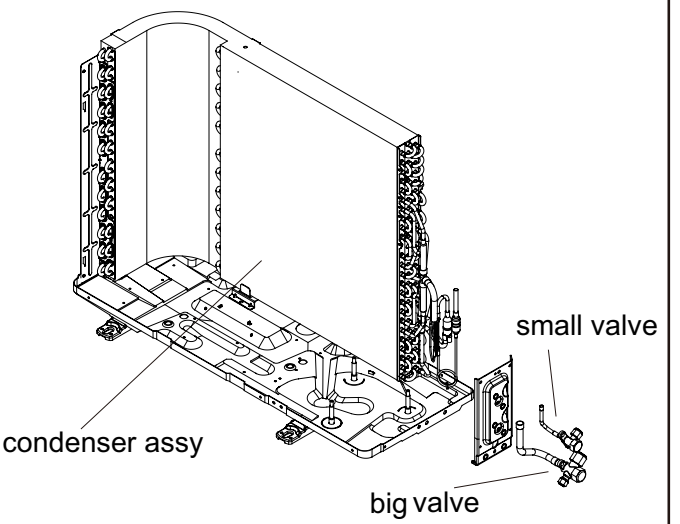
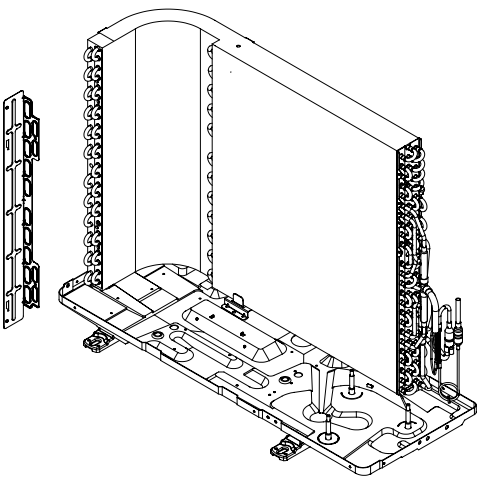
11.2 Removal Procedure of Outdoor Unit

Step	Procedure	
1. Remove top cover		
	Remove the screws connecting top cover, left and right side plate, as well as panel, to remove the top cover.	
2. Remove handle and valve cover		
	Remove the screws connecting handle and right side plate, to remove the handle.Remove the screw fixing valve cover, to remove the cover.	
3. Remove panel and grille		
	Remove the screws fixing panel, to remove the panel. Remove the screws connecting panel grille and panel, loosen the clamp, to remove the panel grille.	

Step	Procedure
4. Remove left side plate	
Remove the screws fixing left side plate and condenser support boa rd, to remove the left side plate.	
5. Remove cross fan blade	
Remove the screw nut fixing cross fan blade, remove the gasket and spring cushion, to remove the cross fan blade.	
6. Remove right side plate	
Remove the screws fixing right side plate and valve support, to remove the right side plate.	

Step	Procedure
7. Remove electric box assy	
Remove screws fixing electric box assy and mid-isolation board, loosen the bonding tie, pull off the wiring terminal, lift to remove the electric box assy.	
8. Remove electric reactor	
Remove the screws fixing electric reactor, to remove the electric reactor.	
9. Remove motor and motor support	
Remove the four tapping screws fixing motor, pull out the contact tag of motor wiring, to remove the motor. Remove the two tapping screws fixing motor support and chassis, lift to remove the motor support.	

Step	Procedure
10. Remove flash vaporizer assy	
Remove the screws connecting mid-isolation board, lift to remove the flash vaporizer assy.	
11. Remove four-way valve assy	
Welding cut the spot weld of four-way valve assy, compressor air suction/discharging valve and condenser pipe outlet, lift to remove the four-way valve assy. (Note: release the refrigerant before welding cutting.)	
12. Remove mid-isolation board	
Remove the screws connecting mid-isolation board, chassis and condenser assy, to remove the mid-isolation.	

Step	Procedure
13. Remove compressor	
Remove the three feet screwnuts fixing compressor, to remove the compressor.	
14. Remove big and small valve assy	
Remove screws connecting condenser assy and chassis, to remove the condenser assy. Remove the screws fixing big and small valve, to remove the valves.	
15. Remove chassis sub-assy	
Remove screws connecting condenser assy and chassis, to remove the chassis sub-assy.	

Appendix:

Appendix 1: Reference Sheet of Celsius and Fahrenheit

Conversion formula for Fahrenheit degree and Celsius degree: Tf=Tcx1.8+32

Set temperature

Fahrenheit display temperature (℉)	Fahrenheit (℉)	Celsius (℃)		Fahrenheit display temperature (℉)	Fahrenheit (℉)	Celsius (℃)		Fahrenheit display temperature (℉)	Fahrenheit (℉)	Celsius (℃)
61	60.8	16		69/70	69.8	21		78/79	78.8	26
62/63	62.6	17		71/72	71.6	22		80/81	80.6	27
64/65	64.4	18		73/74	73.4	23		82/83	82.4	28
66/67	66.2	19		75/76	75.2	24		84/85	84.2	29
68	68	20		77	77	25		86	86	30

Ambient temperature

Fahrenheit display temperature (℉)	Fahrenheit (℉)	Celsius (℃)		Fahrenheit display temperature (℉)	Fahrenheit (℉)	Celsius (℃)		Fahrenheit display temperature (℉)	Fahrenheit (℉)	Celsius (℃)
32/33	32	0		55/56	55.4	13		79/80	78.8	26
34/35	33.8	1		57/58	57.2	14		81	80.6	27
36	35.6	2		59/60	59	15		82/83	82.4	28
37/38	37.4	3		61/62	60.8	16		84/85	84.2	29
39/40	39.2	4		63	62.6	17		86/87	86	30
41/42	41	5		64/65	64.4	18		88/89	87.8	31
43/44	42.8	6		66/67	66.2	19		90	89.6	32
45	44.6	7		68/69	68	20		91/92	91.4	33
46/47	46.4	8		70/71	69.8	21		93/94	93.2	34
48/49	48.2	9		72	71.6	22		95/96	95	35
50/51	50	10		73/74	73.4	23		97/98	96.8	36
52/53	51.8	11		75/76	75.2	24		99	98.6	37
54	53.6	12		77/78	77	25				

Appendix 2: Configuration of Connection Pipe

1.Standard length of connection pipe

● 5m, 7.5m, 8m.

2.Min. length of connection pipe is 3m.

3.Max. length of connection pipe and max. high difference.(More details please refer to the specifications)

4.The additional refrigerant oil and refrigerant charging required after prolonging connection pipe

● After the length of connection pipe is prolonged for 10m at the basis of standard length, you should add 5ml of refrigerant oil for each additional 5m of connection pipe.

● The calculation method of additional refrigerant charging amount (on the basis of liquid pipe):

● Additional refrigerant charging amount = prolonged length of liquid pipe × additional refrigerant charging amount per meter

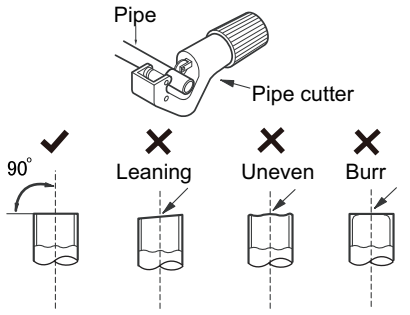
● Basing on the length of standard pipe, add refrigerant according to the requirement as shown in the table. The additional refrigerant charging amount per meter is different according to the diameter of liquid pipe. See the following sheet.

Additional refrigerant charging amount for R22, R407C, R410A and R134a			
Diameter of connection pipe		Outdoor unit throttle	
Liquid pipe(mm)	Gas pipe(mm)	Cooling only(g/m)	Cooling and heating(g/m)
Φ6	Φ9.5 or Φ12	15	20
Φ6 or Φ9.5	Φ16 or Φ19	15	50
Φ12	Φ19 or Φ22.2	30	120
Φ16	Φ25.4 or Φ31.8	60	120
Φ19	/	250	250
Φ22.2	/	350	350

Appendix 3: Pipe Expanding Method

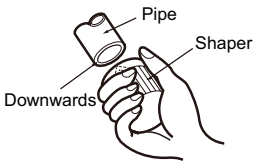
⚠ **Note:**

Improper pipe expanding is the main cause of refrigerant leakage.Please expand the pipe according to the following steps:



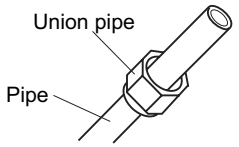
A:Cut the pip
- Confirm the pipe length according to the distance of indoor unit and outdoor unit.
- Cut the required pipe with pipe cutter.

B:Remove the burrs
- Remove the burrs with shaper and prevent the burrs from getting into the pipe.



C:Put on suitable insulating pipe

D:Put on the union nut
- Remove the union nut on the indoor connection pipe and outdoor valve; install the union nut on the pipe.

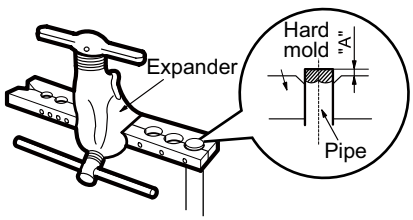


E:Expand the port
- Expand the port with expander.

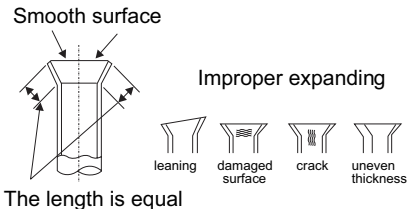
⚠ **Note:**

- "A" is different according to the diameter, please refer to the sheet below:

Outer diameter(mm)	A(mm)	
	Max	Min
Φ6 - 6.35 (1/4")	1.3	0.7
Φ9.52 (3/8”)	1.6	1.0
Φ12 - 12.70 (1/2”)	1.8	1.0
Φ16 - 15.88 (5/8”)	2.4	2.2



F:Inspection
- Check the quality of expanding port. If there is any blemish, expand the port again according to the steps above.



Appendix 4: List of Resistance for Temperature Sensor

Resistance Table of Ambient Temperature Sensor for Indoor and Outdoor Units(15K)

Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)
-19	138.1		20	18.75		59	3.848		98	1.071
-18	128.6		21	17.93		60	3.711		99	1.039
-17	121.6		22	17.14		61	3.579		100	1.009
-16	115		23	16.39		62	3.454		101	0.98
-15	108.7		24	15.68		63	3.333		102	0.952
-14	102.9		25	15		64	3.217		103	0.925
-13	97.4		26	14.36		65	3.105		104	0.898
-12	92.22		27	13.74		66	2.998		105	0.873
-11	87.35		28	13.16		67	2.896		106	0.848
-10	82.75		29	12.6		68	2.797		107	0.825
-9	78.43		30	12.07		69	2.702		108	0.802
-8	74.35		31	11.57		70	2.611		109	0.779
-7	70.5		32	11.09		71	2.523		110	0.758
-6	66.88		33	10.63		72	2.439		111	0.737
-5	63.46		34	10.2		73	2.358		112	0.717
-4	60.23		35	9.779		74	2.28		113	0.697
-3	57.18		36	9.382		75	2.206		114	0.678
-2	54.31		37	9.003		76	2.133		115	0.66
-1	51.59		38	8.642		77	2.064		116	0.642
0	49.02		39	8.297		78	1.997		117	0.625
1	46.6		40	7.967		79	1.933		118	0.608
2	44.31		41	7.653		80	1.871		119	0.592
3	42.14		42	7.352		81	1.811		120	0.577
4	40.09		43	7.065		82	1.754		121	0.561
5	38.15		44	6.791		83	1.699		122	0.547
6	36.32		45	6.529		84	1.645		123	0.532
7	34.58		46	6.278		85	1.594		124	0.519
8	32.94		47	6.038		86	1.544		125	0.505
9	31.38		48	5.809		87	1.497		126	0.492
10	29.9		49	5.589		88	1.451		127	0.48
11	28.51		50	5.379		89	1.408		128	0.467
12	27.18		51	5.197		90	1.363		129	0.456
13	25.92		52	4.986		91	1.322		130	0.444
14	24.73		53	4.802		92	1.282		131	0.433
15	23.6		54	4.625		93	1.244		132	0.422
16	22.53		55	4.456		94	1.207		133	0.412
17	21.51		56	4.294		95	1.171		134	0.401
18	20.54		57	4.139		96	1.136		135	0.391
19	19.63		58	3.99		97	1.103		136	0.382

Resistance Table of Tube Temperature Sensors for Outdoor and Indoor(20K)

Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)
-19	181.4		20	25.01		59	5.13		98	1.427
-18	171.4		21	23.9		60	4.948		99	1.386
-17	162.1		22	22.85		61	4.773		100	1.346
-16	153.3		23	21.85		62	4.605		101	1.307
-15	145		24	20.9		63	4.443		102	1.269
-14	137.2		25	20		64	4.289		103	1.233
-13	129.9		26	19.14		65	4.14		104	1.198
-12	123		27	18.13		66	3.998		105	1.164
-11	116.5		28	17.55		67	3.861		106	1.131
-10	110.3		29	16.8		68	3.729		107	1.099
-9	104.6		30	16.1		69	3.603		108	1.069
-8	99.13		31	15.43		70	3.481		109	1.039
-7	94		32	14.79		71	3.364		110	1.01
-6	89.17		33	14.18		72	3.252		111	0.983
-5	84.61		34	13.59		73	3.144		112	0.956
-4	80.31		35	13.04		74	3.04		113	0.93
-3	76.24		36	12.51		75	2.94		114	0.904
-2	72.41		37	12		76	2.844		115	0.88
-1	68.79		38	11.52		77	2.752		116	0.856
0	65.37		39	11.06		78	2.663		117	0.833
1	62.13		40	10.62		79	2.577		118	0.811
2	59.08		41	10.2		80	2.495		119	0.77
3	56.19		42	9.803		81	2.415		120	0.769
4	53.46		43	9.42		82	2.339		121	0.746
5	50.87		44	9.054		83	2.265		122	0.729
6	48.42		45	8.705		84	2.194		123	0.71
7	46.11		46	8.37		85	2.125		124	0.692
8	43.92		47	8.051		86	2.059		125	0.674
9	41.84		48	7.745		87	1.996		126	0.658
10	39.87		49	7.453		88	1.934		127	0.64
11	38.01		50	7.173		89	1.875		128	0.623
12	36.24		51	6.905		90	1.818		129	0.607
13	34.57		52	6.648		91	1.736		130	0.592
14	32.98		53	6.403		92	1.71		131	0.577
15	31.47		54	6.167		93	1.658		132	0.563
16	30.04		55	5.942		94	1.609		133	0.549
17	28.68		56	5.726		95	1.561		134	0.535
18	27.39		57	5.519		96	1.515		135	0.521
19	26.17		58	5.32		97	1.47		136	0.509

Resistance Table of Discharge Temperature Sensor for Outdoor(50K)

Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)
-29	853.5		10	98		49	18.34		88	4.75
-28	799.8		11	93.42		50	17.65		89	4.61
-27	750		12	89.07		51	16.99		90	4.47
-26	703.8		13	84.95		52	16.36		91	4.33
-25	660.8		14	81.05		53	15.75		92	4.20
-24	620.8		15	77.35		54	15.17		93	4.08
-23	580.6		16	73.83		55	14.62		94	3.96
-22	548.9		17	70.5		56	14.09		95	3.84
-21	516.6		18	67.34		57	13.58		96	3.73
-20	486.5		19	64.33		58	13.09		97	3.62
-19	458.3		20	61.48		59	12.62		98	3.51
-18	432		21	58.77		60	12.17		99	3.41
-17	407.4		22	56.19		61	11.74		100	3.32
-16	384.5		23	53.74		62	11.32		101	3.22
-15	362.9		24	51.41		63	10.93		102	3.13
-14	342.8		25	49.19		64	10.54		103	3.04
-13	323.9		26	47.08		65	10.18		104	2.96
-12	306.2		27	45.07		66	9.83		105	2.87
-11	289.6		28	43.16		67	9.49		106	2.79
-10	274		29	41.34		68	9.17		107	2.72
-9	259.3		30	39.61		69	8.85		108	2.64
-8	245.6		31	37.96		70	8.56		109	2.57
-7	232.6		32	36.38		71	8.27		110	2.50
-6	220.5		33	34.88		72	7.99		111	2.43
-5	209		34	33.45		73	7.73		112	2.37
-4	198.3		35	32.09		74	7.47		113	2.30
-3	199.1		36	30.79		75	7.22		114	2.24
-2	178.5		37	29.54		76	7.00		115	2.18
-1	169.5		38	28.36		77	6.76		116	2.12
0	161		39	27.23		78	6.54		117	2.07
1	153		40	26.15		79	6.33		118	2.02
2	145.4		41	25.11		80	6.13		119	1.96
3	138.3		42	24.13		81	5.93		120	1.91
4	131.5		43	23.19		82	5.75		121	1.86
5	125.1		44	22.29		83	5.57		122	1.82
6	119.1		45	21.43		84	5.39		123	1.77
7	113.4		46	20.6		85	5.22		124	1.73
8	108		47	19.81		86	5.06		125	1.68
9	102.8		48	19.06		87	4.90		126	1.64

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